

Organ —Singer—	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	22½	23	23½	24	25	26	27	28	29	30	31	32	32½		
German (metric)	35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	120	125	130	140	150	160	170	180	200	230	250	280	300	330	350	380	400		
Union Special					022		025	027	⁰²⁹ / ₀₃₀	032	034	036	038	040	042	044	⁰⁴⁷ / ₀₄₈	049		054	060		067	078	⁰⁷⁹ / ₀₈₀	090	100	110	120		140		156		
Columbia U.S.251								0	1	1½	2	2½	3	3½		4		4½	5	5½															
Columbia U.S.251 LG								5	10	15	20	25	30	35	40	45	50																		
Lewis						2		2½		3		3½		4		4½	5			5½	6			7											
Merrow					000	00	0	1		2		3		4		5	6		7		8		9		10										
Reece								000		00		0		1		2	3		4	5															
Willcox & Gibbs—old no.						00	0	1		2		3		4		5	6		7	8	9	10													
Willcox & Gibbs—new no.						22	24	25	27	30	32		36		40		44	48	49	52															
Willcox & Gibbs—flatlock						1	1½	2		3		4																							
459 R	22	21	20	19	18	17	16	15	14	13		12		11		10	9		8	7	6														
292 Bonis		22	21	20	18	16	14	13	12	11	10	9		7		6	4		3	2	1	0													
854 S(Schiffli) 110 S								00		0		1		2		3			4	5		6	7												

Size numbers of Sewing machine needles in each country:

* Size numbering method of Organ and Singer is same.

As each measuring point is different, Organ(in case of being made for high-speed sewing)is slightly thinner.

* German size numbers show the figures of sizes in MM. Union Special shows the figures of sizes in mills.

* As the denotations for old German size numbers(0.00, ½, 25 etc)are different by each maker, they cannot be indicated in the above conversion table, please enquire us in each case.