

# 867-M PREMIUM

Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment



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# 867-M PREMIUM

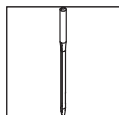
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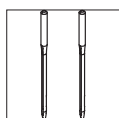
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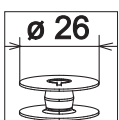
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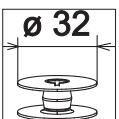
Einnadel-Maschine  
single needle machine



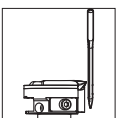
Zweinadel-Maschine  
two needle machine



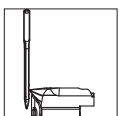
grosser Greifer  
large hook



uebergrosser Greifer (XXL)  
oversized hook (XXL)



Greifer links der Nadel  
hook left of the needle



Greifer rechts der Nadel  
hook right of the needle



Kurz-Fadenabschneider  
short thread trimmer

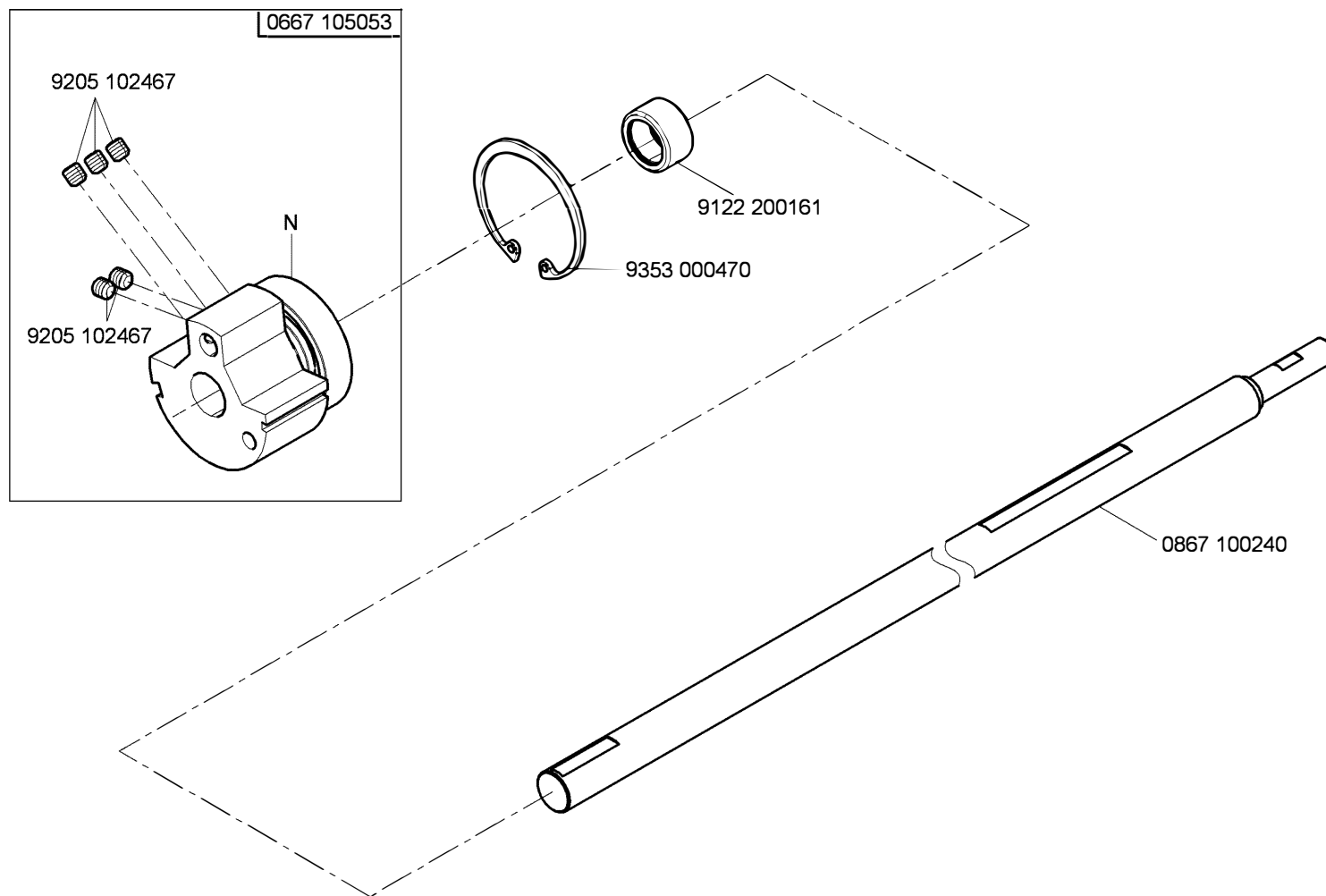


ohne Kurz-Fadenabschneider  
without short thread trimmer

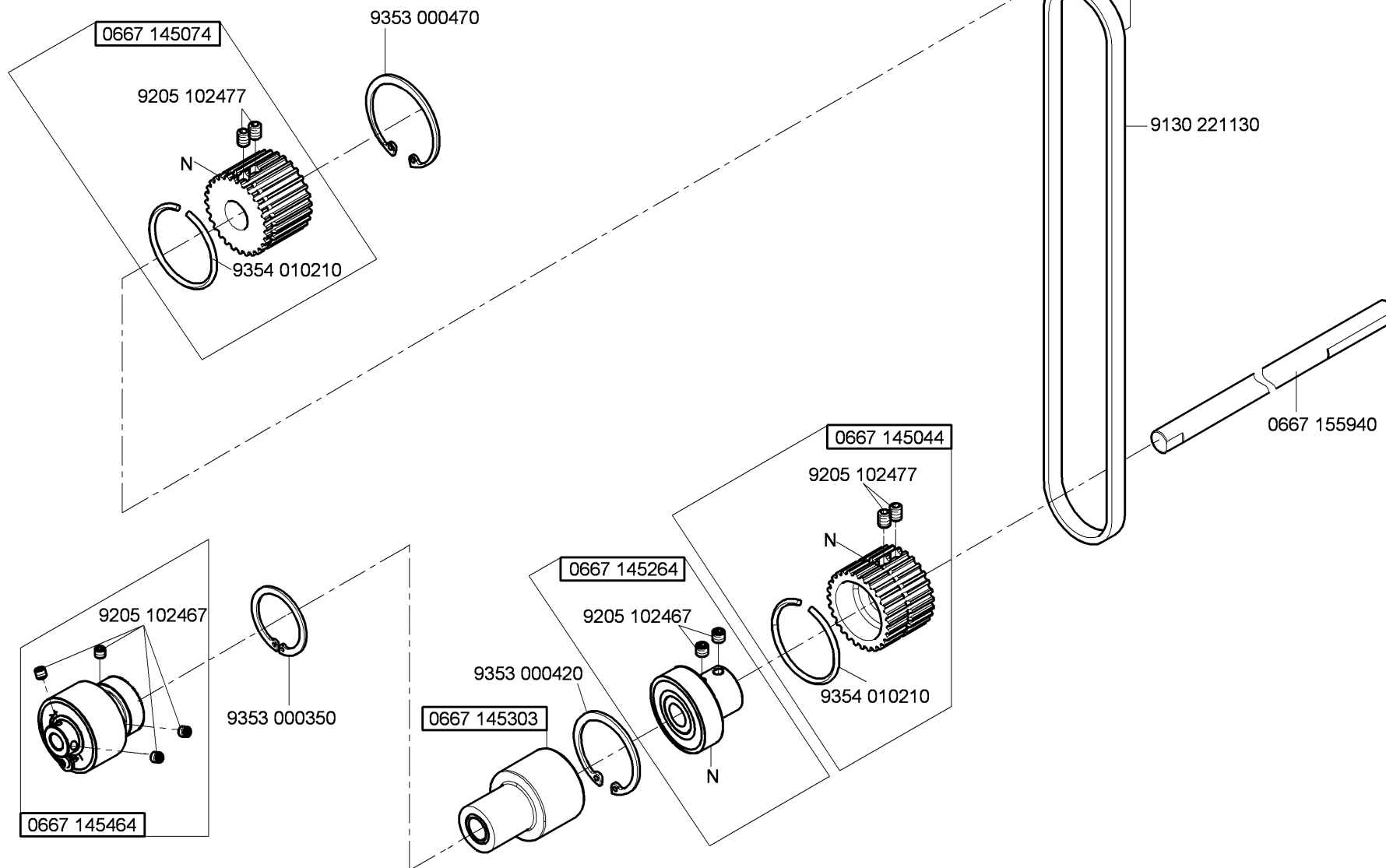


kleben/stick

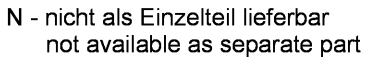
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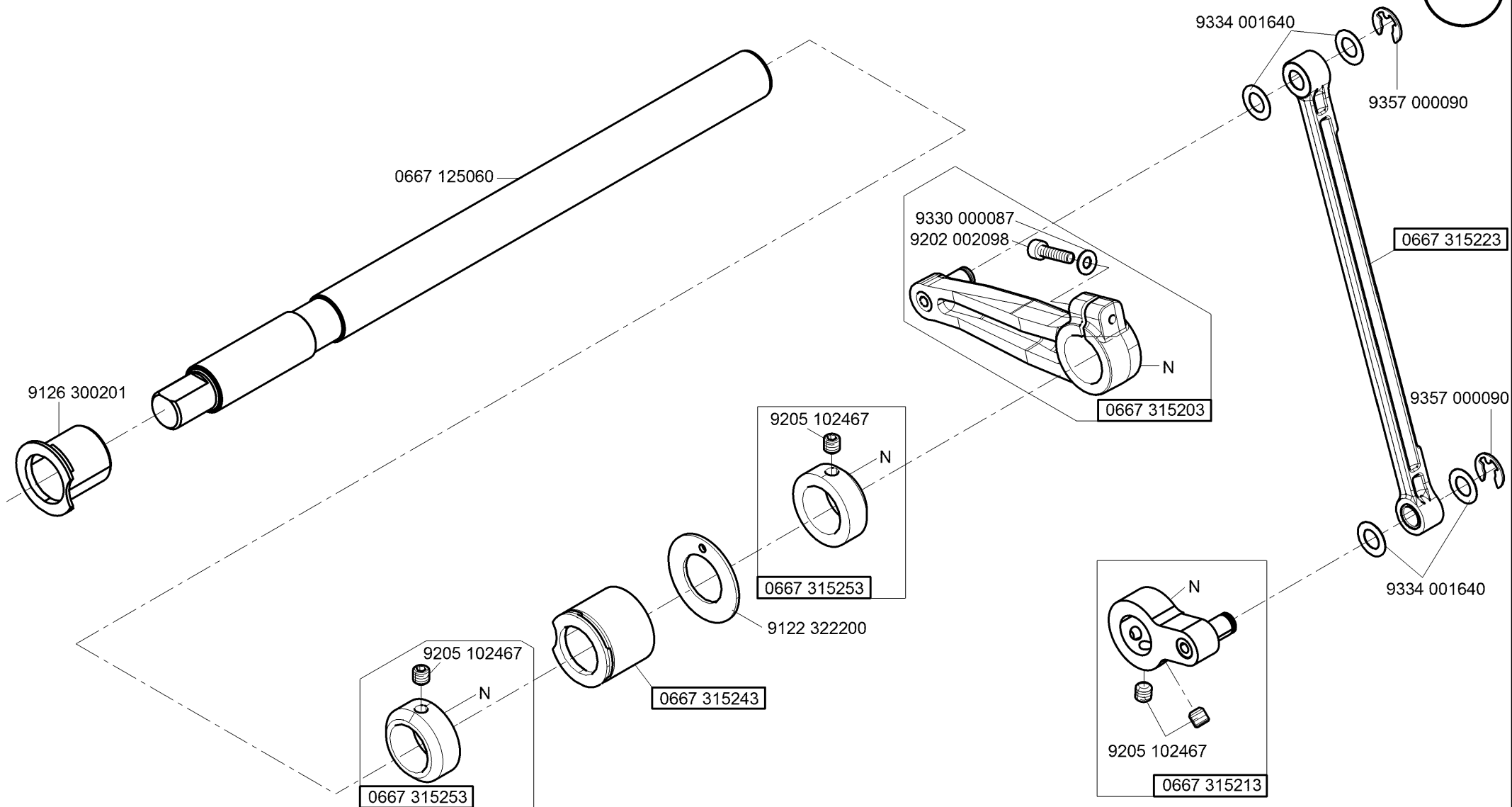


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not available as separate part

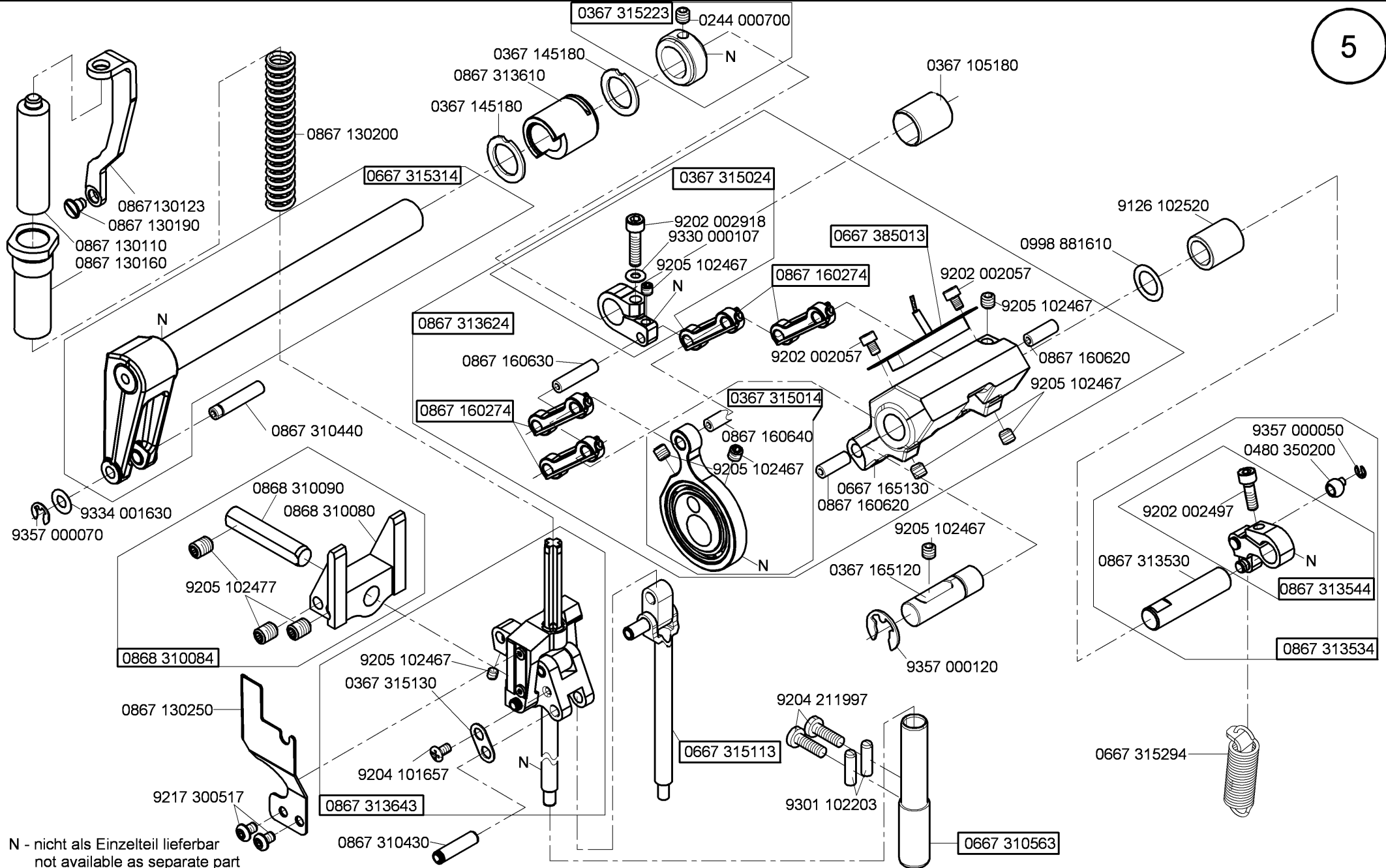


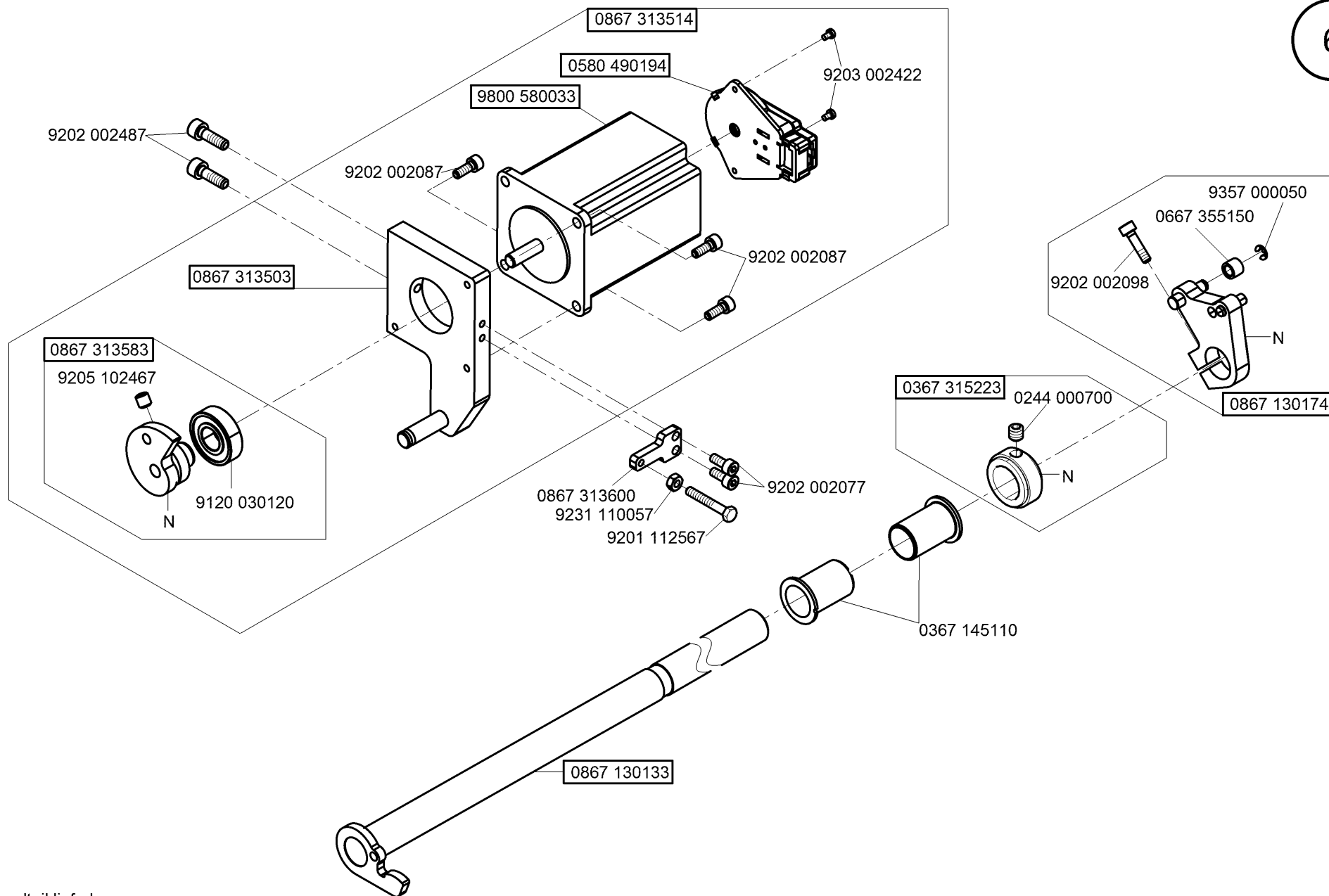
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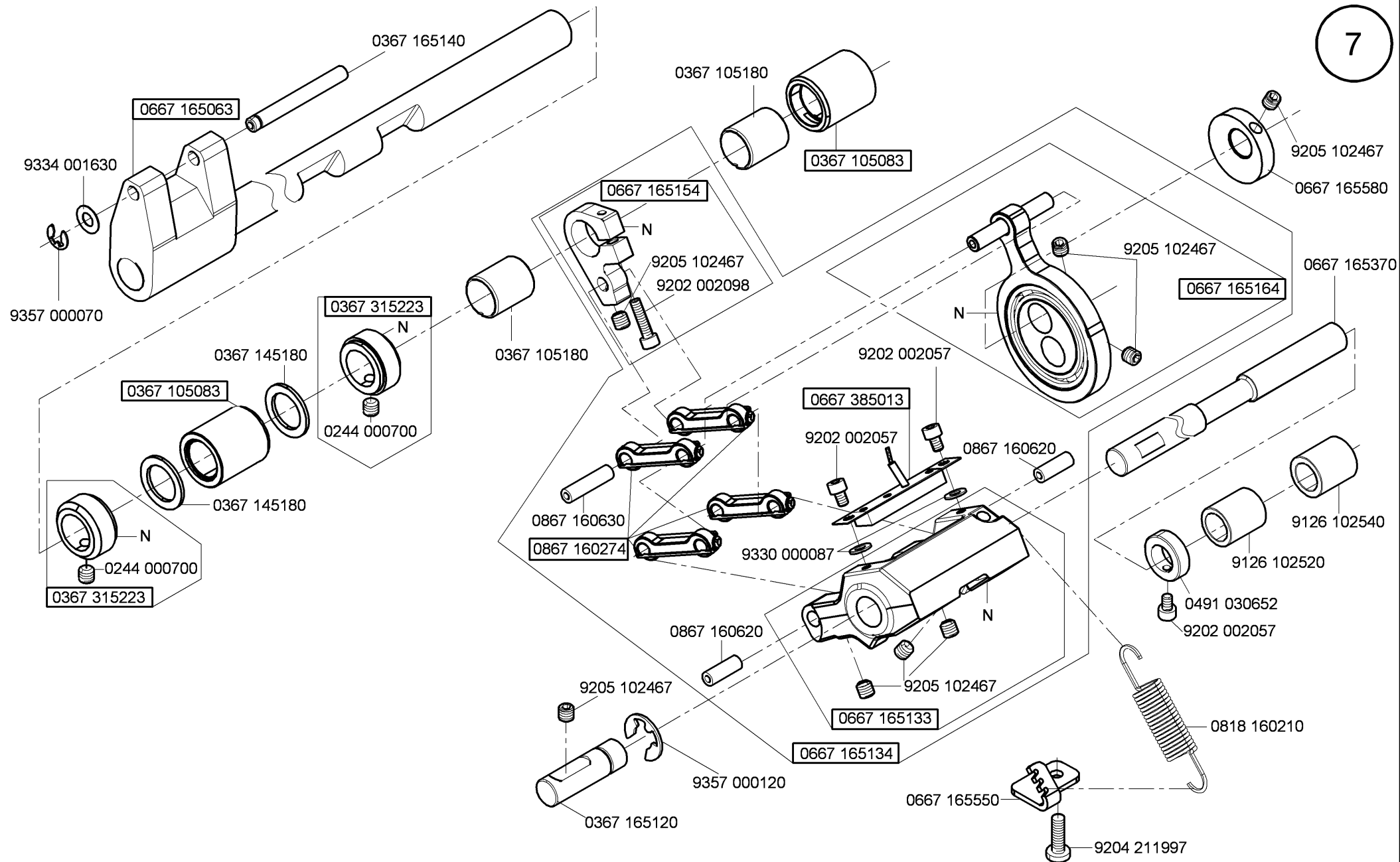


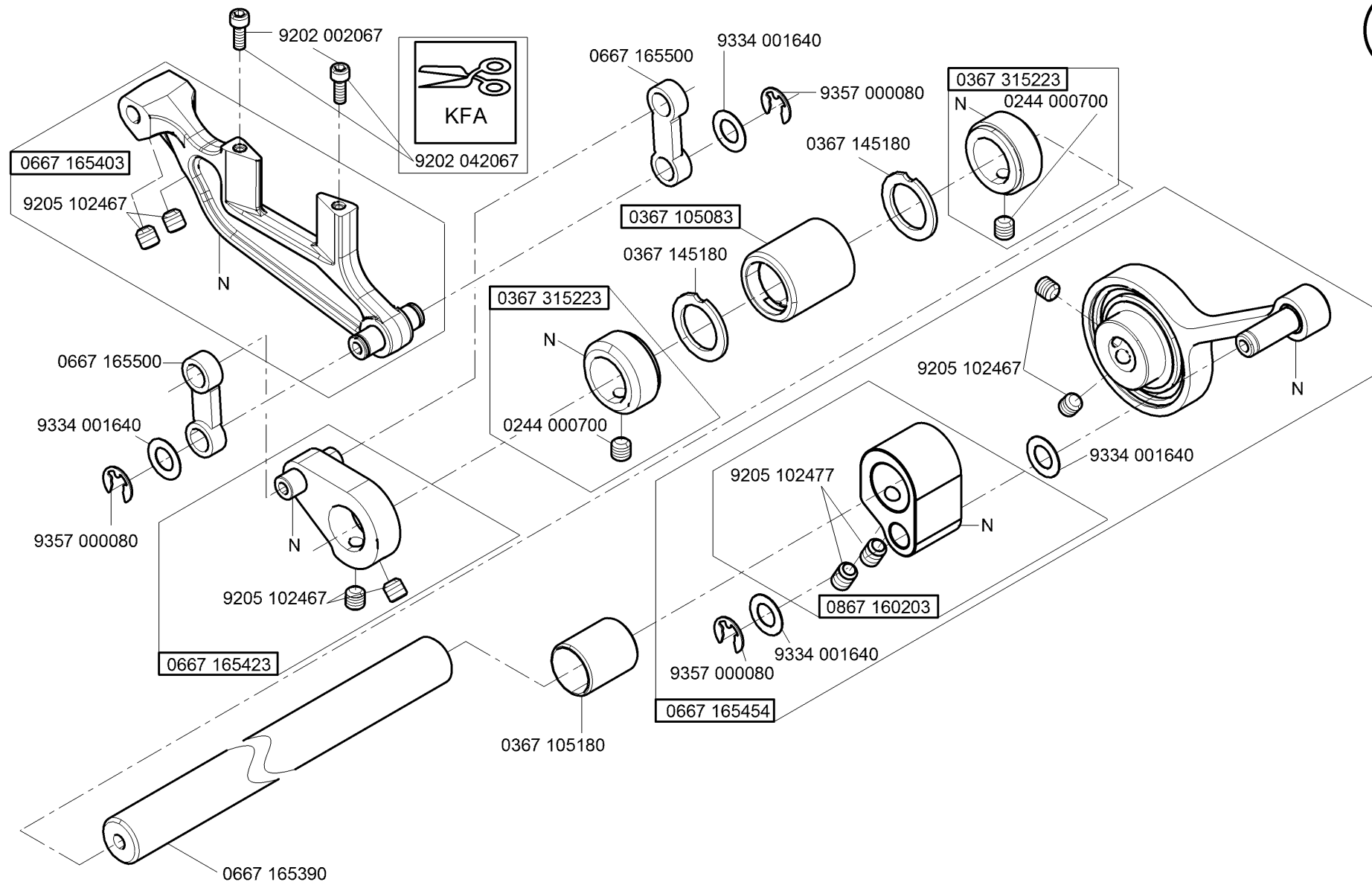
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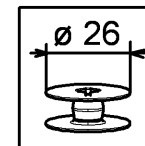


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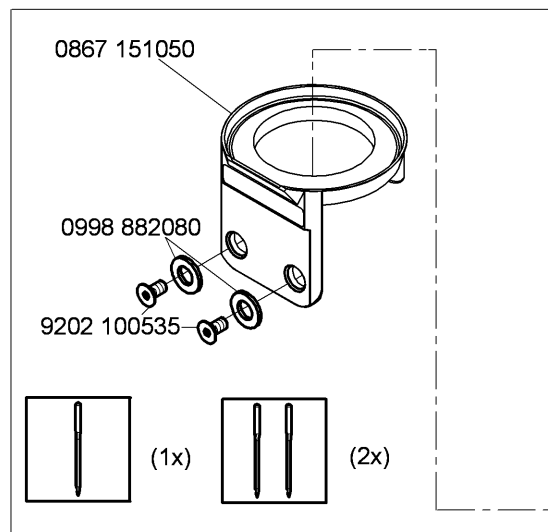
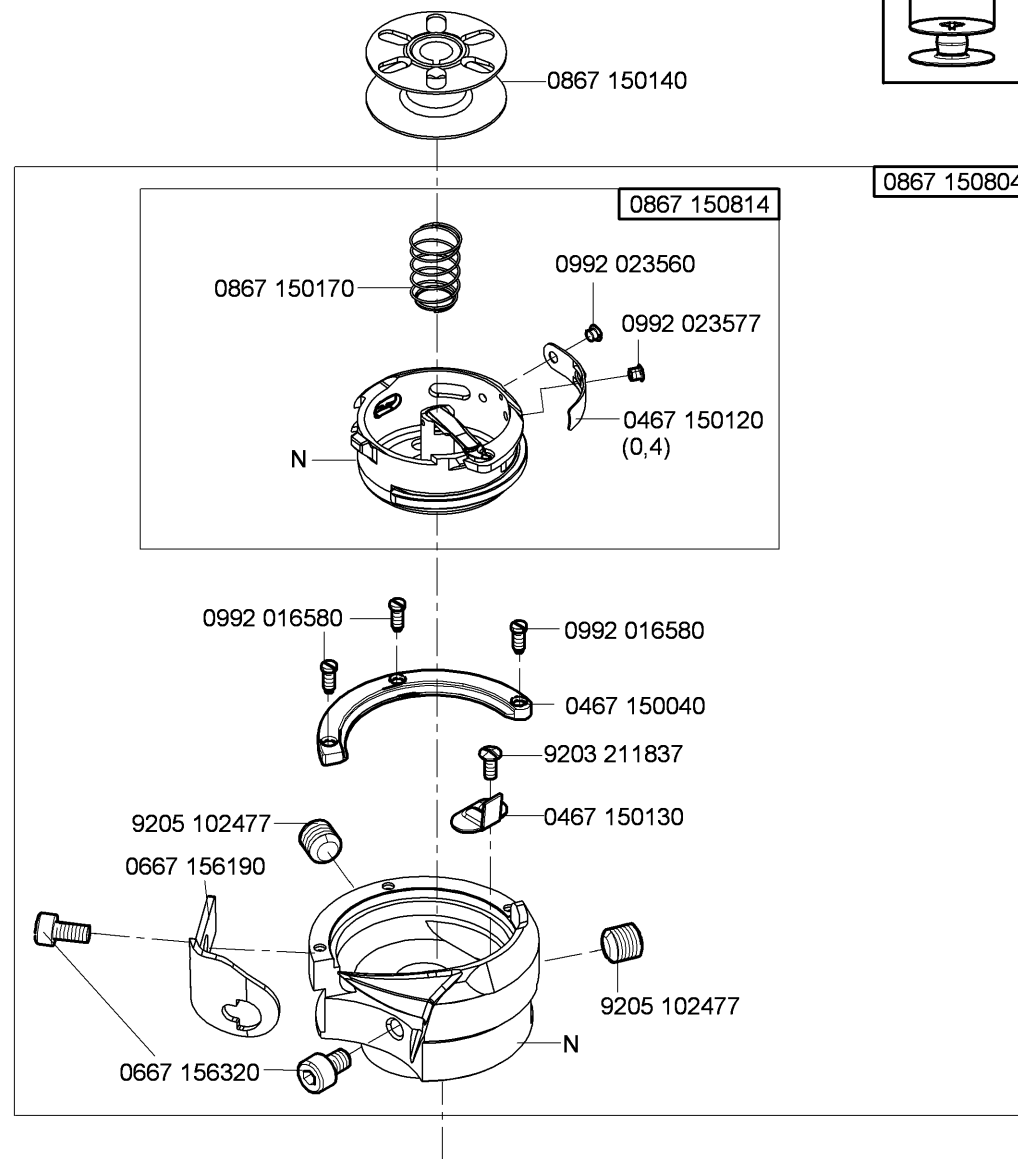


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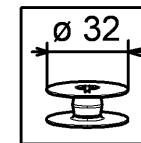


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CI.867 -190929-M  
CI.867 -290922-M

9

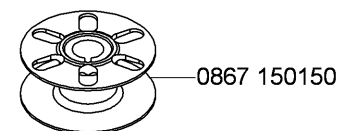


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CI.867 -290942-M

10



0867 150150

0867 151004

0867 150994

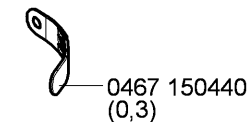
0867 150170

0992 023560

0992 023577

0667 156440  
(0,45)

N



0467 150440  
(0,3)

auf Wunsch  
on request

0992 016580

0992 016580

0667 150840

9203 211837

0667 150850

9205 102477

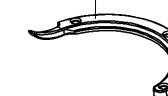
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0667 156330

N

0667 156210



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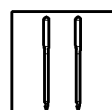
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9202 100535



(1x)

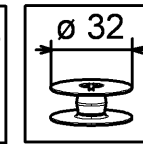
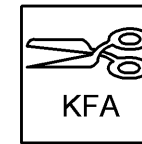


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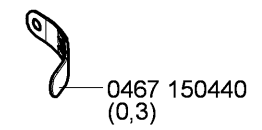
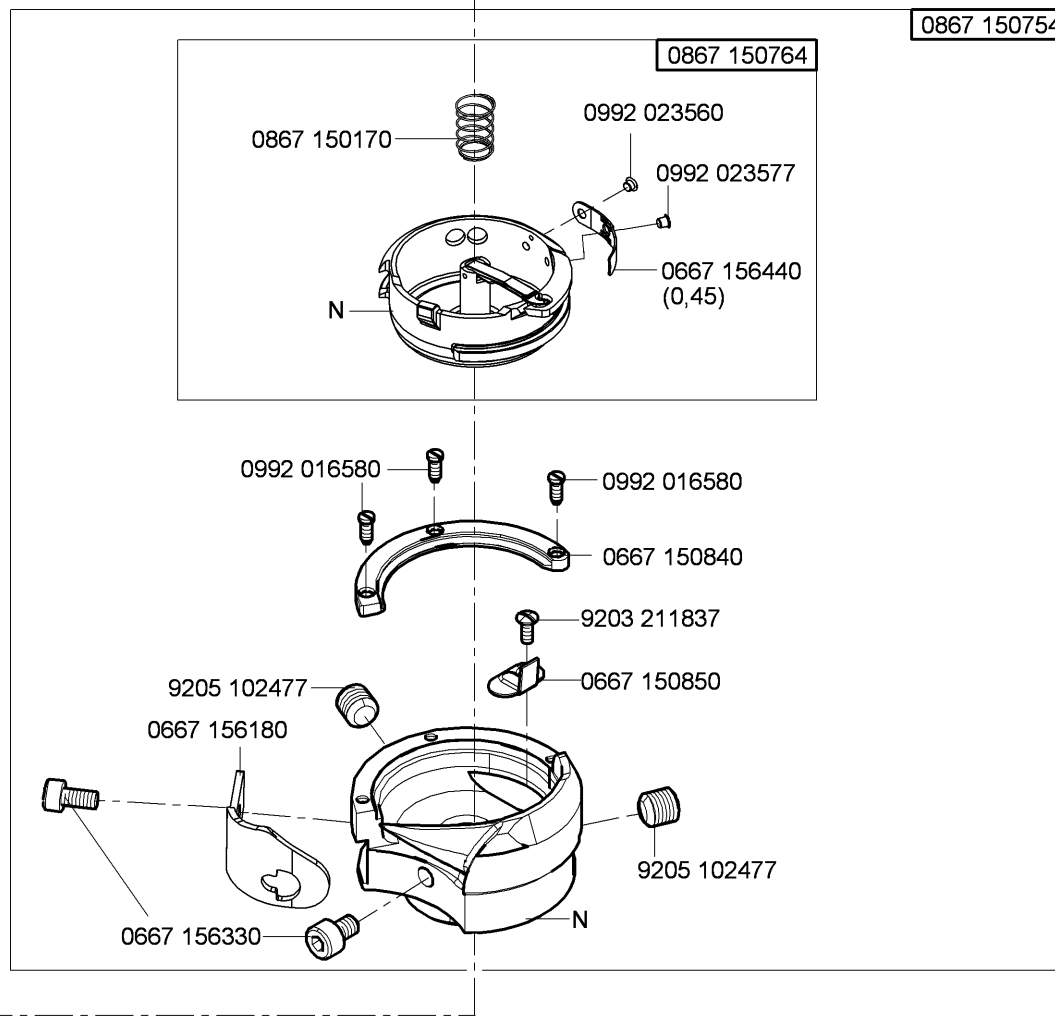
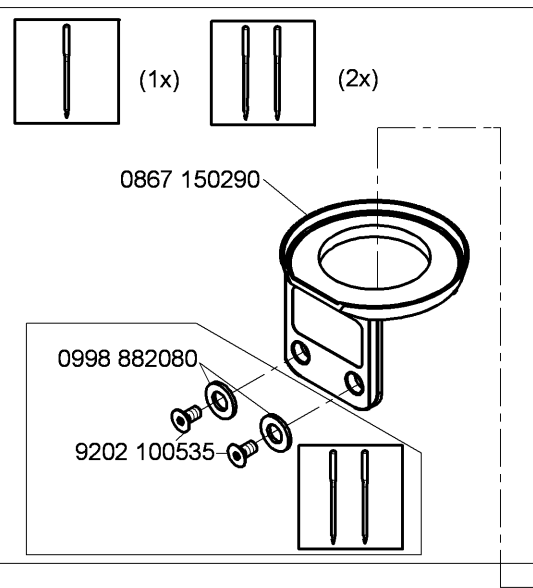
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not available as separate part

CI. 867-M PREMIUM

Ausgabe/Edition 6.2016



CI.867 -190945-M  
CI.867 -290945-M



auf Wunsch  
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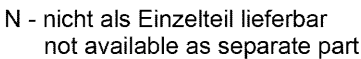


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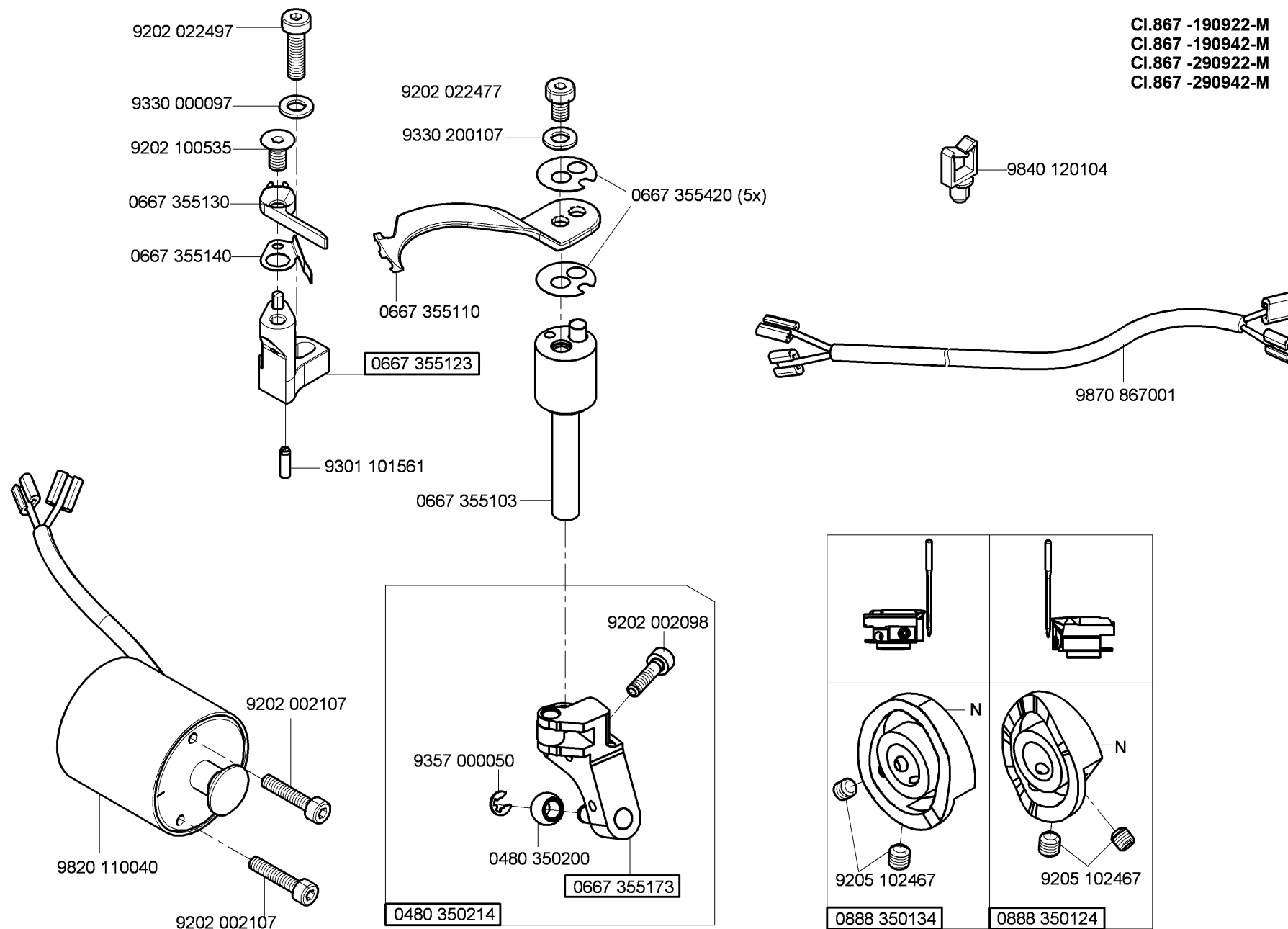
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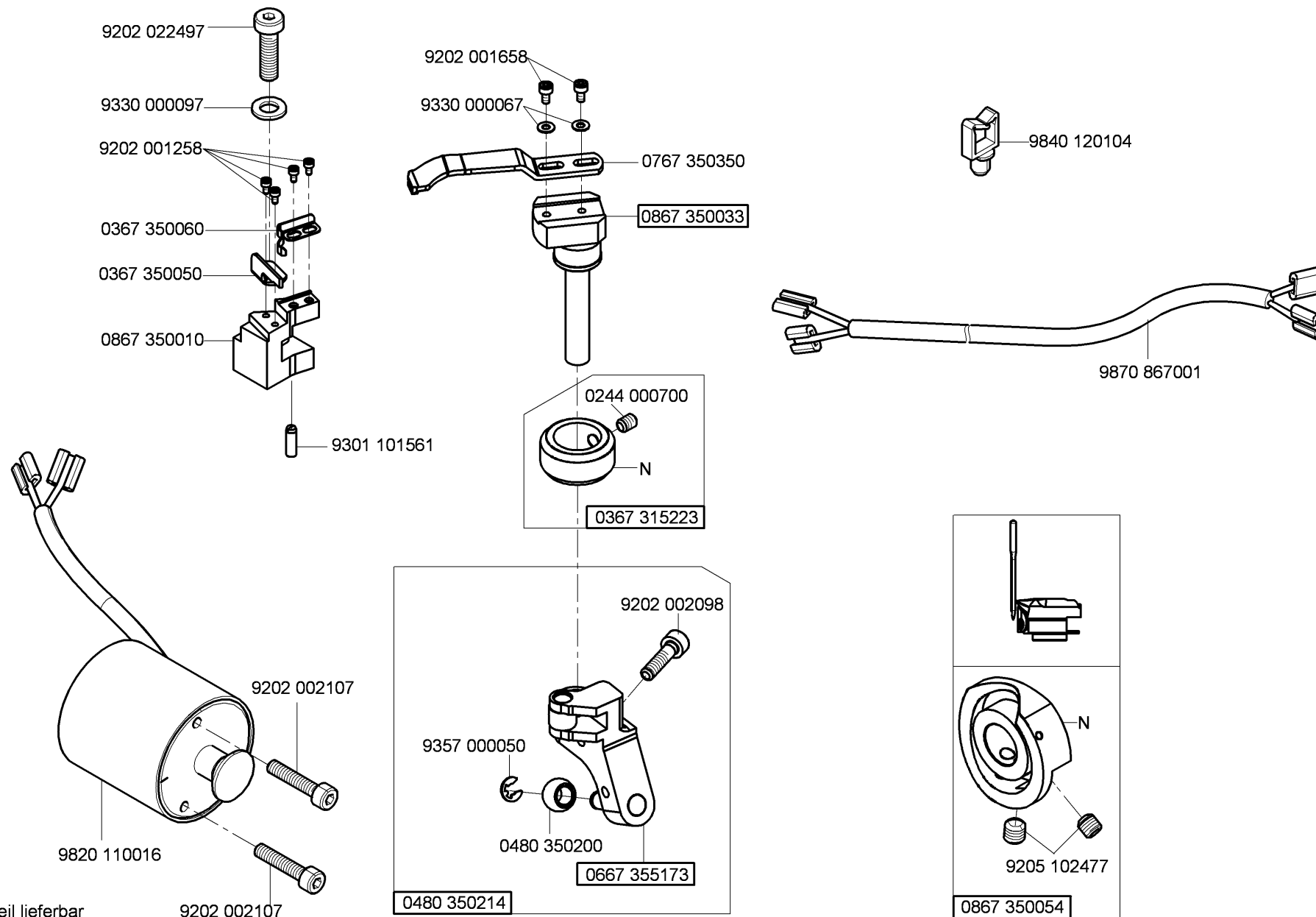


Ausgabe/Edition 11.2017

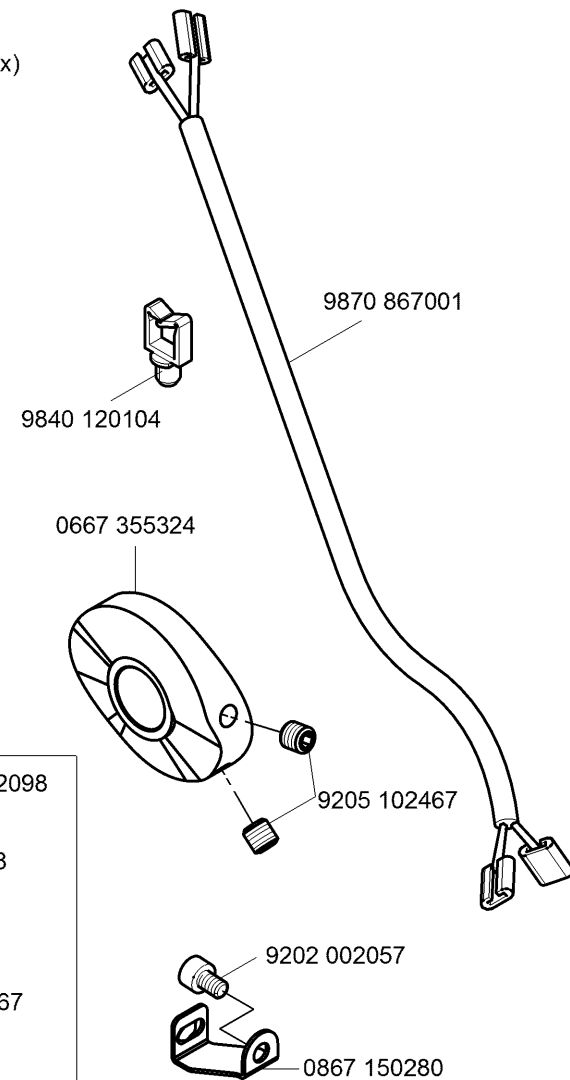
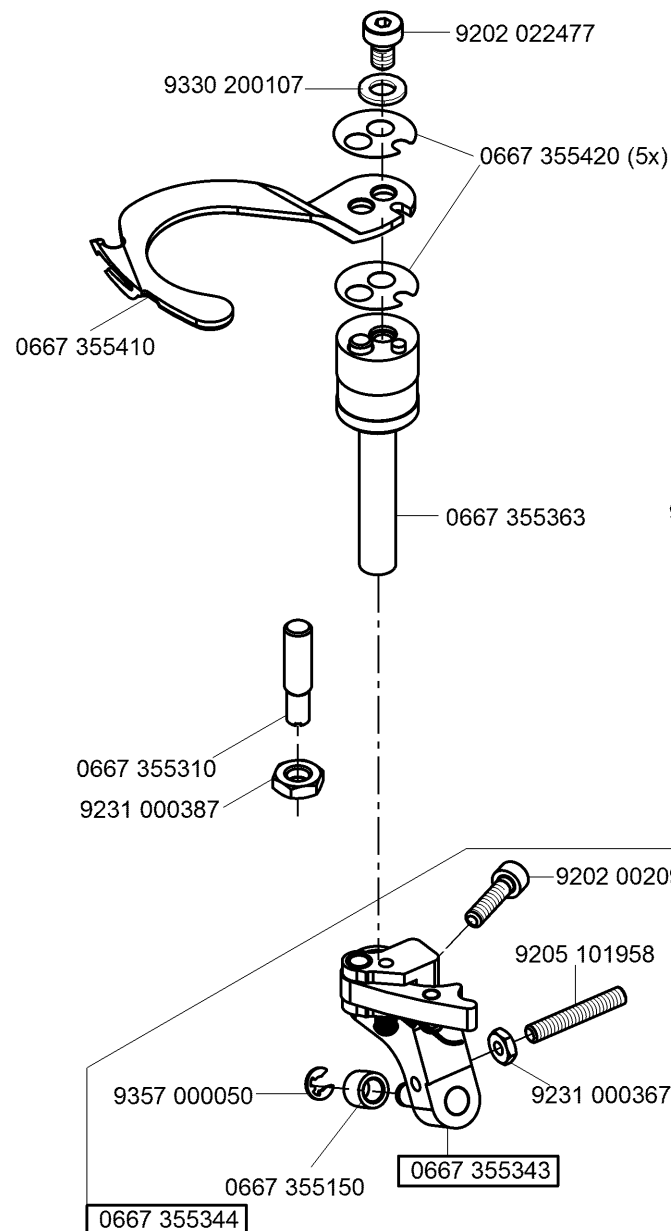
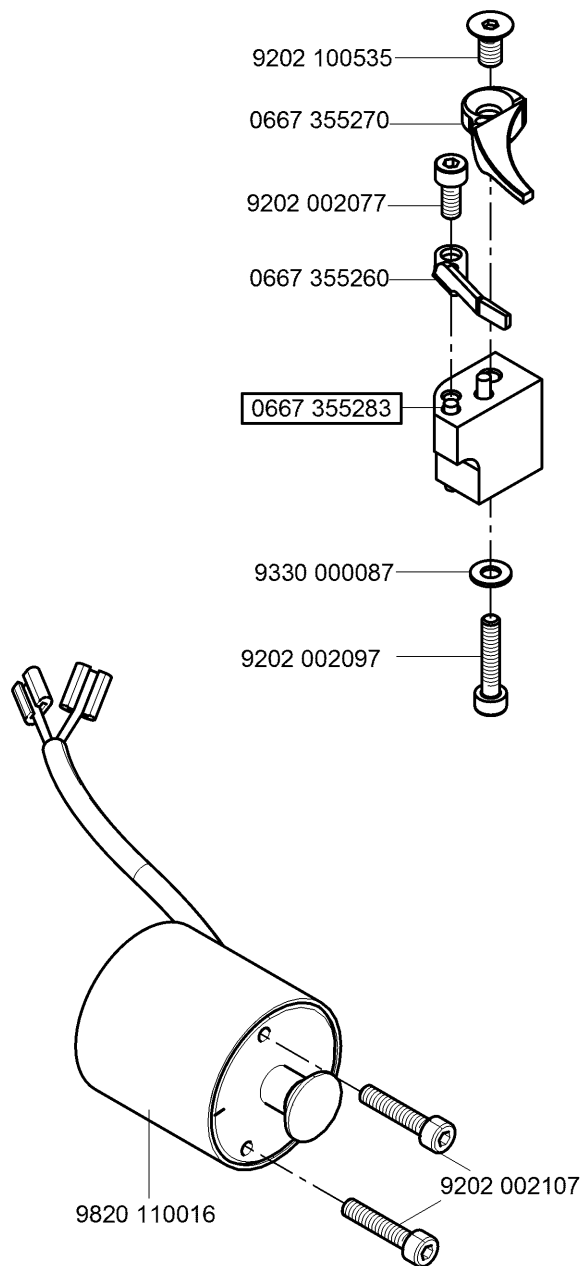


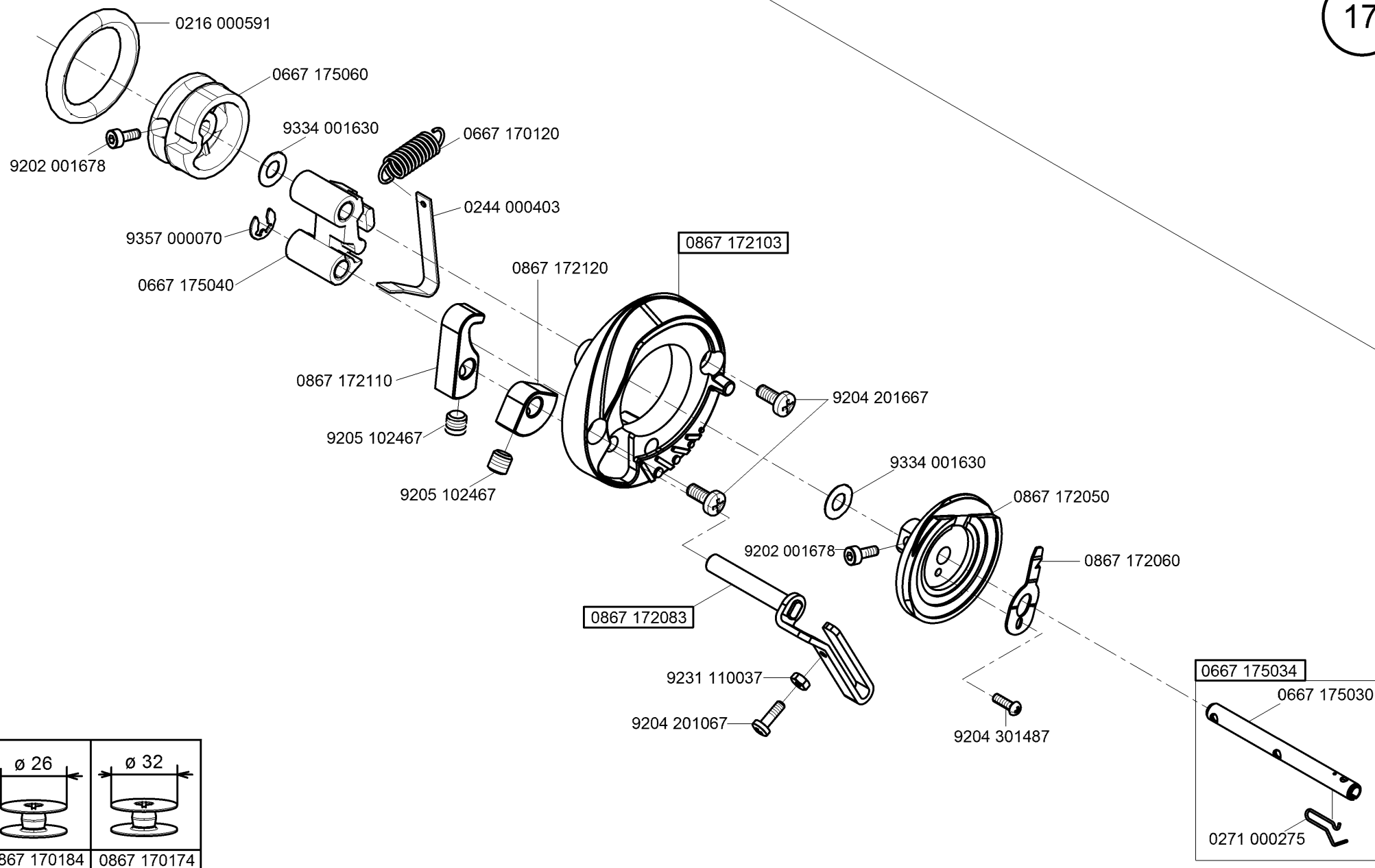
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 CI.867 -290922-M  
 CI.867 -290942-M



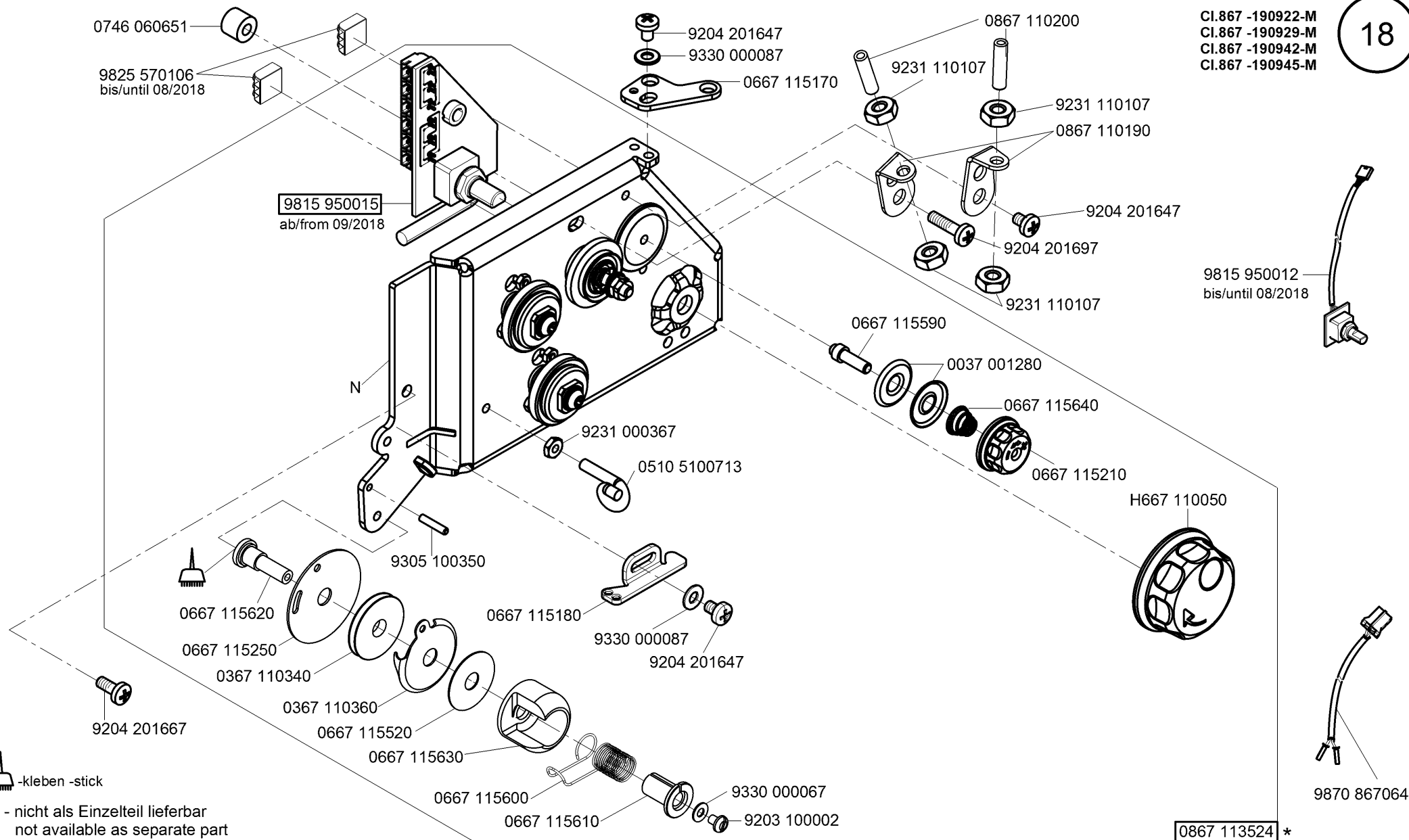


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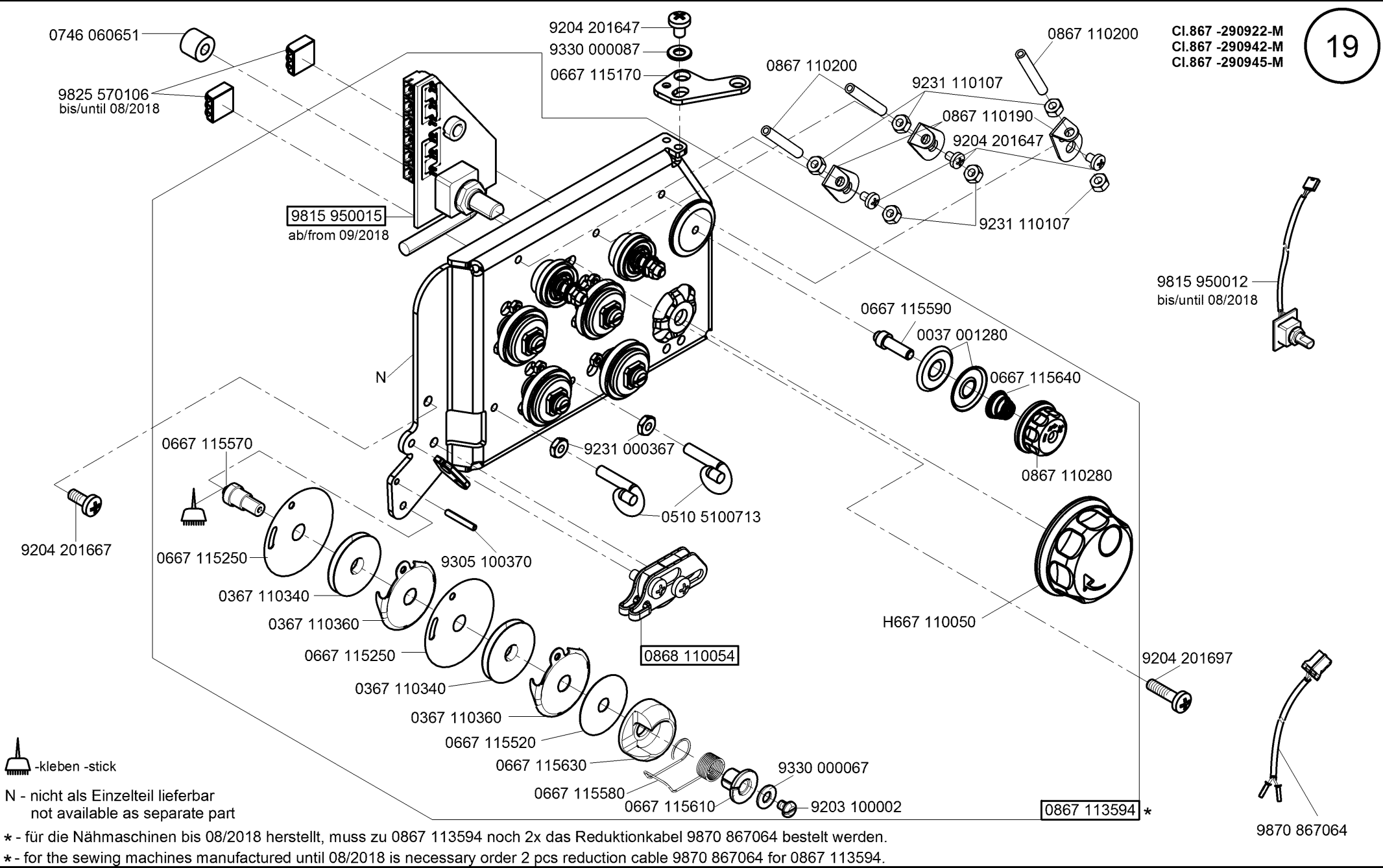


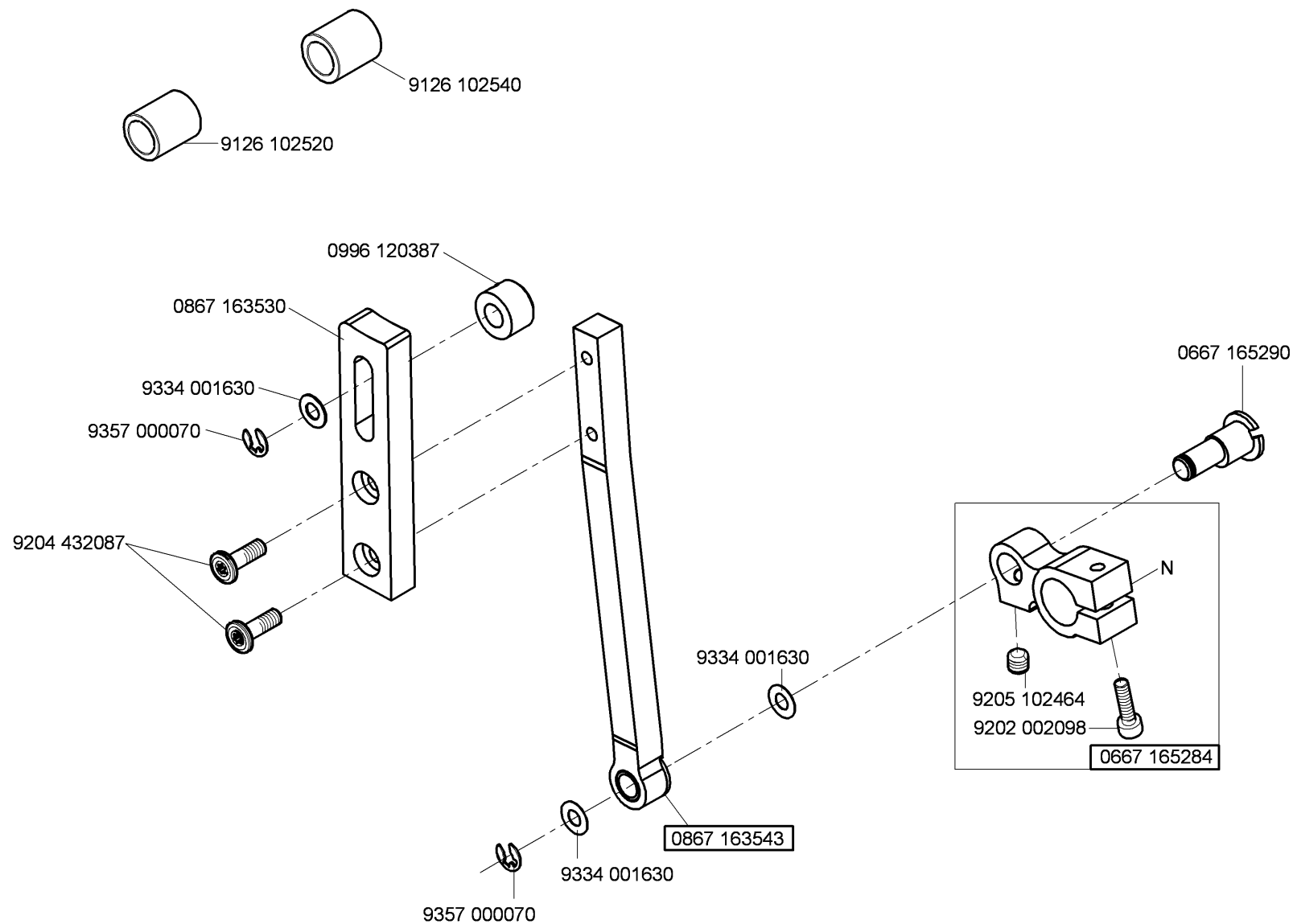
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 CI.867 -190945-M



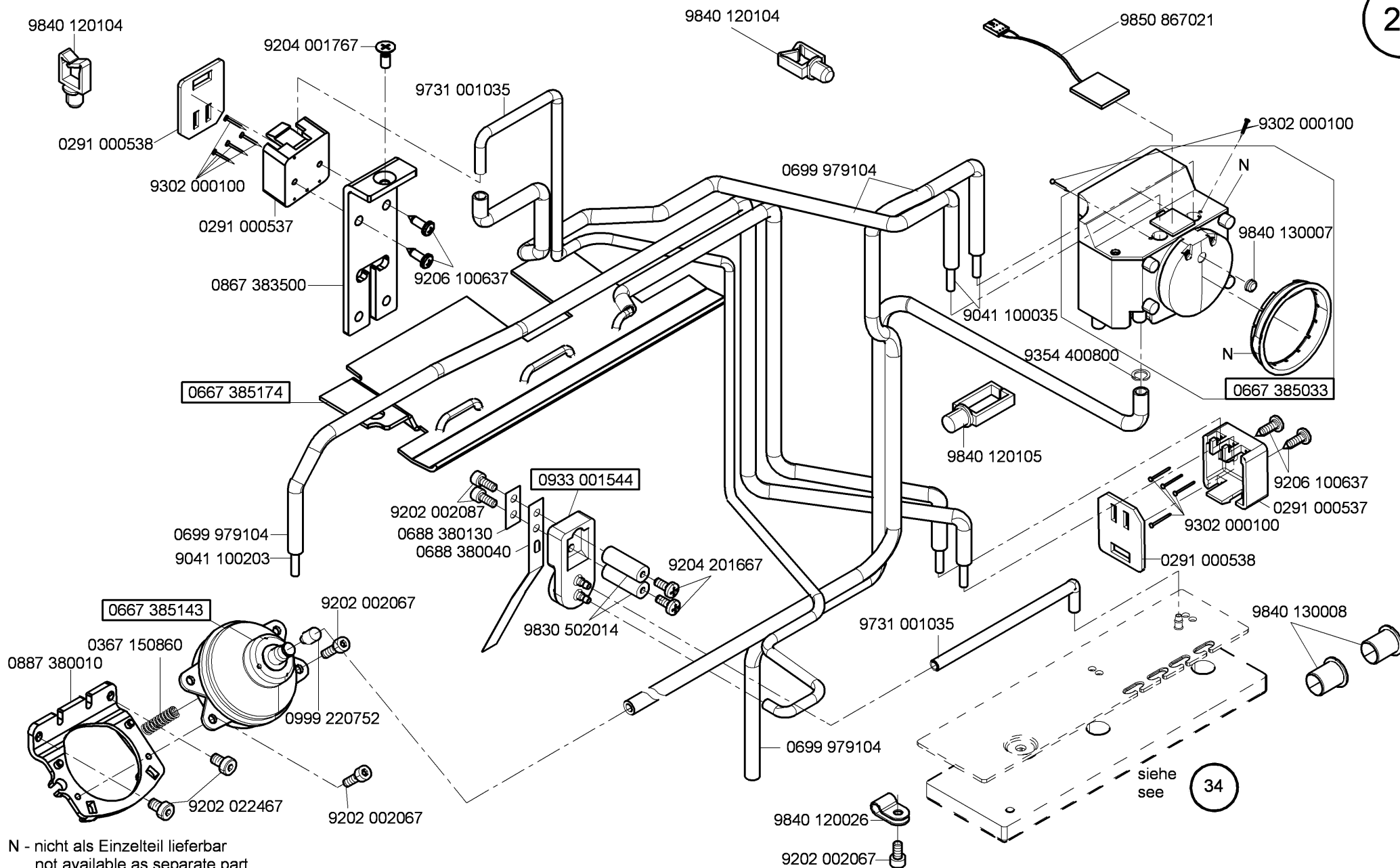
\* - für die Nähmaschinen bis 08/2018 herstellt, muss zu 0867 113524 noch 1x das Reduktionkabel 9870 867064 bestellt werden.  
 \* - for the sewing machines manufactured until 08/2018 is necessary order 1 pcs reduction cable 9870 867064 for 0867 113524.

CI.867 -290922-M  
CI.867 -290942-M  
CI.867 -290945-M

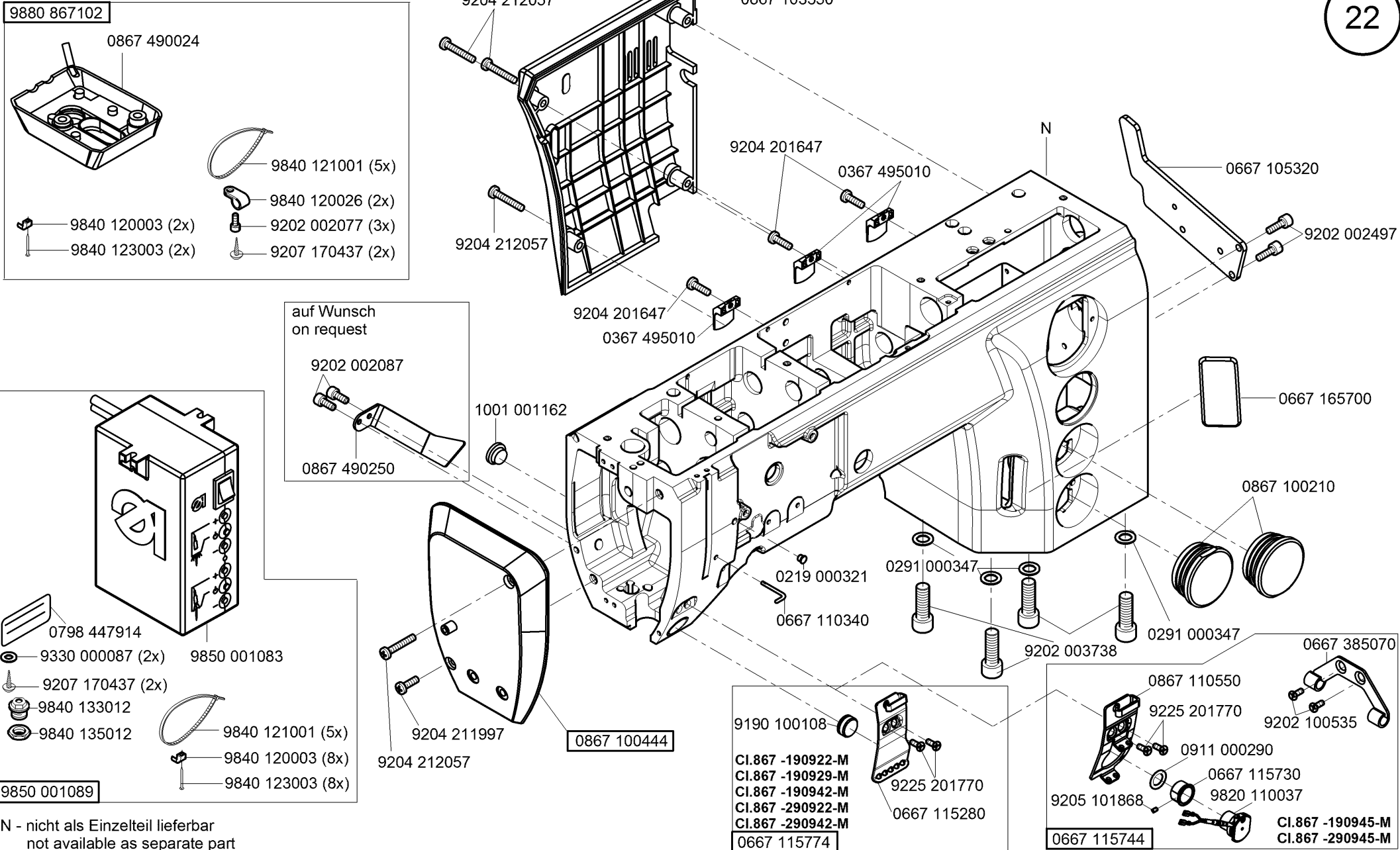


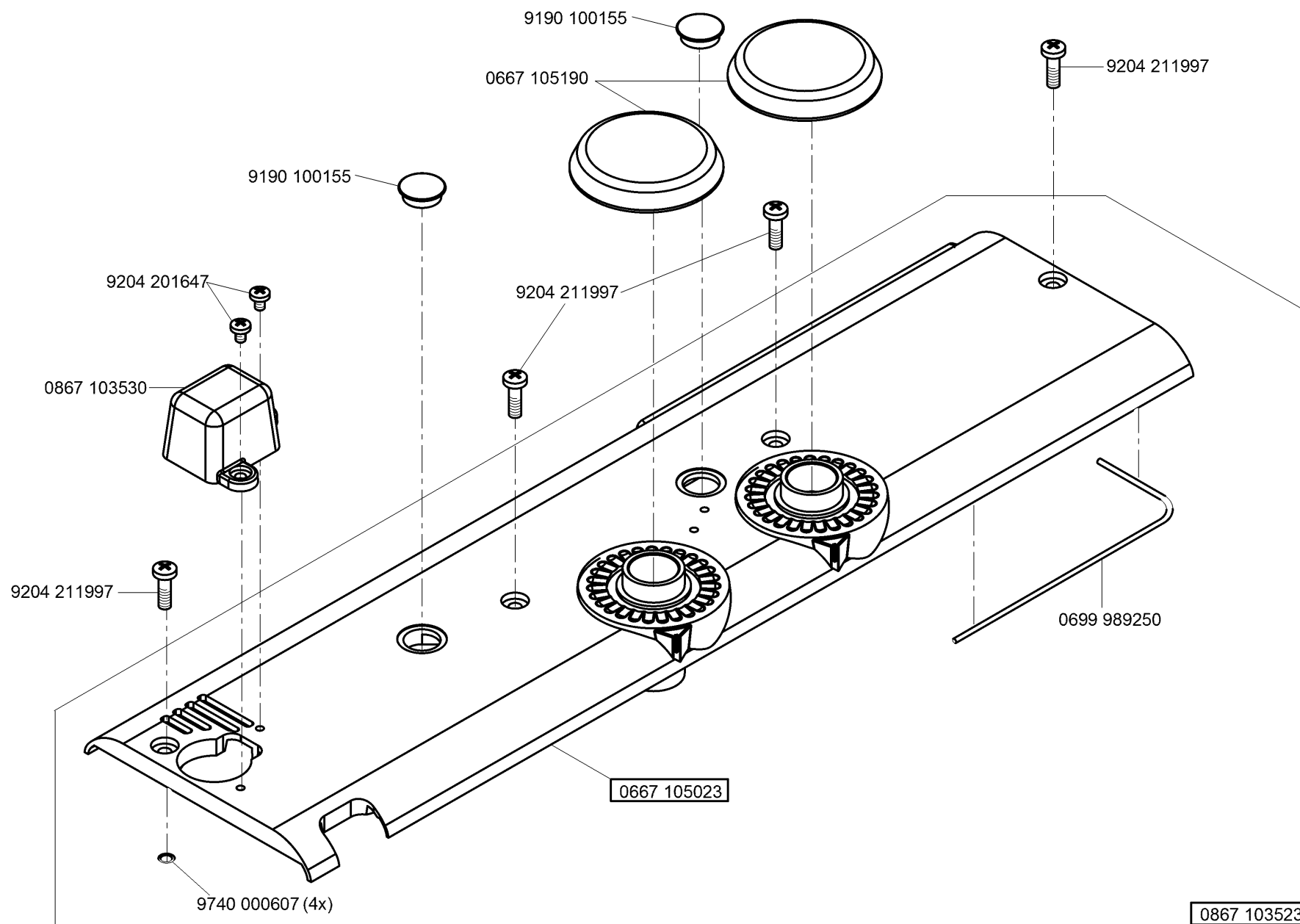


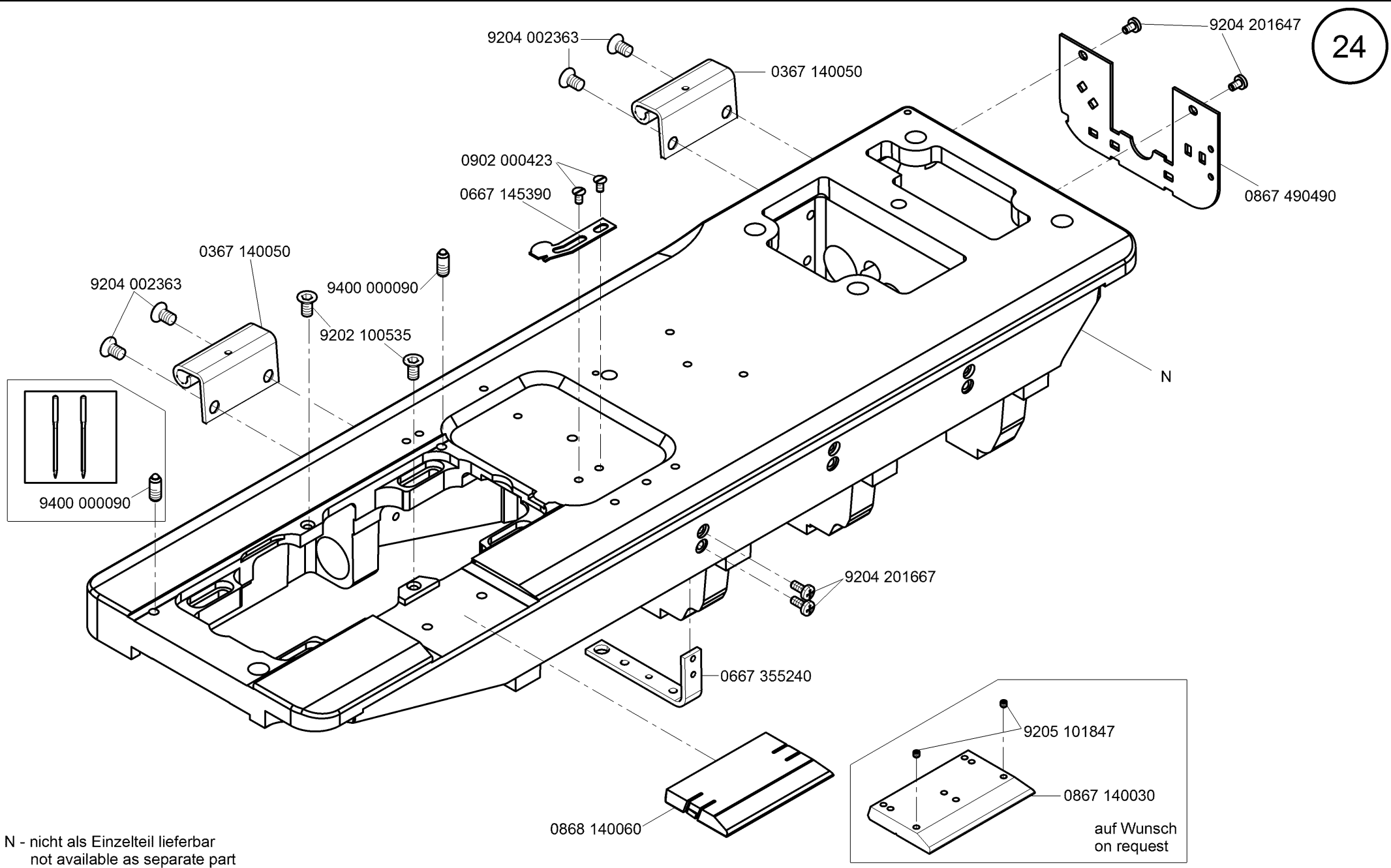
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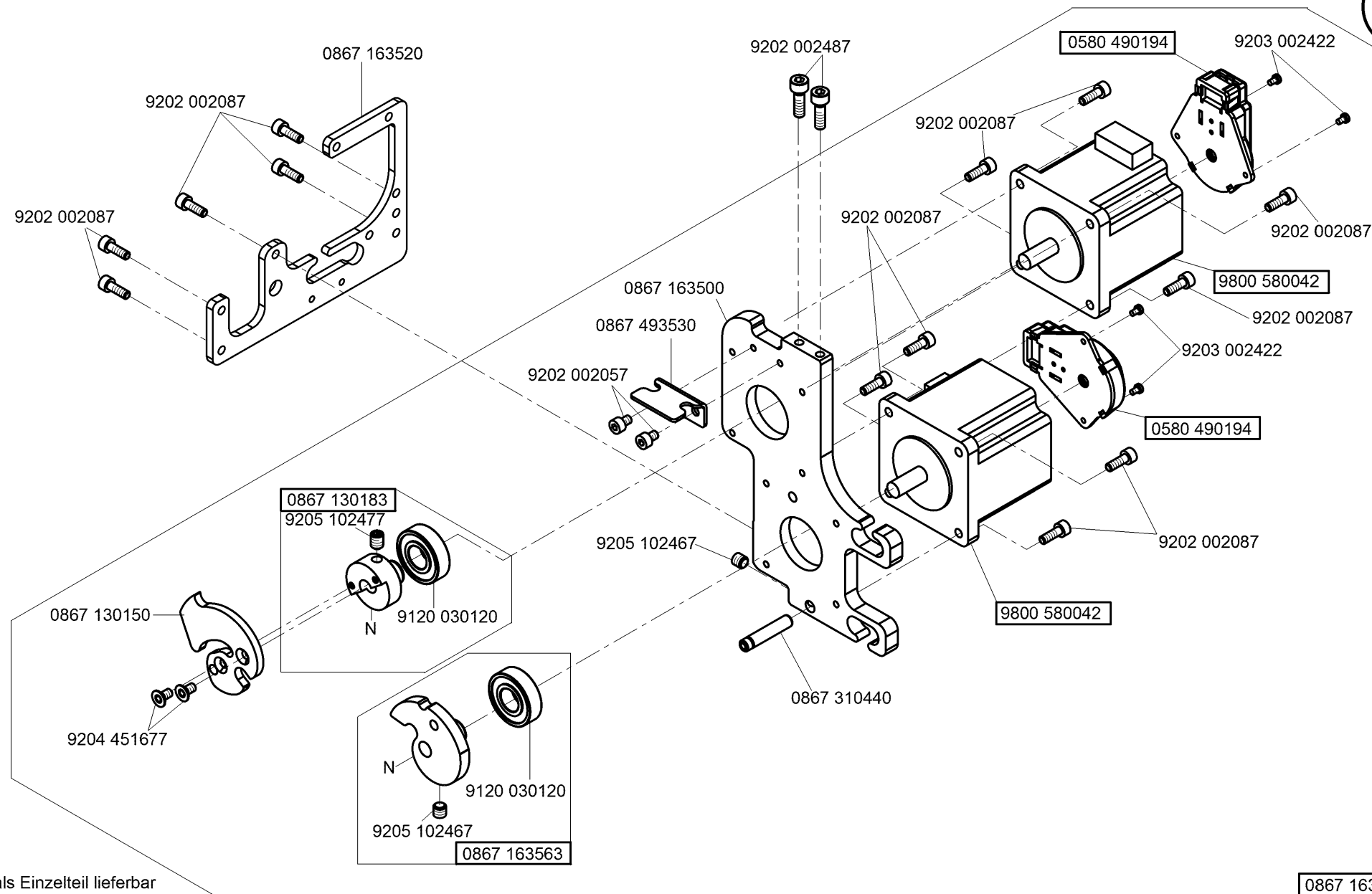


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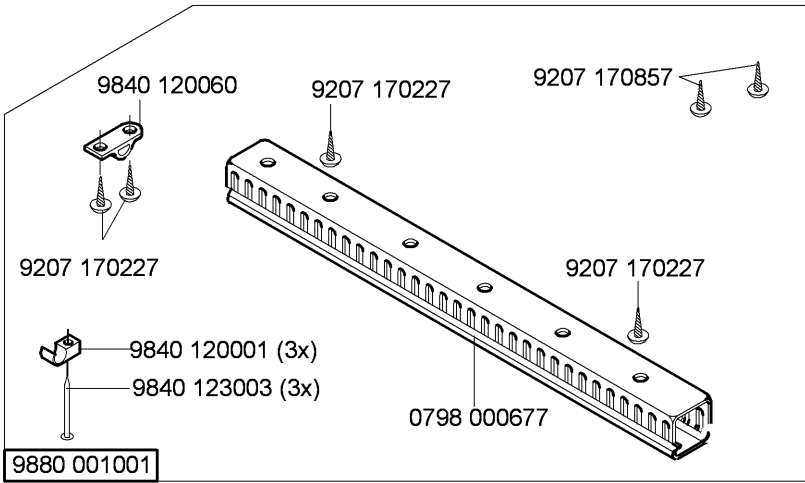
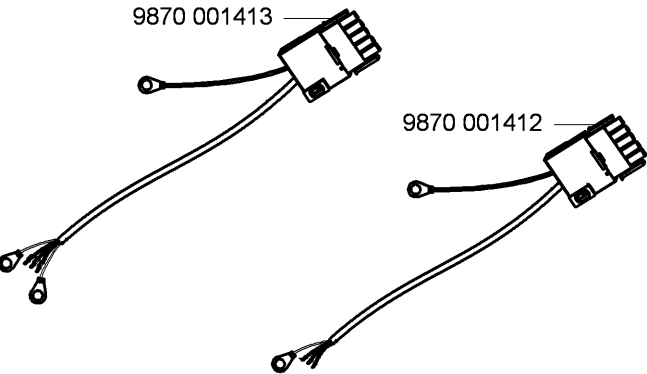
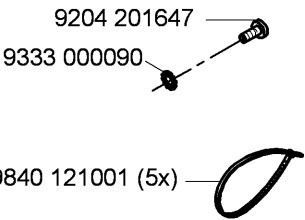
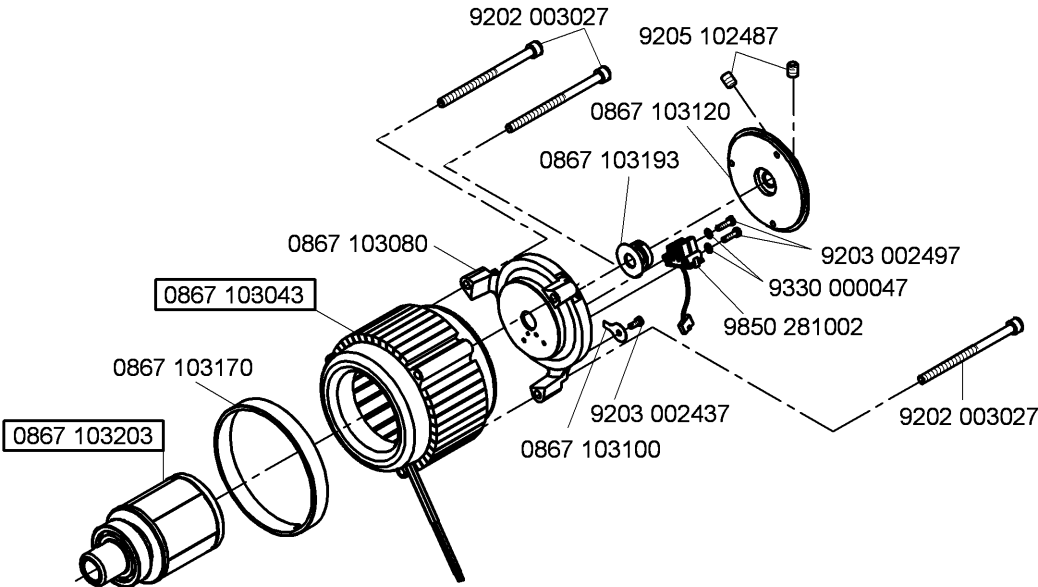








N - nicht als Einzelteil lieferbar  
not available as separate part



9333 000090

9204 201667 (7x)

9202 002077 (2x)

9204 201757 (2x)

9204 201647 (2x)

9825 511003

9840 120027

9840 120031

9840 120026

9840 120154 (3x)

9202 100357

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9205 101867

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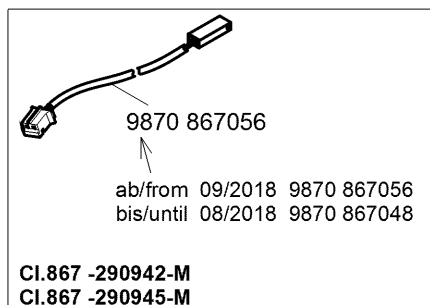
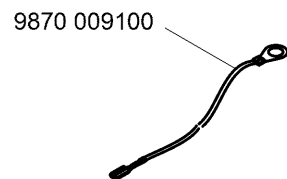
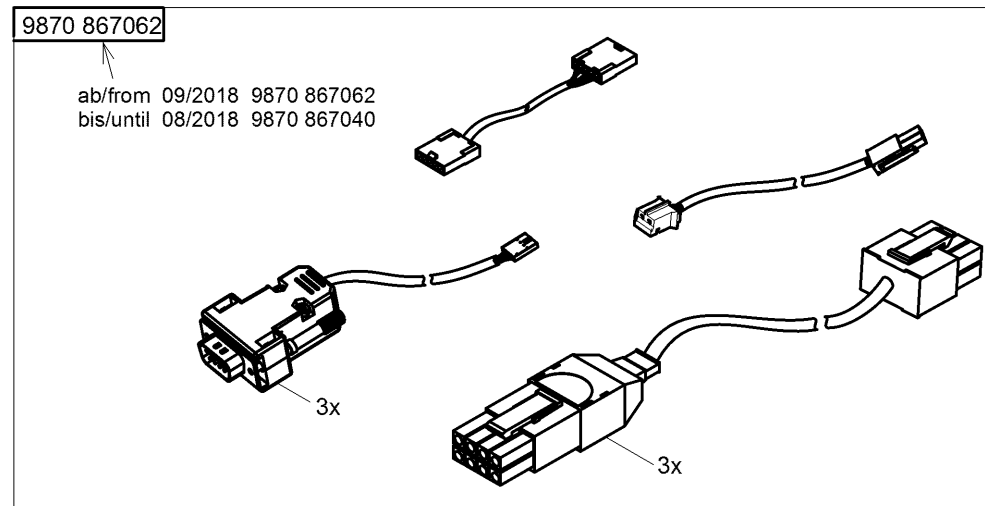
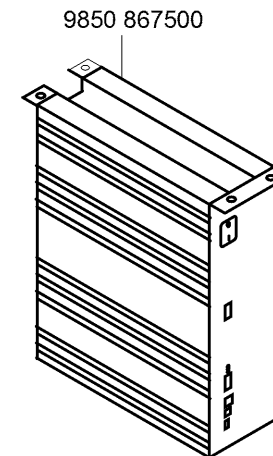
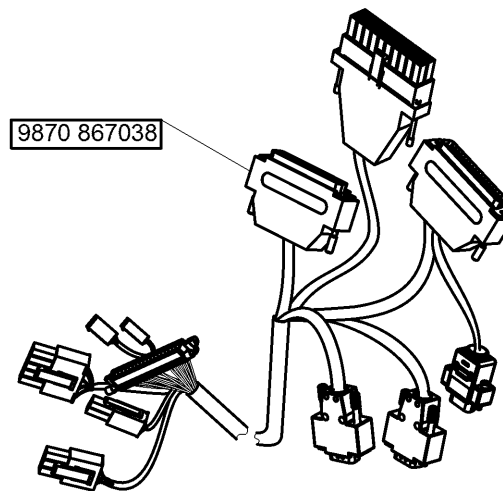
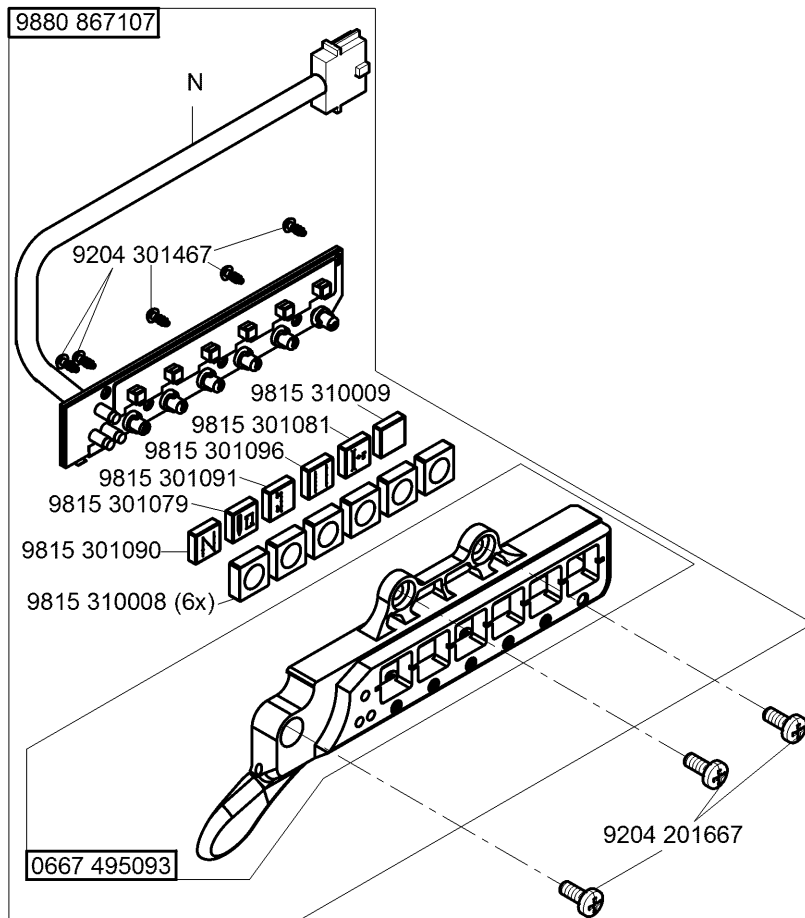
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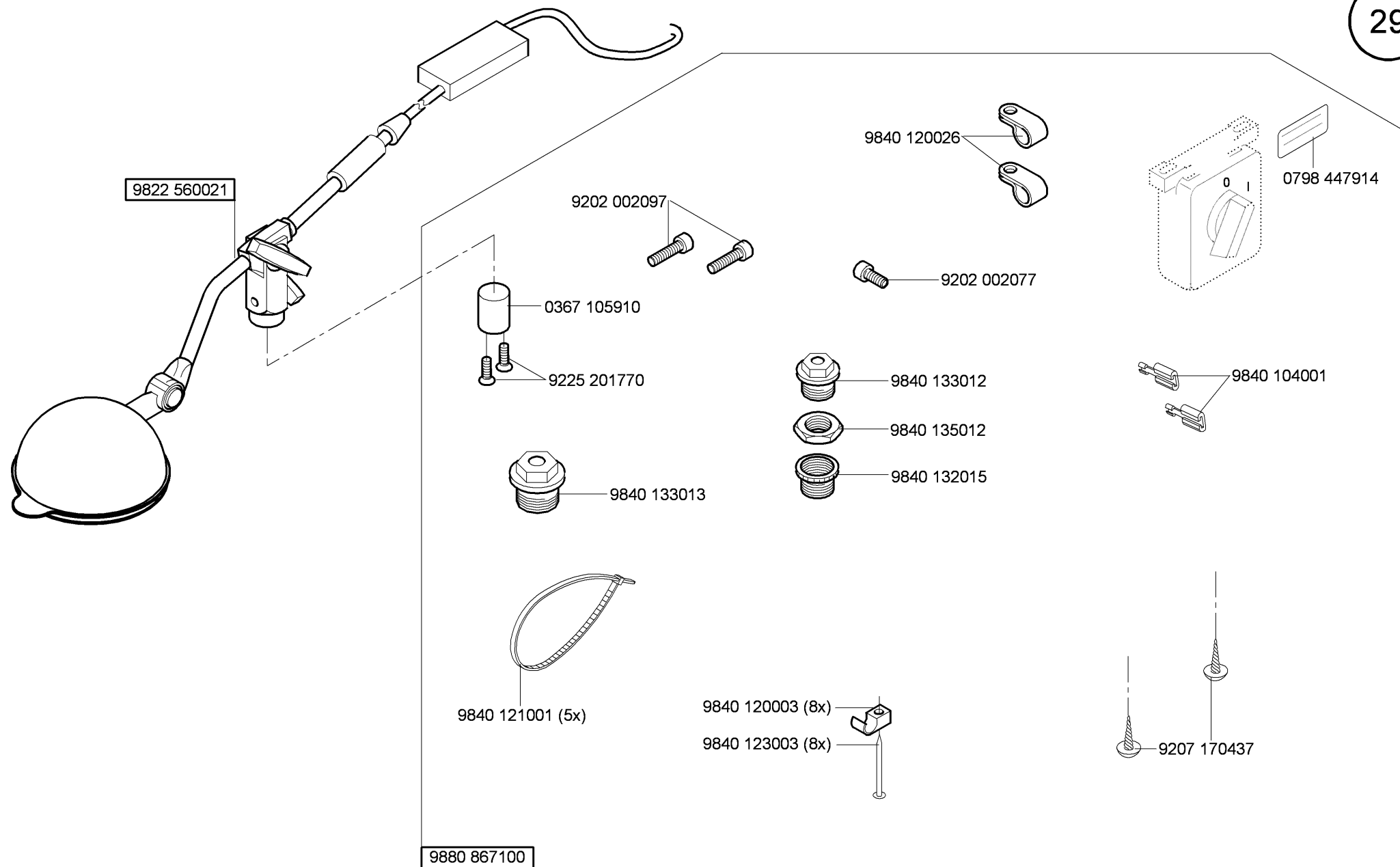
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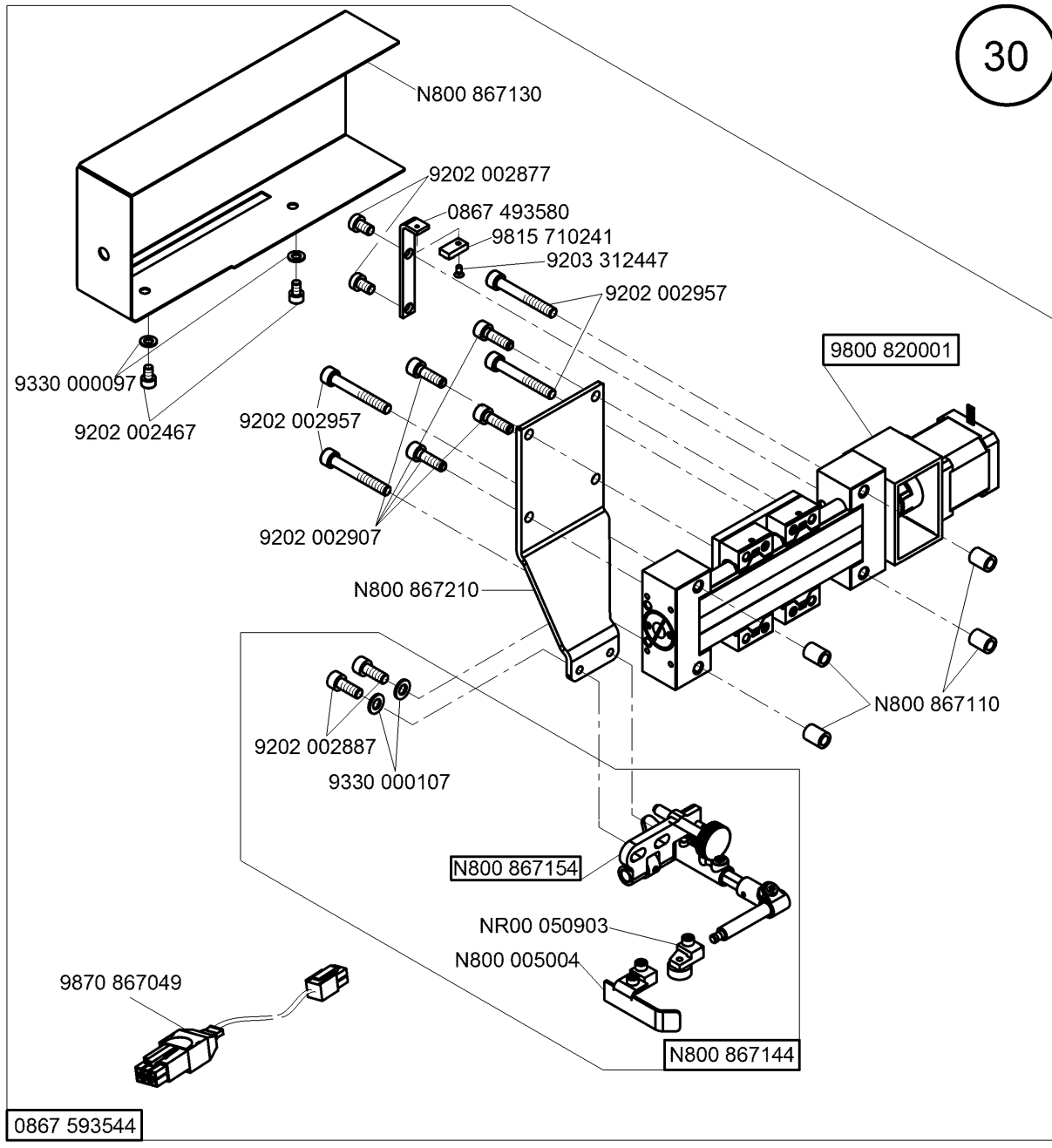
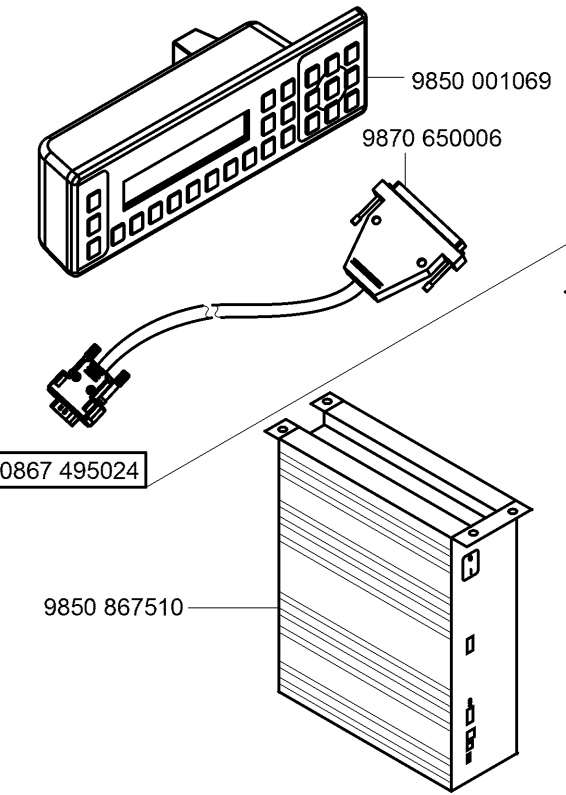
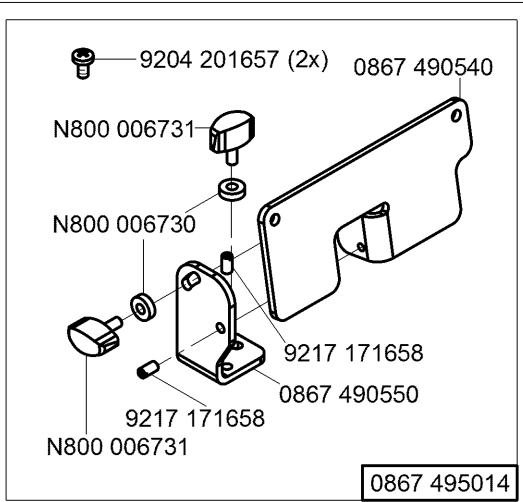
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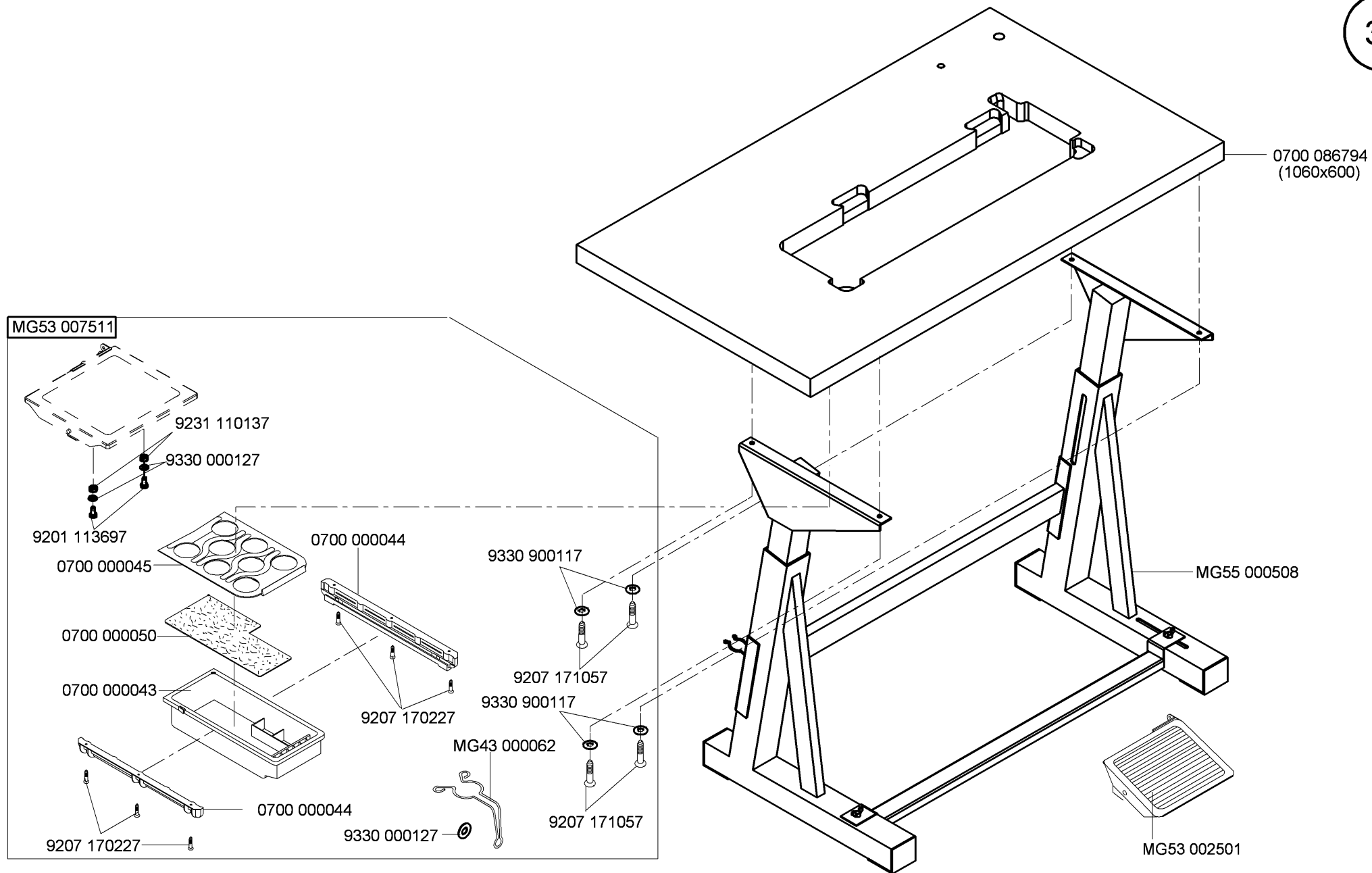
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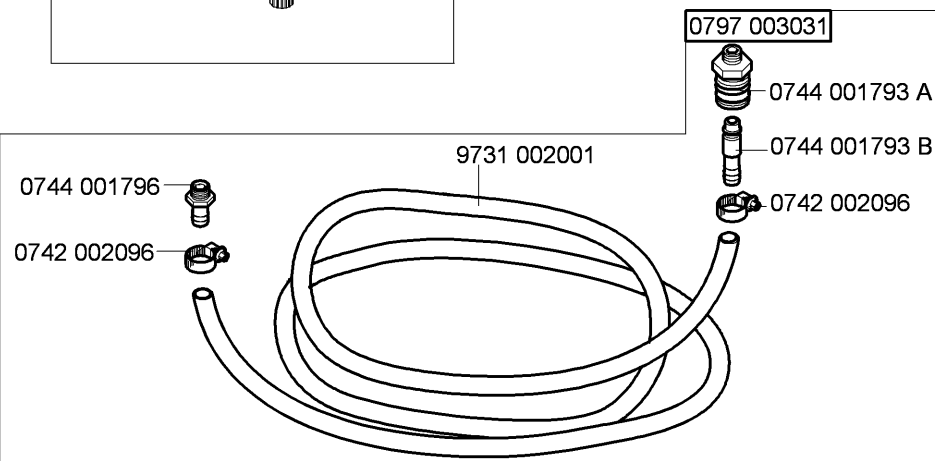
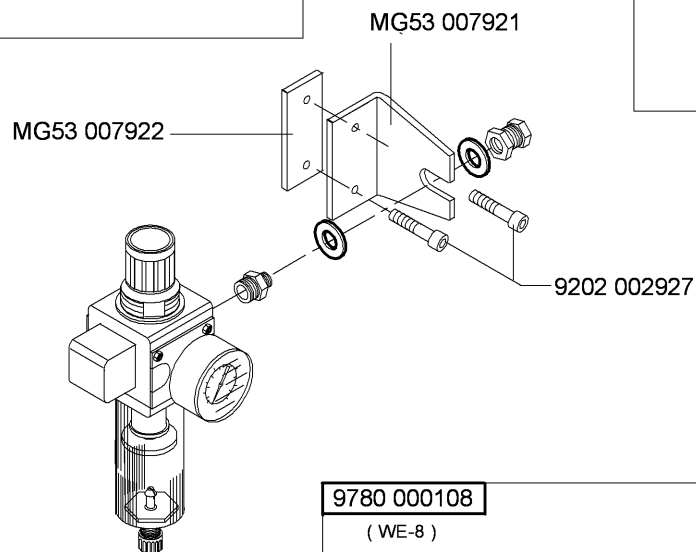
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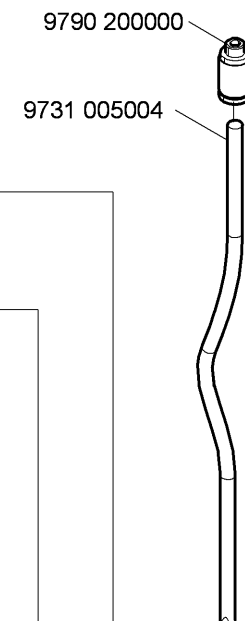
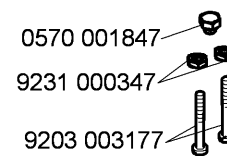




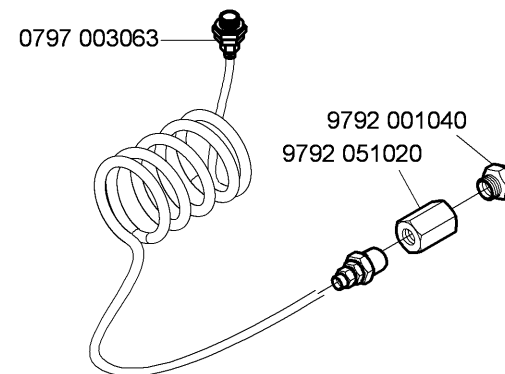
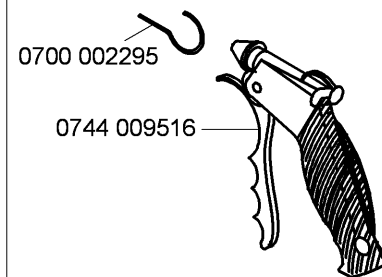


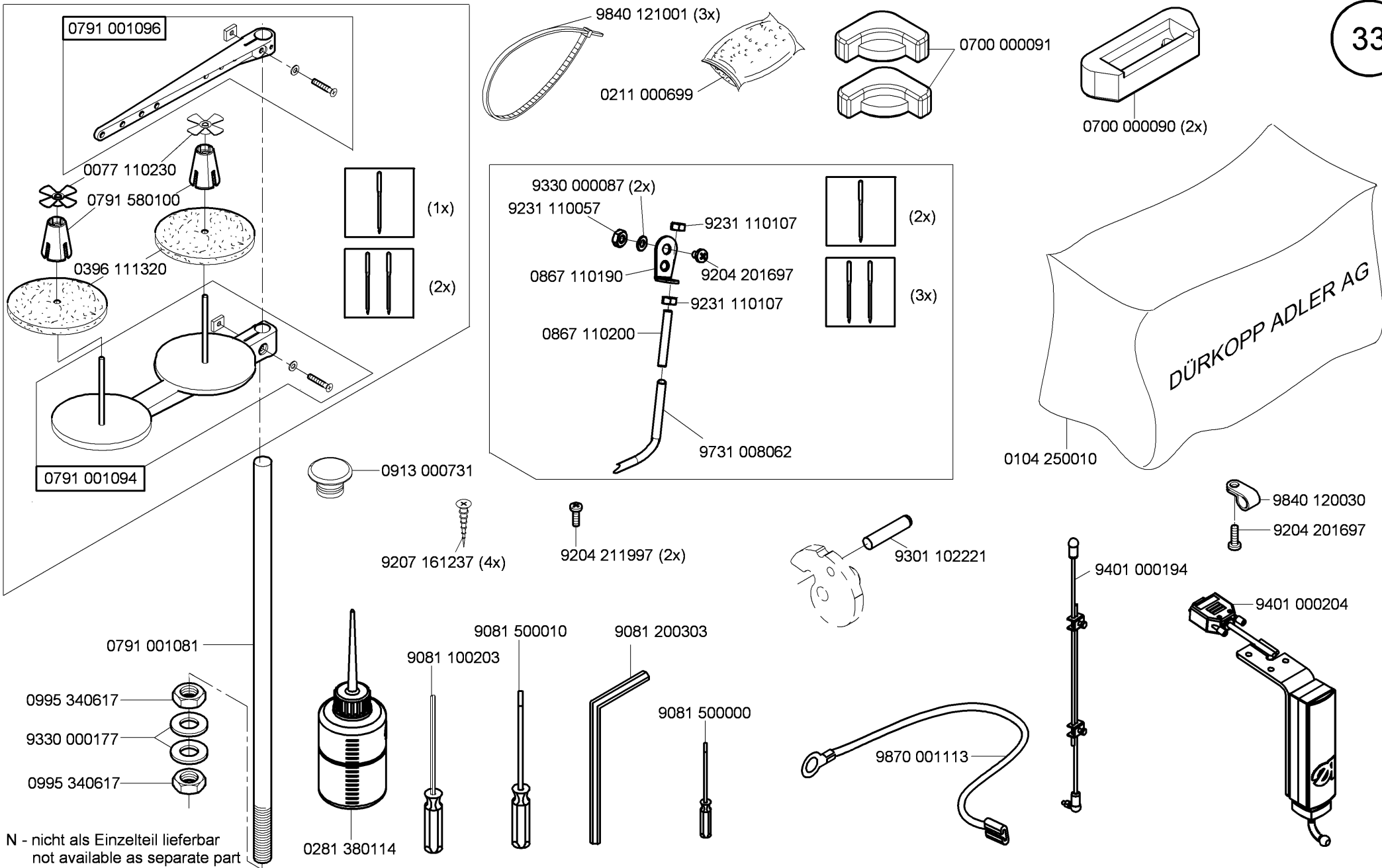


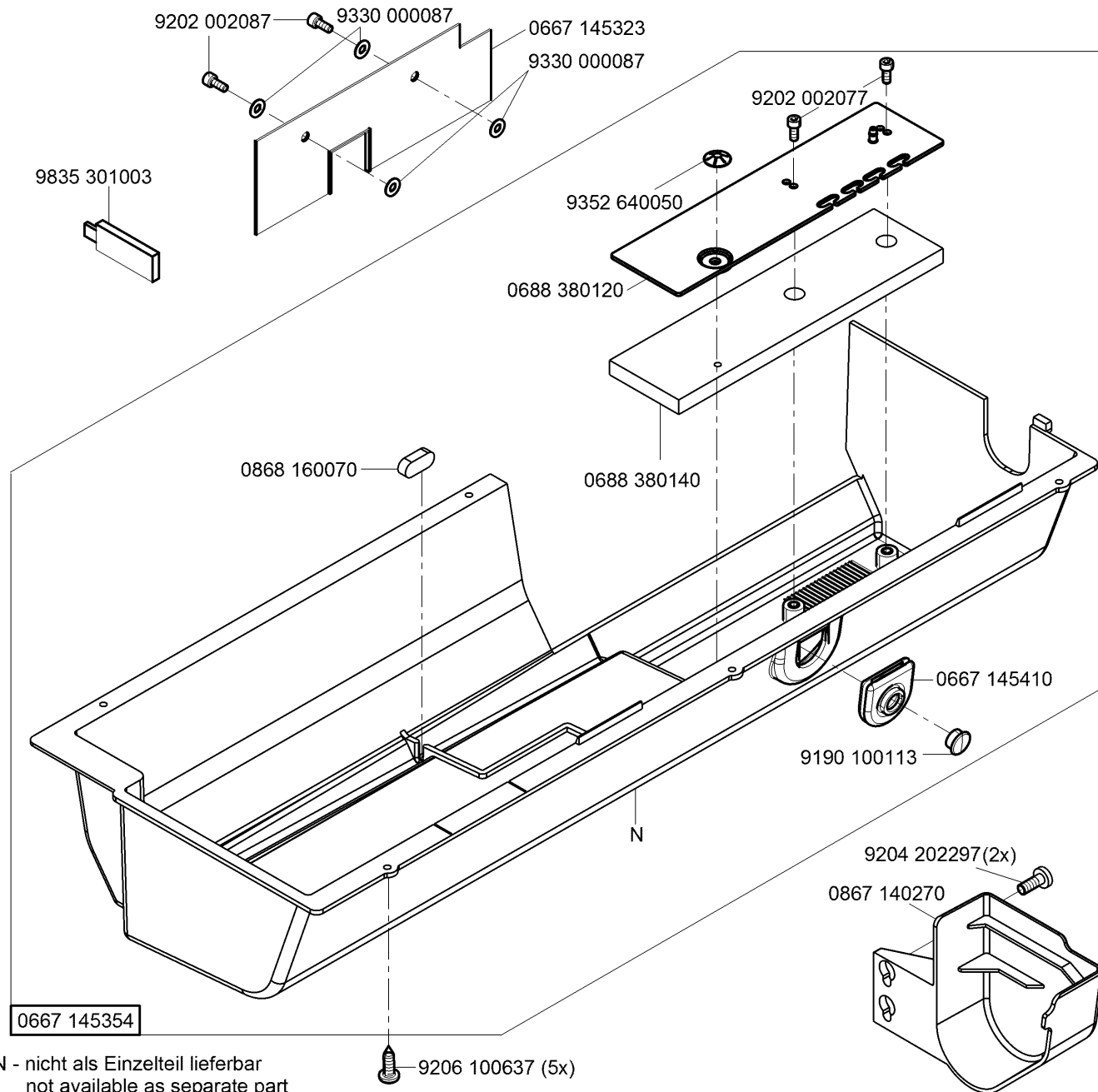
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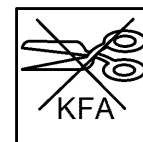
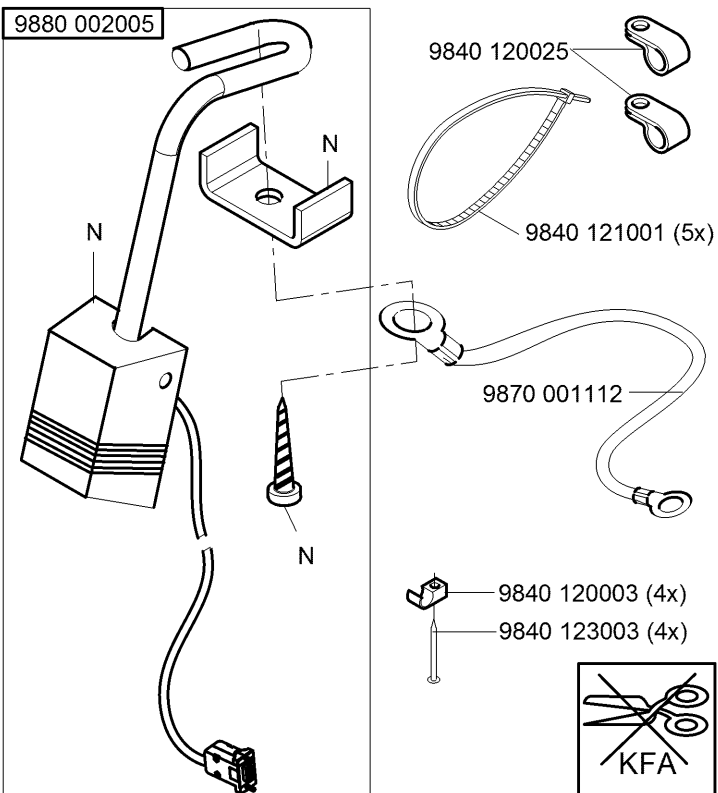


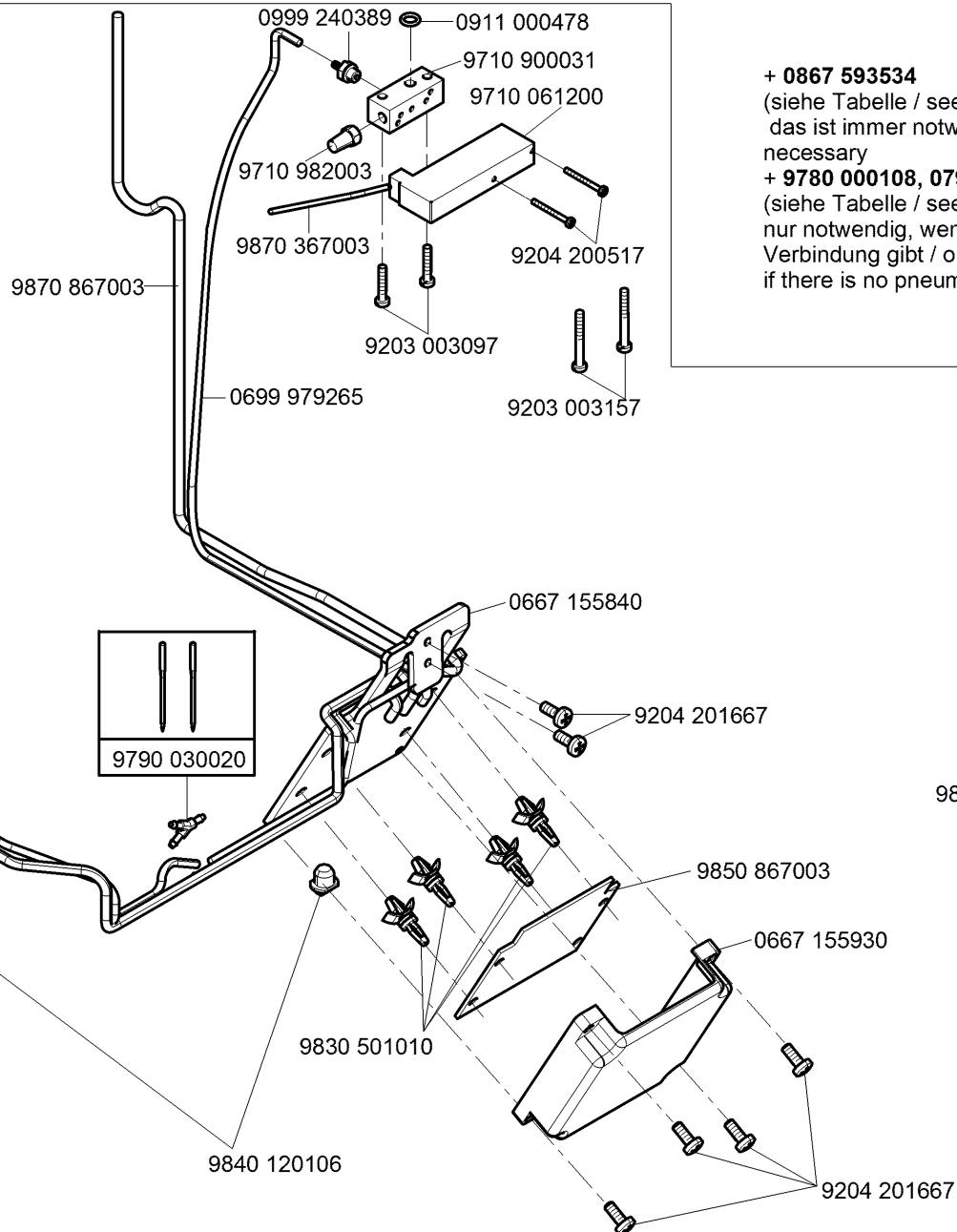
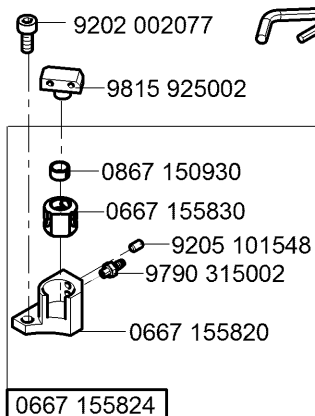
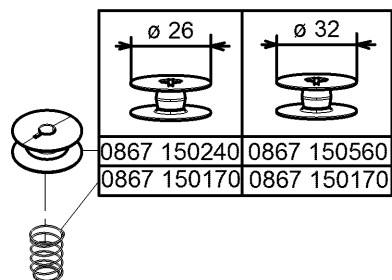
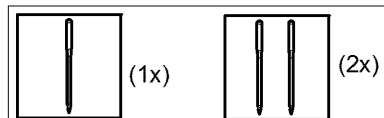
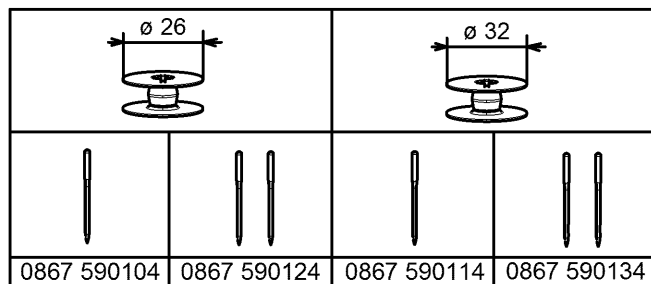
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- 9207 170437 (2x) (Screw)
- 9840 120003 (2x) (Bracket)
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9880 002005



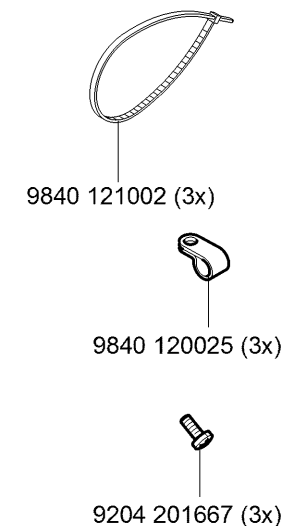
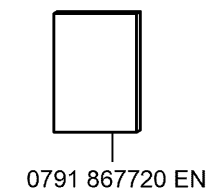


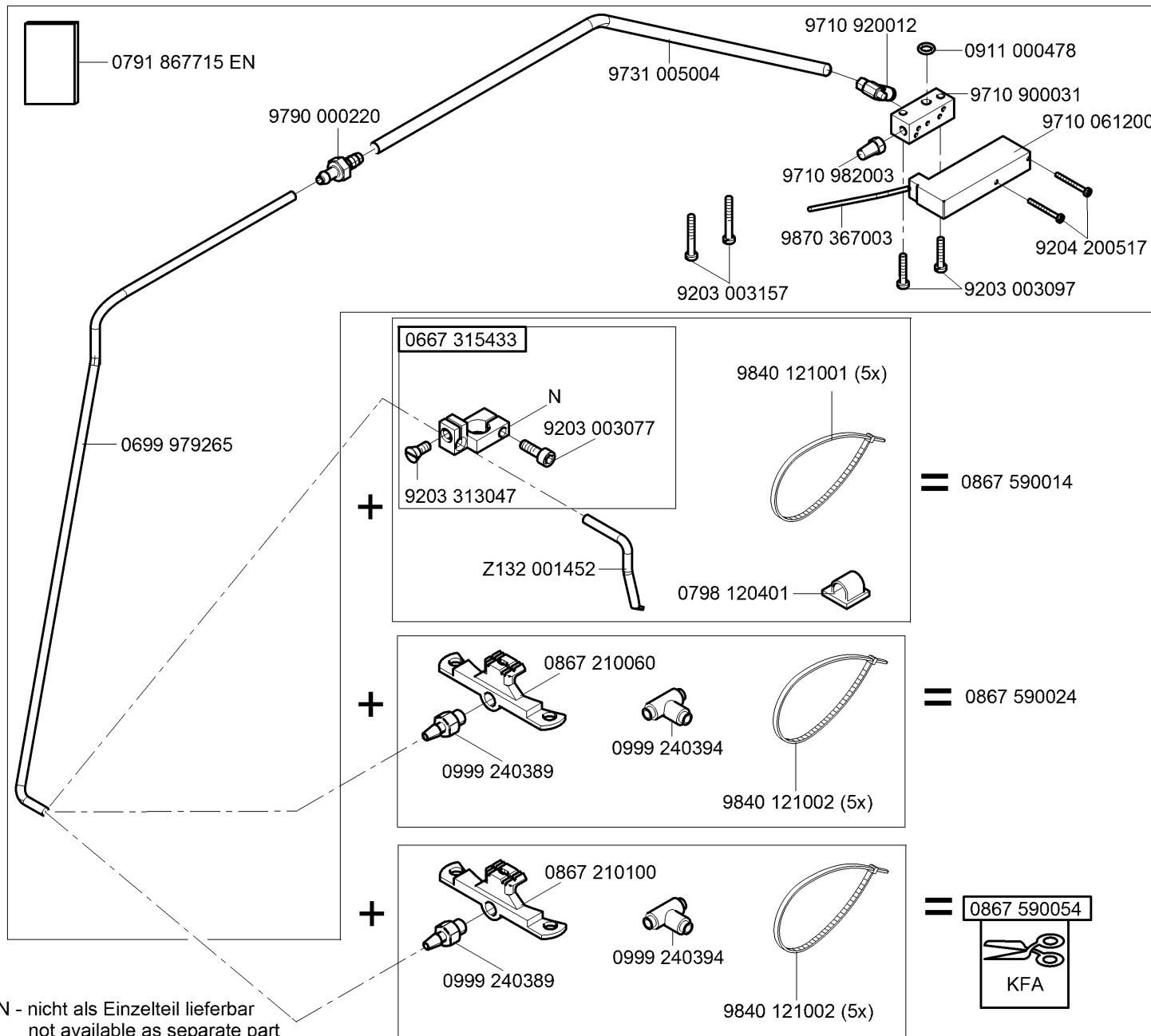
+ 0867 593534

(siehe Tabelle / see table 32),  
das ist immer notwendig / this is always  
necessary

+ 9780 000108, 0797 003031

(siehe Tabelle / see table 32),  
nur notwendig, wenn es keine pneumatische  
Verbindung gibt / only necessary  
if there is no pneumatic connection





+ **0867 593534**

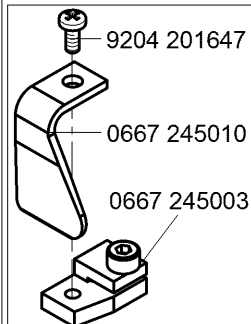
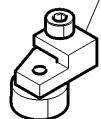
(siehe Tabelle / see table 32),  
das ist immer notwendig / this is always  
necessary

+ **9780 000108, 0797 003031**

(siehe Tabelle / see table 32),  
nur notwendig, wenn es keine pneumatische  
Verbindung gibt / only necessary  
if there is no pneumatic connection

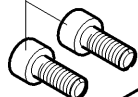
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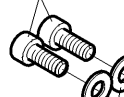


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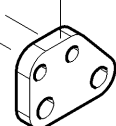
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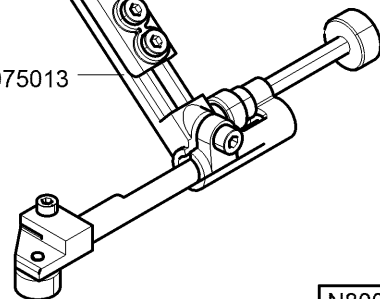


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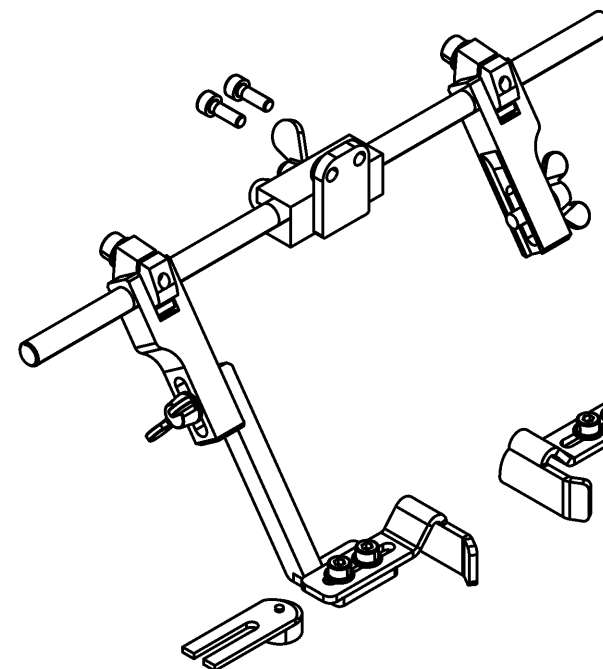
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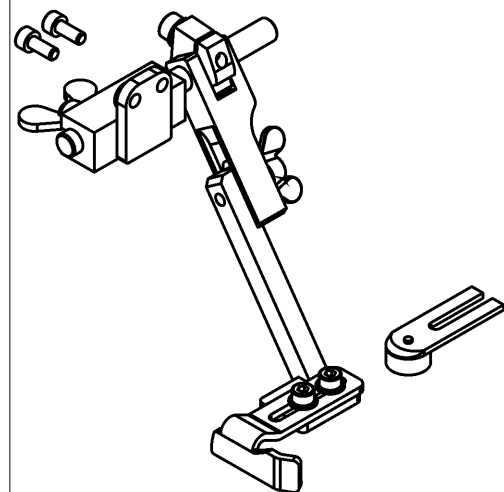


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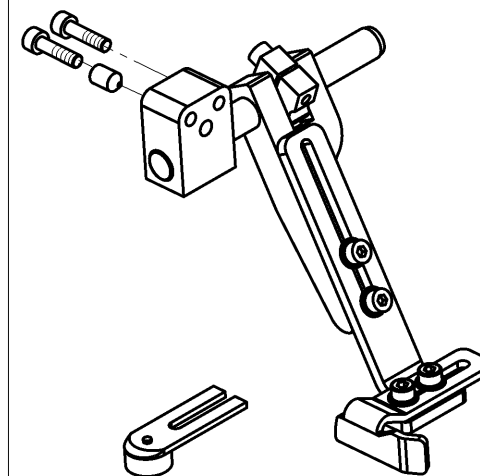
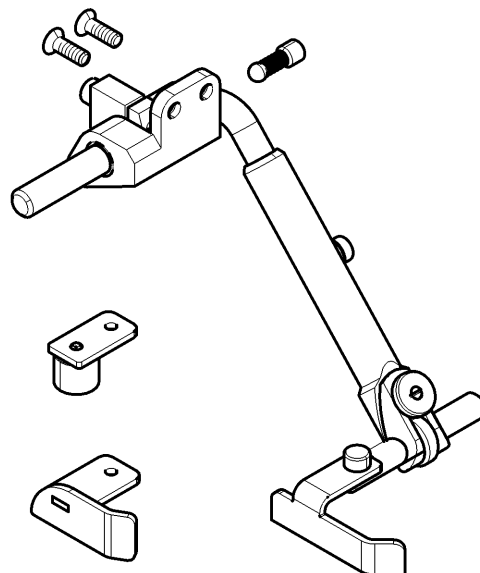


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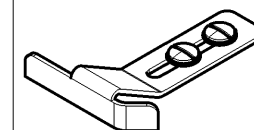


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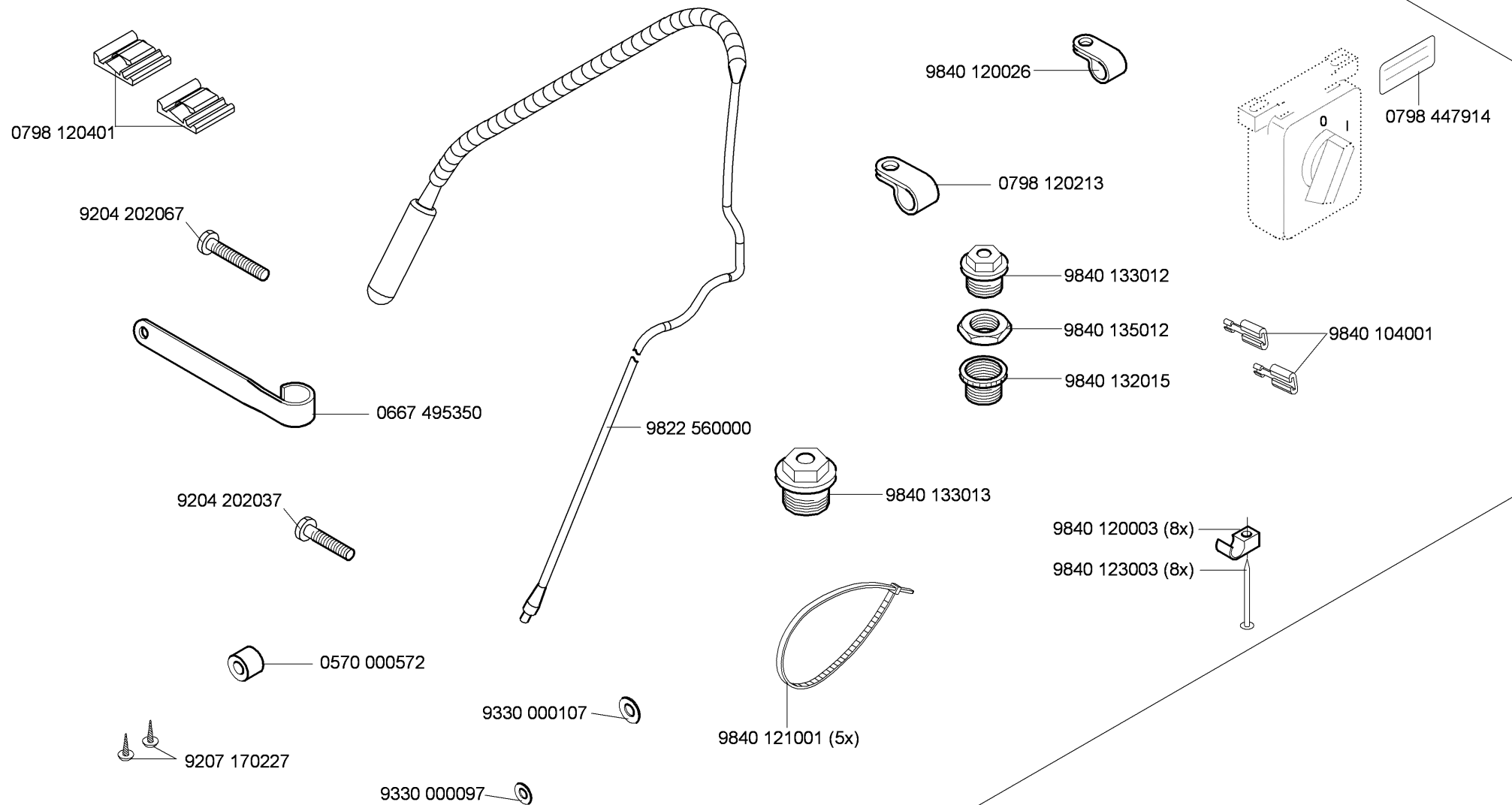


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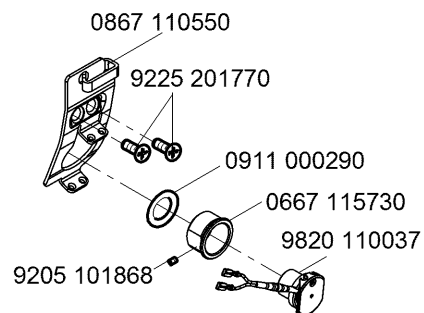
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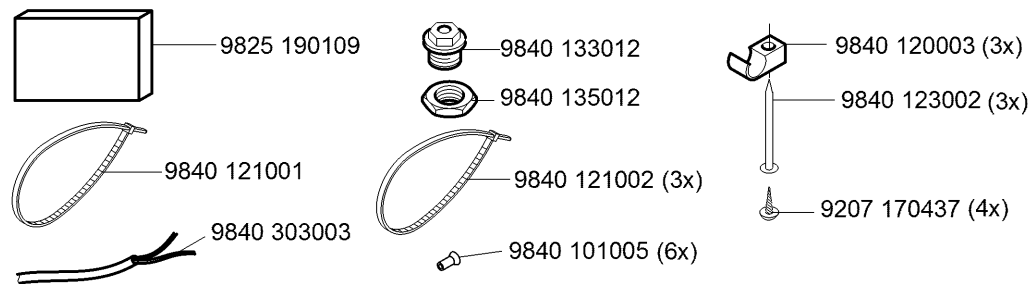


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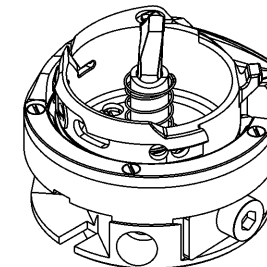


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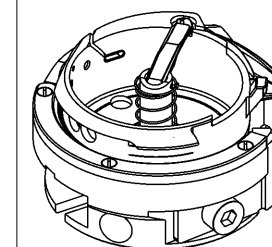
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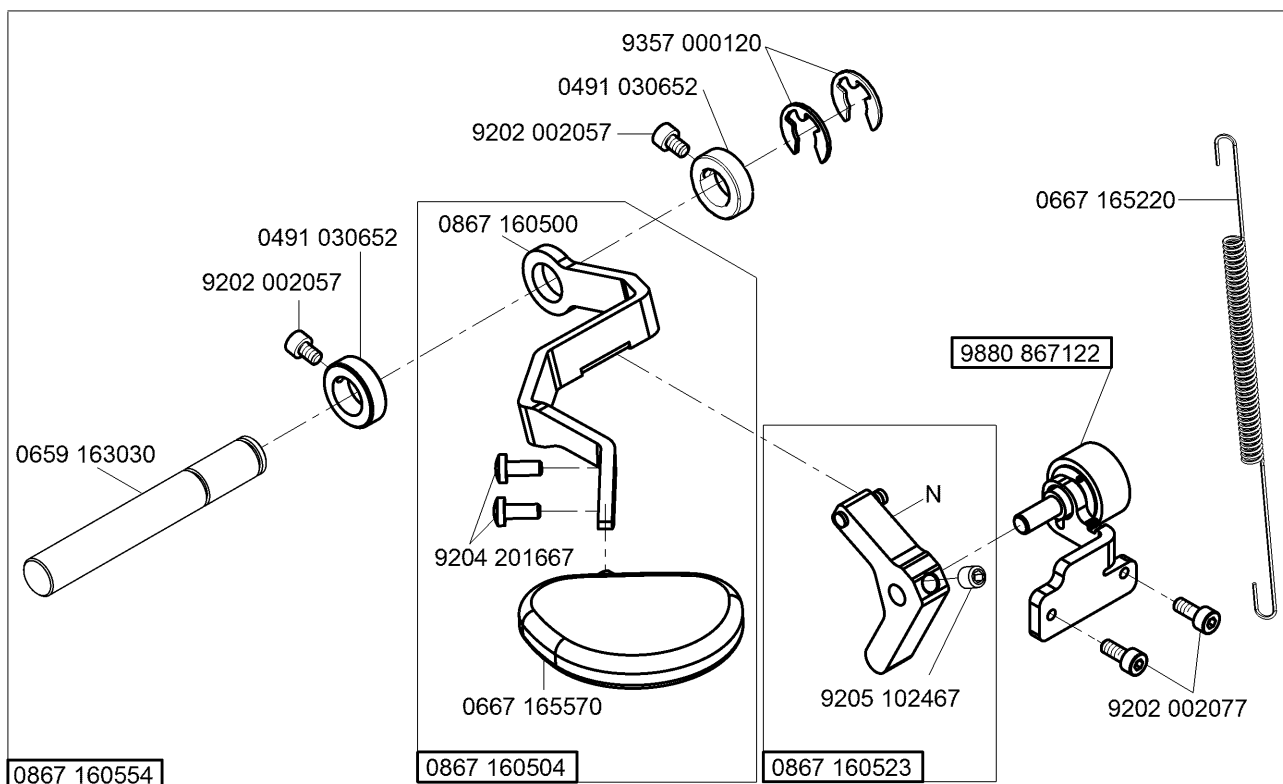
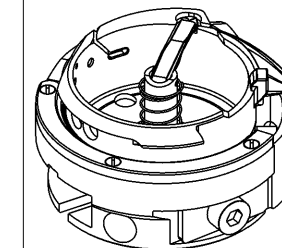
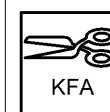


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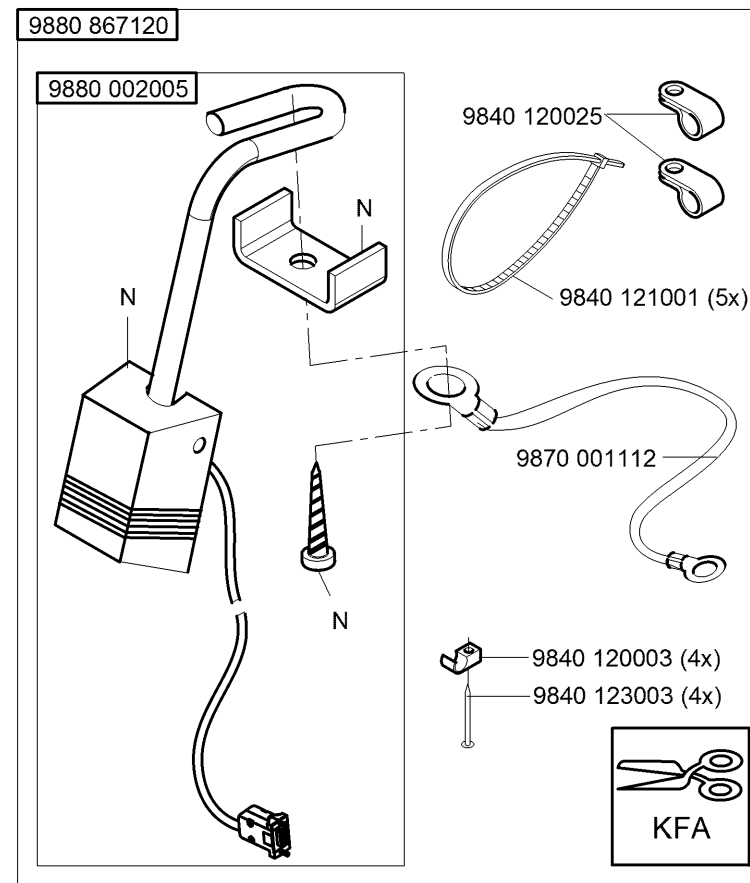
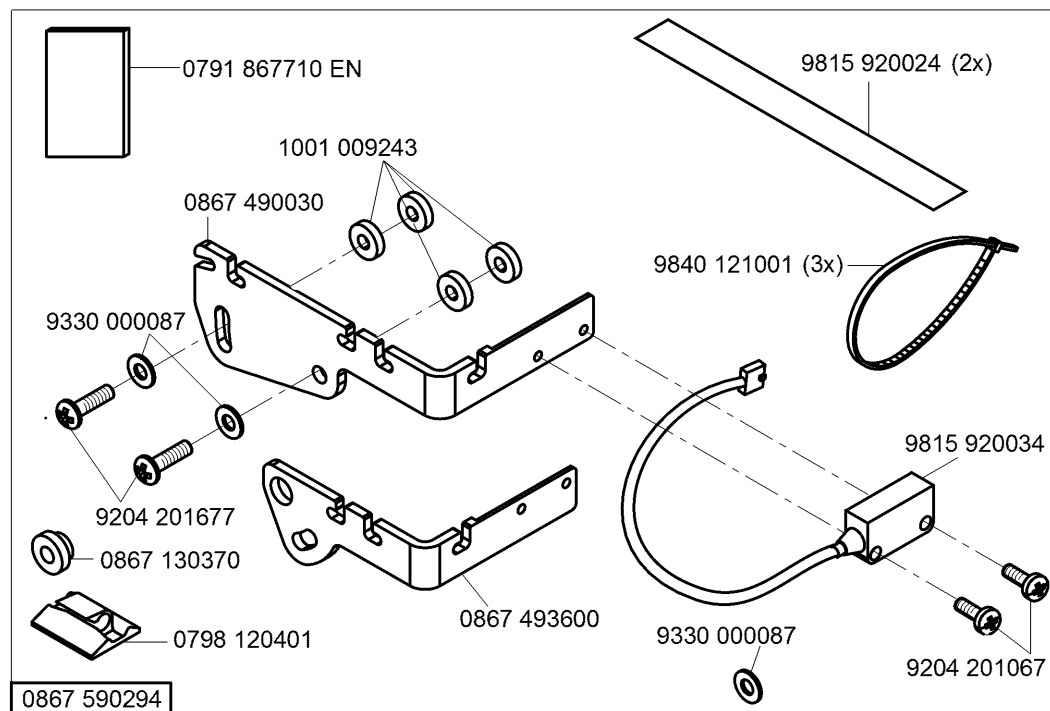
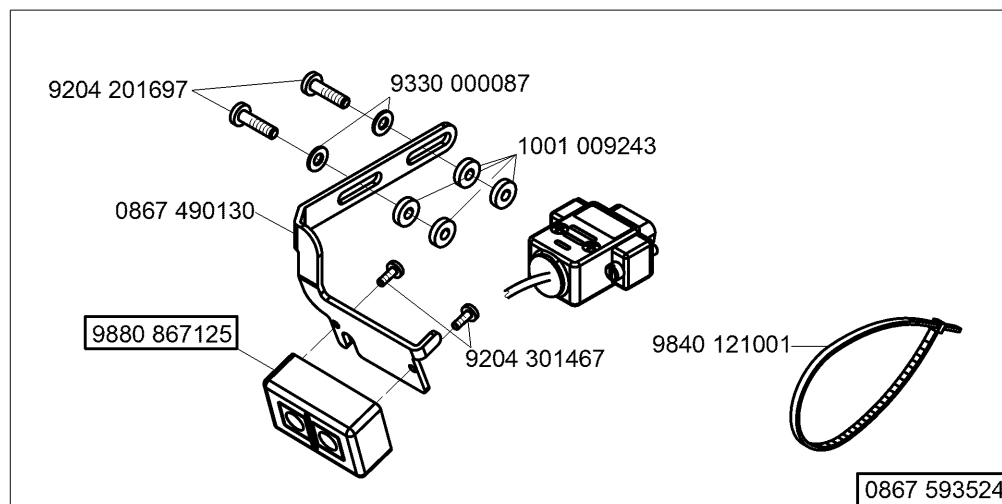


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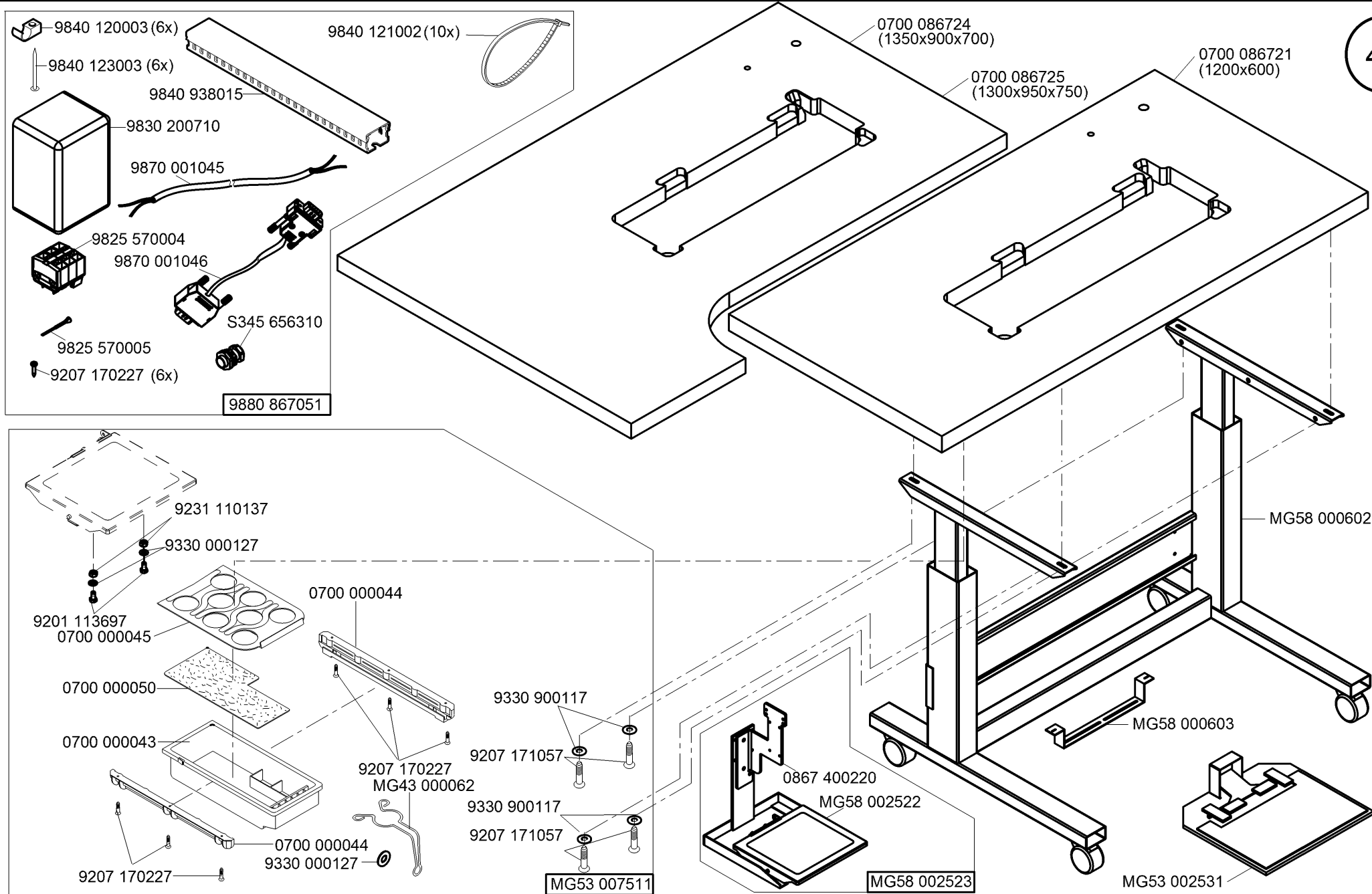
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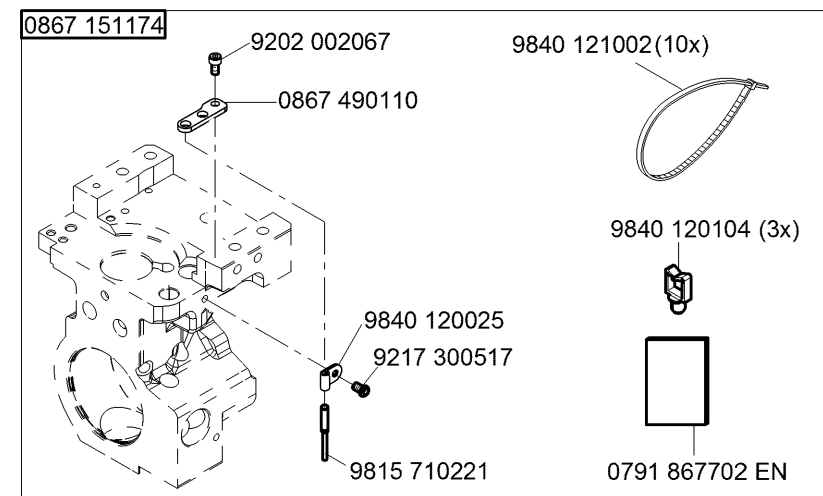
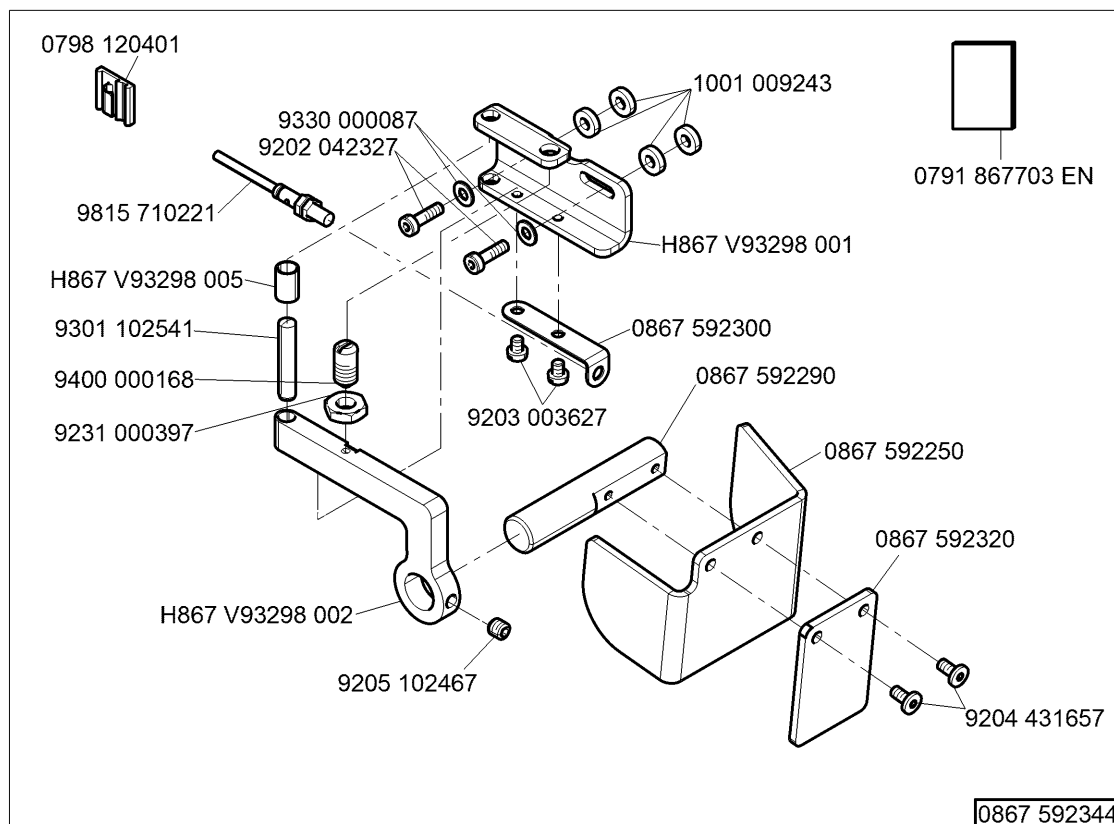
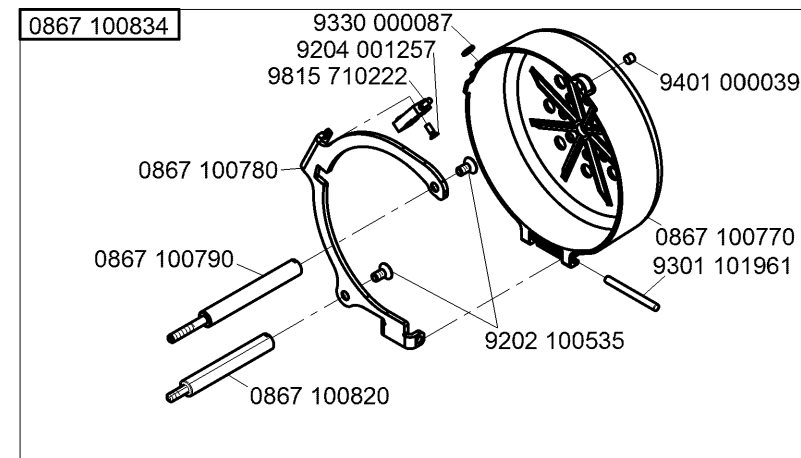
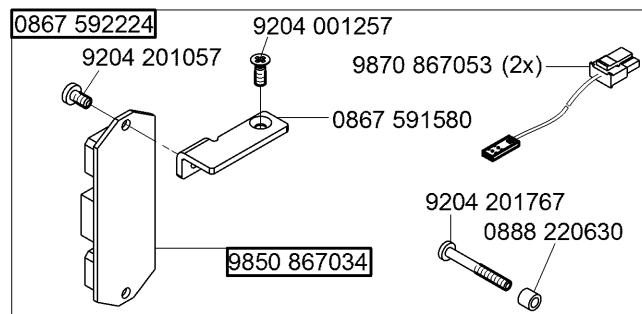
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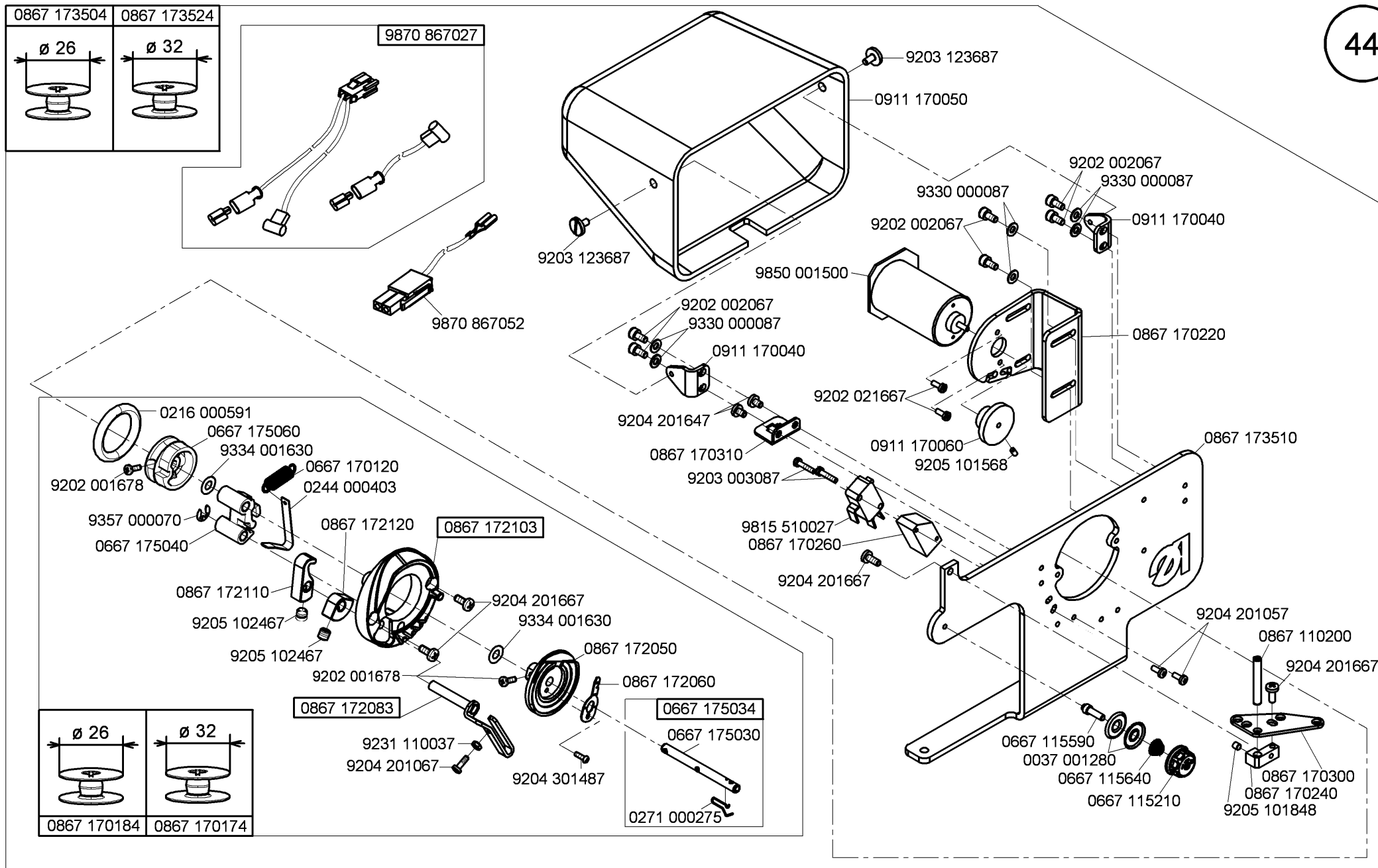
N - nicht als Einzelteil lieferbar  
not available as separate part



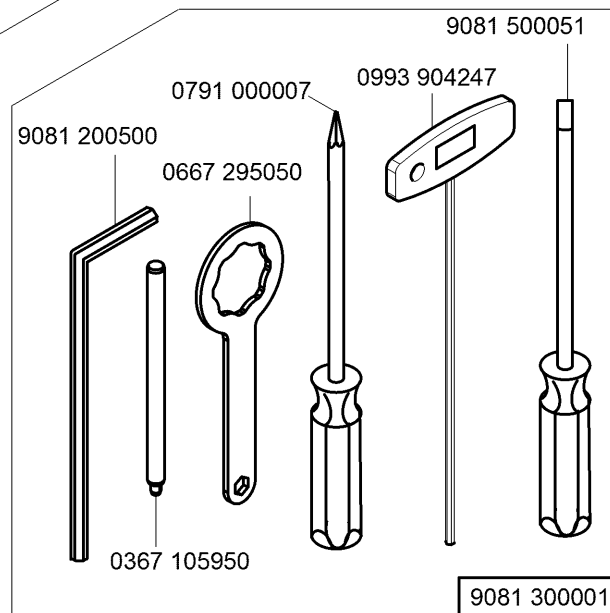
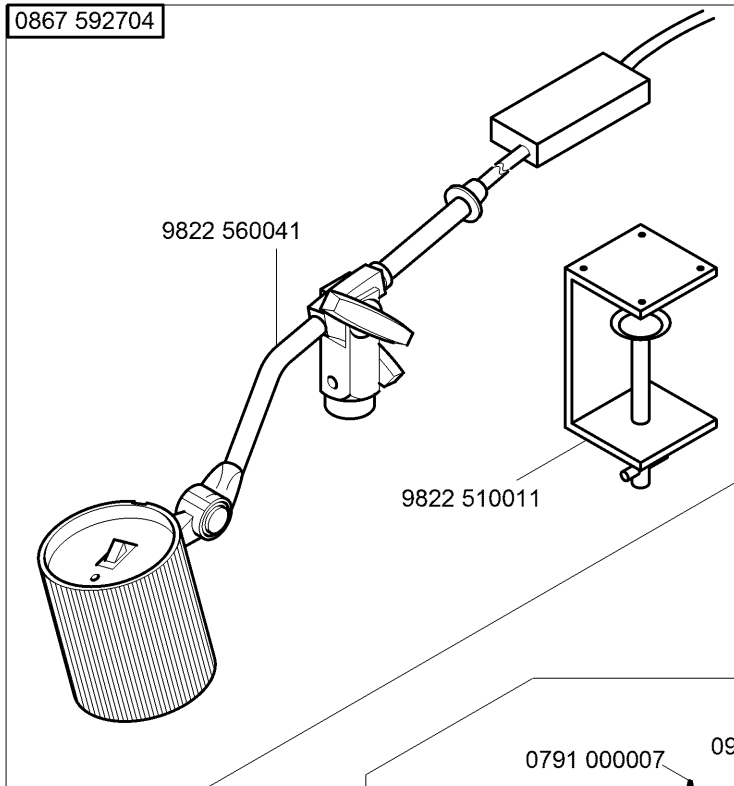
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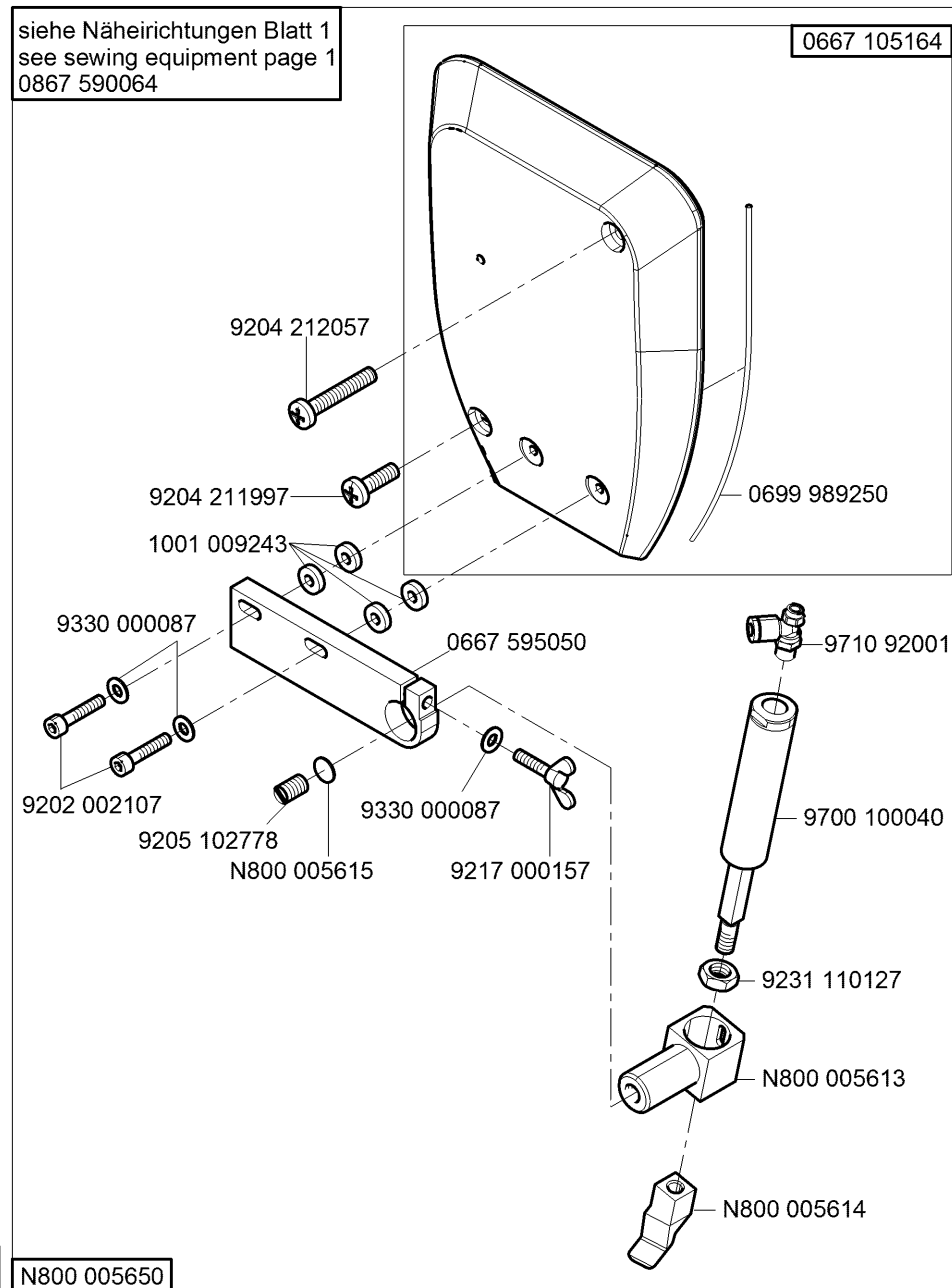


0867 592704



N - nicht als Einzelteil lieferbar  
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siehe Näherichtungen Blatt 1  
see sewing equipment page 1  
0867 590064



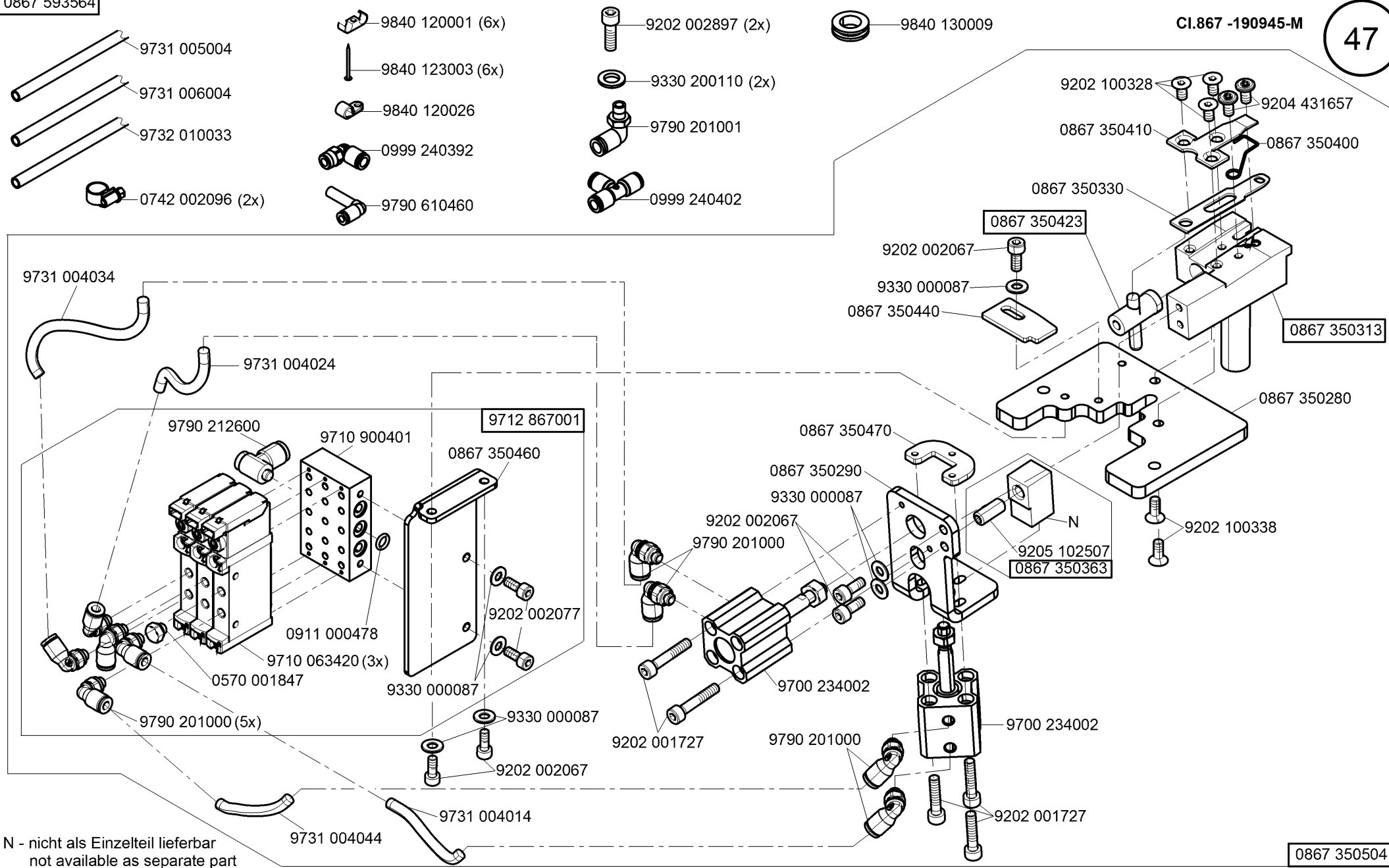
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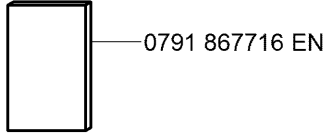
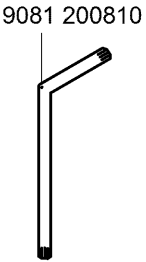
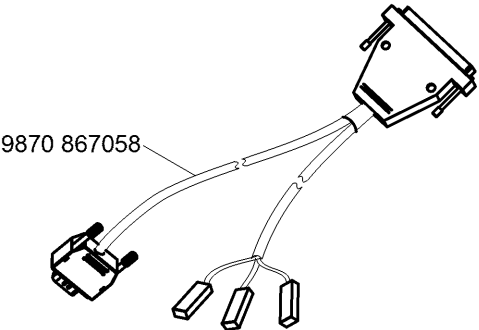
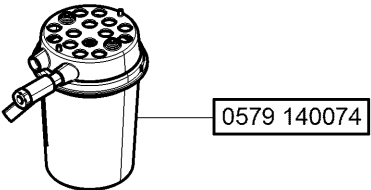
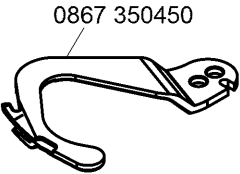
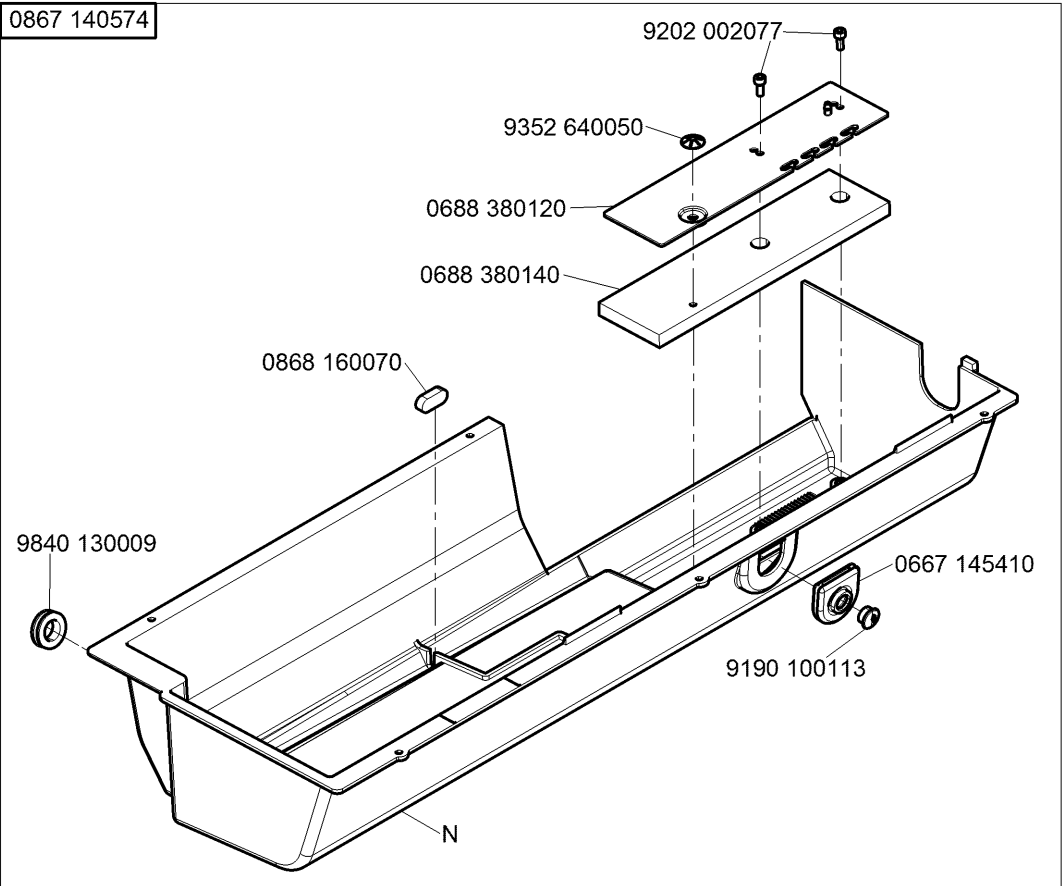
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CI.867 -190945-M

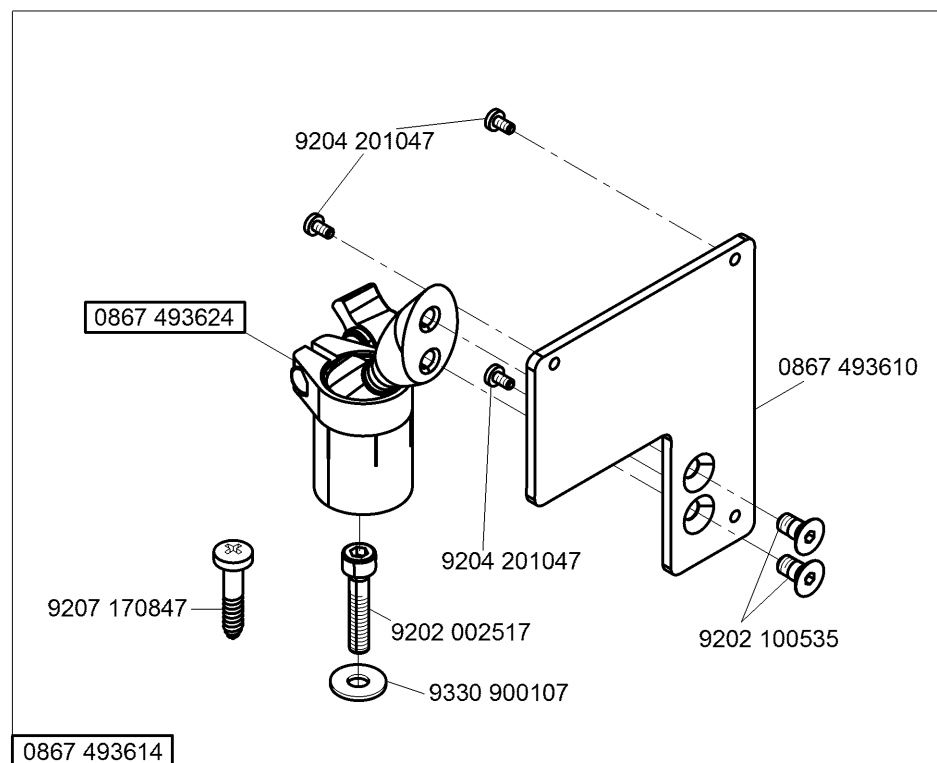
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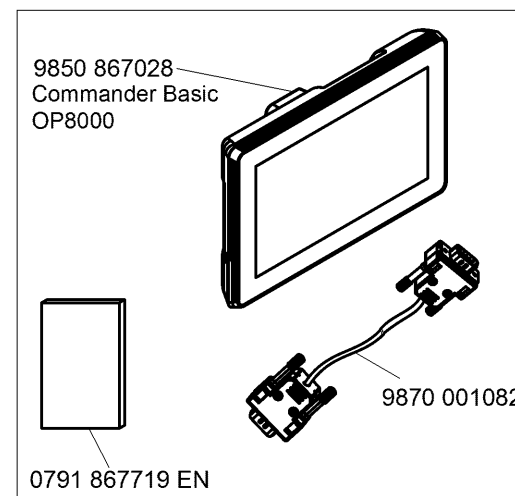
N - nicht als Einzelteil lieferbar  
not available as separate part



N - nicht als Einzelteil lieferbar  
not available as separate part

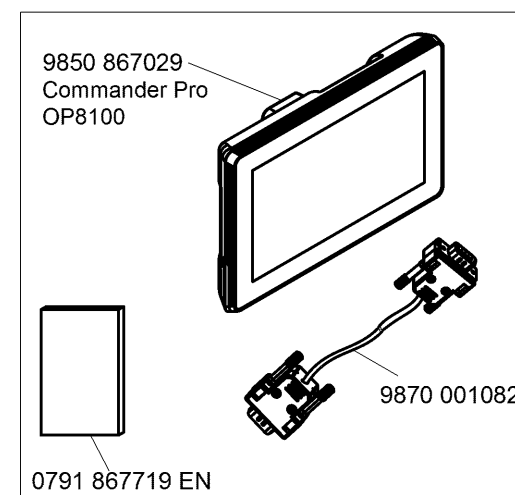


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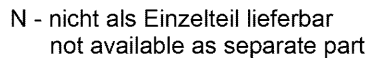


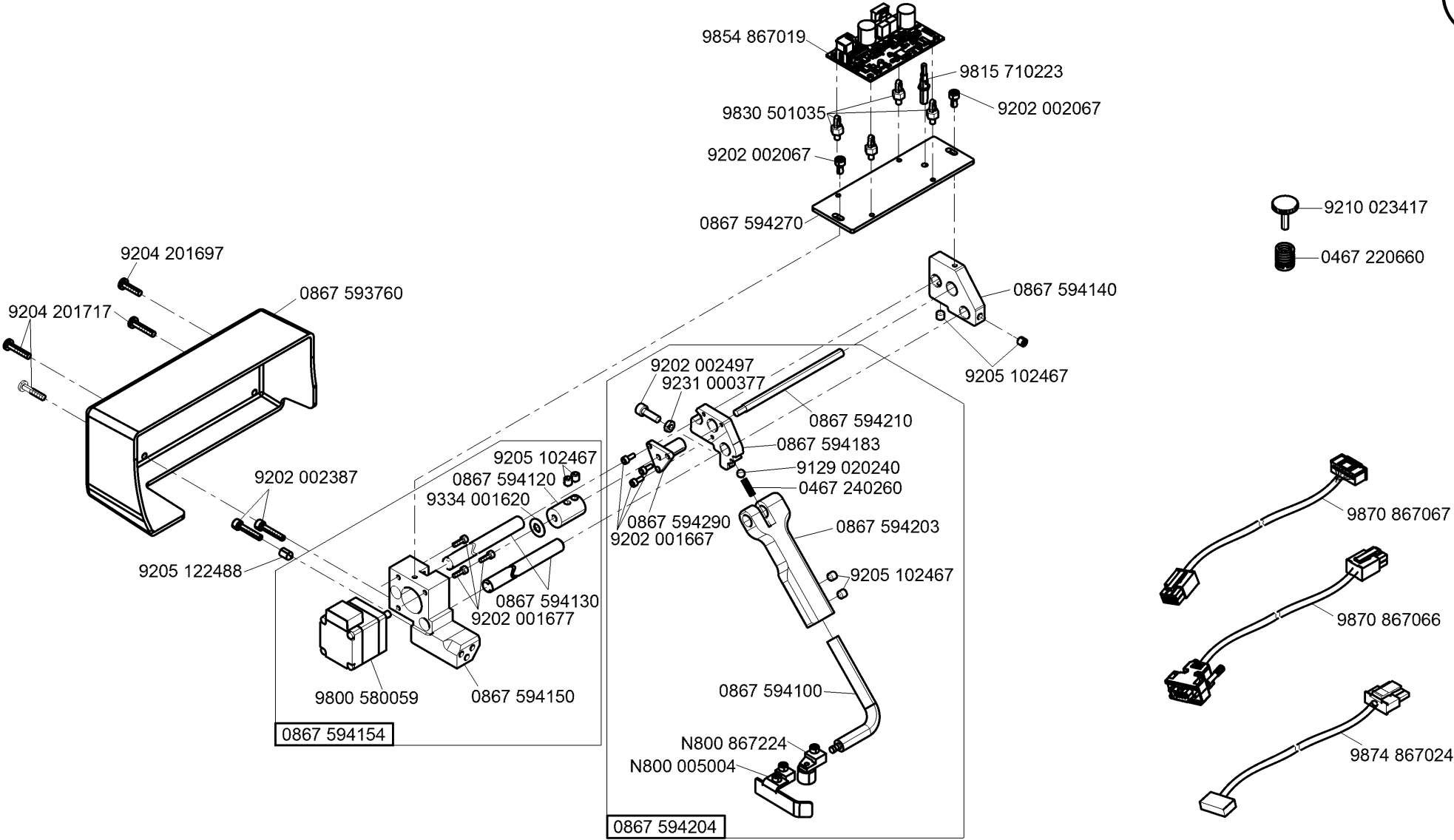
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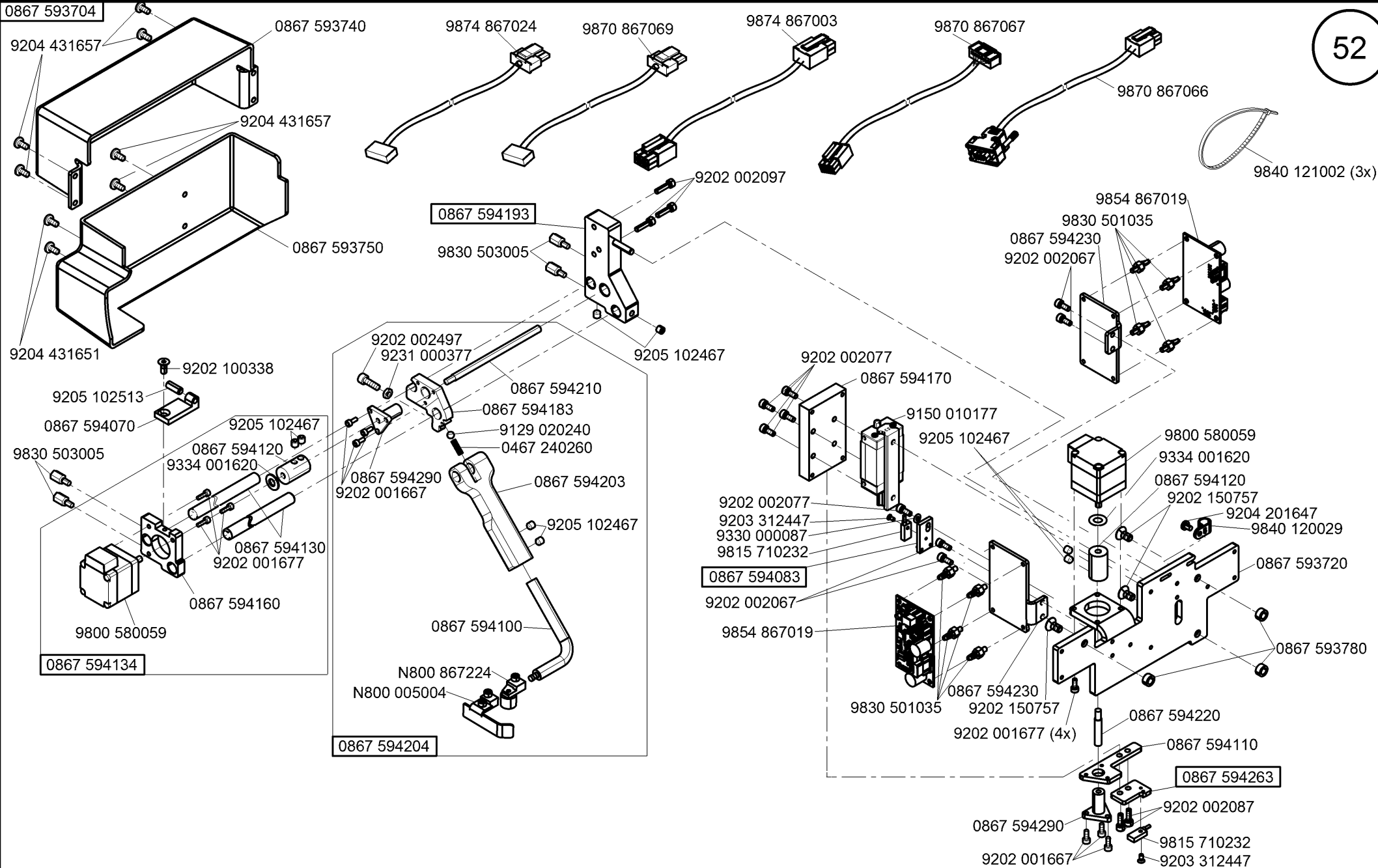
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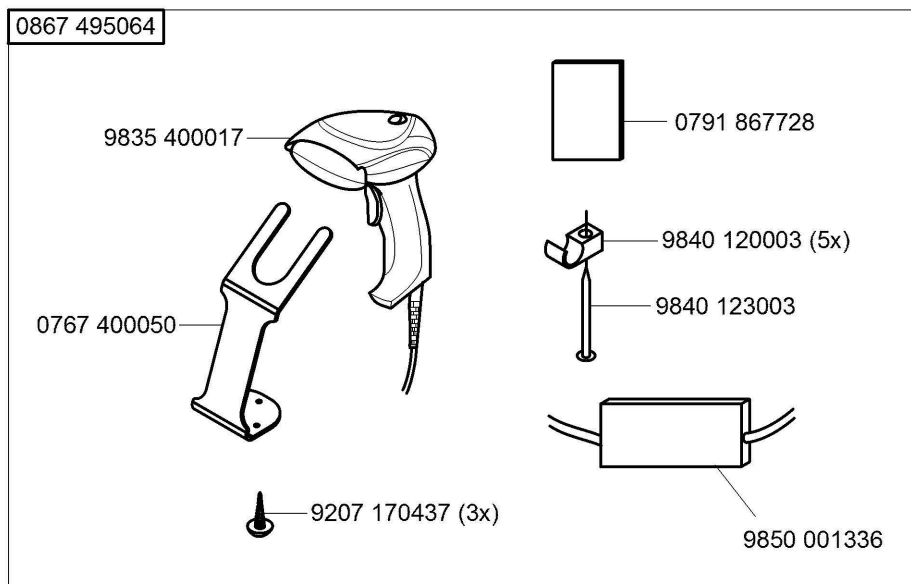


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| 0077 110230        | 33          | 0367 315223        | 5,6,7,8,15  | 0667 115280        | 22          | 0667 155100        | 12,13       | 0667 165133        | 7           |
| 0104 250010        | 33          | 0367 350050        | 15          | 0667 115320        | 3           | 0667 155114        | 12          | 0667 165134        | 7           |
| 0167 241433        | 37          | 0367 350060        | 15          | 0667 115520        | 18,19       | 0667 155390        | 12,13       | 0667 165154        | 7           |
| 0211 000648        | 12,13       | 0367 385133        | 3           | 0667 115570        | 19          | 0667 155403        | 12,13       | 0667 165164        | 7           |
| 0211 000699        | 33          | 0367 495010        | 22          | 0667 115580        | 19          | 0667 155424        | 12,13       | 0667 165220        | 40          |
| 0216 000591        | 17,44       | 0396 111320        | 33          | 0667 115590        | 18,19,44    | 0667 155440        | 12          | 0667 165284        | 20          |
| 0219 000321        | 22          | 0467 150040        | 9           | 0667 115600        | 18          | 0667 155450        | 13          | 0667 165290        | 20          |
| 0244 000403        | 17,44       | 0467 150120        | 9           | 0667 115610        | 18,19       | 0667 155460        | 12,13       | 0667 165370        | 7           |
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| 0367 105083        | 7,8         | 0510 5100713       | 18,19       | 0667 125060        | 4           | 0667 155820        | 35          | 0667 165580        | 7           |
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| 0367 105910        | 29          | 0570 000572        | 39          | 0667 125143        | 3           | 0667 155830        | 35          | 0667 170120        | 17,44       |
| 0367 105950        | 45          | 0579 140074        | 48          | 0667 125160        | 3           | 0667 155840        | 35,50       | 0667 175030        | 17,44       |
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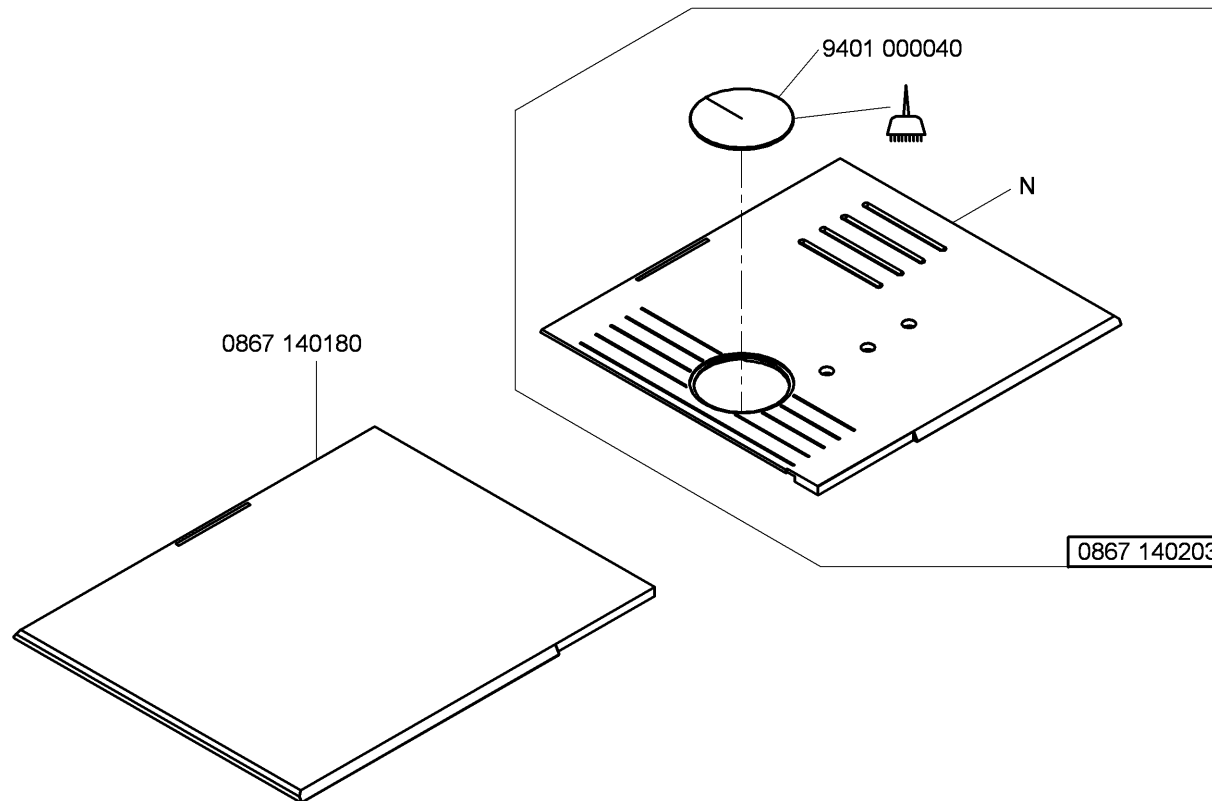
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|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 0667 315243        | 4           | 0688 380120        | 34,48       | 0791 867715 EN     | 36          | 0867 103550        | 22          | 0867 142240        | 38          |
| 0667 315253        | 4           | 0688 380130        | 21          | 0791 867716 EN     | 48          | 0867 103583        | 27          | 0867 142250        | 38          |
| 0667 315294        | 5           | 0688 380140        | 34,48       | 0791 867719 EN     | 49          | 0867 103594        | 46          | 0867 142260        | 38          |
| 0667 315314        | 5           | 0699 979104        | 12,13,21    | 0791 867720 EN     | 35          | 0867 110190        | 18,19,33    | 0867 143560        | 38          |
| 0667 315433        | 36          | 0699 979265        | 35,36       | 0791 867721 EN     | 38          | 0867 110200        | 18,19,33,44 | 0867 150140        | 9           |
| 0667 355103        | 14          | 0699 989250        | 23,41,45    | 0791 867728        | 53          | 0867 110280        | 19          | 0867 150150        | 10,11       |
| 0667 355110        | 14          | 0700 000043        | 31,42       | 0797 003031        | 32          | 0867 110550        | 22,40       | 0867 150170        | 9,10,11,35  |
| 0667 355123        | 14          | 0700 000044        | 31,42       | 0797 003063        | 32          | 0867 113524        | 18          | 0867 150240        | 35          |
| 0667 355130        | 14          | 0700 000045        | 31,42       | 0798 000677        | 26          | 0867 113594        | 19          | 0867 150280        | 16          |
| 0667 355140        | 14          | 0700 000050        | 31,42       | 0798 120213        | 39          | 0867 120810        | 3           | 0867 150290        | 10,11       |
| 0667 355150        | 6,16        | 0700 000090        | 33          | 0798 120401        | 36,39,41,43 | 0867 120814        | 3           | 0867 150323        | 12          |
| 0667 355173        | 14,15       | 0700 000091        | 33          | 0798 447914        | 22,29,39    | 0867 130110        | 5           | 0867 150333        | 13          |
| 0667 355240        | 24          | 0700 002295        | 32          | 0818 160210        | 7           | 0867 130133        | 6           | 0867 150343        | 12,13       |
| 0667 355260        | 16          | 0700 086721        | 42          | 0867 100210        | 22          | 0867 130150        | 25          | 0867 150560        | 35          |
| 0667 355270        | 16          | 0700 086724        | 42          | 0867 100240        | 1           | 0867 130160        | 5           | 0867 150754        | 11          |
| 0667 355283        | 16          | 0700 086725        | 42          | 0867 100444        | 22          | 0867 130174        | 6           | 0867 150764        | 11          |
| 0667 355310        | 16          | 0700 086794        | 31          | 0867 100770        | 43          | 0867 130183        | 25          | 0867 150804        | 9           |
| 0667 355324        | 16          | 0742 002096        | 32,47       | 0867 100780        | 43          | 0867 130190        | 5           | 0867 150814        | 9           |
| 0667 355343        | 16          | 0744 001793 A      | 32          | 0867 100790        | 43          | 0867 130200        | 5           | 0867 150864        | 40          |
| 0667 355344        | 16          | 0744 001793 B      | 32          | 0867 100820        | 43          | 0867 130250        | 5           | 0867 150930        | 35          |
| 0667 355363        | 16          | 0744 001796        | 32          | 0867 100834        | 43          | 0867 130330        | 46          | 0867 150994        | 10          |
| 0667 355410        | 16          | 0744 009516        | 32          | 0867 103043        | 26          | 0867 130340        | 46          | 0867 151004        | 10          |
| 0667 355420        | 14,16       | 0746 060651        | 18,19       | 0867 103080        | 26          | 0867 130353        | 46          | 0867 151050        | 9           |
| 0667 385013        | 5,7         | 0767 350350        | 15          | 0867 103090        | 27          | 0867 130360        | 46          | 0867 151070        | 50          |
| 0667 385033        | 21          | 0767 400050        | 53          | 0867 103100        | 26          | 0867 130370        | 41          | 0867 151104        | 50          |
| 0667 385070        | 22          | 0791 000007        | 45          | 0867 103120        | 26          | 0867 130390        | 46          | 0867 151174        | 43          |
| 0667 385143        | 21          | 0791 001081        | 33          | 0867 103130        | 27          | 0867 140030        | 24          | 0867 151200        | 50          |
| 0667 385174        | 21          | 0791 001094        | 33          | 0867 103170        | 26          | 0867 140270        | 34          | 0867 160203        | 8           |
| 0667 495093        | 28          | 0791 001096        | 33          | 0867 103193        | 26          | 0867 140574        | 48          | 0867 160274        | 5,7         |
| 0667 495350        | 39          | 0791 580100        | 33          | 0867 103203        | 26          | 0867 142173        | 38          | 0867 160500        | 40          |
| 0667 595050        | 45          | 0791 867702 EN     | 43          | 0867 103523        | 23          | 0867 142200        | 38          | 0867 160504        | 40          |
| 0688 380040        | 21          | 0791 867703 EN     | 43          | 0867 103530        | 23          | 0867 142210        | 38          | 0867 160523        | 40          |

| Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table |
|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 0867 160554        | 40          | 0867 313514        | 6           | 0867 490250        | 22          | 0867 591404        | 50          | 0867 594140        | 51          |
| 0867 160620        | 5,7         | 0867 313530        | 5           | 0867 490490        | 24          | 0867 591423        | 50          | 0867 594150        | 51          |
| 0867 160630        | 5,7         | 0867 313534        | 5           | 0867 490540        | 30          | 0867 591580        | 43          | 0867 594154        | 51          |
| 0867 160640        | 5           | 0867 313544        | 5           | 0867 490550        | 30          | 0867 592224        | 43          | 0867 594160        | 52          |
| 0867 163500        | 25          | 0867 313583        | 6           | 0867 493500        | 27          | 0867 592250        | 43          | 0867 594170        | 52          |
| 0867 163514        | 25          | 0867 313600        | 6           | 0867 493514        | 27          | 0867 592290        | 43          | 0867 594183        | 51,52       |
| 0867 163520        | 25          | 0867 313610        | 5           | 0867 493530        | 25          | 0867 592300        | 43          | 0867 594193        | 52          |
| 0867 163530        | 20          | 0867 313624        | 5           | 0867 493580        | 30          | 0867 592320        | 43          | 0867 594203        | 51,52       |
| 0867 163543        | 20          | 0867 313643        | 5           | 0867 493590        | 27          | 0867 592344        | 43          | 0867 594204        | 51,52       |
| 0867 163563        | 25          | 0867 350010        | 15          | 0867 493600        | 41          | 0867 592704        | 45          | 0867 594210        | 51,52       |
| 0867 170174        | 17,44       | 0867 350033        | 15          | 0867 493610        | 49          | 0867 592714        | 46          | 0867 594220        | 52          |
| 0867 170184        | 17,44       | 0867 350054        | 15          | 0867 493614        | 49          | 0867 592724        | 46          | 0867 594230        | 52          |
| 0867 170220        | 44          | 0867 350280        | 47          | 0867 493624        | 49          | 0867 593504        | 32          | 0867 594263        | 52          |
| 0867 170240        | 44          | 0867 350290        | 47          | 0867 495014        | 30          | 0867 593514        | 38          | 0867 594270        | 51          |
| 0867 170260        | 44          | 0867 350313        | 47          | 0867 495024        | 30          | 0867 593524        | 41          | 0867 594290        | 51,52       |
| 0867 170300        | 44          | 0867 350330        | 47          | 0867 495044        | 27          | 0867 593534        | 32          | 0868 110054        | 19          |
| 0867 170310        | 44          | 0867 350363        | 47          | 0867 495064        | 53          | 0867 593544        | 30          | 0868 140060        | 24          |
| 0867 172050        | 17,44       | 0867 350400        | 47          | 0867 495094        | 49          | 0867 593554        | 46          | 0868 150434        | 40          |
| 0867 172060        | 17,44       | 0867 350410        | 47          | 0867 495104        | 49          | 0867 593704        | 52          | 0868 150484        | 40          |
| 0867 172083        | 17,44       | 0867 350423        | 47          | 0867 590014        | 36          | 0867 593714        | 51          | 0868 160070        | 34,48       |
| 0867 172103        | 17,44       | 0867 350440        | 47          | 0867 590024        | 36          | 0867 593720        | 52          | 0868 310080        | 5           |
| 0867 172110        | 17,44       | 0867 350450        | 48          | 0867 590054        | 36          | 0867 593740        | 52          | 0868 310084        | 5           |
| 0867 172120        | 17,44       | 0867 350460        | 47          | 0867 590104        | 35          | 0867 593750        | 52          | 0868 310090        | 5           |
| 0867 173504        | 44          | 0867 350470        | 47          | 0867 590114        | 35          | 0867 593760        | 51          | 0887 380010        | 21          |
| 0867 173510        | 44          | 0867 350504        | 47          | 0867 590124        | 35          | 0867 593780        | 52          | 0888 220630        | 43          |
| 0867 173524        | 44          | 0867 353564        | 47,48       | 0867 590134        | 35          | 0867 594070        | 52          | 0888 350124        | 14          |
| 0867 210060        | 36          | 0867 383500        | 21          | 0867 590294        | 41          | 0867 594083        | 52          | 0888 350134        | 14          |
| 0867 210100        | 36          | 0867 400220        | 42          | 0867 590984        | 40          | 0867 594100        | 51,52       | 0902 000423        | 24          |
| 0867 310170        | 3           | 0867 490024        | 22          | 0867 591244        | 38          | 0867 594110        | 52          | 0911 000290        | 22,40       |
| 0867 310430        | 5           | 0867 490030        | 41          | 0867 591254        | 38          | 0867 594120        | 51,52       | 0911 000339        | 38          |
| 0867 310440        | 5,25        | 0867 490110        | 43          | 0867 591354        | 50          | 0867 594130        | 51,52       | 0911 000478        | 35,36,47    |
| 0867 313503        | 6           | 0867 490130        | 41          | 0867 591390        | 50          | 0867 594134        | 52          | 0911 170040        | 44          |

| Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table               | Teile-Nr./Part-No. | Tafel/Table                                         | Teile-Nr./Part-No. | Tafel/Table                       | Teile-Nr./Part-No. | Tafel/Table                                            |
|--------------------|-------------|--------------------|---------------------------|--------------------|-----------------------------------------------------|--------------------|-----------------------------------|--------------------|--------------------------------------------------------|
| 0911 170050        | 44          | 9081 200810        | 48                        | 9202 002067        | 8,21,43,44,47,51,<br>52                             | 9202 100338        | 47,52                             | 9204 201667        | 3,17,18,19,21,24,<br>27,28,35,40,44,50                 |
| 0911 170060        | 44          | 9081 300001        | 45                        |                    |                                                     | 9202 100357        | 27                                |                    |                                                        |
| 0913 000731        | 33          | 9081 500000        | 33                        | 9202 002077        | 6,12,13,16,22,27,<br>29,34,35,37,40,<br>47,48,50,52 | 9202 100535        | 9,10,11,14,16,<br>22,24,43,49     | 9204 201677        | 41                                                     |
| 0933 001544        | 21          | 9081 500010        | 33                        |                    |                                                     |                    |                                   | 9204 201697        | 18,19,33,41,51                                         |
| 0990 490105        | 46          | 9081 500051        | 45                        | 9202 002078        | 3                                                   | 9202 150757        | 52                                | 9204 201717        | 51                                                     |
| 0990 490106        | 46          | 9120 030120        | 6,25                      | 9202 002087        | 6,21,22,25,34,52                                    | 9203 002422        | 6,25                              | 9204 201757        | 27                                                     |
| 0992 016580        | 9,10,11     | 9122 200161        | 1                         | 9202 002097        | 16,29,52                                            | 9203 002437        | 26                                | 9204 201767        | 43                                                     |
| 0992 023560        | 9,10,11     | 9122 322200        | 4                         | 9202 002098        | 4,6,7,14,15,16,20                                   | 9203 002497        | 26                                | 9204 201993        | 27                                                     |
| 0992 023577        | 9,10,11     | 9126 102520        | 5,7,20                    | 9202 002107        | 14,15,16,45                                         | 9203 003077        | 36                                | 9204 202037        | 39                                                     |
| 0993 904247        | 45          | 9126 102540        | 7,20                      | 9202 002387        | 51                                                  | 9203 003087        | 44,50                             | 9204 202067        | 39                                                     |
| 0995 340617        | 33          | 9126 300061        | 12,13                     | 9202 002467        | 30                                                  | 9203 003097        | 35,36                             | 9204 202297        | 34                                                     |
| 0996 120387        | 20          | 9126 300088        | 12,13                     | 9202 002487        | 6,25                                                | 9203 003157        | 35,36                             | 9204 211997        | 5,7,22,23,27,<br>33,45                                 |
| 0998 881010        | 12,13       | 9126 300201        | 4                         | 9202 002497        | 5,22,51,52                                          | 9203 003177        | 32                                |                    |                                                        |
| 0998 881610        | 5           | 9129 020240        | 51,52                     | 9202 002517        | 49                                                  | 9203 003627        | 43                                | 9204 212057        | 22                                                     |
| 0998 882080        | 9,10,11     | 9129 024235        | 3                         | 9202 002877        | 30,37                                               | 9203 100002        | 18,19                             | 9204 301467        | 28,41                                                  |
| 0999 220752        | 21          | 9130 221130        | 2                         | 9202 002887        | 30                                                  | 9203 123687        | 44                                | 9204 301487        | 17,44                                                  |
| 0999 220848        | 38          | 9150 010177        | 52                        | 9202 002897        | 47                                                  | 9203 211837        | 9,10,11                           | 9204 431651        | 52                                                     |
| 0999 240301        | 46          | 9190 100108        | 22                        | 9202 002907        | 30                                                  | 9203 312412        | 3                                 | 9204 431657        | 43,46,47,52                                            |
| 0999 240376        | 13          | 9190 100113        | 34,48                     | 9202 002908        | 12,13                                               | 9203 312447        | 30,38,52                          | 9204 432087        | 20                                                     |
| 0999 240389        | 35,36       | 9190 100155        | 23                        | 9202 002918        | 5                                                   | 9203 313047        | 36                                | 9204 451677        | 25                                                     |
| 0999 240392        | 47          | 9190 100226        | 12,13                     | 9202 002927        | 32                                                  | 9204 001257        | 43                                | 9205 024857        | 12,13                                                  |
| 0999 240394        | 36          | 9201 112567        | 6                         | 9202 002957        | 30                                                  | 9204 001767        | 21                                | 9205 101548        | 35                                                     |
| 0999 240402        | 47          | 9201 113277        | 38                        | 9202 003027        | 26                                                  | 9204 002363        | 24                                | 9205 101568        | 44                                                     |
| 1001 001162        | 22          | 9201 113697        | 31,42                     | 9202 003317        | 38                                                  | 9204 101657        | 5                                 | 9205 101847        | 3,24,38                                                |
| 1001 009243        | 41,43,45    | 9202 001258        | 15                        | 9202 003738        | 22                                                  | 9204 200517        | 35,36                             | 9205 101848        | 44                                                     |
| 9041 100025        | 3           | 9202 001658        | 15                        | 9202 021667        | 44                                                  | 9204 201047        | 49                                | 9205 101867        | 27,46                                                  |
| 9041 100030        | 12,13       | 9202 001667        | 38,51,52                  | 9202 022467        | 21                                                  | 9204 201057        | 43,44                             | 9205 101868        | 22,40                                                  |
| 9041 100035        | 21          | 9202 001677        | 51,52                     | 9202 022477        | 14,16                                               | 9204 201067        | 17,41,44                          | 9205 101958        | 16                                                     |
| 9041 100203        | 21          | 9202 001678        | 17,44                     | 9202 022497        | 14,15                                               | 9204 201647        | 18,19,22,23,24,<br>26,27,37,44,52 | 9205 102450        | 12                                                     |
| 9081 100203        | 33          | 9202 001727        | 47                        | 9202 042067        | 8                                                   |                    |                                   | 9205 102464        | 20                                                     |
| 9081 200303        | 33          | 9202 002057        | 5,7,12,13,16,<br>25,40,50 | 9202 042327        | 43                                                  | 9204 201657        | 3,34                              | 9205 102467        | 1,2,4,5,6,7,8,12,<br>13,14,16,17,25,<br>40,43,44,51,52 |
| 9081 200500        | 45          |                    |                           | 9202 100328        | 47                                                  |                    |                                   |                    |                                                        |

| Teile-Nr./Part-No. | Tafel/Table               | Teile-Nr./Part-No. | Tafel/Table                                           | Teile-Nr./Part-No. | Tafel/Table            | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table |
|--------------------|---------------------------|--------------------|-------------------------------------------------------|--------------------|------------------------|--------------------|-------------|--------------------|-------------|
| 9205 102477        | 2,3,5,8,9,10,11,<br>15,25 | 9301 102203        | 5                                                     | 9353 000420        | 2                      | 9731 004044        | 47          | 9815 580009        | 46          |
| 9205 102487        | 26                        | 9301 102221        | 33                                                    | 9353 000470        | 1,2                    | 9731 005004        | 32,36,47,50 | 9815 710221        | 43          |
| 9205 102507        | 47                        | 9301 102541        | 43                                                    | 9354 010210        | 2                      | 9731 006004        | 47,50       | 9815 710222        | 43          |
| 9205 102513        | 52                        | 9301 200660        | 12,13                                                 | 9354 400800        | 12,13,21               | 9731 007035        | 3           | 9815 710223        | 51          |
| 9205 102778        | 45                        | 9302 000100        | 21                                                    | 9357 000050        | 5,6,14,15,16           | 9731 008062        | 33          | 9815 710232        | 52          |
| 9205 121558        | 12,13                     | 9305 100350        | 18                                                    | 9357 000070        | 5,7,12,13,17,<br>20,44 | 9732 010033        | 47          | 9815 710241        | 30          |
| 9205 122488        | 12,13,51                  | 9305 100370        | 19                                                    |                    |                        | 9740 000607        | 23          | 9815 920024        | 41          |
| 9206 100637        | 21,34                     | 9330 000047        | 26                                                    | 9357 000080        | 8                      | 9780 000108        | 32          | 9815 920034        | 41          |
| 9207 161237        | 33                        | 9330 000067        | 15,18,19                                              | 9357 000090        | 4                      | 9790 000220        | 36          | 9815 925002        | 35          |
| 9207 170227        | 26,31,39,42,46            | 9330 000087        | 4,7,16,18,19,22,<br>33,34,37,41,43,<br>44,45,47,50,52 | 9357 000120        | 5,7,40                 | 9790 030020        | 35          | 9815 950012        | 18,19       |
| 9207 170437        | 22,29,34,40,50,53         |                    |                                                       | 9400 000090        | 24                     | 9790 060102        | 50          | 9815 950015        | 18,19       |
| 9207 170847        | 34,49                     | 9330 000088        | 12,13,38                                              | 9400 000168        | 43                     | 9790 200000        | 32          | 9820 110016        | 15,16       |
| 9207 170857        | 26                        | 9330 000097        | 14,15,27,30,39                                        | 9401 000039        | 43                     | 9790 201000        | 47          | 9820 110037        | 22,40       |
| 9207 171057        | 31,31,42                  | 9330 000107        | 5,30,39                                               | 9401 000194        | 33                     | 9790 201001        | 32,47       | 9820 110040        | 14          |
| 9210 023417        | 51                        | 9330 000127        | 31,42                                                 | 9401 000204        | 33                     | 9790 212600        | 47          | 9822 510011        | 45          |
| 9217 000157        | 45                        | 9330 000177        | 33                                                    | 9706 000314        | 38                     | 9790 315002        | 35          | 9822 560000        | 39          |
| 9217 300517        | 5,43                      | 9330 200097        | 46                                                    | 9700 100040        | 45                     | 9790 610460        | 47          | 9822 560021        | 29          |
| 9225 201750        | 3                         | 9330 200107        | 14,16                                                 | 9700 234002        | 47                     | 9792 001040        | 32          | 9822 560041        | 45          |
| 9225 201770        | 22,29,40                  | 9330 200110        | 12,13,47                                              | 9710 061200        | 35,36                  | 9792 051020        | 32          | 9825 190109        | 40          |
| 9231 000347        | 32                        | 9330 900097        | 43,45                                                 | 9710 061412        | 50                     | 9800 330012        | 46          | 9825 511003        | 27          |
| 9231 000367        | 16,18,19,27               | 9330 900107        | 49                                                    | 9710 063420        | 47                     | 9800 580033        | 6           | 9825 570004        | 42,46       |
| 9231 000377        | 51,52                     | 9330 900117        | 31,42                                                 | 9710 900031        | 35,36                  | 9800 580042        | 25          | 9825 570005        | 42,46       |
| 9231 000387        | 16                        | 9333 000090        | 26,27                                                 | 9710 900401        | 47                     | 9800 580059        | 51,52       | 9825 570106        | 18,19       |
| 9231 000397        | 43                        | 9334 000051        | 12,13                                                 | 9710 920012        | 36                     | 9800 820001        | 30          | 9830 200710        | 42,46       |
| 9231 110037        | 17,44                     | 9234 001620        | 51,52                                                 | 9710 920013        | 45                     | 9815 301079        | 28          | 9830 501010        | 27,35       |
| 9231 110057        | 6,33,46                   | 9334 001630        | 3,5,7,17,20,44                                        | 9710 982003        | 35,36                  | 9815 301081        | 28          | 9830 501014        | 50          |
| 9231 110107        | 18,19,33                  | 9334 001640        | 4,8                                                   | 9712 867001        | 47                     | 9815 301090        | 28          | 9830 501035        | 51,52       |
| 9231 110127        | 45                        | 9351 000087        | 38                                                    | 9731 001035        | 21                     | 9815 301091        | 28          | 9830 502014        | 21          |
| 9231 110137        | 31,42                     | 9352 640050        | 34,48                                                 | 9731 002001        | 32                     | 9815 301096        | 28          | 9830 503004        | 52          |
| 9301 101561        | 14,15                     | 9353 000087        | 12,13                                                 | 9731 004014        | 47                     | 9815 310008        | 28          | 9830 503026        | 27          |
| 9301 101961        | 43                        | 9353 000350        | 2                                                     | 9731 004024        | 47                     | 9815 310009        | 28          | 9835 301003        | 34          |
|                    |                           |                    |                                                       | 9731 004034        | 47                     | 9815 510027        | 44          | 9835 400017        | 53          |

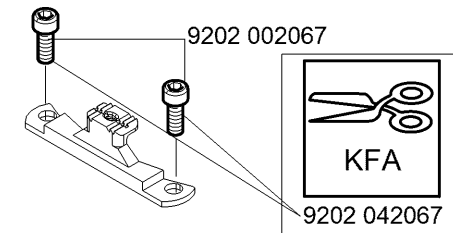
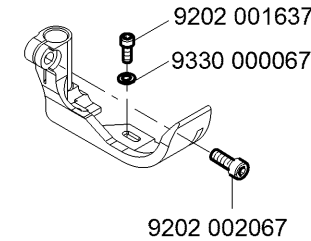
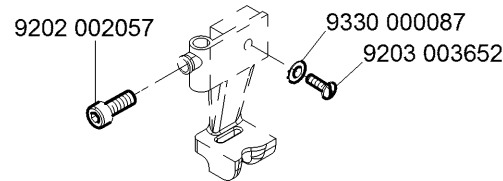
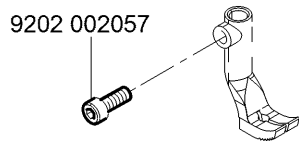
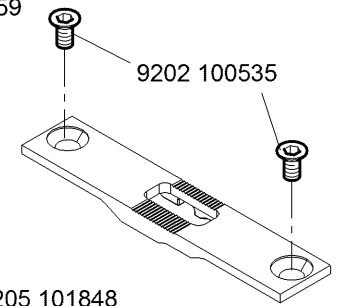
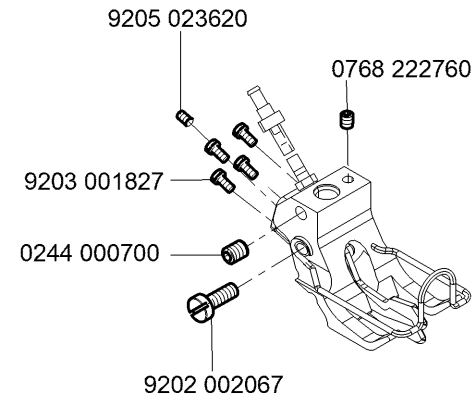
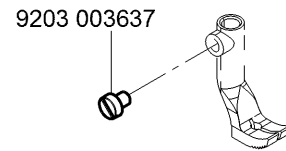
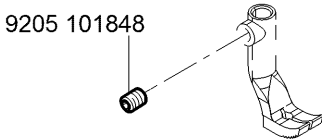
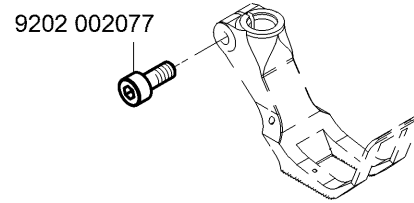
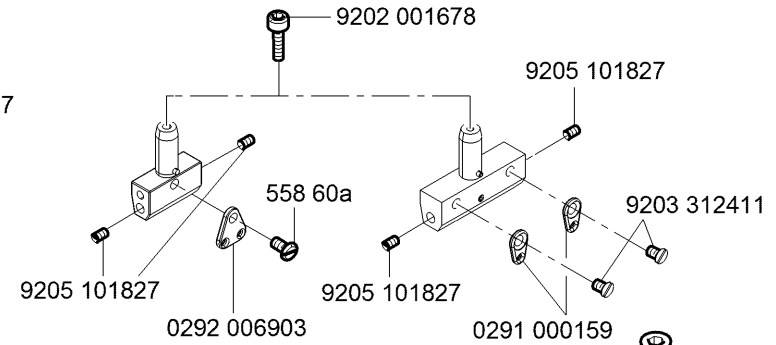
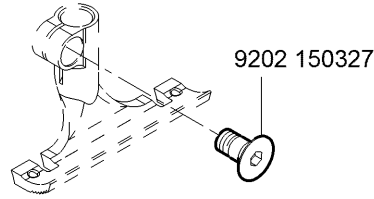
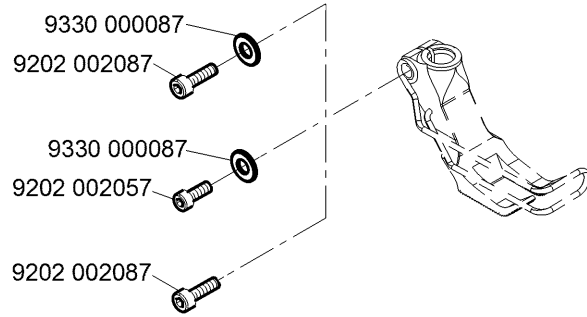
| Teile-Nr./Part-No. | Tafel/Table                       | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table | Teile-Nr./Part-No. | Tafel/Table |
|--------------------|-----------------------------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 9840 101005        | 40                                | 9850 001083        | 22          | 9870 867003        | 35          | 9880 867125        | 41          | N800 005647        | 38          |
| 9840 104001        | 29,39                             | 9850 001089        | 22          | 9870 867027        | 44          | 9880 867126        | 27          | N800 005650        | 45          |
| 9840 120001        | 26,47                             | 9850 001309        | 27          | 9870 867038        | 28          | B1100192.01        | 50          | N800 005655        | 37          |
| 9840 120003        | 22,29,34,39,40,<br>41,42,46,47,53 | 9850 001336        | 53          | 9870 867040        | 28          | B1300260.00        | 50          | N800 075013        | 37          |
|                    |                                   | 9850 001500        | 44          | 9870 867048        | 28          | B1400342.00        | 50          | N800 080001        | 37          |
| 9840 120025        | 34,35,41,43                       | 9850 001504        | 50          | 9870 867049        | 30          | H667 110050        | 18,19       | N800 080003        | 37          |
| 9840 120026        | 21,22,27,29,39,47                 | 9850 281002        | 26          | 9870 867050        | 27          | H667 490050        | 27          | N800 080004        | 37          |
| 9840 120027        | 27                                | 9850 867003        | 35          | 9870 867052        | 44          | H867 V93298 001    | 43          | N800 080012        | 37          |
| 9840 120029        | 52                                | 9850 867020        | 27          | 9870 867053        | 43          | H867 V93298 002    | 43          | N800 080021        | 37          |
| 9840 120030        | 33                                | 9850 867021        | 21          | 9870 867056        | 28          | H867 V93298 005    | 43          | N800 080022        | 37          |
| 9840 120031        | 27                                | 9850 867028        | 49          | 9870 867058        | 48          | MG43 000062        | 31,42       | N800 080047        | 37          |
| 9840 120060        | 26,34                             | 9850 867029        | 49          | 9870 867059        | 50          | MG53 002501        | 31          | N800 867110        | 30          |
| 9840 120104        | 14,15,16,21,43                    | 9850 867034        | 43          | 9870 867062        | 28          | MG53 002531        | 42          | N800 867130        | 30          |
| 9840 120105        | 21                                | 9850 867500        | 28          | 9870 867064        | 18,19       | MG53 007511        | 31,42       | N800 867144        | 30          |
| 9840 120106        | 35,38,50                          | 9850 867501        | 30          | 9870 867065        | 50          | MG53 007658        | 46          | N800 867154        | 30          |
| 9840 120154        | 27                                | 9850 867510        | 30          | 9870 867066        | 51,52       | MG53 007921        | 32          | N800 867210        | 30          |
| 9840 121001        | 22,26,29,33,34,<br>36,38,39,40,41 | 9854 867019        | 51,52       | 9870 867067        | 51,52       | MG53 007922        | 32          | N800 867224        | 51,52       |
|                    |                                   | 9870 001020        | 46          | 9870 867069        | 52          | MG55 000508        | 31          | NR00 050903        | 30          |
| 9840 121002        | 35,36,40,42,43,<br>46,50,52       | 9870 001037        | 46          | 9874 867003        | 52          | MG58 000602        | 42          | S345 656310        | 42,46       |
|                    |                                   | 9870 001040        | 46          | 9874 867024        | 51,52       | MG58 000603        | 42          | Z100 011022        | 12,13       |
| 9840 123002        | 34                                | 9870 001045        | 42,46       | 9880 001001        | 26          | MG58 002522        | 42          | Z132 001452        | 36          |
| 9840 123003        | 22,26,29,34,39,<br>40,41,42,46,53 | 9870 001046        | 42,46       | 9880 001006        | 33          | MG58 002523        | 42          |                    |             |
| 9840 130007        | 21                                | 9870 001082        | 49          | 9880 001013        | 46          | N800 005004        | 30,51,52    |                    |             |
| 9840 130008        | 21                                | 9870 001112        | 34,41       | 9880 002005        | 34,41       | N800 005613        | 45          |                    |             |
| 9840 130009        | 47,48                             | 9870 001113        | 33          | 9880 867050        | 26          | N800 005614        | 45          |                    |             |
| 9840 132015        | 29,39                             | 9870 001301        | 40          | 9880 867051        | 42,46       | N800 005615        | 45          |                    |             |
| 9840 133012        | 22,29,39,40                       | 9870 001412        | 26          | 9880 867100        | 29          | N800 005641        | 38          |                    |             |
| 9840 133013        | 29,39                             | 9870 001413        | 26          | 9880 867102        | 22          | N800 005642        | 38          |                    |             |
| 9840 135012        | 22,29,39,40                       | 9870 009100        | 28          | 9880 867103        | 39          | N800 005643        | 38          |                    |             |
| 9840 303003        | 40                                | 9870 367003        | 35,36       | 9880 867107        | 28          | N800 005644        | 38          |                    |             |
| 9840 938015        | 42,46                             | 9870 650006        | 30          | 9880 867120        | 34,41       | N800 005645        | 38          |                    |             |
| 9850 001069        | 30                                | 9870 867001        | 14,15,16    | 9880 867122        | 40          | N800 005646        | 38          |                    |             |



-kleben -stick (mit Loctite Nr. 350/Materialnummer 9049 080016 eingeklebt  
 UV - ausgehärtet  
 glued Loctite No. 350/material number 9049 080016  
 UV - cured)

N - nicht als Einzelteil lieferbar  
 not available as separate part

# Befestigungsteile für Nähmaschinen Fastening parts for Sewing equipment





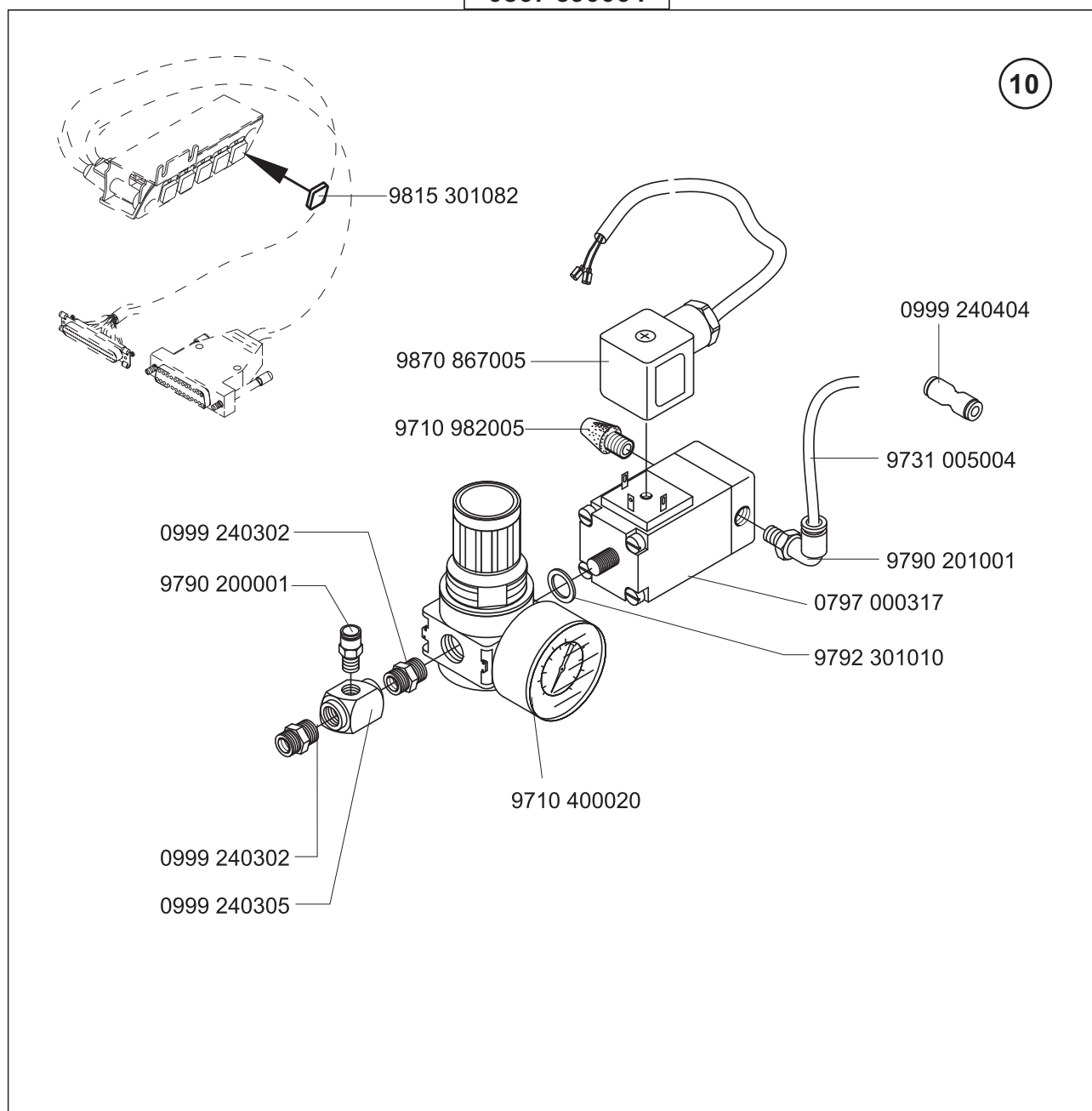
## Pneumatische Anschluss/Pneumatic connection

Die Näheinrichtungen: E24/6/9, E24/8/9, E24/10/9, E24/12/9, E24/8/12, E24/10/12, E24/12/12, E24/14/12, beinhalten auch die unten abgebildete Komponente.

The following sewing equipments: E24/6/9, E24/8/9, E24/10/9, E24/12/9, E24/8/12, E24/10/12, E24/12/12, E24/14/12, include also the below reproduced component.

0867 590064

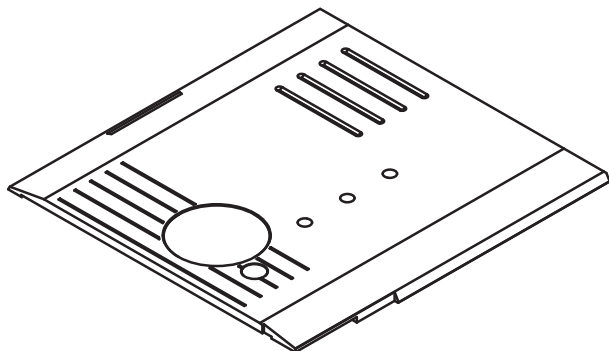
10





Schieber mit Sichtfenster kann für folgende Näheinrichtungen bestellt werden /  
Slide with window can be ordered for the following equipment:

Schieber, rechts /Slide, right

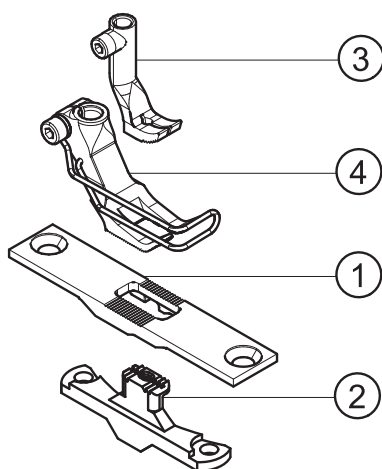


— **0867 140213** für/for 867 E101/0-6; 867 E102/0-9;  
867 E104/0-9; 867 E107/0-6

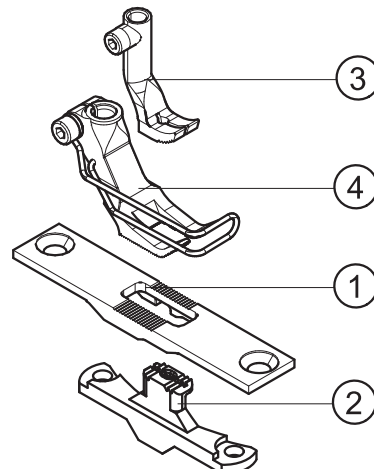
— **0867 140423** für/for 867 E101-7; 867 E111/0-6;  
867 E112/0-9; 867 E121/0-6; 867 E121/0-7;  
867 E122/0-9



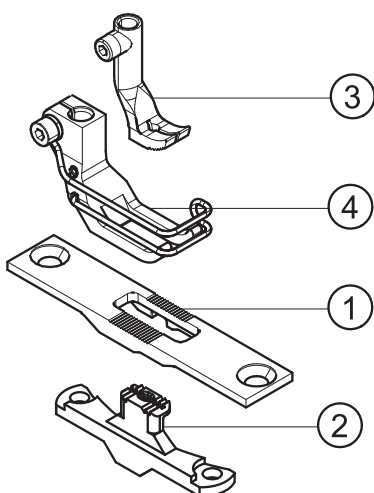
E1



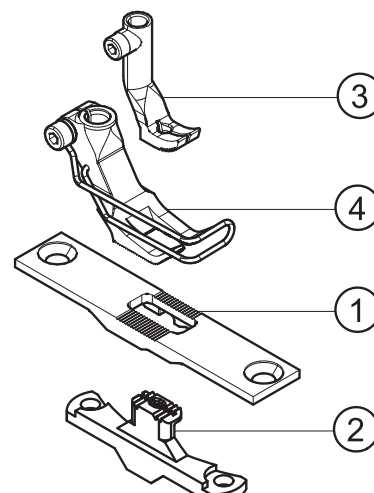
E2



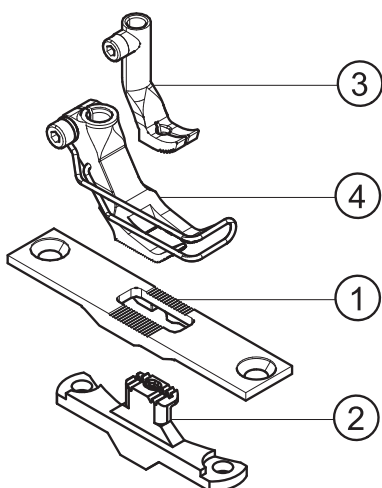
E3



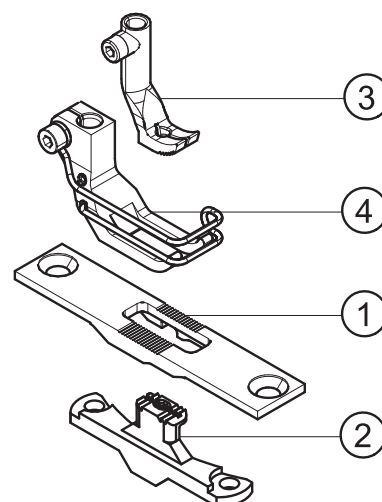
E4



E5

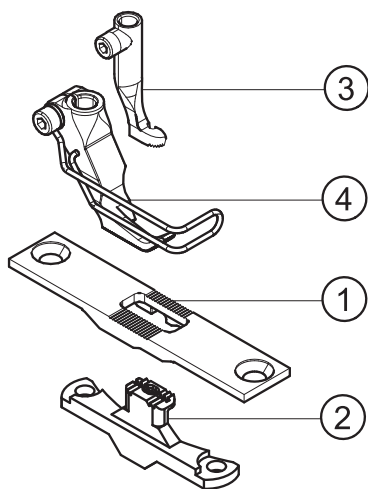


E6

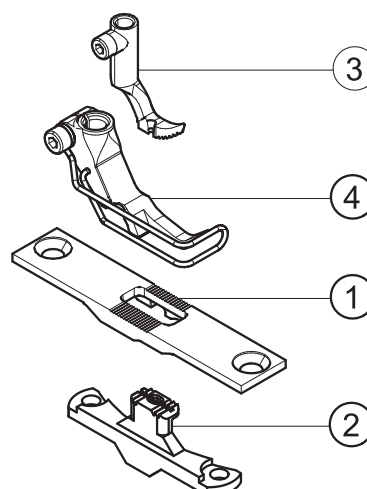




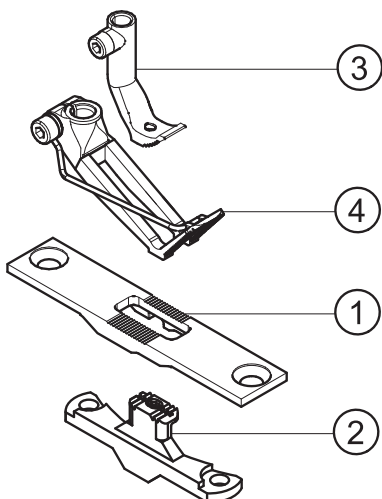
**E7**



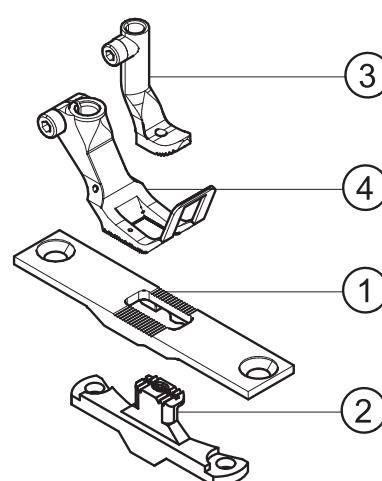
**E8**



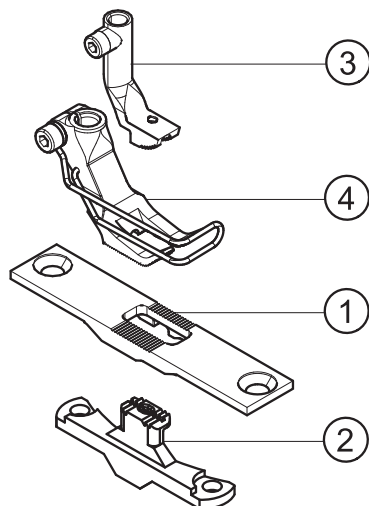
**E11**



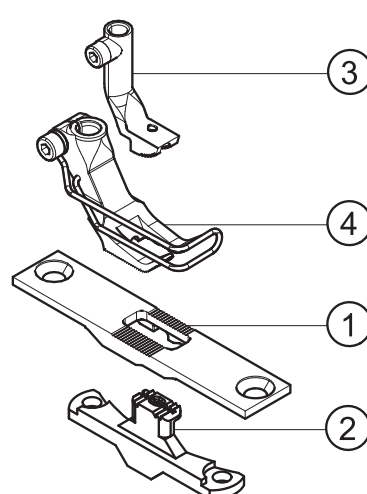
**E12**



**E14**

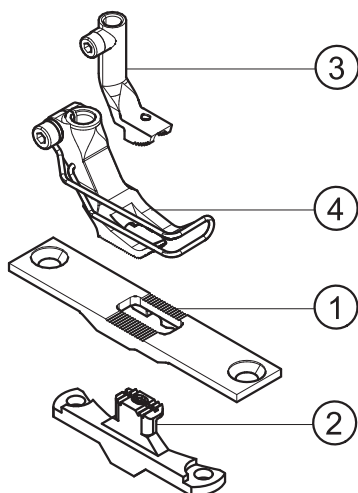


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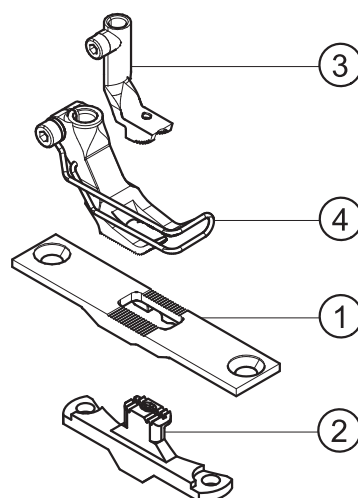




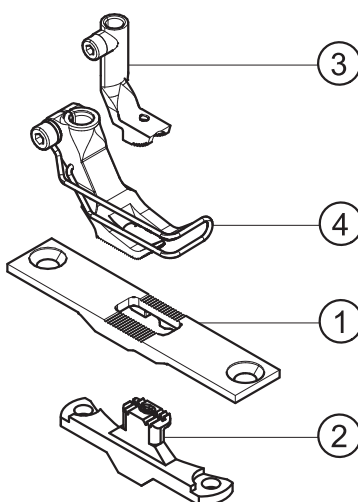
E16



E17

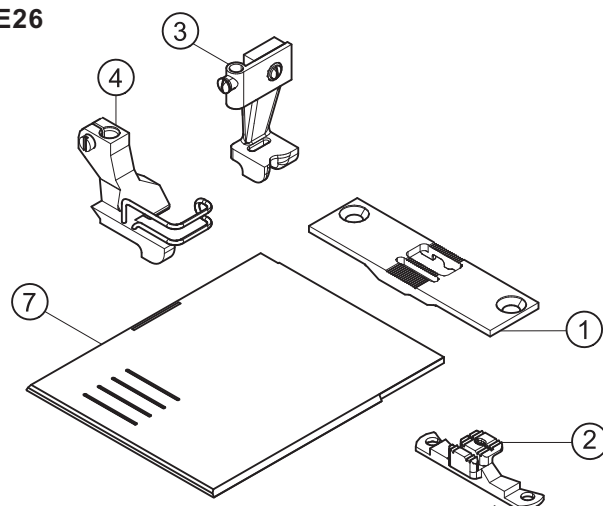


E18

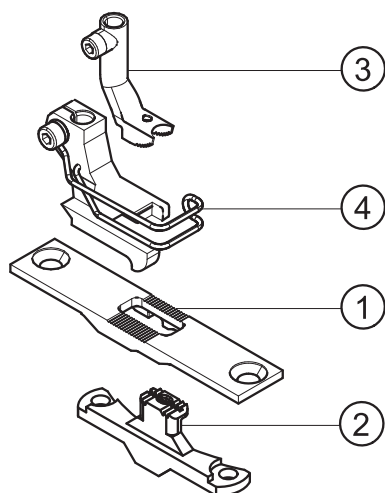


E25

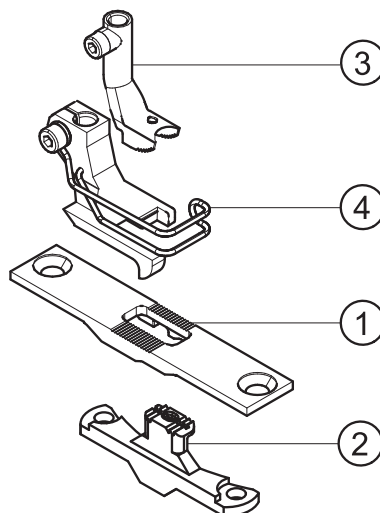
E26



E36



E38





# Näheinrichtungen 867-M PREMIUM

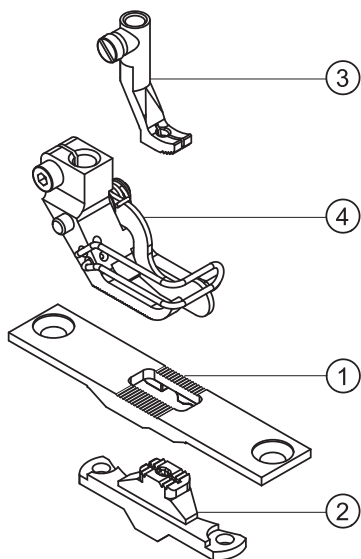
## Sewing equipment

Ausgabe  
Edition  
11.15

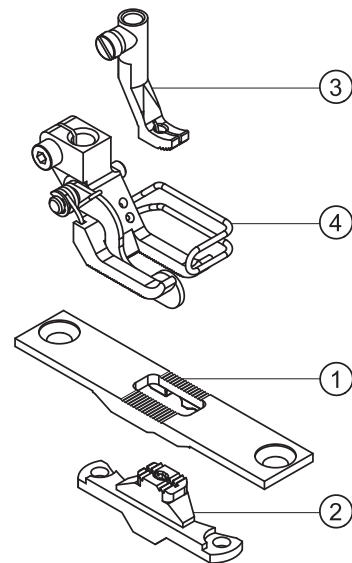
Blatt 6  
Page

Fortsetzung Blatt 7  
Continued page

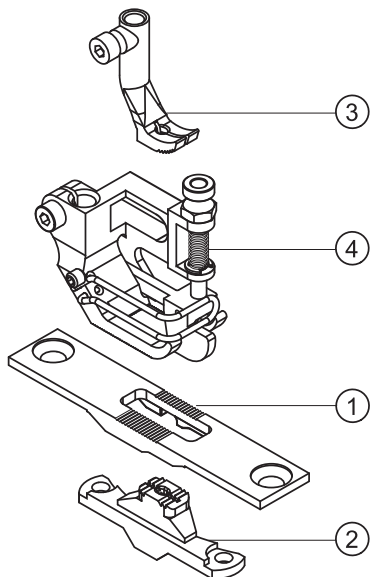
E40  
E44  
E45  
E47  
E48



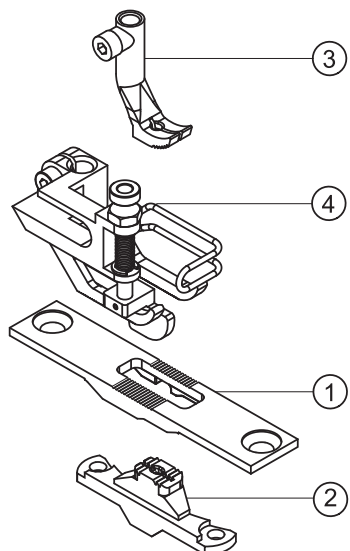
E52  
E53  
E54  
E55  
E56  
E57  
E58



E63  
E64  
E65  
E66  
E67



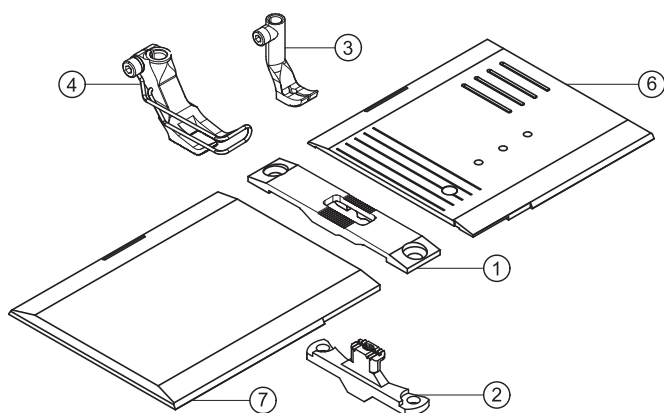
E73  
E74  
E75  
E76  
E77



 = Änderung / Modification

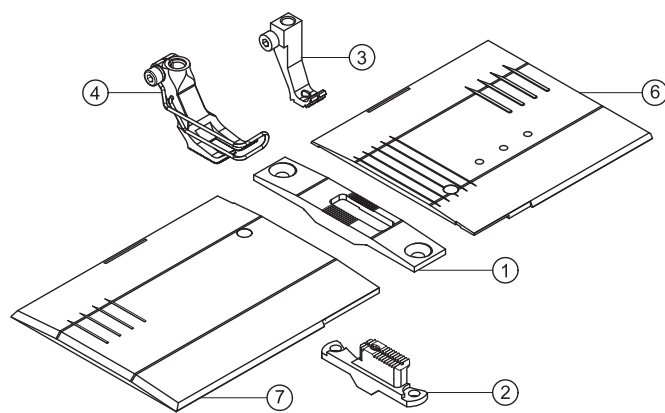


E101/0-6  
E102/0-9



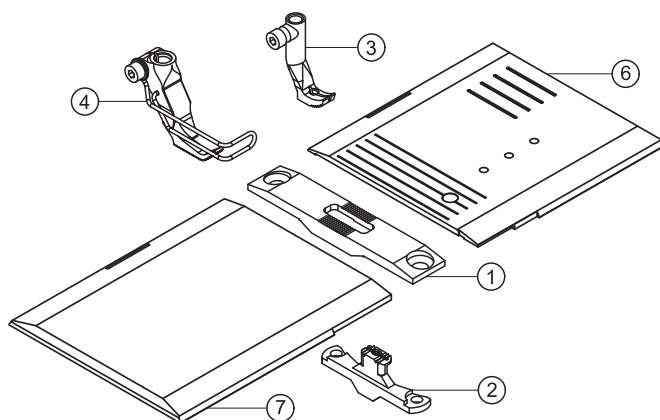
siehe Blatt 2/see page 2

E101-7  
E121/0-7



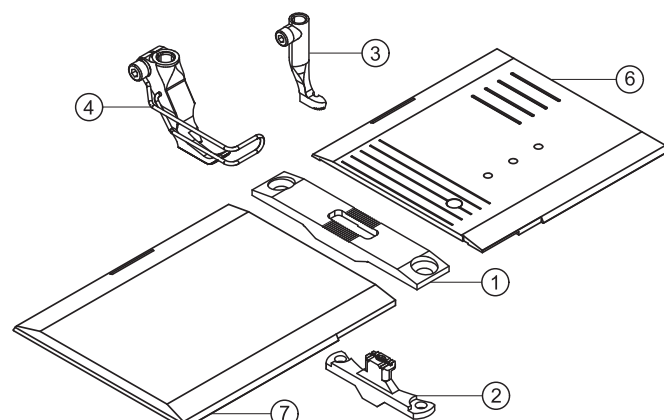
siehe Blatt 2/see page 2

E104/0-9



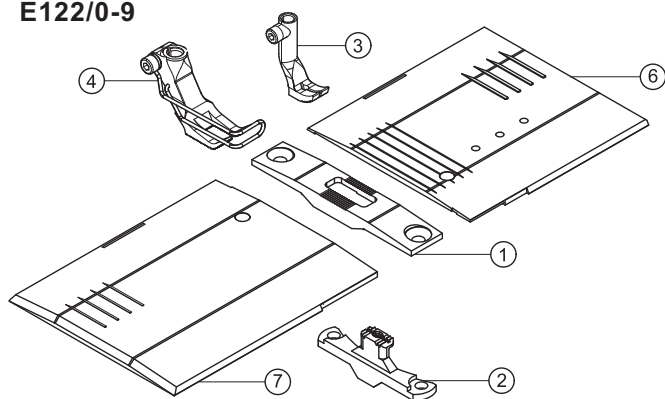
siehe Blatt 2/see page 2

E107/0-6



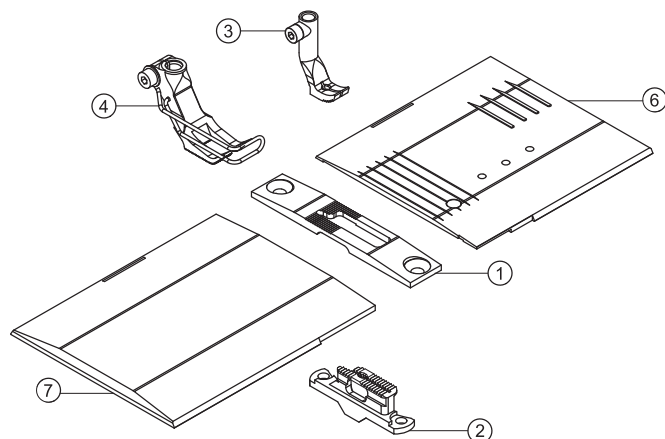
siehe Blatt 2/see page 2

E111/0-6  
E112/0-9  
E121/0-6  
E122/0-9



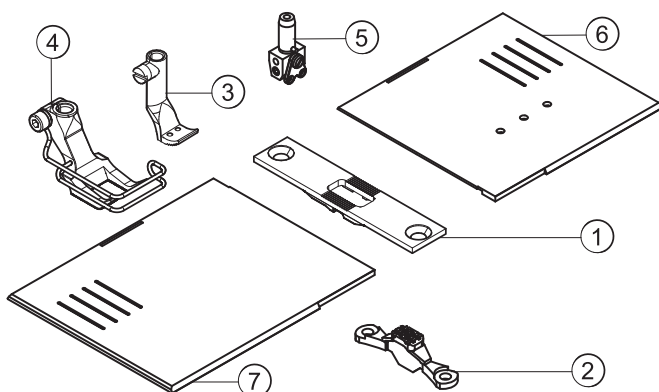
siehe Blatt 2/see page 2

E212/0-6  
E212/0-9

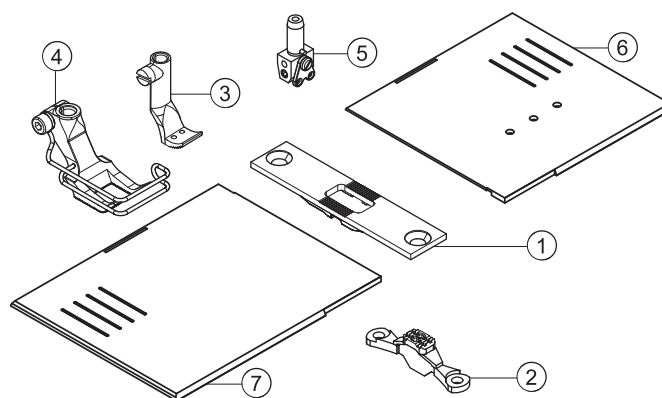




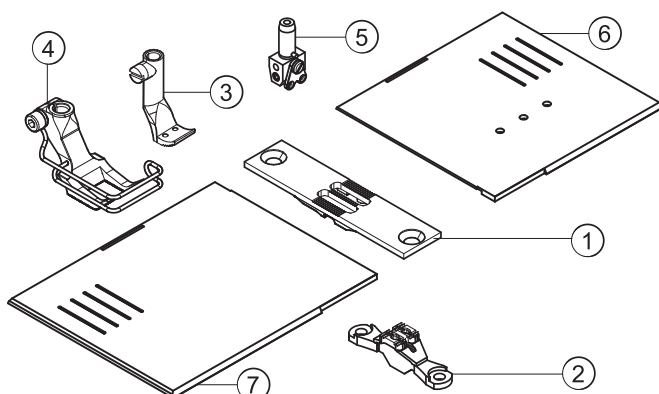
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**E21/3,2-6**  
**E21/4**



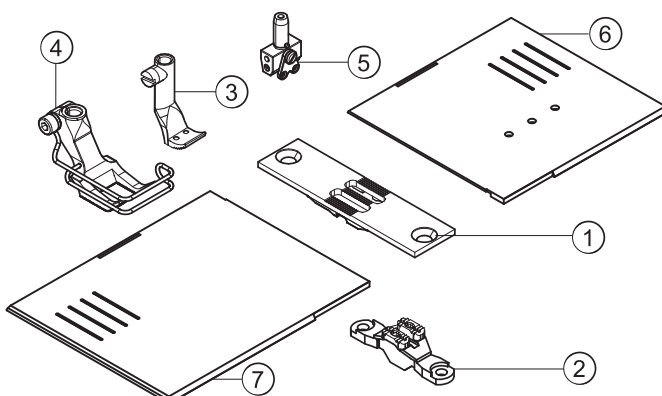
**E21/5**



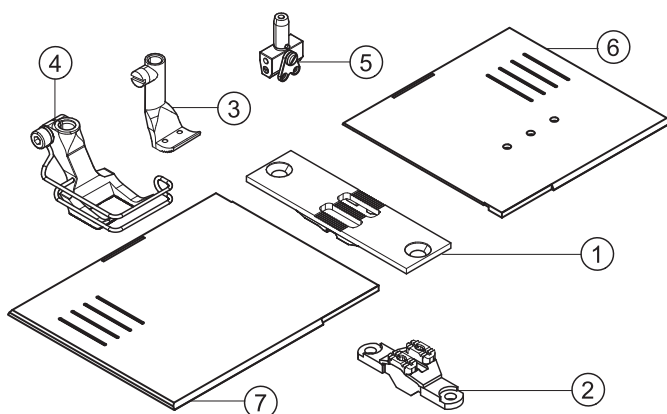
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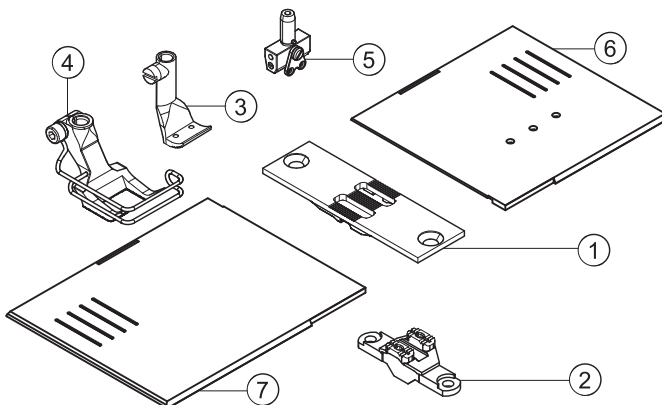
**E21/8**



**E21/10**

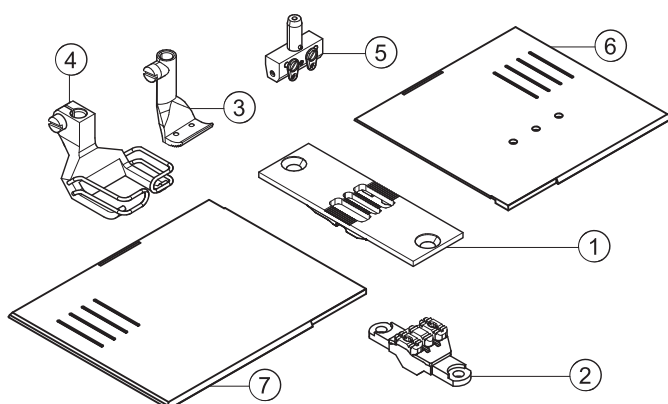


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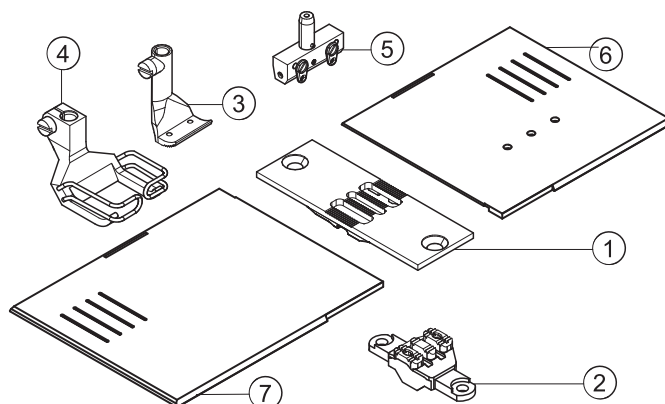




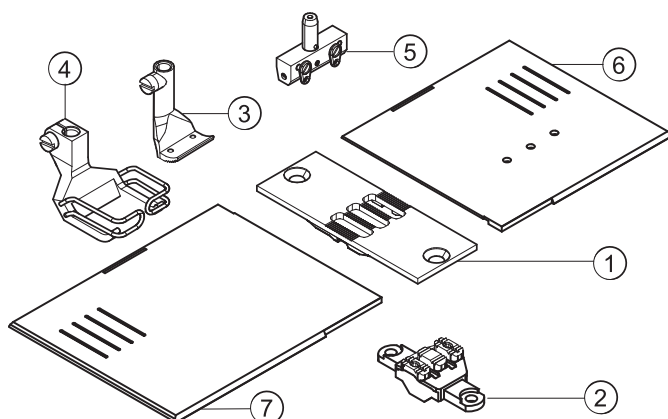
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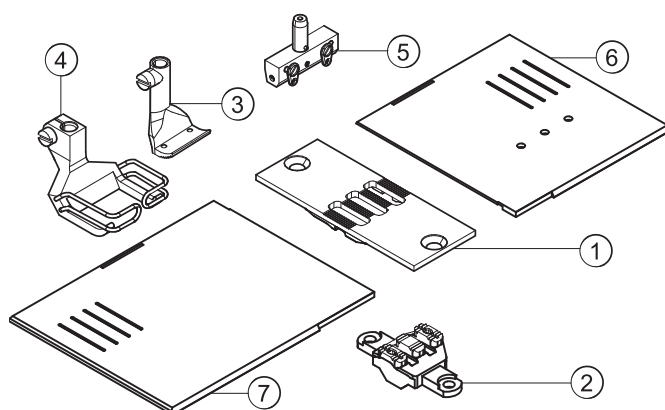
**E21/16**



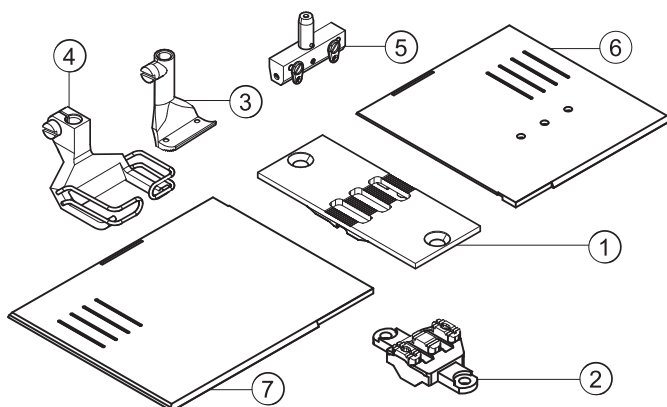
**E21/18**



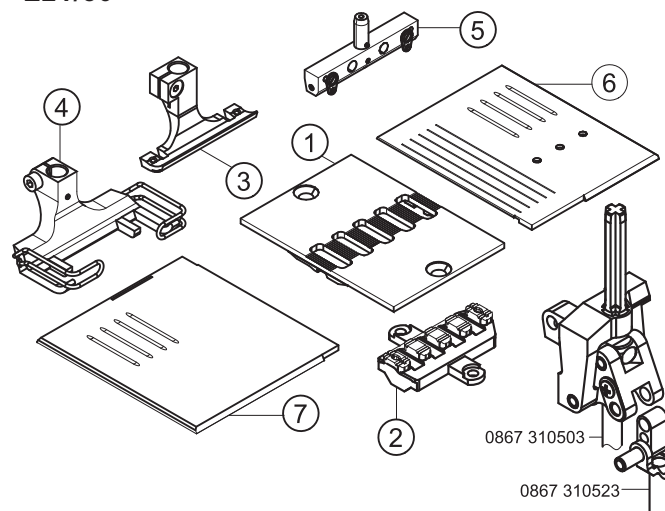
**E21/20**



**E21/22**

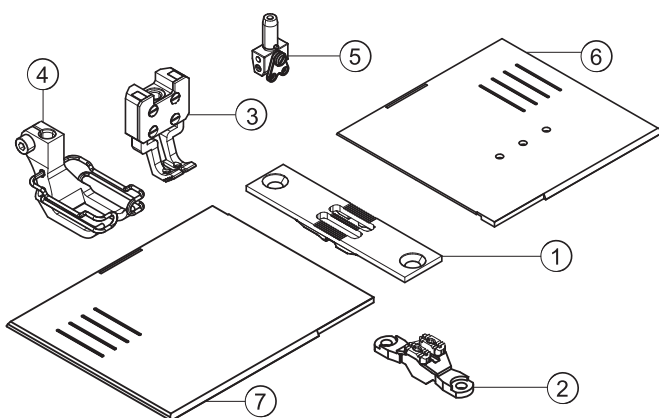


**E21/50**

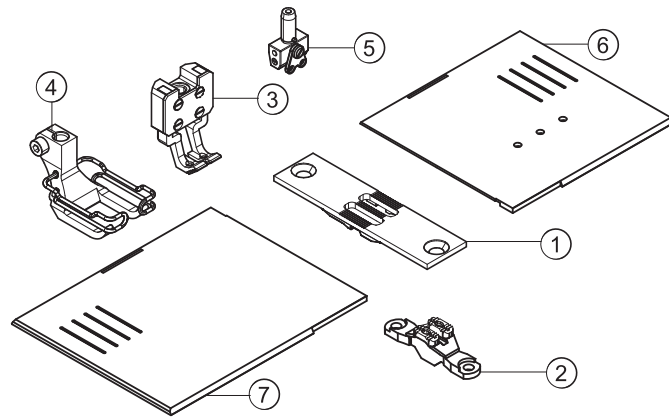




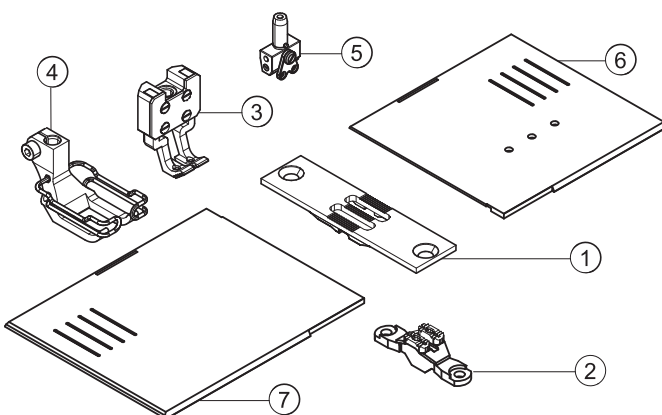
E22/6/9



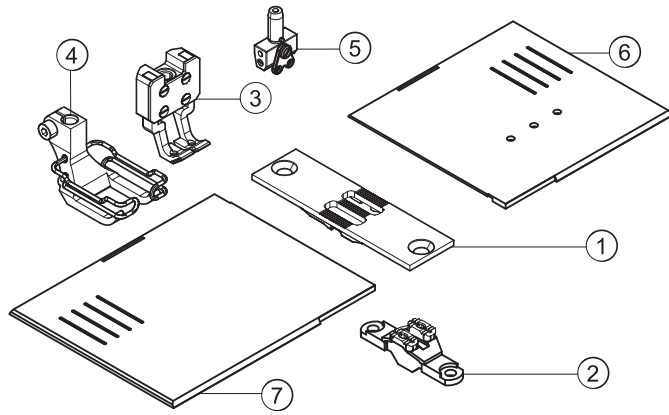
E22/8/6



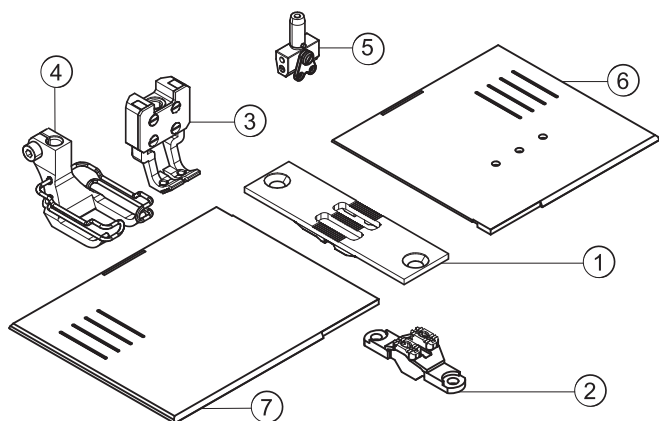
E22/8/9



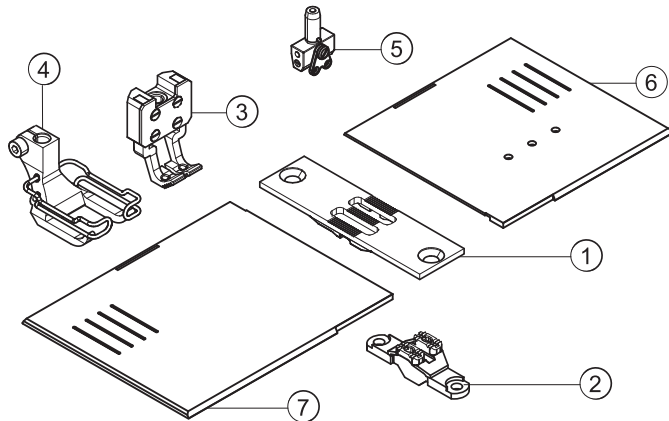
E22/10/6



E22/10/9

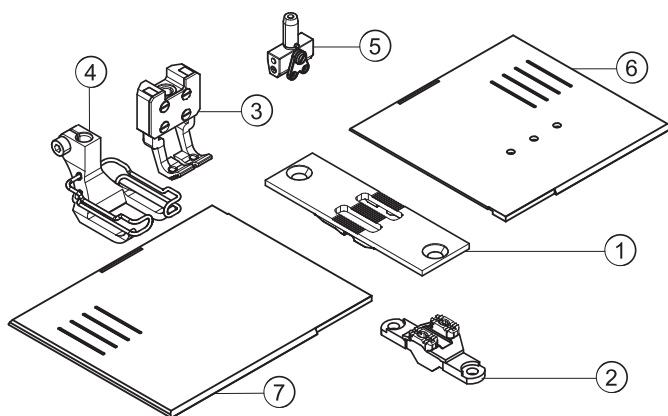


E22/10/12

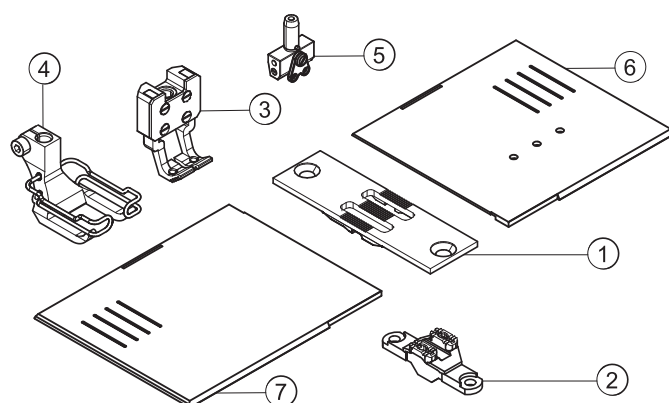




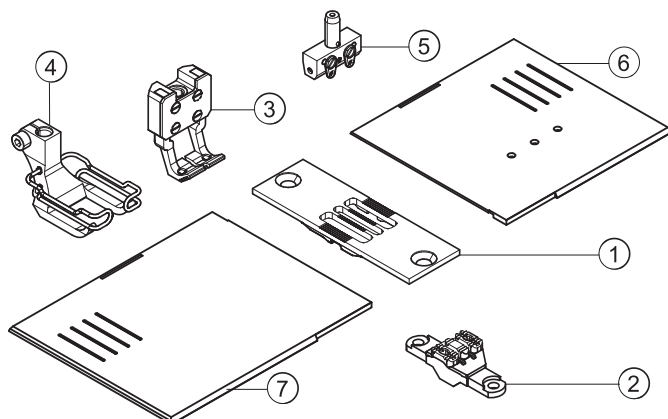
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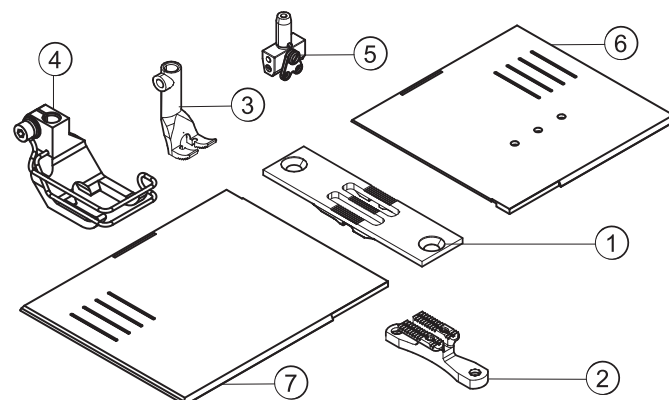
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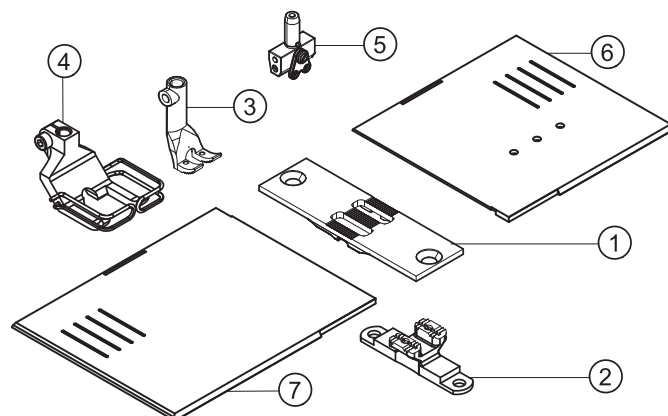
E22/14/12



E23/10

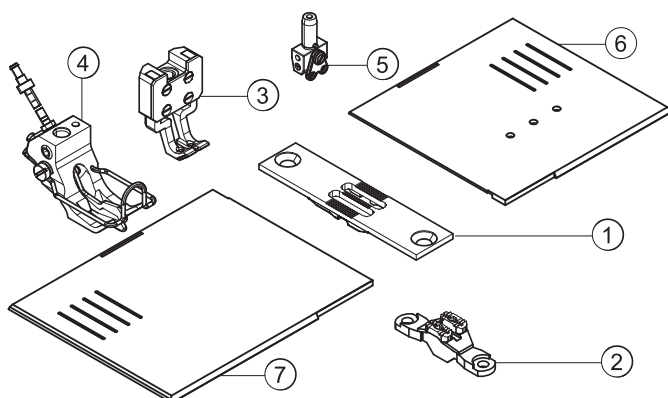


E23/12



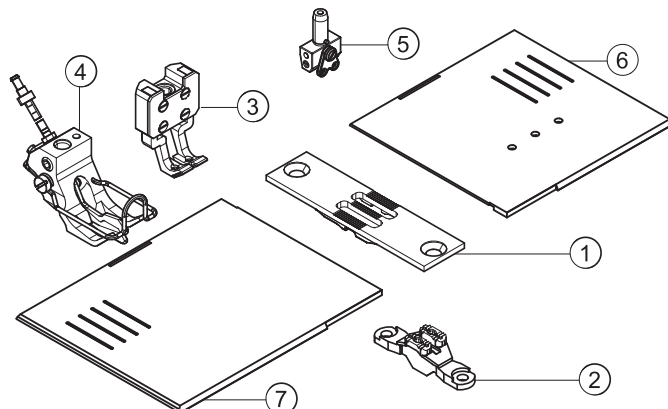


E24/6/9



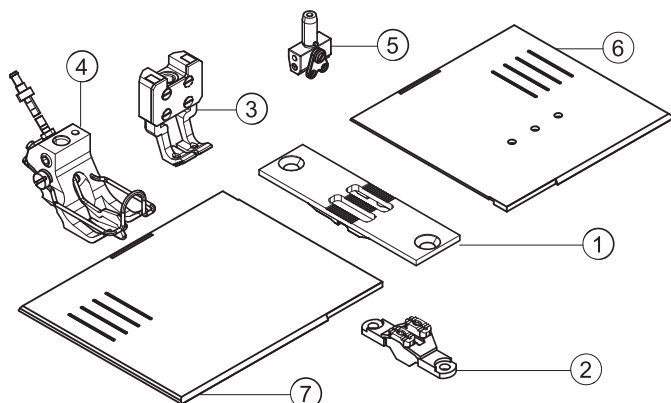
10 siehe Blatt 1/see page 1

E24/8/9



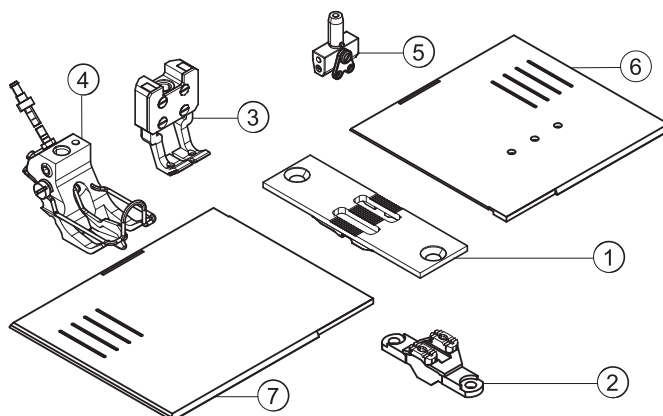
10 siehe Blatt 1/see page 1

E24/10/9



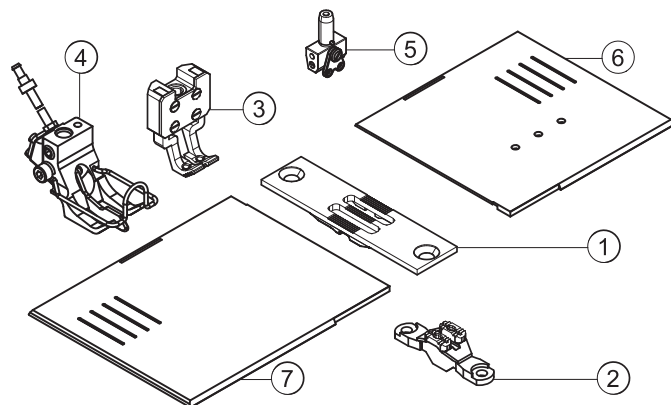
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E24/12/9



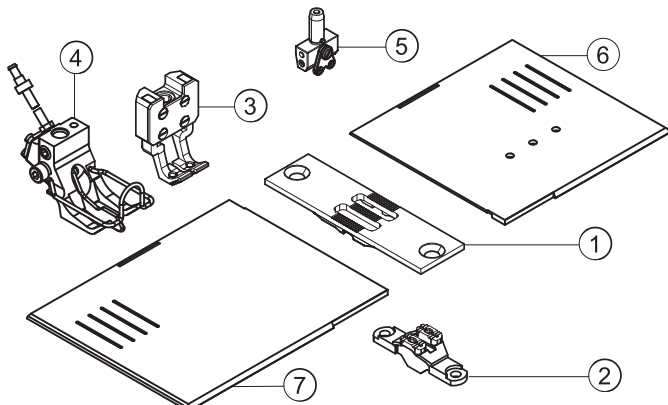
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E24/8/12



10 siehe Blatt 1/see page 1

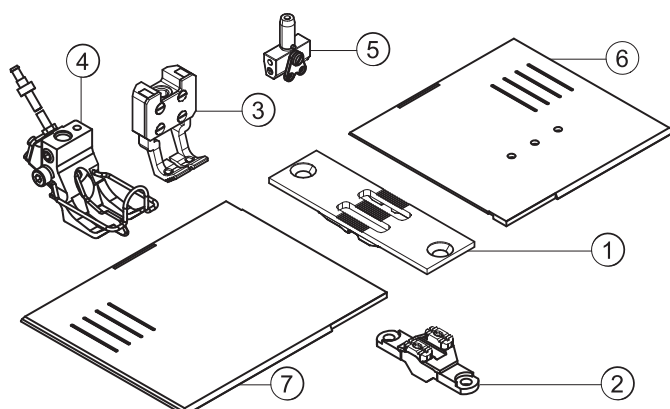
E24/10/12



10 siehe Blatt 1/see page 1

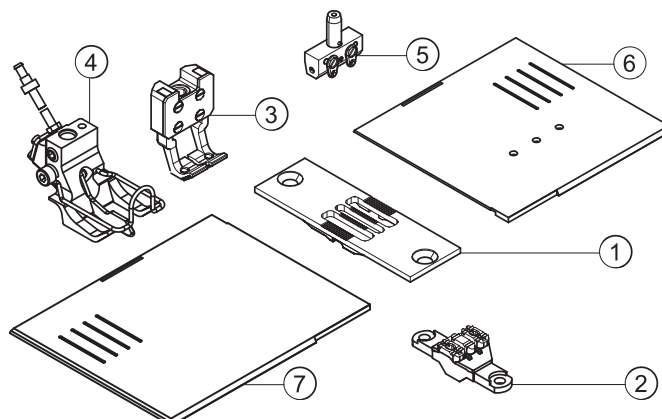


E24/12/12



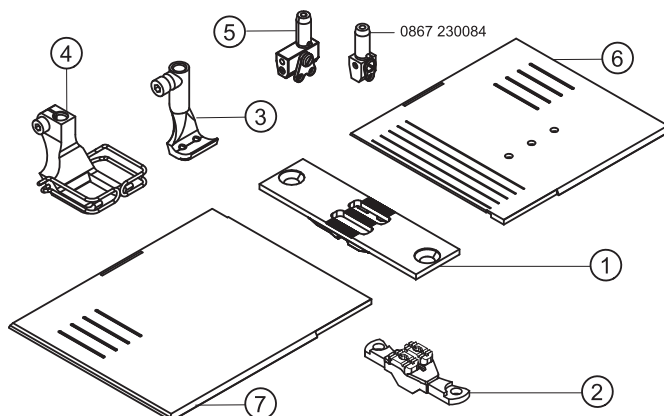
10 siehe Blatt 1/see page 1

E24/14/12

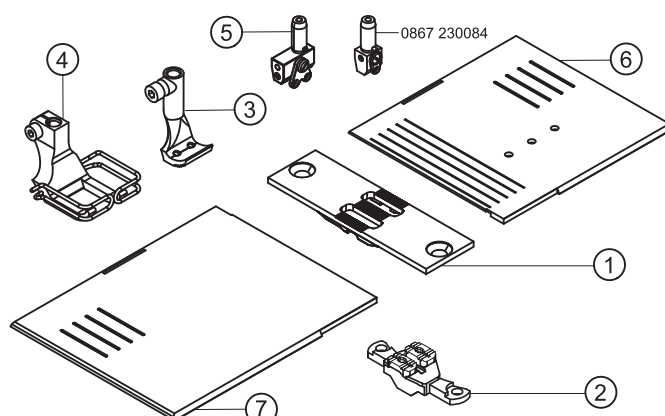


10 siehe Blatt 1/see page 1

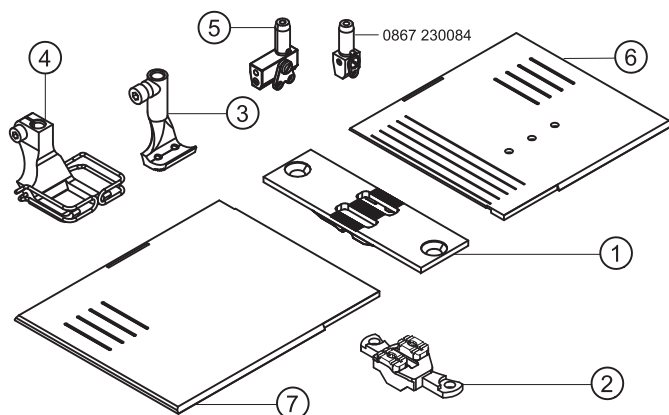
E51/6/9  
E51/8/9



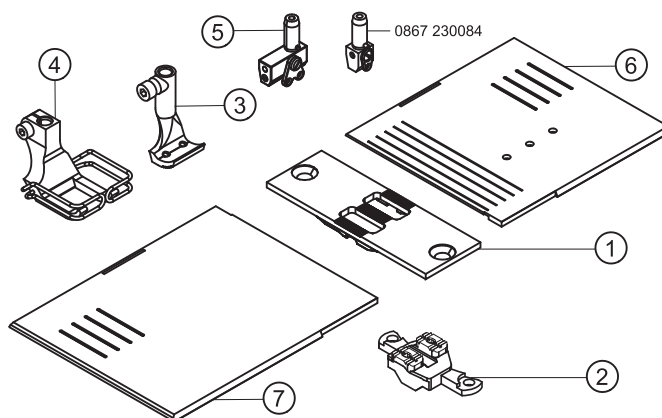
E51/10/9



E51/12/9

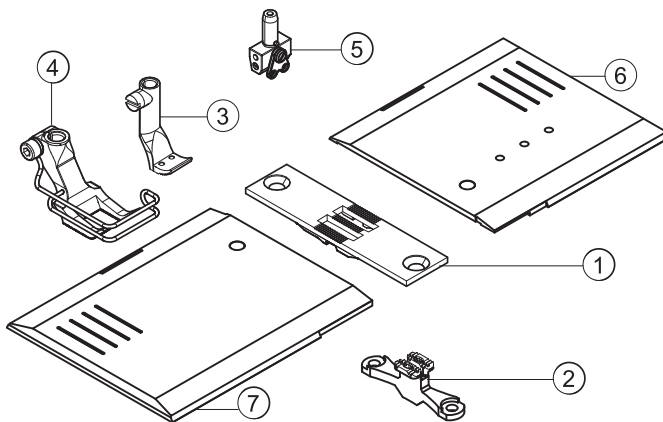


E51/14/9

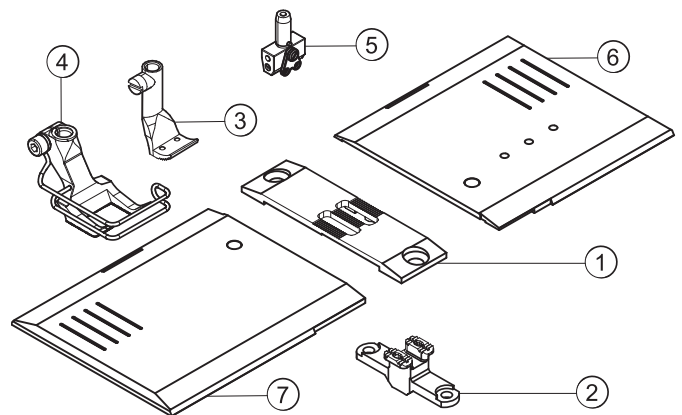




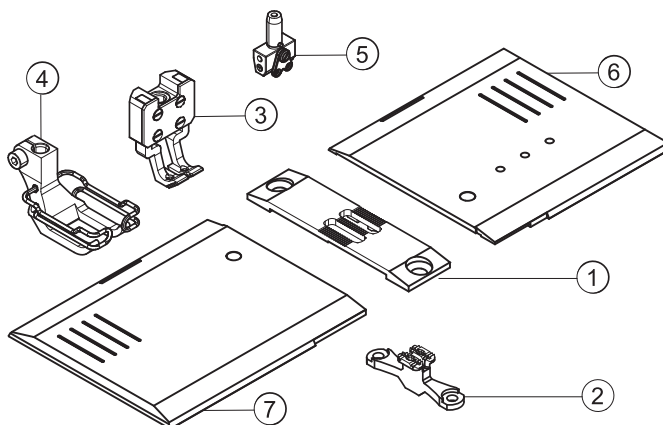
E121/6/6  
E121/8/6



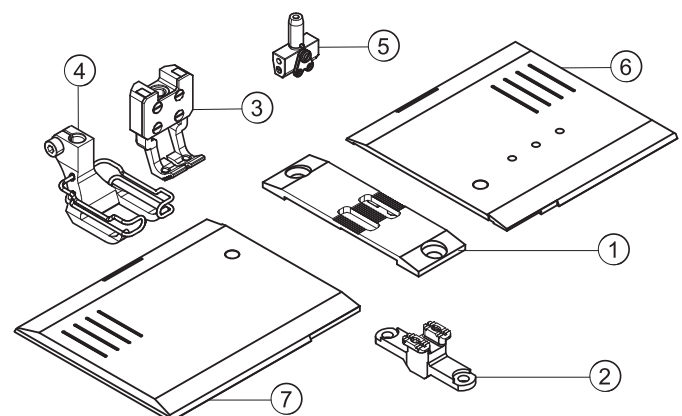
E121/10/6  
E121/12/6



E122/6/9  
E122/8/9



E122/10/9  
E122/12/9





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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                    | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot |  | Transp.<br>Fuß<br>Feeding foot |             |  |  |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|--|--|--------------------------|-------------|--|--|----------------------------|--|--------------------------------|-------------|--|--|
|                |                                                                                                                                                                                                                                                   |                     |                        |                             | ①                           |  |  |                          |             |  |  |                            |  |                                |             |  |  |
|                |                                                                                                                                                                                                                                                   |                     |                        |                             |                             |  |  |                          |             |  |  |                            |  |                                |             |  |  |
| E1             | -190922; -190929; -190942<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.                           |                     |                        | 0867 E00106                 | 0867 200010                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0367 220993                |  |                                | 0467 220013 |  |  |
| E2             | -190922; -190929; -190942<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.                           |                     |                        | 0867 E00209                 | 0867 200020                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0467 220043                |  |                                | 0467 220013 |  |  |
| E3             | -190922; -190929; -190942<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 12 mm, for medium weight material.                         |                     |                        | 0867 E00312                 | 0867 200030                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0768 220013                |  |                                | 0467 220013 |  |  |
| E4             | -190020; -190040;-190122; -190142; -190322; -190342<br>Näheinrichtung, Nadelstärke Nm 140-170, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 140-170, stitch length max. 6 mm, for medium weight material. |                     |                        | 0867 E00406                 | 0867 200010                 |  |  | 3,0 x 3,7                | 0867 210020 |  |  | 0367 220993                |  |                                | 0768 220113 |  |  |
| E5             | -190922; -190929; -190942<br>Näheinrichtung, Nadelstärke Nm 140-170, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 140-170, stitch length max. 9 mm, for medium weight material.                           |                     |                        | 0867 E00509                 | 0867 200020                 |  |  | 3,0 x 3,7                | 0867 210020 |  |  | 0467 220043                |  |                                | 0768 220113 |  |  |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                               | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |   |   | Transporteur<br>Feed dog |   |   | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot | Nadelhalter/<br>Needle holder | Nadelsystem / -dicke /<br>Needle system / -size |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|---|---|--------------------------|---|---|----------------------------|--------------------------------|-------------------------------|-------------------------------------------------|
|                |                                                                                                                                                                                                                                                                                                                                              |                     |                        |                             | ①                           | ② | ③ | ④                        | ⑤ | ⑥ |                            |                                |                               |                                                 |
| E6             | -190922; -190929; -190942<br>Näheinrichtung, Nadelstärke Nm 140-170, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle size Nm 140-170, stitch length max. 12 mm, for medium weight material.                                                                                                                    |                     |                        | 0867 E00612<br>0867 200030  |                             |   |   |                          |   |   | 0768 220013                | 0768 220113                    |                               | 134-35/160                                      |
| E7             | -190922; -190929; -190942<br>Näheinrichtung für kanten nahe Näharbeiten, ab 1 mm rechts der Nadel, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching on edges, from 1 mm on the right from the needle, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     |                        | 0867 E00706<br>0867 200010  |                             |   |   |                          |   |   | 0367 220293                | 0067 220713                    |                               | 134-35/130                                      |
| E8             | -190922; -190929; -190942<br>Näheinrichtung für kantennahe Näharbeiten, ab 1 mm links der Nadel, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching on edges, from 1 mm on the left from the needle, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.    |                     |                        | 0867 E00806<br>0867 200010  |                             |   |   |                          |   |   | 0367 220303                | 0067 220703                    |                               | 134-35/130                                      |
| E11            | -190922; -190929; -190942<br>Näheinrichtung zum Überklettern starker Quernähte, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching of cross seams in thick material, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.                                    |                     |                        | 0867 E01109<br>0867 200020  |                             |   |   |                          |   |   | 0767 220013                | 0467 220483                    |                               | 134-35/130                                      |
| E12            | -190922; -190929; -190942<br>Näheinrichtung für wattiertes Nähgut, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for padded material, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.                                                                            |                     |                        | 0867 E01206<br>0867 200010  |                             |   |   |                          |   |   | 0367 221543                | 0367 221553                    |                               | 134-35/130                                      |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                           | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |  |           | Transporteur<br>Feed dog |  |  |  | Presserfuß<br>Presser foot |  | Transp. Fuß<br>Feeding foot |             |  |            |
|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|--|-----------|--------------------------|--|--|--|----------------------------|--|-----------------------------|-------------|--|------------|
|                |                                                                                                                                                                                                                                                                                                          |                     |                        |                             | ①                           |  |           |                          |  |  |  |                            |  |                             |             |  |            |
|                |                                                                                                                                                                                                                                                                                                          |                     |                        |                             |                             |  |           |                          |  |  |  |                            |  |                             |             |  |            |
| E14            | -190922; -190929; -190942<br>Näheinrichtung für Kedararbeiten, Kedernut 4 mm, Nadelstärke Nm 110-140. Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for welt attaching operations, welt groove 4 mm, needle size Nm 110-140. Stich length max. 6 mm, for medium weight material.  | 0867 E01406         | 0867 200010            |                             |                             |  | 2,2 x 3,2 | 0867 210010              |  |  |  | 0367 220773                |  |                             | 0167 220583 |  | 134-35/130 |
| E15            | -190922; -190929; -190942<br>Näheinrichtung für Kedararbeiten, Kedernut 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for welt attaching operations, welt groove 5 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E01506         | 0867 200010            |                             |                             |  | 2,2 x 3,2 | 0867 210010              |  |  |  | 0367 220783                |  |                             | 0167 220603 |  | 134-35/130 |
| E16            | -190922; -190929; -190942<br>Näheinrichtung für Kedararbeiten, Kedernut 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for welt attaching operations, welt groove 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E01606         | 0867 200010            |                             |                             |  | 2,2 x 3,2 | 0867 210010              |  |  |  | 0367 220793                |  |                             | 0167 220363 |  | 134-35/130 |
| E17            | -190922; -190929; -190942<br>Näheinrichtung für Kedararbeiten, Kedernut 7 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for welt attaching operations, welt groove 7 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E01706         | 0867 200010            |                             |                             |  | 2,2 x 3,2 | 0867 210010              |  |  |  | 0367 220803                |  |                             | 0167 220633 |  | 134-35/130 |
| E18            | -190922; -190929; -190942<br>Näheinrichtung für Kedararbeiten, Kedernut 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for welt attaching operations, welt groove 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E01806         | 0867 200010            |                             |                             |  | 2,2 x 3,2 | 0867 210010              |  |  |  | 0367 220813                |  |                             | 0167 220653 |  | 134-35/130 |

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                            | Material No. / Material Nr.               | Stichplatte<br>Throat plate |   |  | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot | ⑤           | Nadelstange / Needle bar | Nadelsystem / -dicke / Needle system / -size |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|-----------------------------|---|--|--------------------------|-------------|--|--|----------------------------|--------------------------------|-------------|--------------------------|----------------------------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                         |                                           | ①                           | ⑦ |  |                          |             |  |  |                            |                                |             |                          |                                              |
| E25                                       | -190922; -190929; -190942<br>Näheinrichtung zum Vor- oder Einnähen von Keder, Kedernut 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching and welt attaching operations, welt groove 5 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.   | 0867 E02506<br>0867 200040<br>0867 140090 |                             |   |  | 2,2 x 3,2                | 0867 210040 |  |  | 0367 220653                |                                | 0067 220924 |                          | 134-35/130                                   |
| E26                                       | -190922; -190929; -190942<br>Näheinrichtung zum Vor- oder Einnähen von Keder, Kedernut 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut<br>Sewing equipment for stitching and welt attaching operations, welt groove 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.    | 0867 E02606<br>0867 200040<br>0867 140090 |                             |   |  | 2,2 x 3,2                | 0867 210040 |  |  | 0367 220663                |                                | 0067 220934 |                          | 134-35/130                                   |
| E36                                       | -190922; -190929; -190942<br>Näheinrichtung zum Auf- oder Einnähen von Kordel, Kordelnut 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching and cord attaching operations, cord groove 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E03606<br>0867 200010                |                             |   |  | 2,2 x 3,2                | 0867 210010 |  |  | 0367 220363                |                                | 0067 220863 |                          | 134-35/130                                   |
| E38                                       | -190922; -190929; -190942<br>Näheinrichtung zum Auf- oder Einnähen von Kordel, Kordelnut 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for stitching and cord attaching operations, cord groove 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. | 0867 E03806<br>0867 200010                |                             |   |  | 2,2 x 3,2                | 0867 210010 |  |  | 0367 220373                |                                | 0367 220383 |                          | 134-35/130                                   |

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| E-Nr.<br>E-No. | Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass | Verwendungszweck / Use                                                                                                                                                                                                                                                         | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog             |                              |                                              | Presserfuß<br>Presser foot         | Transp.<br>Fuß<br>Feeding foot  | ⑤ | Nadelstange/ Needle bar | Nadelsystem / -dicke / Needle system / -size |                           |                            |
|----------------|---------------------|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---|-------------------------|----------------------------------------------|---------------------------|----------------------------|
|                |                     |                                |                                                                                                                                                                                                                                                                                |                             | ①                           | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm | Dachverzahnung / Roof-shaped mm |   |                         |                                              | Drückerfuß / Presser foot | Unverzahnung / Non toothed |
| E40            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop right of presser foot - 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material. | 0867 E04006                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 221124                     |   |                         | 0467 220013                                  |                           | 134-35/130                 |
| E44            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop right of presser foot - 4 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material. | 0867 E04406                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 220864                     |   |                         | 0367 220203                                  |                           | 134-35/130                 |
| E45            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop right of presser foot - 5 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material. | 0867 E04506                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 221104                     |   |                         | 0467 220013                                  |                           | 134-35/130                 |
| E47            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 7 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop right of presser foot - 7 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight materia   | 0867 E04706                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 221144                     |   |                         | 0467 220013                                  |                           | 134-35/130                 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                              | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog             |                           |                                           |                                 | Presserfuß<br>Presser foot   | Transp.<br>Fuß<br>Feeding foot | ⑤ | Nadelstange/ Needle bar | Nadelsystem / -dicke / Needle system / -size |                         |                                                     |                                  |                                 |                         |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------------------------------|---------------------------|-------------------------------------------|---------------------------------|------------------------------|--------------------------------|---|-------------------------|----------------------------------------------|-------------------------|-----------------------------------------------------|----------------------------------|---------------------------------|-------------------------|
|                |                                                                                                                                                                                                                                                                                                             |                     |                        |                             | ①                           | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahn / Serrated mm | Säge-schrägverzahn / Serrated, oblique mm | Kreuzverzahn / Cross toothed mm | Dachverzahn / Roof-shaped mm | Drückerfuß / Presser foot      |   |                         |                                              | Unverzahn / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed mm | Unverzahn / Non toothed |
|                |                                                                                                                                                                                                                                                                                                             |                     |                        |                             |                             |                               |                                 |                                      |                           |                                           |                                 |                              |                                |   |                         |                                              |                         |                                                     |                                  |                                 |                         |
| E48            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop right of presser foot - 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material. |                     |                        | 0867 E04806                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 221164                    |   |                         |                                              | 0467 220013             |                                                     |                                  | 134-35/130                      |                         |
| E52            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 2 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 2 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.   |                     |                        | 0867 E05206                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 221074                    |   |                         |                                              | 0867 221193             |                                                     |                                  | 134-35/130                      |                         |
| E53            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 3 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 3 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.   |                     |                        | 0867 E05306                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 221094                    |   |                         |                                              | 0867 220393             |                                                     |                                  | 134-35/130                      |                         |
| E54            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 4 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.   |                     |                        | 0867 E05406                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 220804                    |   |                         |                                              | 0367 220203             |                                                     |                                  | 134-35/130                      |                         |
| E55            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 5 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.   |                     |                        | 0867 E05506                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 221114                    |   |                         |                                              | 0467 220013             |                                                     |                                  | 134-35/130                      |                         |
| E56            | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.   |                     |                        | 0867 E05606                 | 0867 200010                 |                               |                                 |                                      | 2,2 x 3,2                 | 0867 210010                               |                                 |                              | 0867 221134                    |   |                         |                                              | 0467 220013             |                                                     |                                  | 134-35/130                      |                         |

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| E-Nr.<br>E-No. | Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass | Verwendungszweck / Use                                                                                                                                                                                                                                                           | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog             |                              |                                              |                                    | Presserfuß<br>Presser foot      | Transp. Fuß<br>Feeding foot | ⑤ | Nadelstange/Needle bar | Nadelsystem / -dicke / Needle system / -size |                            |                                                     |                                  |                                    |                            |
|----------------|---------------------|--------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|-----------------------------|---|------------------------|----------------------------------------------|----------------------------|-----------------------------------------------------|----------------------------------|------------------------------------|----------------------------|
|                |                     |                                |                                                                                                                                                                                                                                                                                  |                             | ①                           | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm | Dachverzahnung / Roof-shaped mm | Drückerfuß / Presser foot   |   |                        |                                              | Unverzahnung / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahnung / Cross toothed mm | Unverzahnung / Non toothed |
|                |                     |                                |                                                                                                                                                                                                                                                                                  |                             |                             |                               |                                 |                                      |                              |                                              |                                    |                                 |                             |   |                        |                                              |                            |                                                     |                                  |                                    |                            |
| E57            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 7 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 7 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.     | 0867 E05706                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 221154                     |                             |   |                        | 0467 220013                                  |                            | 134-35/130                                          |                                  |                                    |                            |
| E58            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für leichtes Nähgut.<br>Sewing equipment with edge stop left of presser foot - 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for light weight material.     | 0867 E05806                 | 0867 200010                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 221174                     |                             |   |                        | 0467 220013                                  |                            | 134-35/130                                          |                                  |                                    |                            |
| E63            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 3 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop right of presser foot - 3 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E06312                 | 0867 200030                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 220924                     |                             |   |                        | 0867 220333                                  |                            | 134-35/130                                          |                                  |                                    |                            |
| E64            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop right of presser foot - 4 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E06412                 | 0867 200030                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 220964                     |                             |   |                        | 0367 220203                                  |                            | 134-35/130                                          |                                  |                                    |                            |
| E65            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop right of presser foot - 5 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E06512                 | 0867 200030                 |                               |                                 | 2,2 x 3,2                            | 0867 210010                  |                                              |                                    | 0867 220744                     |                             |   |                        | 0467 220013                                  |                            | 134-35/130                                          |                                  |                                    |                            |

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                 | Material No. / Material Nr. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog |  |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |            |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|--|--|--------------------------|--|--|--|----------------------------|--------------------------------|------------|
|                                           |                                                                                                                                                                                                                                                                                                              |                             | ①                           |  |  |                          |  |  |  |                            |                                |            |
| E66                                       | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop right of presser foot - 6 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material | 0867 E06612<br>0867 200030  |                             |  |  | 2,2 x 3,2<br>0867 210010 |  |  |  | 0867 221004                | 0467 220013                    | 134-35/130 |
| E67                                       | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag rechts im Drückerfuß - 7 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop right of presser foot - 7 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material | 0867 E06712<br>0867 200030  |                             |  |  | 2,2 x 3,2<br>0867 210010 |  |  |  | 0867 221044                | 0467 220013                    | 134-35/130 |
| E73                                       | -190922; -190929; -190942<br>Näheinrichtung mit Kantenanschlag links im Drückerfuß - 3 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop left of presser foot - 3 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material.  | 0867 E07312<br>0867 200030  |                             |  |  | 2,2 x 3,2<br>0867 210010 |  |  |  | 0867 220904                | 0867 220793                    | 134-35/130 |

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| E-Nr.<br>E-No. | Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass | Verwendungszweck / Use                                                                                                                                                                                                                                                         | Material No. / Material Nr. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |            |
|----------------|---------------------|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|--|--|--------------------------|-------------|--|--|----------------------------|--------------------------------|------------|
|                |                     |                                |                                                                                                                                                                                                                                                                                |                             | ①                           |  |  |                          |             |  |  |                            |                                |            |
| E74            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop left of presser foot - 4 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E07412                 | 0867 200030                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0867 220944                | 0367 220203                    | 134-35/110 |
| E75            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop left of presser foot - 5 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E07512                 | 0867 200030                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0867 220704                | 0467 220013                    | 134-35/130 |
| E76            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop left of presser foot - 6 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E07612                 | 0867 200030                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0867 220984                | 0467 220013                    | 134-35/130 |
| E77            |                     | -190922; -190929; -190942      | Näheinrichtung mit Kantenanschlag links im Drückerfuß - 7 mm, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für schweres Nähgut.<br>Sewing equipment with edge stop left of presser foot - 7 mm, needle size Nm 110-140, stitch length max. 12 mm, for heavy weight material. | 0867 E07712                 | 0867 200030                 |  |  | 2,2 x 3,2                | 0867 210010 |  |  | 0867 221024                | 0467 220013                    | 134-35/130 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                                                                  | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |    |    | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot | ⑤           | Nadelhalter / Needle holder | Nadelsystem / -size |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|----|----|----------------------------|--------------------------------|-------------|-----------------------------|---------------------|
|                |                                                                                                                                                                                                                                                                                                                                                                                 |                     |                        |                             | ①                           | ⑦           | ⑥           | mm                       | mm          | mm | mm |                            |                                |             |                             |                     |
| E101/0-6       | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.                                                                                                                      |                     |                        | 0867 E10106                 | 0867 200050                 | 0867 140260 | 0867 140163 | 2,2 x 3,2                | 0867 210050 |    |    | 0367 220993                |                                | 0467 220013 |                             | 134-35/120          |
| E101-7         | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 7 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 7 mm, for medium weight material; with short thread trimmer.                                                                                                                      |                     |                        | 0867 E10107                 | 0867 200340                 | 0867 140410 | 0867 141113 | 2,2 x 3,2                | 0867 210340 |    |    | 0867 220774                |                                | 0867 220783 |                             | 134-35/120          |
| E102/0-9       | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.                                                                                                                      |                     |                        | 0867 E10209                 | 0867 200060                 | 0867 140260 | 0867 140163 | 2,2 x 3,2                | 0867 210050 |    |    | 0467 220043                |                                | 0467 220013 |                             | 134-35/120          |
| E104/0-9       | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.                                                                                                                      |                     |                        | 0867 E10409                 | 0867 200180                 | 0867 140260 | 0867 140163 | 2,2 x 3,2                | 0867 210180 |    |    | 0867 220343                |                                | 0867 220333 |                             | 134-35/120          |
| E107/0-6       | -190945<br>Näheinrichtung für kanten nahe Näharbeiten, ab 1 mm rechts der Nadel, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment for stitching on edges, from 1 mm on the right from the needle, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer. |                     |                        | 0867 E10706                 | 0867 200080                 | 0867 140260 | 0867 140163 | 2,2 x 3,2                | 0867 210180 |    |    | 0367 220293                |                                | 0067 220713 |                             | 134-35/130          |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                               | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  |   | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |            |
|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|---|----------------------------|--------------------------------|------------|
|                |                                                                                                                                                                                                                                                                              |                     |                        |                             | ①                           | ⑦           | ⑥           |                          |             |  | ② |                            |                                |            |
| E111/0-6       | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140,<br>Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E11106                 | 0867 200580                 | 0867 140410 | 0867 141113 | 2,2 x 3,2                | 0867 210050 |  |   | 0367 220993                | 0467 220013                    | 134-35/120 |
| E112/0-9       | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140,<br>Stichlänge max. 9 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 110-140,<br>stitch length max. 9 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E11209                 | 0867 200590                 | 0867 140410 | 0867 141113 | 2,2 x 3,2                | 0867 210050 |  |   | 0467 220043                | 0467 220013                    | 134-35/120 |
| E121/0-6       | -190945<br>Näheinrichtung, Nadelstärke Nm 130-160,<br>Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 130-160,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E12106                 | 0867 200580                 | 0867 140410 | 0867 141113 | 3,0 x 3,7                | 0867 210090 |  |   | 0367 220993                | 0768 220113                    | 134-35/150 |
| E121/0-7       | -190945<br>Näheinrichtung, Nadelstärke Nm 130-160,<br>Stichlänge max. 7 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 130-160,<br>stitch length max. 7 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E12107                 | 0867 200340                 | 0867 140410 | 0867 141113 | 3,0 x 3,7                | 0867 210380 |  |   | 0867 220774                | 0867 220593                    | 134-35/150 |
| E122/0-9       | -190945<br>Näheinrichtung, Nadelstärke Nm 130-160,<br>Stichlänge max. 9 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle size Nm 130-160,<br>stitch length max. 9 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E12209                 | 0867 200590                 | 0867 140410 | 0867 141113 | 3,0 x 3,7                | 0867 210090 |  |   | 0467 220043                | 0768 220113                    | 134-35/150 |

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                           | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog             |                              |                                              |                                    | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot | Abdeckplatte / Cover plate | Nadelhalter / Needle holder | Nadelsystem / -dicke / Needle system / -size |
|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|----------------------------|--------------------------------|----------------------------|-----------------------------|----------------------------------------------|
|                                           |                                                                                                                                                                                                                                                                                        |                             | ①                           | ⑦           | ⑥           | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm |                            |                                |                            |                             |                                              |
| E212/0-6                                  | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider und Bausatz NSB.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer and NSB kit. | 0867 E21206                 | 0867 200790                 | 0867 140620 | 0867 141113 | 2,2 x 3,2                            | 0867 210770                  |                                              |                                    | 0367 220993                |                                |                            |                             | 134-35/120                                   |
| E212/0-9                                  | -190945<br>Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider und Bausatz NSB.<br>Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer and NSB kit. | 0867 E21209                 | 0867 200780                 | 0867 140620 | 0867 141113 | 2,2 x 3,2                            | 0867 210770                  |                                              |                                    | 0467 220043                |                                |                            |                             | 134-35/120                                   |

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| E-Nr.<br>E-No. | Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br>Verwendungszweck / Use                                                                                                                                                                                                               | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp. Fuß<br>Feeding foot |             |
|----------------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|--|----------------------------|-----------------------------|-------------|
|                |                     |                                                                                                                                                                                                                                                                        |                             | ①                           | ⑦           | ⑥           |                          |             |  |  |                            |                             |             |
| E21/3-6        |                     | -290922; -290942<br>Näheinrichtung, Nadelabstand 3 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 3 mm,<br>needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material.    | 0867 E02106 3               | 0867 200330                 | 0867 140010 | 0867 140040 | 2,2 x 3,2                | 0867 210190 |  |  | 0868 222153                |                             | 0868 222163 |
| E21/3,2-6      |                     | -290922; -290942<br>Näheinrichtung, Nadelabstand 3,2 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 3,2 mm,<br>needle size Nm 110-140.<br>Stitch length max. 6 mm,<br>for medium weight material | 0867 E02106 3 2             | 0867 200330                 | 0867 140010 | 0867 140040 | 2,2 x 3,2                | 0867 210190 |  |  | 0868 222153                |                             | 0868 222163 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                         | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog         |                           |                                           |                                 | Presserfuß<br>Presser foot   | Transp.<br>Fuß<br>Feeding foot |  |                            |                                                     |                                  |                                 |                            |                                |                             |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|----------------------------------|---------------------------|-------------------------------------------|---------------------------------|------------------------------|--------------------------------|--|----------------------------|-----------------------------------------------------|----------------------------------|---------------------------------|----------------------------|--------------------------------|-----------------------------|
|                |                                                                                                                                                                                                                                                        |                     |                        |                             | ①                           | ⑦                             | ⑥                               |                                  |                           |                                           |                                 | ②                            | ④                              |  | ③                          |                                                     |                                  |                                 |                            |                                |                             |
|                |                                                                                                                                                                                                                                                        |                     |                        |                             | Stichplatte / Throat plate  | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stich hole size | Sägeverzahnung / Serrated | Säge-schrägverzahnung / Serrated, oblique | Kreuzverzahnung / Cross toothed | Dachverzahnung / Roof-shaped | Drückerfuß / Presser foot      |  | Unverzahnung / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahnung / Cross toothed | Unverzahnung / Non toothed | Nadelabstand / Needle distance | Nadelhalter / Needle holder |
| E21/4          | -290922; -290942<br>Näheinrichtung, Nadelabstand 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 4 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.   |                     |                        | 0867 E02106 4               | 0867 200200                 | 0867 140010                   | 0867 140040                     | 2,2 x 3,2                        | 0867 210200               |                                           |                                 |                              | 0367 222473                    |  |                            |                                                     |                                  | 0067 222323                     | 4                          | 0867 230114                    | 134-35/130                  |
| E21/5          | -290922; -290942<br>Näheinrichtung, Nadelabstand 5 mm, Nadelstärke Nm 110-140. Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 5 mm, needle size Nm 110-140. Stich length max. 6 mm, for medium weight material     |                     |                        | 0867 E02106 5               | 0867 200210                 | 0867 140010                   | 0867 140040                     | 2,2 x 3,2                        | 0867 210210               |                                           |                                 |                              | 0367 222243                    |  |                            |                                                     |                                  | 0067 222333                     | 5                          | 0867 230124                    | 134-35/130                  |
| E21/6          | -290922; -290942<br>Näheinrichtung, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.   |                     |                        | 0867 E02106 6               | 0867 200220                 | 0867 140010                   | 0867 140040                     | 2,2 x 3,2                        | 0867 210220               |                                           |                                 |                              | 0367 222093                    |  |                            |                                                     |                                  | 0067 222343                     | 6                          | 0867 230134                    | 134-35/130                  |
| E21/8          | -290922; -290942<br>Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.   |                     |                        | 0867 E02106 8               | 0867 200230                 | 0867 140050                   | 0867 140060                     | 2,2 x 3,2                        | 0867 210230               |                                           |                                 |                              | 0367 222103                    |  |                            |                                                     |                                  | 0067 222353                     | 8                          | 0867 230144                    | 134-35/130                  |
| E21/10         | -290922; -290942<br>Näheinrichtung, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     |                        | 0867 E02106 10              | 0867 200240                 | 0867 140050                   | 0867 140060                     | 2,2 x 3,2                        | 0867 210240               |                                           |                                 |                              | 0367 222013                    |  |                            |                                                     |                                  | 0067 222383                     | 10                         | 0867 230154                    | 134-35/130                  |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                         | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog          |                         |                                         |                               | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |  |                          |                                                     |                                  |                               |                          |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|-----------------------------------|-------------------------|-----------------------------------------|-------------------------------|----------------------------|--------------------------------|--|--------------------------|-----------------------------------------------------|----------------------------------|-------------------------------|--------------------------|
|                |                                                                                                                                                                                                                                                        |                     |                        |                             | ①                           | ⑦                             | ⑥                               | ②                                 |                         |                                         |                               | ④                          | ③                              |  |                          |                                                     |                                  |                               |                          |
|                |                                                                                                                                                                                                                                                        |                     |                        |                             | Stichplatte / Throat plate  | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size | Sägeverzahnt / Serrated | Säge-schrägverzahnt / Serrated, oblique | Kreuzverzahnt / Cross toothed | Dachverzahnt / Roof-shaped | Drückerfuß / Presser foot      |  | Unverzahnt / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahnt / Cross toothed | Unverzahnt / Non toothed |
| E21/12         | -290922; -290942<br>Näheinrichtung, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     | 0867 E02106 12         | 0867 200250                 | 0867 140070                 | 0867 140080                   | 2,2 x 3,2                       | 0867 210250                       |                         |                                         |                               | 0367 222313                |                                |  |                          | 0067 222393                                         | 12                               | 0867 230164                   | 134-35/130               |
| E21/14         | -290922; -290942<br>Näheinrichtung, Nadelabstand 14 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 14 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     | 0867 E02106 14         | 0867 200260                 | 0867 140070                 | 0867 140080                   | 2,2 x 3,2                       | 0867 210260                       |                         |                                         |                               | 0367 222323                |                                |  |                          | 0067 222413                                         | 14                               | 0867 230174                   | 134-35/130               |
| E21/16         | -290922; -290942<br>Näheinrichtung, Nadelabstand 16 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut<br>Sewing equipment, needle gauge 16 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.  |                     | 0867 E02106 16         | 0867 200270                 | 0867 140090                 | 0867 140100                   | 2,2 x 3,2                       | 0867 210270                       |                         |                                         |                               | 0367 222333                |                                |  |                          | 0067 222423                                         | 16                               | 0867 230184                   | 134-35/130               |
| E21/18         | -290922; -290942<br>Näheinrichtung, Nadelabstand 18 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 18 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     | 0867 E02106 18         | 0867 200280                 | 0867 140090                 | 0867 140100                   | 2,2 x 3,2                       | 0867 210280                       |                         |                                         |                               | 0367 222533                |                                |  |                          | 0067 222433                                         | 18                               | 0867 230194                   | 134-35/130               |
| E21/20         | -290922; -290942<br>Näheinrichtung, Nadelabstand 20 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 20 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     | 0867 E02106 20         | 0867 200290                 | 0867 140110                 | 0867 140120                   | 2,2 x 3,2                       | 0867 210290                       |                         |                                         |                               | 0367 222543                |                                |  |                          | 0067 222443                                         | 20                               | 0867 230204                   | 134-35/130               |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                          | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot |             | Transp. Fuß<br>Feeding foot |  |  |                                   |                           |                                           |                                 |                              |                           |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------------------|-------------|--|--|----------------------------|-------------|-----------------------------|--|--|-----------------------------------|---------------------------|-------------------------------------------|---------------------------------|------------------------------|---------------------------|
|                |                                                                                                                                                                                                                                                                                                                         |                     |                        |                             | ①                           | ⑦                             | ⑥                               |                          |             |  |  |                            |             |                             |  |  |                                   |                           |                                           |                                 |                              |                           |
|                |                                                                                                                                                                                                                                                                                                                         |                     |                        |                             | Stichplatte / Throat plate  | Schieber, links / Slide, left | Schieber, rechts / Slide, right |                          |             |  |  |                            |             |                             |  |  | Stichlochgröße / Stitch hole size | Sägeverzahnung / Serrated | Säge-schrägverzahnung / Serrated, oblique | Kreuzverzahnung / Cross toothed | Dachverzahnung / Roof-shaped | Drückerfuß / Presser foot |
| E21/22         | -290922; -290942<br>Näheinrichtung, Nadelabstand 22 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 22 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.                                                                  |                     |                        | 0867 E02106 22              | 0867 200300                 | 0867 140110                   | 0867 140120                     | 2,2 x 3,2                | 0867 210300 |  |  |                            | 0367 222413 |                             |  |  | 0067 222773                       |                           |                                           | 22                              | 0867 230214                  | 134-35/130                |
| E21/50         | -290922; -290942<br>Näheinrichtung, Nadelabstand 50 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment, needle gauge 50 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.                                                                  |                     |                        | 0867 E02106 50              | 0867 200310                 | 0867 140130                   | 0867 140140                     | 2,2 x 3,2                | 0867 210310 |  |  |                            | 0867 220403 |                             |  |  | 0867 220413                       |                           |                                           | 50                              | 0867 230304                  | 134-35/130                |
| E22/6/9        | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. |                     |                        | 0867 E02209 6               | 0867 200400                 | 0867 140010                   | 0867 140040                     | 2,2 x 3,2                | 0867 210220 |  |  |                            | 0768 222123 |                             |  |  | 0768 222264                       |                           |                                           | 6                               | 0867 230134                  | 134-35/130                |
| E22/8/6        | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material. |                     |                        | 0867 E02206 8               | 0867 200230                 | 0867 140050                   | 0867 140060                     | 2,2 x 3,2                | 0867 210230 |  |  |                            | 0768 222133 |                             |  |  | 0768 222274                       |                           |                                           | 8                               | 0867 230144                  | 134-35/130                |
| E22/8/9        | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. |                     |                        | 0867 E02209 8               | 0867 200410                 | 0867 140050                   | 0867 140060                     | 2,2 x 3,2                | 0867 210230 |  |  |                            | 0768 222133 |                             |  |  | 0768 222274                       |                           |                                           | 8                               | 0867 230144                  | 134-35/130                |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                             | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |                                 |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|--|----------------------------|--------------------------------|---------------------------------|
|                |                                                                                                                                                                                                                                                                                                                                            |                     |                        |                             | ①                           | ⑦           | ⑥           |                          |             |  |  |                            |                                |                                 |
| E22/10/6       | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 10 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 10 mm, needle size Nm<br>110-140, stitch length max. 6 mm, for medium<br>weight material.   |                     |                        | 0867 E02206 10              | 0867 200240                 | 0867 140050 | 0867 140060 | 2,2 x 3,2                | 0867 210240 |  |  | 0768 222143                | 0768 222284                    | 10<br>0867 230154<br>134-35/130 |
| E22/10/9       | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 10 mm,<br>Nadelstärke Nm 140-180, Stichlänge max. 9 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 10 mm, needle size Nm<br>140-180, stitch length max. 9 mm, for medium<br>weight material.   |                     |                        | 0867 E02209 10              | 0867 200420                 | 0867 140050 | 0867 140060 | 2,8 x 3,7                | 0867 210450 |  |  | 0768 222143                | 0768 222404                    | 10<br>0867 230154<br>134-35/160 |
| E22/10/12      | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 10 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 10 mm, needle size Nm<br>140-180, stitch length max. 12 mm, for medium<br>weight material. |                     |                        | 0867 E02212 10              | 0867 200450                 | 0867 140050 | 0867 140060 | 2,8 x 3,7                | 0867 210450 |  |  | 0768 222143                | 0768 222404                    | 10<br>0867 230154<br>134-35/160 |
| E22/12/9       | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 12 mm,<br>Nadelstärke Nm 140-180, Stichlänge max. 9 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 12 mm, needle size Nm<br>140-180, stitch length max. 9 mm, for medium<br>weight material.   |                     |                        | 0867 E02209 12              | 0867 200430                 | 0867 140070 | 0867 140080 | 2,8 x 3,7                | 0867 210460 |  |  | 0768 222153                | 0768 222434                    | 12<br>0867 230164<br>134-35/160 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                             | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot |                                 |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|--|----------------------------|--------------------------------|---------------------------------|
|                |                                                                                                                                                                                                                                                                                                                                            |                     |                        |                             | ①                           | ⑦           | ⑥           |                          |             |  |  |                            |                                |                                 |
| E22/12/12      | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 12 mm,<br>Nadelstärke Nm 140-180, Stichlänge<br>max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 12 mm, needle size Nm<br>140-180, stitch length max. 12 mm, for medium<br>weight material. |                     |                        | 0867 E02212 12              | 0867 200460                 | 0867 140070 | 0867 140080 | 2,8 x 3,7                | 0867 210460 |  |  | 0768 222153                | 0768 222434                    | 12<br>0867 230164<br>134-35/160 |
| E22/14/12      | -290922; -290942<br>Nähmaschine zum Aussteppen von<br>Schließnähten, Nadelabstand 14 mm,<br>Nadelstärke Nm 140-180, Stichlänge max.<br>12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing<br>seams, needle gauge 14 mm, needle size Nm<br>140-180, stitch length max. 12 mm, for medium<br>weight material. |                     |                        | 0867 E02212 14              | 0867 200470                 | 0867 140070 | 0867 140080 | 2,8 x 3,7                | 0867 210470 |  |  | 0867 222163                | 0768 222464                    | 14<br>0867 230174<br>134-35/160 |
| E23/10         | -290922; -290942<br>Nähmaschine zum Einnähen von<br>Reißverschlüssen, Nadelabstand 10 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment for inserting zippers,<br>needle gauge 10 mm, needle size Nm 110-140,<br>stitch length max. 6 mm, for medium weight<br>material.              |                     |                        | 0867 E02306 10              | 0867 200950                 | 0867 140050 | 0867 140060 | Ø 1,7                    | 0867 210950 |  |  | 0367 222513                | 0067 224103                    | 10<br>0867 230154<br>134-35/130 |
| E23/12         | -290922; -290942<br>Nähmaschine zum Einnähen von<br>Reißverschlüssen, Nadelabstand 12 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut.<br>Sewing equipment for inserting zippers,<br>needle gauge 12 mm, needle size Nm 110-140,<br>stitch length max. 6 mm, for medium weight<br>material.              |                     |                        | 0867 E02306 12              | 0867 200960                 | 0867 140070 | 0867 140080 | Ø 2                      | 0867 210960 |  |  | 0367 222373                | 0067 223223                    | 12<br>0867 230164<br>134-35/130 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                            | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |   |   |   | Presserfuß<br>Presser foot | Transp. Fuß<br>Feeding foot | Nadelabstand / Needle distance | Nadelhalter / Needle holder | Nadelsystem / -dicke / Needle system / -size |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|---|---|---|----------------------------|-----------------------------|--------------------------------|-----------------------------|----------------------------------------------|
|                |                                                                                                                                                                                                                                                                                                                           |                     |                        |                             | ①                           | ⑦           | ⑥           | ②                        | ③ | ④ | ⑤ |                            |                             |                                |                             |                                              |
| E24/6/9        | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.   |                     |                        | 0867 E02409 6               | 0867 200400                 | 0867 140010 | 0867 140040 | 2,2 x 3,2<br>0867 210220 |   |   |   | 0768 222664                | 0768 222264                 | 6                              | 0867 230134                 | 134-35/130                                   |
| E24/8/9        | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.   |                     |                        | 0867 E02409 8               | 0867 200410                 | 0867 140050 | 0867 140060 | 2,2 x 3,2<br>0867 210230 |   |   |   | 0768 222674                | 0768 222274                 | 8                              | 0867 230144                 | 134-35/130                                   |
| E24/10/9       | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. |                     |                        | 0867 E02409 10              | 0867 200420                 | 0867 140050 | 0867 140060 | 2,2 x 3,2<br>0867 210240 |   |   |   | 0768 222684                | 0768 222284                 | 10                             | 0867 230154                 | 134-35/130                                   |
| E24/12/9       | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. |                     |                        | 0867 E02409 12              | 0867 200430                 | 0867 140070 | 0867 140080 | 2,2 x 3,2<br>0867 210250 |   |   |   | 0768 222694                | 0768 222294                 | 12                             | 0867 230164                 | 134-35/130                                   |

= Änderung / Modification



# Nähmaschinen 867-M PREMIUM

## Sewing equipment

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Continued page

| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                              | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |   |  | Presserfuß<br>Presser foot | Transp. Fuß<br>Feeding foot | Nadelabstand / Needle distance | Nadelhalter/ Needle holder | Nadelsystem / -dicke / Needle system / -size |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|---|--|----------------------------|-----------------------------|--------------------------------|----------------------------|----------------------------------------------|
|                |                                                                                                                                                                                                                                                                                                                             |                     |                        |                             | ①                           | ⑦           | ⑥           | ②                        | ④           | ③ |  |                            |                             |                                |                            |                                              |
|                |                                                                                                                                                                                                                                                                                                                             |                     |                        |                             |                             |             |             |                          |             |   |  |                            |                             |                                |                            |                                              |
| E24/8/12       | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 140-180, stitch length max. 12 mm, for medium weight material.   |                     |                        | 0867 E02412 8               | 0867 200440                 | 0867 140050 | 0867 140060 | 2,8 x 3,7                | 0867 210440 |   |  | 0867 220054                | 0768 222374                 | 8                              | 0867 230144                | 134-35/160                                   |
| E24/10/12      | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 140-180, stitch length max. 12 mm, for medium weight material. |                     |                        | 0867 E02412 10              | 0867 200450                 | 0867 140050 | 0867 140060 | 2,8 x 3,7                | 0867 210450 |   |  | 0867 220064                | 0768 222404                 | 10                             | 0867 230154                | 134-35/160                                   |
| E24/12/12      | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 140-180, stitch length max. 12 mm, for medium weight material. |                     |                        | 0867 E02412 12              | 0867 200460                 | 0867 140070 | 0867 140080 | 2,8 x 3,7                | 0867 210460 |   |  | 0867 220074                | 0768 222434                 | 12                             | 0867 230164                | 134-35/160                                   |
| E24/14/12      | -290922; -290942<br>Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 14 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für mittelschweres Nähgut.<br>Sewing equipment for topstitching of closing seams, needle gauge 14 mm, needle size Nm 140-180, stitch length max. 12 mm, for medium weight material. |                     |                        | 0867 E02412 14              | 0867 200470                 | 0867 140070 | 0867 140080 | 2,8 x 3,7                | 0867 210470 |   |  | 0867 220084                | 0768 222464                 | 14                             | 0867 230174                | 134-35/160                                   |

■ = Änderung / Modification



# Näheinrichtungen 867-M PREMIUM

## Sewing equipment

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Replaced Edition  
11.15

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  | Presserfuß<br>Presser foot | Transp. Fuß<br>Feeding foot |    |
|----------------|--------------------------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|----------------------------|-----------------------------|----|
|                |                                |                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                             | ①                           | ⑦           | ⑥           |                          |             |  |                            |                             |    |
| E51/6/9        | -290922; -290942               |                     | Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.   | 0867 E05109 6               | 0867 V91678                 | 0867 140070 | 0867 140020 | 2,2 x 3,2                | 0867 V91679 |  | 0467 V90522                | 0467 V90521                 | 6  |
| E51/8/9        | -290922; -290942               |                     | Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.   | 0867 E05109 8               | 0867 200500                 | 0867 140090 | 0867 140020 | 2,2 x 3,2                | 0867 210500 |  | 0867 220033                | 0867 220043                 | 8  |
| E51/10/9       | -290922; -290942               |                     | Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 10 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. | 0867 E05109 10              | 0867 200510                 | 0867 140110 | 0867 140020 | 2,2 x 3,2                | 0867 210510 |  | 0467 222123                | 0467 222113                 | 10 |



# Näheinrichtungen 867-M PREMIUM

## Sewing equipment

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| E-Nr.<br>E-No. | Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Material No. / Material Nr. | Stichplatte<br>Throat plate |                               |                                 | Transporteur<br>Feed dog             |                           |                                           | Presserfuß<br>Presser foot      | Transp. Fuß<br>Feeding foot  |             |                           |                         |                                                     |                                  |                                 |                         |                                |
|----------------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------------------------|---------------------------------|--------------------------------------|---------------------------|-------------------------------------------|---------------------------------|------------------------------|-------------|---------------------------|-------------------------|-----------------------------------------------------|----------------------------------|---------------------------------|-------------------------|--------------------------------|
|                |                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                             | ①                           | ⑦                             | ⑥                               |                                      |                           |                                           | ②                               | ④                            |             | ③                         |                         |                                                     |                                  |                                 |                         |                                |
|                |                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                             | Stichplatte / Throat plate  | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahn / Serrated mm | Säge-schrägverzahn / Serrated, oblique mm | Kreuzverzahn / Cross toothed mm | Dachverzahn / Roof-shaped mm |             | Drückerfuß / Presser foot | Unverzahn / Non toothed | Hüpfersfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed mm | Unverzahn / Non toothed | Nadelabstand / Needle distance |
| E51/12/9       |                     | -290922; -290942<br>Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 12 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. | 0867 E05109 12              | 0867 200520                 | 0867 140170                   | 0867 140020                     | 2,2 x 3,2                            | 0867 210520               |                                           |                                 |                              | 0467 222183 |                           |                         |                                                     | 0467 222173                      | 12                              | 0867 230034             | 134-35/130                     |
| E51/14/9       |                     | -290922; -290942<br>Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 14 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut.<br>Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 14 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material. | 0867 E05109 14              | 0867 200530                 | 0867 140190                   | 0867 140020                     | 2,2 x 3,2                            | 0867 210530               |                                           |                                 |                              | 0467 222143 |                           |                         |                                                     | 0467 222133                      | 14                              | 0867 230044             | 134-35/130                     |

■ = Änderung / Modification



# Nähmaschinen 867-M PREMIUM

## Sewing equipment

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Edition  
06.16

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                          | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog                          |                                          |                                           |                                 | Presserfuß<br>Presser foot   |                                          |                         | Transp. Fuß<br>Feeding foot                        |                                  |                                 |                                        |                                     |                                           |                                                            |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|-----------------------------|-----------------------------|-------------|-------------|---------------------------------------------------|------------------------------------------|-------------------------------------------|---------------------------------|------------------------------|------------------------------------------|-------------------------|----------------------------------------------------|----------------------------------|---------------------------------|----------------------------------------|-------------------------------------|-------------------------------------------|------------------------------------------------------------|
|                |                                                                                                                                                                                                                                                                                                                         |                     |                        |                             | ①                           | ⑦           | ⑥           |                                                   |                                          |                                           |                                 |                              |                                          |                         |                                                    |                                  |                                 |                                        |                                     |                                           |                                                            |
|                |                                                                                                                                                                                                                                                                                                                         |                     |                        |                             |                             |             |             |                                                   |                                          |                                           |                                 |                              |                                          |                         |                                                    |                                  |                                 |                                        |                                     |                                           |                                                            |
| E121/6/6       | -290945<br>Näheinrichtung, Nadelabstand 6 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle gauge 6 mm,<br>needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer.   |                     |                        | 0867 E12106 6               | 0867 200620                 | 0867 140153 | 0867 140303 | Stichlochgröße / Stitch hole size mm<br>2,2 x 3,2 | Sägeverzahn / Serrated mm<br>0867 210620 | Säge-schrägverzahn / Serrated, oblique mm | Kreuzverzahn / Cross toothed mm | Dachverzahn / Roof-shaped mm | Drückerfuß / Presser foot<br>0367 222093 | Unverzahn / Non toothed | Hüpfenfuß, kreuzverz. / Skipping f., cross toothed | Ausgleichfuß / Compensating foot | Kreuzverzahn / Cross toothed mm | Unverzahn / Non toothed<br>0067 222343 | Nadelabstand / Needle distance<br>6 | Nadelhalter/ Needle holder<br>0867 230134 | Nadelsystem / -dicke / Needle system / -size<br>134-35/130 |
| E121/8/6       | -290945<br>Näheinrichtung, Nadelabstand 8 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle gauge 8 mm,<br>needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer.   |                     |                        | 0867 E12106 8               | 0867 200630                 | 0867 140313 | 0867 140323 | 2,2 x 3,2                                         | 0867 210630                              |                                           |                                 |                              | 0367 222103                              |                         |                                                    |                                  |                                 | 0067 222353                            | 8                                   | 0867 230144                               | 134-35/130                                                 |
| E121/10/6      | -290945<br>Näheinrichtung, Nadelabstand 10 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle gauge 10 mm,<br>needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E12106 10              | 0867 200640                 | 0867 140313 | 0867 140323 | 2,2 x 3,2                                         | 0867 210640                              |                                           |                                 |                              | 0367 222013                              |                         |                                                    |                                  |                                 | 0067 222383                            | 10                                  | 0867 230154                               | 134-35/130                                                 |
| E121/12/6      | -290945<br>Näheinrichtung, Nadelabstand 12 mm,<br>Nadelstärke Nm 110-140, Stichlänge max. 6 mm,<br>für mittelschweres Nähgut;<br>mit Kurzfadenabschneider.<br>Sewing equipment, needle gauge 12 mm,<br>needle size Nm 110-140,<br>stitch length max. 6 mm,<br>for medium weight material;<br>with short thread trimmer. |                     |                        | 0867 E12106 12              | 0867 200650                 | 0867 140333 | 0867 140343 | 2,2 x 3,2                                         | 0867 210650                              |                                           |                                 |                              | 0367 222313                              |                         |                                                    |                                  |                                 | 0067 222393                            | 12                                  | 0867 230164                               | 134-35/130                                                 |



# Näheinrichtungen 867-M PREMIUM

## Sewing equipment

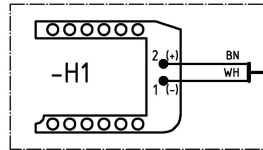
Ausgabe  
Edition  
06.16

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Page

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Continued page

| E-Nr.<br>E-No. | Für Unterklasse / For Subclass | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                      | Material No. / Material Nr. | Stichplatte<br>Throat plate |             |             | Transporteur<br>Feed dog |             |  |  | Presserfuß<br>Presser foot | Transp.<br>Fuß<br>Feeding foot | Nadelabstand/Needle distance | Nadelhalter/ Needle holder | Nadelsystem / -dicke / Needle system / -size |
|----------------|--------------------------------|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------|-------------|-------------|--------------------------|-------------|--|--|----------------------------|--------------------------------|------------------------------|----------------------------|----------------------------------------------|
|                |                                |                     |                                                                                                                                                                                                                                                                                                                                                             |                             | ①                           | ⑦           | ⑥           |                          |             |  |  |                            |                                |                              |                            |                                              |
| E122/6/9       | -290945                        |                     | Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichtlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.   | 0867 E12209 6               | 0867 200800                 | 0867 140153 | 0867 140303 | 2,2 x 3,2                | 0867 210620 |  |  | 0768 222123                | 0768 222264                    | 6                            | 0867 230134                | 134-35/130                                   |
| E122/8/9       | -290945                        |                     | Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichtlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.   | 0867 E12209 8               | 0867 200810                 | 0867 140313 | 0867 140323 | 2,2 x 3,2                | 0867 210630 |  |  | 0768 222133                | 0768 222274                    | 8                            | 0867 230144                | 134-35/130                                   |
| E122/10/9      | -290945                        |                     | Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 140-180, Stichtlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 140-180, stitch length max. 9 mm, for medium weight material; with short thread trimmer. | 0867 E12209 10              | 0867 200820                 | 0867 140313 | 0867 140323 | 2,2 x 3,2                | 0867 210640 |  |  | 0768 222143                | 0768 222404                    | 10                           | 0367 230154                | 134-35/130                                   |
| E122/12/9      | -290945                        |                     | Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 140-180, Stichtlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider.<br>Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 140-180, stitch length max. 9 mm, for medium weight material; with short thread trimmer. | 0867 E12209 12              | 0867 200830                 | 0867 140333 | 0867 140343 | 2,2 x 3,2                | 0867 210650 |  |  | 0768 222153                | 0768222434                     | 12                           | 0867 230164                | 134-35/130                                   |

Integr.-LED sewing lamp  
9850 867004

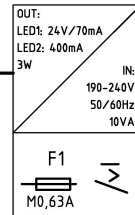


LED 2

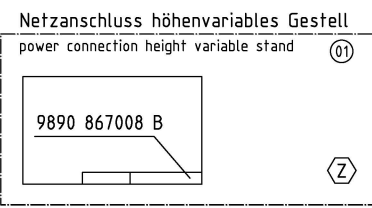
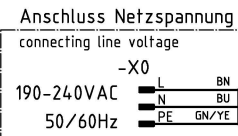


LED 1

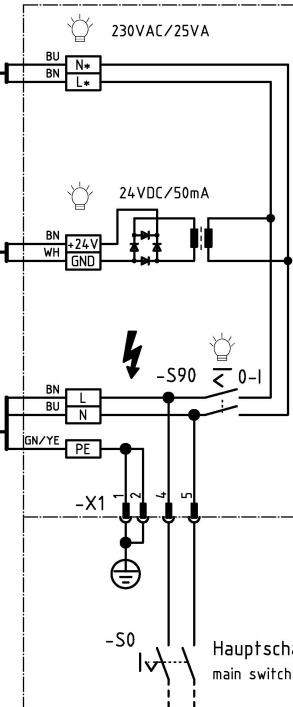
T1



Netzteil 2XLED  
9850 001083



9870 001202



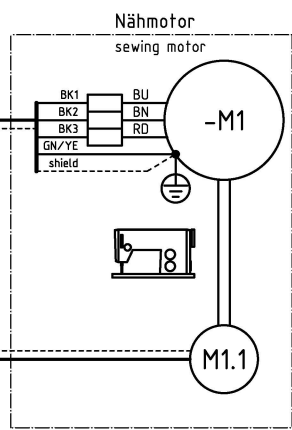
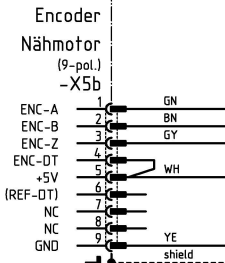
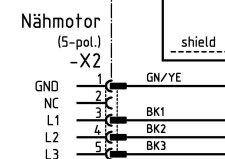
A1 Steuerung k DAC comfort 9850 001401  
Steuerung k DAC comfort

9870 009100

Oberteil  
sewing head

9870 001112

Knieschalter  
knee switch



ⓧ Zusatzausstattung  
Optional equipment

|      |       |            |        |            |
|------|-------|------------|--------|------------|
| c    |       |            | Datum  | 2015-06-24 |
| b    | 02.0  | 2016-03-30 | Görzer | Bearb. Cz  |
| a    | 01.0  | 2015-07-09 | Cz     | Geprüft    |
| Änd. | Datum | Name       | Norm   |            |

**DÜRKOPF  
ADLER**

Teilefamilie  
Freigabe  
0066/14

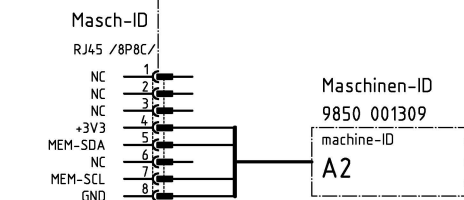
**KL.867-M Premium**  
Netzanschluss, Nählicht, Nähmotor  
power connection, sewing light, sewingmotor

**Bauschaltplan**  
**9890 867009 B**  
Blatt  
1 / 7

A1

Steuerung k DAC comfort 9850 001401

Steuerung k DAC comfort



Zusatz-Encoder

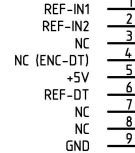
Nähmotor

auxiliary encoder

sewing motor

(9pol.)

-X5t

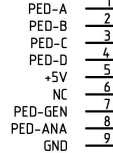


Pedal

pedal

(9pol.)

-X6b

Sollwertgeber k  
9401 000204

set value initiator

**A3**

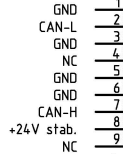
12.....2/1 0 -1 -2

CAN-Erweiterung

CAN-extension

(9pol.)

-X6t

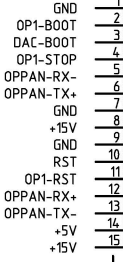


Bedienfeld 1

control panel 1

(15-pol.)

-X170b

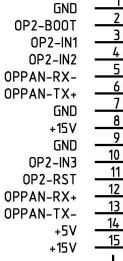


Bedienfeld 2

control panel 2

(15-pol.)

-X170t



Materialdicken-

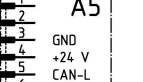
erkennung

9850 001505

detection of

material

thickness

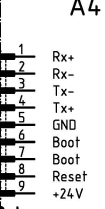
**A5**

Bedienfeld

OP3000

9850 001069

control panel

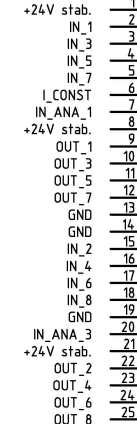
**A4**

Ein-/Ausgänge 1-8

input/output 1-8

(25-pol.)

-X120b

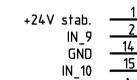
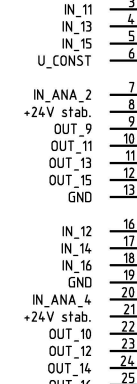


Ein-/Ausgänge 9-16

input/output 9-16

(25-pol.)

-X120t

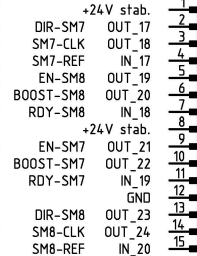


Schrittmotoren 7-8

stepper 7-8

(15-pol.)

-X100b

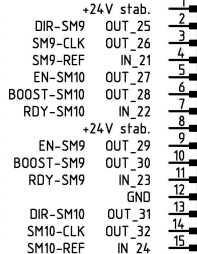


Schrittmotoren 9-10

stepper 9-10

(15-pol.)

-X100t



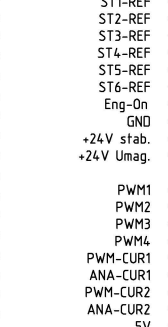
PWM und REF.

PWM and reference

switches

(20pol.)

-X90



Blatt /5.A1

sheet

LiY-CY 5x0,25

Kabelbaum  
9870 867038-05.0

Blatt /5.H1

sheet /5.H1

**Z** Zusatzausstattung  
Optional equipment

|      |       |            |               |            |
|------|-------|------------|---------------|------------|
| c    |       |            | Datum         | 2015-06-24 |
| b    | 02.0  | 2016-03-30 | Görzen Bearb. | Cz         |
| a    | 01.0  | 2015-07-09 | Cz Geprüft    |            |
| Änd. | Datum | Name       | Norm          |            |

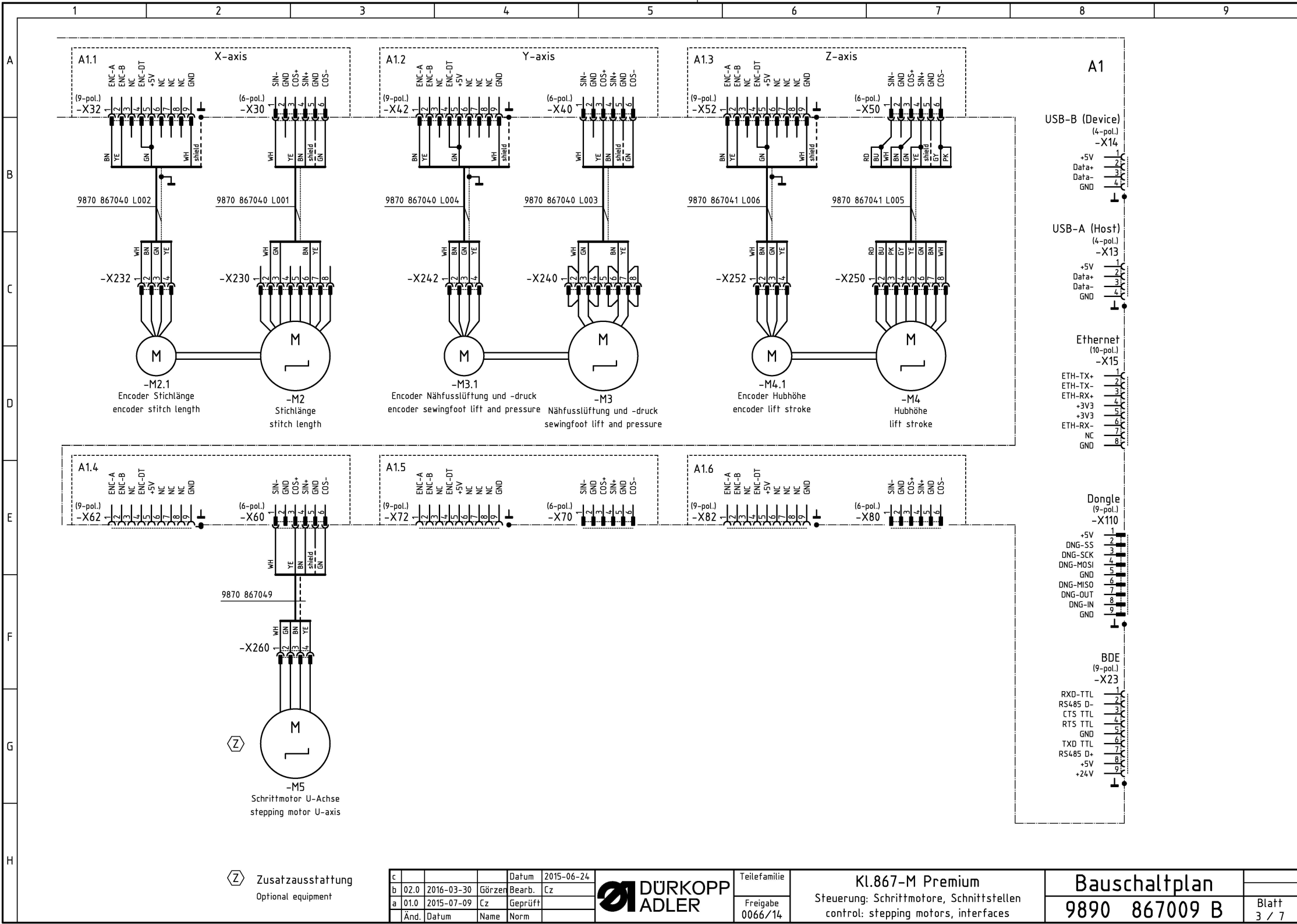
**DÜR KOPP ADLER**

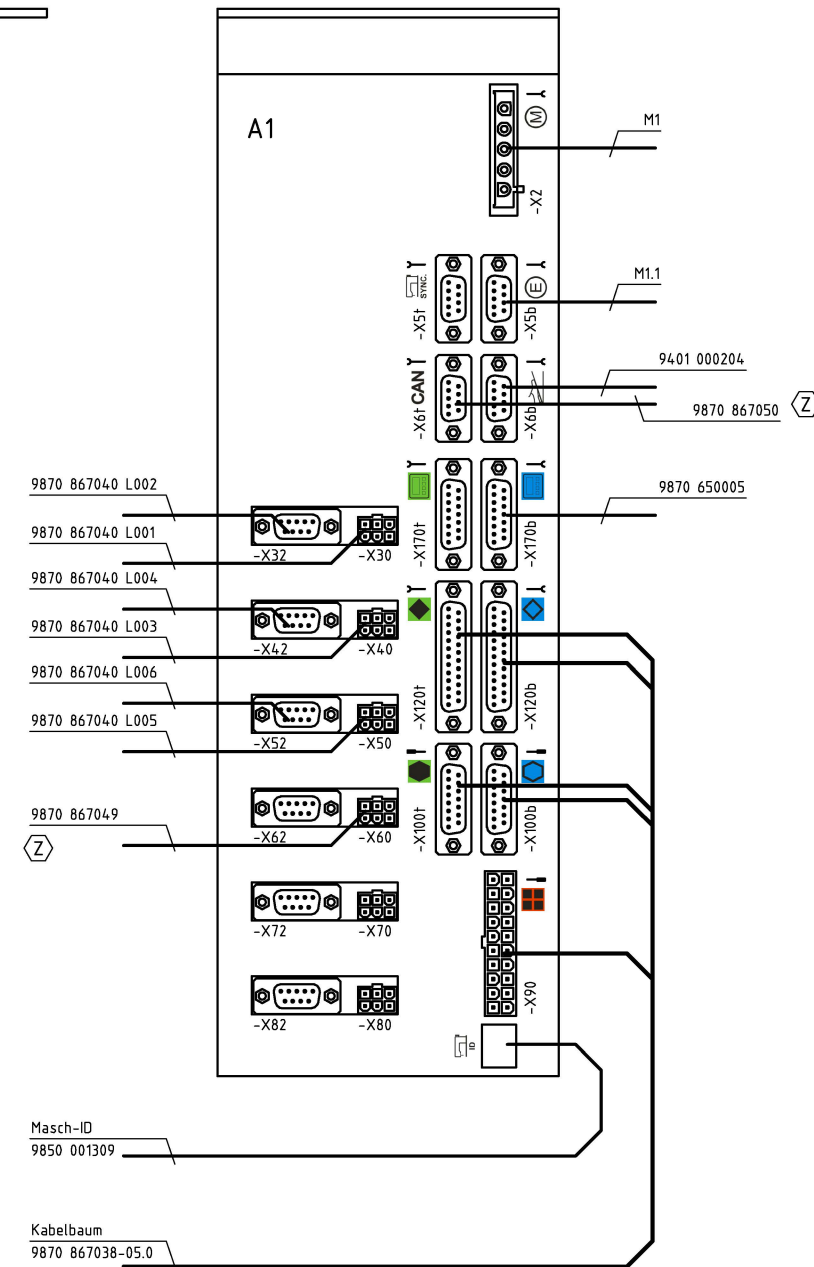
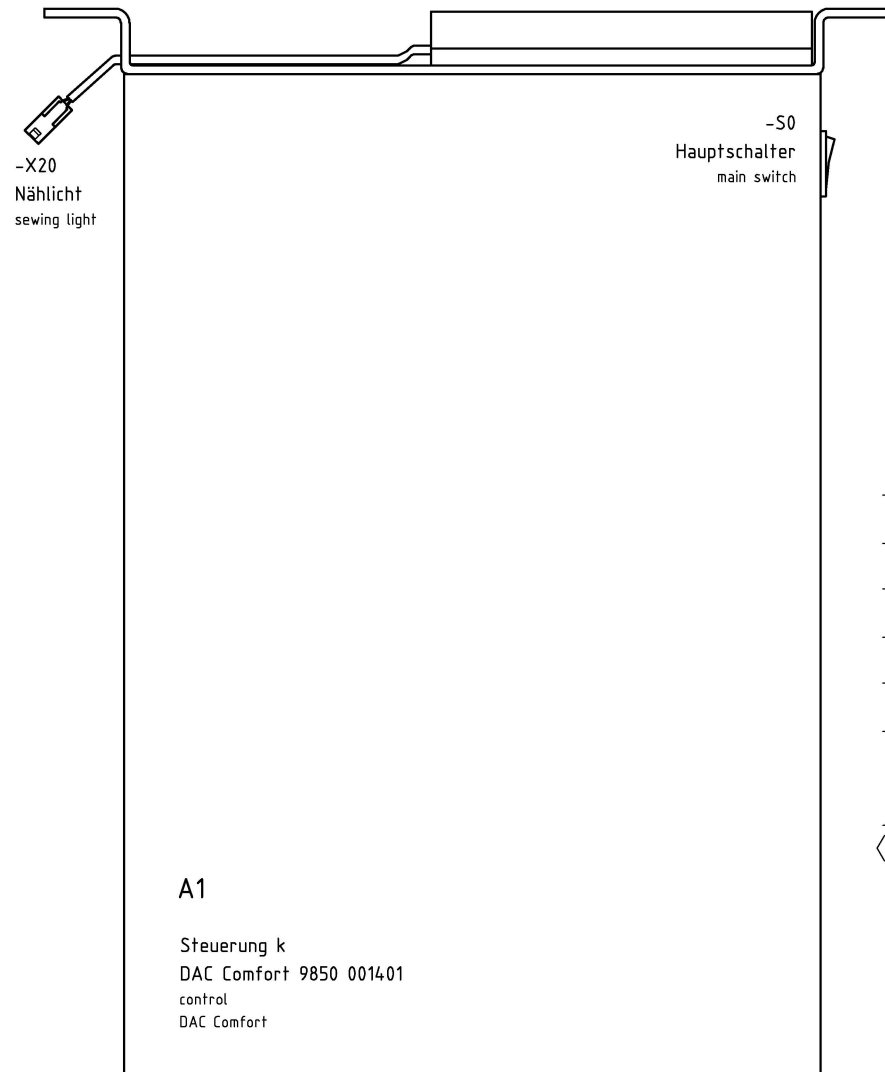
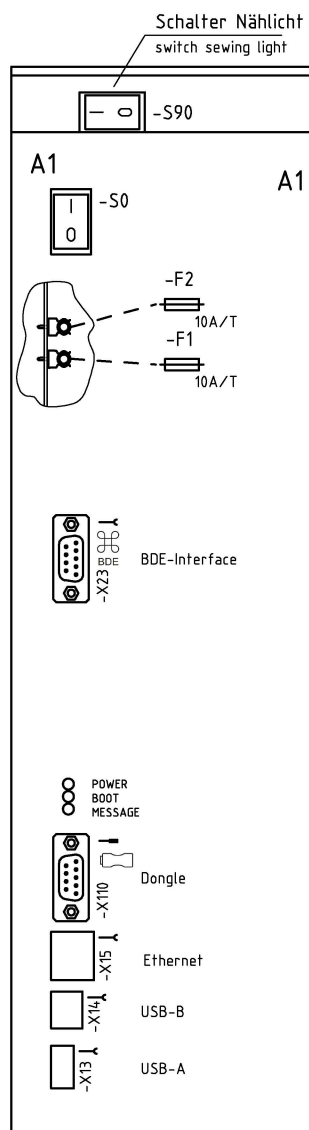
Teilefamilie  
Freigabe  
0066/14

**KL867-M Premium**  
Steuerung: Ein-/Ausgänge, Bedienfeld  
control: inputs/outputs, control panel

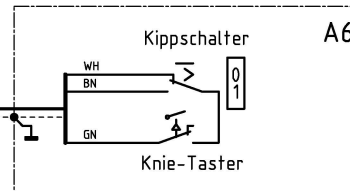
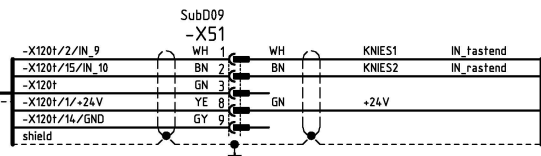
**Bauschaltplan**  
**9890 867009 B**

Blatt  
2 / 7



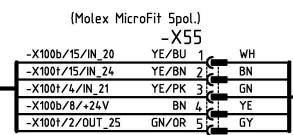


Blatt /2.H5  
sheet

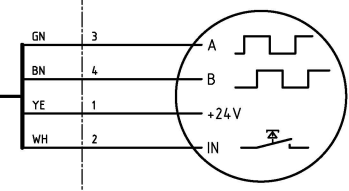
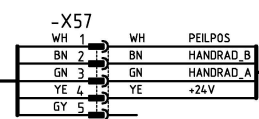


Knieschalter 9880 002005  
Knee switch  
oder/or  
Taster 9880 867123  
button

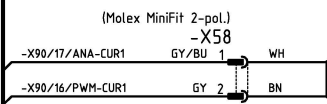
Fadenspannungsplatte  
thread tension plate



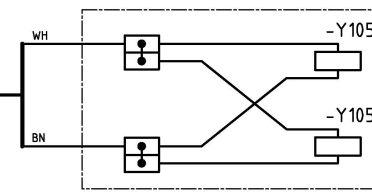
9870 867040 L008



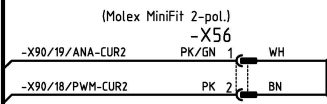
Drehgeber k 9815 950012 Elektronisches Handrad  
rotary encoder cpl. electronic handwheel



9870 867040 L007

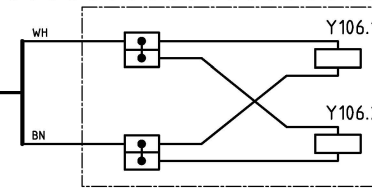


Fadenspannung 1.1  
thread tension 1.1  
Fadenspannung 1.2  
thread tension 1.2

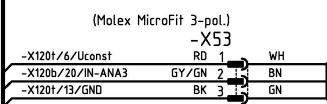


\* only Kl.868

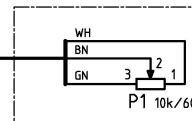
01 9870 867048



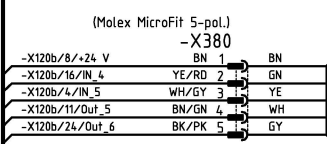
Fadenspannung 2.1  
thread tension 2.1 \* nur/only Kl.868  
Fadenspannung 2.2  
thread tension 2.2 \* nur/only Kl.868



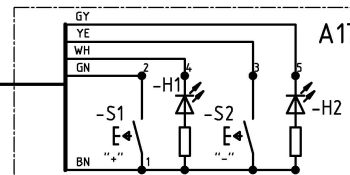
9880 867122



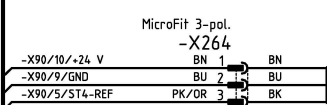
Potentiometer am Stichstellerhebel  
potentiometer of Stich regulator lever



9880 867125



2-fach Zusatz-Taster  
2-way switch



9800 820001

-B104

Ref. U-Achse  
ref. U-axis

Blatt /2.H9  
sheet /2.H9

Kabelbaum  
9870 867038-05.0

Zusatzausstattung  
Optional equipment

|      |       |            |               |            |
|------|-------|------------|---------------|------------|
| c    |       |            | Datum         | 2015-06-24 |
| b    | 02.0  | 2016-03-30 | Görzer Bearb. | Cz         |
| a    | 01.0  | 2015-07-09 | Cz Geprüft    |            |
| Änd. | Datum | Name       | Norm          |            |

**DÜR KOPP ADLER**

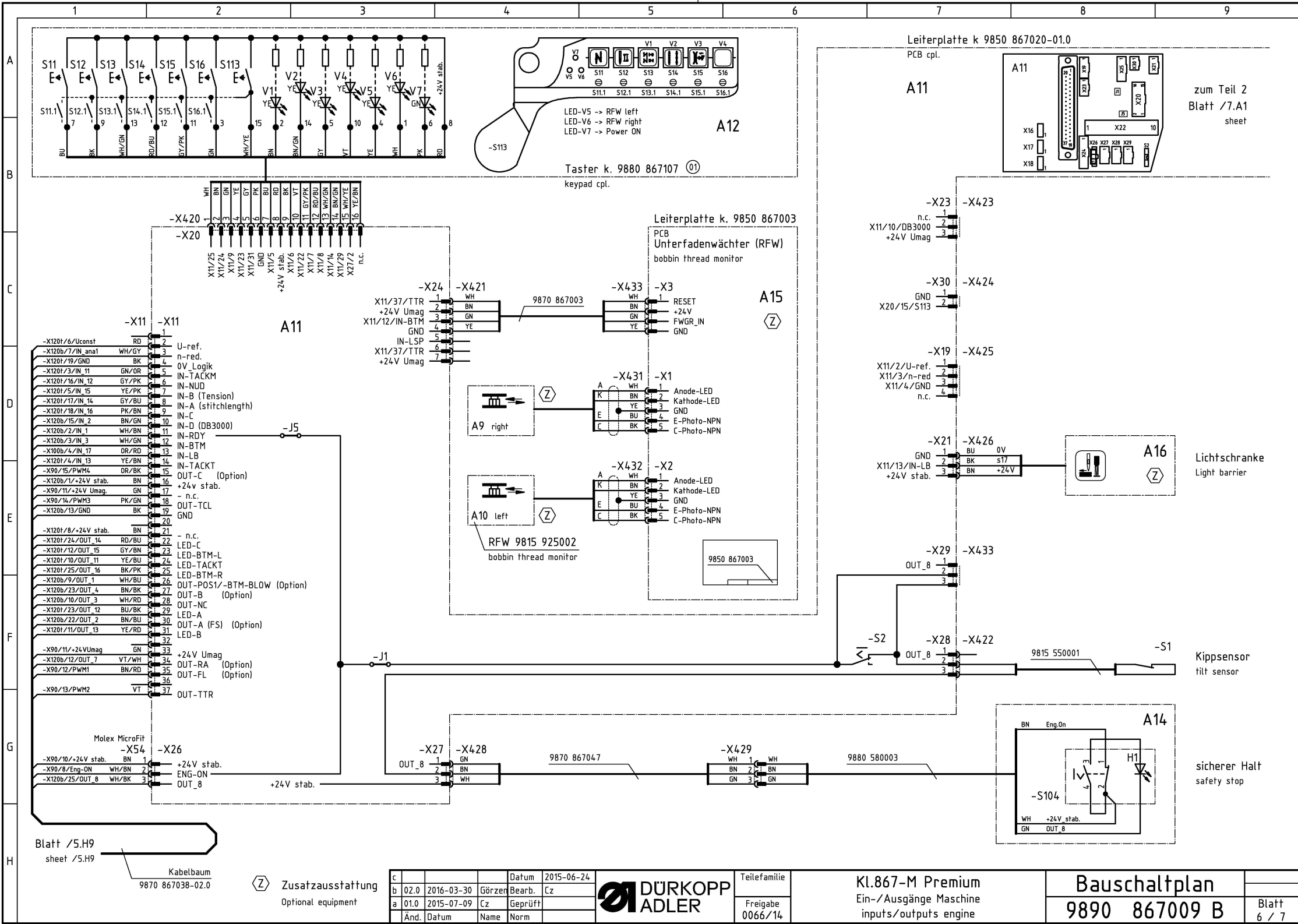
Teilefamilie  
Freigabe  
0066/14

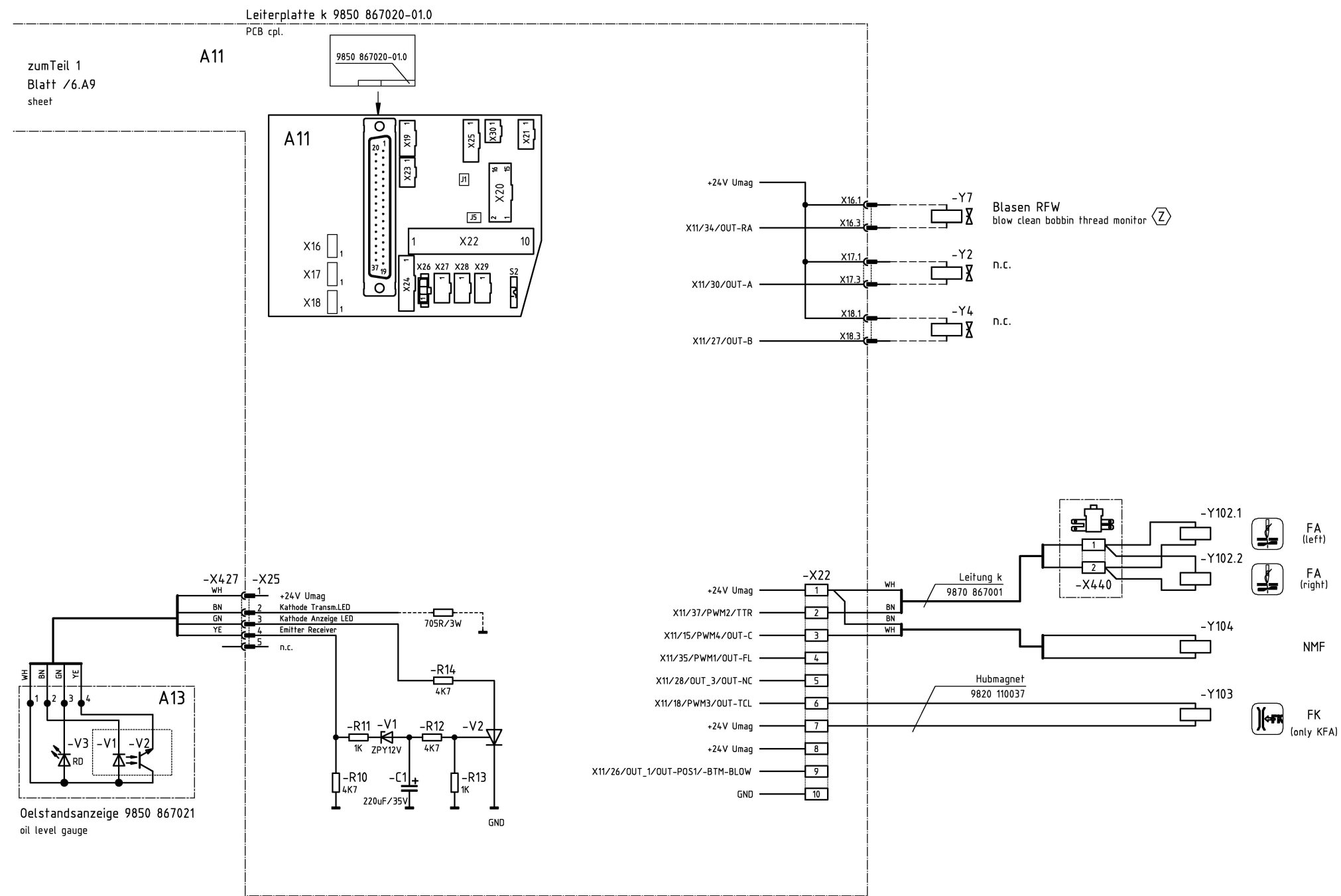
Kl.867/868-M Premium  
Ein-/Ausgänge Maschine  
inputs/outputs engine

Bauschaltplan  
9890 867009 B

Blatt /6.H1  
sheet /6.H1

Blatt  
5 / 7





(Z) Zusatzausstattung  
Optional equipment

|      |       |            |               |            |
|------|-------|------------|---------------|------------|
| c    |       |            | Datum         | 2015-06-24 |
| b    | 02.0  | 2016-03-30 | Görzen Bearb. | Cz         |
| a    | 01.0  | 2015-07-09 | Cz Geprüft    |            |
| Änd. | Datum | Name       | Norm          |            |

**DÜRKOPP  
ADLER**

|                     |
|---------------------|
| Teilefamilie        |
| Freigabe<br>0066/14 |

**KL.867-M Premium**  
Ein-/Ausgänge Maschine  
inputs/outputs engine

**Bauschaltplan**  
**9890 867009 B**

Blatt  
7 / 7

**Klasse/Class 867-190922-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 150804                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150814                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355110                         | 1                          | Fadenziehmesser             | Knife               |
| 4              | 0667 355130                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0667 355140                         | 1                          | Klemmfeder                  | Fixing clamp        |
| 6              | 0867 150140                         | 5                          | Spule                       | Bobbin              |
| 7              | 9205 101528                         | 10                         | Gewindestift                | Threaded pin        |
| 8              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 9              | 0467 150120                         | 1                          | Spannungsfeder              | Tension spring      |
| 10             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 11             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 12             | 9202 100535                         | 20                         | Senkschraube                | Sunk screw          |
| 13             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 14             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 15             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 16             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 17             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 18             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 19             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
| 21             | 0667 175020                         | 1                          | Messer                      | Knife               |
| 22             | 9130 221130                         | 1                          | Zahnriemen                  | Timing belt         |
| 23             | 0480 350200                         | 1                          | Rolle                       | Roller              |
| 24             | 0367 125194                         | 1                          | Nadelstange                 | Needle bar          |
| 25             | 0933 001544                         | 1                          | Pumpe                       | Pump                |
| 26             | 9047 000012                         | 1                          | Nähmmaschinenöl             | Sewing machine oil  |
| 27             | 9047 098004                         | 1                          | Spezialfett Isoflex         | Special grease      |
| 28             | 9041 100015                         | 1                          | Öldocht                     | Oil wick            |

**Klasse/Class 867-190929-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 150804                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150814                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0767 350350                         | 1                          | Fadenziehmesser             | Knife               |
| 4              | 0367 350050                         | 1                          | Messer                      | Knife               |
| 5              | 0367 350060                         | 1                          | Klemmfeder                  | Clamping spring     |
| 6              | 0867 150140                         | 5                          | Spule                       | Bobbin              |
| 7              | 9205 101528                         | 10                         | Gewindestift                | Threaded pin        |
| 8              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 9              | 0467 150120                         | 1                          | Spannungsfeder              | Tension spring      |
| 10             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 11             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 12             | 9203 002747                         | 20                         | Zylinderschraube            | Cylinder Screw      |
| 13             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 14             | 0992 023577                         | 10                         | Linsensenkschraube          | Sunk Screw          |
| 15             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 16             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 17             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 18             | 9202 100535                         | 10                         | Senkschraube                | Sunk screw          |
| 19             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 9202 001658                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 21             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
| 22             | 0667 175020                         | 1                          | Messer                      | Knife               |
| 23             | 9130 221130                         | 1                          | Zahnriemen                  | Timing belt         |
| 24             | 0480 350200                         | 1                          | Rolle                       | Roller              |
| 25             | 0367 125194                         | 1                          | Nadelstange                 | Needle bar          |
| 26             | 0933 001544                         | 1                          | Pumpe                       | Pump                |
| 27             | 9047 000012                         | 1                          | Nähmaschinenöl              | Sewing machine oil  |
| 28             | 9047 098004                         | 1                          | Spezialfett Isoflex         | Special grease      |
| 29             | 9041 100015                         | 1                          | Öldocht                     | Oil wick            |

**Klasse/Class 867-190942-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 151004                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150994                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355110                         | 1                          | Fadenziehmesser             | Knife               |
| 4              | 0667 355130                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0667 355140                         | 1                          | Klemmfeder                  | Fixing clamp        |
| 6              | 0867 150150                         | 5                          | Spule                       | Bobbin              |
| 7              | 9205 101528                         | 10                         | Gewindestift                | Threaded pin        |
| 8              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 9              | 0667 156440                         | 1                          | Spannungsfeder              | Tension spring      |
| 10             | 0467 150440                         | 1                          | Spannungsfeder              | Tension spring      |
| 11             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 12             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 13             | 9202 100535                         | 20                         | Senkschraube                | Sunk screw          |
| 14             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 15             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 16             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 17             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 18             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 19             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 21             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
| 22             | 0667 175020                         | 1                          | Messer                      | Knife               |

**Klasse/Class 867-190945-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 150754                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150764                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355410                         | 1                          | Fadenziehmesser             | Threadpull knife    |
| 4              | 0667 355260                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0867 150150                         | 5                          | Spule                       | Bobbin              |
| 6              | 9205 101827                         | 10                         | Gewindestift                | Threaded pin        |
| 7              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 8              | 0467 150120                         | 1                          | Spannungsfeder              | Tension spring      |
| 9              | 0467 150440                         | 2                          | Spannungsfeder              | Tension spring      |
| 10             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 11             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 12             | 9202 002077                         | 5                          | Zylinderschraube            | Cylinder Screw      |
| 13             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 14             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 15             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 16             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 17             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 18             | 9202 100535                         | 10                         | Senkschraube                | Sunk screw          |
| 19             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 21             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
|                |                                     |                            |                             |                     |
|                |                                     |                            |                             |                     |
|                |                                     |                            |                             |                     |
|                |                                     |                            |                             |                     |

**Klasse/Class 867-290922-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 150804                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150814                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355110                         | 1                          | Fadenziehmesser             | Knife               |
| 4              | 0667 355130                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0667 355140                         | 1                          | Klemmfeder                  | Fixing clamp        |
| 6              | 0867 150140                         | 5                          | Spule                       | Bobbin              |
| 7              | 9205 101528                         | 10                         | Gewindestift                | Threaded pin        |
| 8              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 9              | 0467 150120                         | 1                          | Spannungsfeder              | Tension spring      |
| 10             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 11             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 12             | 9202 100535                         | 20                         | Senkschraube                | Sunk screw          |
| 13             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 14             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 15             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 16             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 17             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 18             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 19             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
| 21             | 0667 175020                         | 1                          | Messer                      | Knife               |
| 22             | 9130 221130                         | 1                          | Zahnriemen                  | Timing belt         |
| 23             | 0480 350200                         | 1                          | Rolle                       | Roller              |
| 24             | 0367 125194                         | 1                          | Nadelstange                 | Needle bar          |
| 25             | 0933 001544                         | 1                          | Pumpe                       | Pump                |
| 26             | 9047 000012                         | 1                          | Nähmaschinenöl              | Sewing machine oil  |
| 27             | 9047 098004                         | 1                          | Spezialfett Isoflex         | Special grease      |
| 28             | 9041 100015                         | 1                          | Öldocht                     | Oil wick            |

**Klasse/Class 867-290942-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 151004                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150994                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355110                         | 1                          | Fadenziehmesser             | Knife               |
| 4              | 0667 355130                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0667 355140                         | 1                          | Klemmfeder                  | Fixing clamp        |
| 6              | 0867 150150                         | 5                          | Spule                       | Bobbin              |
| 7              | 9205 101528                         | 10                         | Gewindestift                | Threaded pin        |
| 8              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 9              | 0667 156440                         | 1                          | Spannungsfeder              | Tension spring      |
| 10             | 0467 150440                         | 1                          | Spannungsfeder              | Tension spring      |
| 11             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 12             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 13             | 9202 100535                         | 20                         | Senkschraube                | Sunk screw          |
| 14             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 15             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 16             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 17             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 18             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 19             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 21             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |
| 22             | 0667 175020                         | 1                          | Messer                      | Knife               |

**Klasse/Class 867-290945-M**

| <b>Nr./No.</b> | <b>Teilenummer/<br/>part number</b> | <b>Menge/<br/>Quantity</b> | <b>Bezeichnung</b>          | <b>Description</b>  |
|----------------|-------------------------------------|----------------------------|-----------------------------|---------------------|
| 1              | 0867 150754                         | 1                          | Greifer                     | Hook                |
| 2              | 0867 150764                         | 1                          | Spulengehäuse               | Bobbin case         |
| 3              | 0667 355410                         | 1                          | Fadenziehmesser             | Threadpull knife    |
| 4              | 0667 355260                         | 1                          | Gegenmesser                 | Counterknife        |
| 5              | 0867 150150                         | 5                          | Spule                       | Bobbin              |
| 6              | 9205 101827                         | 10                         | Gewindestift                | Threaded pin        |
| 7              | 0667 115600                         | 1                          | Fadenanzugfeder             | Thread check spring |
| 8              | 0467 150120                         | 1                          | Spannungsfeder              | Tension spring      |
| 9              | 0467 150440                         | 2                          | Spannungsfeder              | Tension spring      |
| 10             | 0992 023560                         | 10                         | Linsensenkschraube          | Sunk screw          |
| 11             | 0216 000591                         | 1                          | Friktionsbelag              | Friction coatings   |
| 12             | 9202 002077                         | 5                          | Zylinderschraube            | Cylinder Screw      |
| 13             | 0992 016580                         | 10                         | Zylinderschraube mit Zapfen | Screw               |
| 14             | 0992 023577                         | 10                         | Linsensenkschraube          | Screw               |
| 15             | 9205 102477                         | 10                         | Gewindestift                | Threaded pin        |
| 16             | 0291 000159                         | 1                          | Fadenführung                | Thread guide        |
| 17             | 9203 312412                         | 10                         | Senkschraube                | Sunk screw          |
| 18             | 9202 100535                         | 10                         | Senkschraube                | Sunk screw          |
| 19             | 9202 002058                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 20             | 9202 022467                         | 10                         | Zylinderschraube            | Cylinder Screw      |
| 21             | 0867 150170                         | 1                          | Druckfeder                  | Presser spring      |



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