

## Teileliste und Naeheinrichtungen Parts List and Sewing Equipment

# 271, 272, 273, 274

From the library of: Diamond Needle Corp

### DÜRKOPP ADLER AG

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|                                      |                                           |                                        |                                            |
|--------------------------------------|-------------------------------------------|----------------------------------------|--------------------------------------------|
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|--------------------------------------|-------------------------------------------|----------------------------------------|--------------------------------------------|

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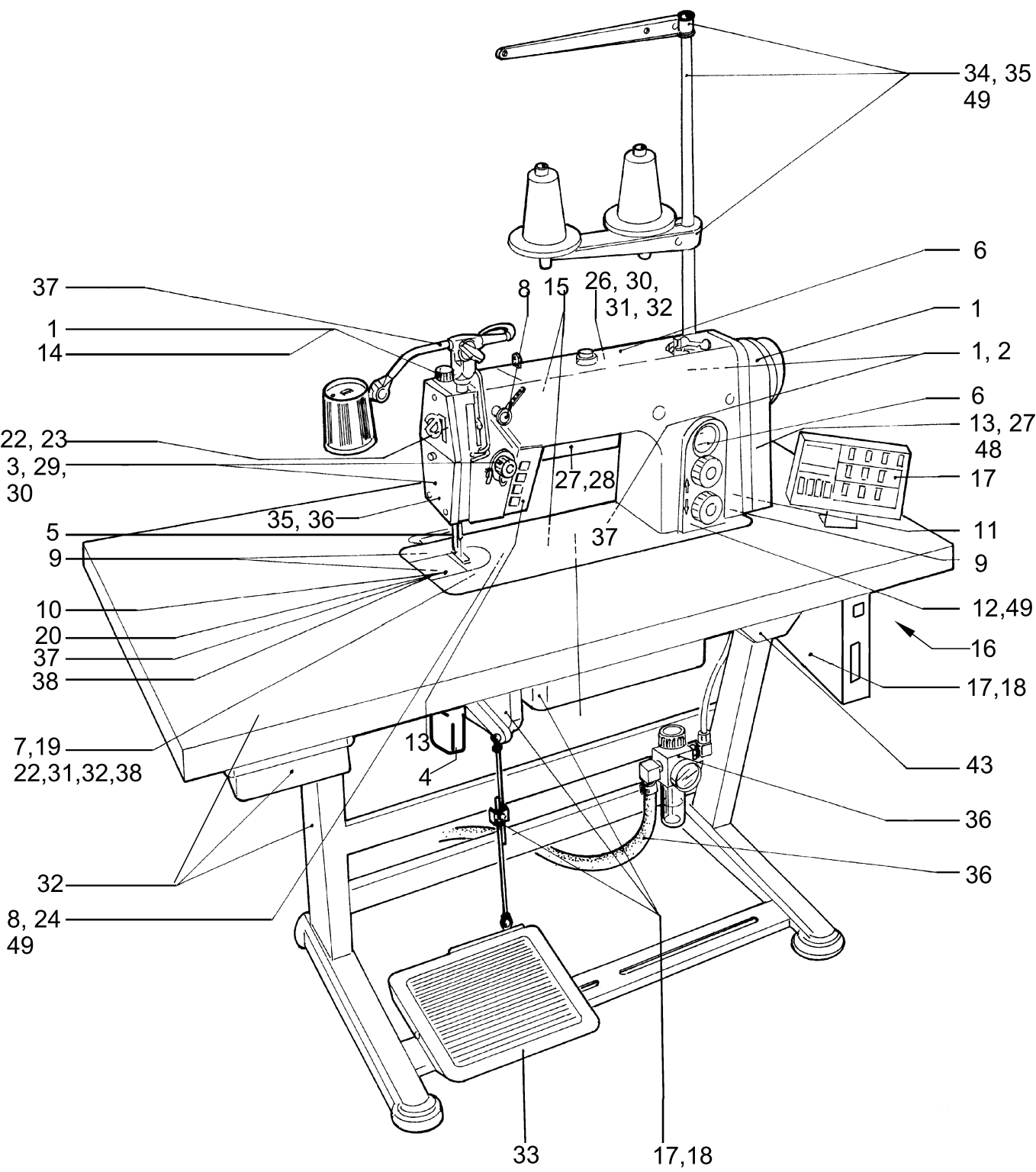
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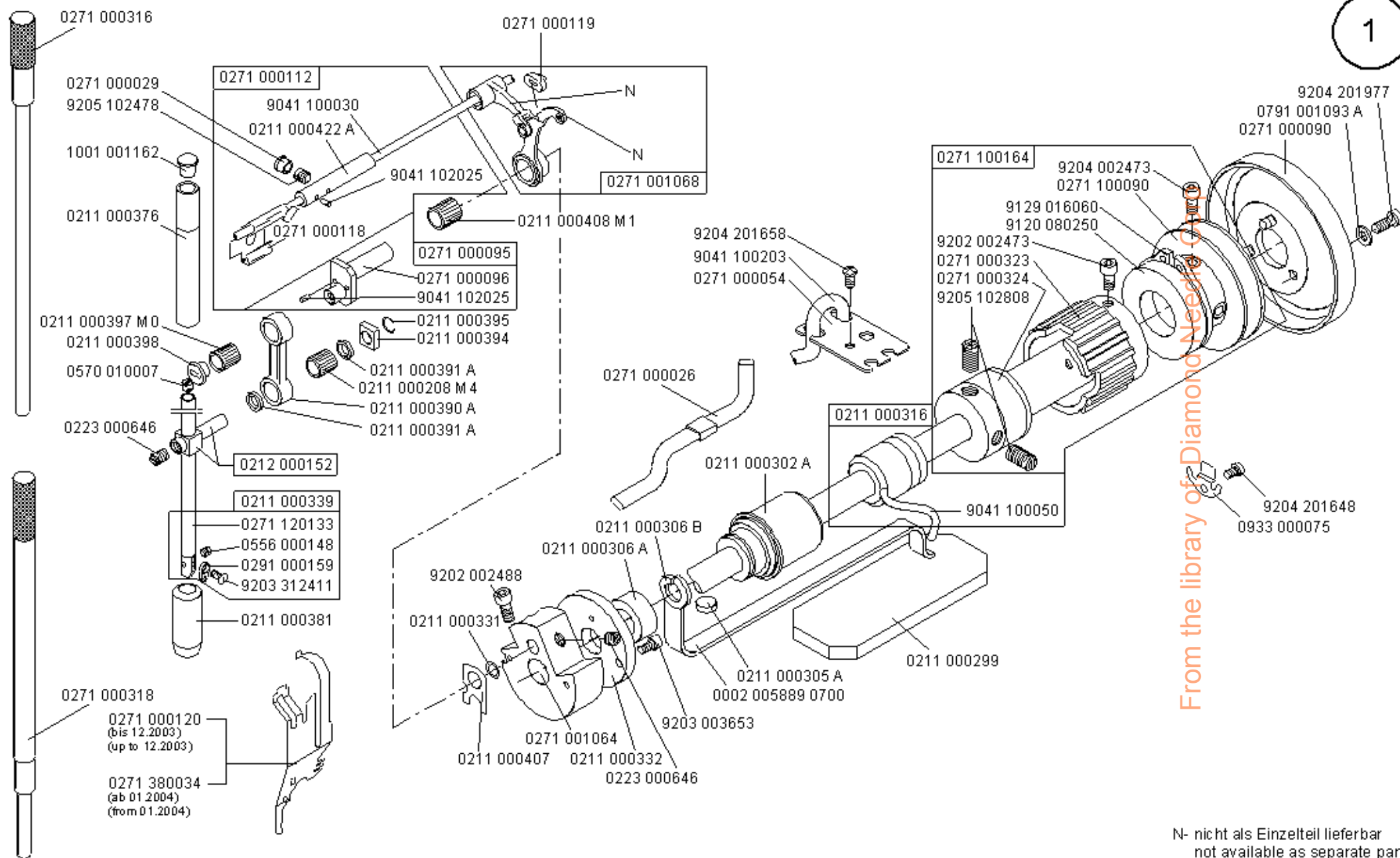
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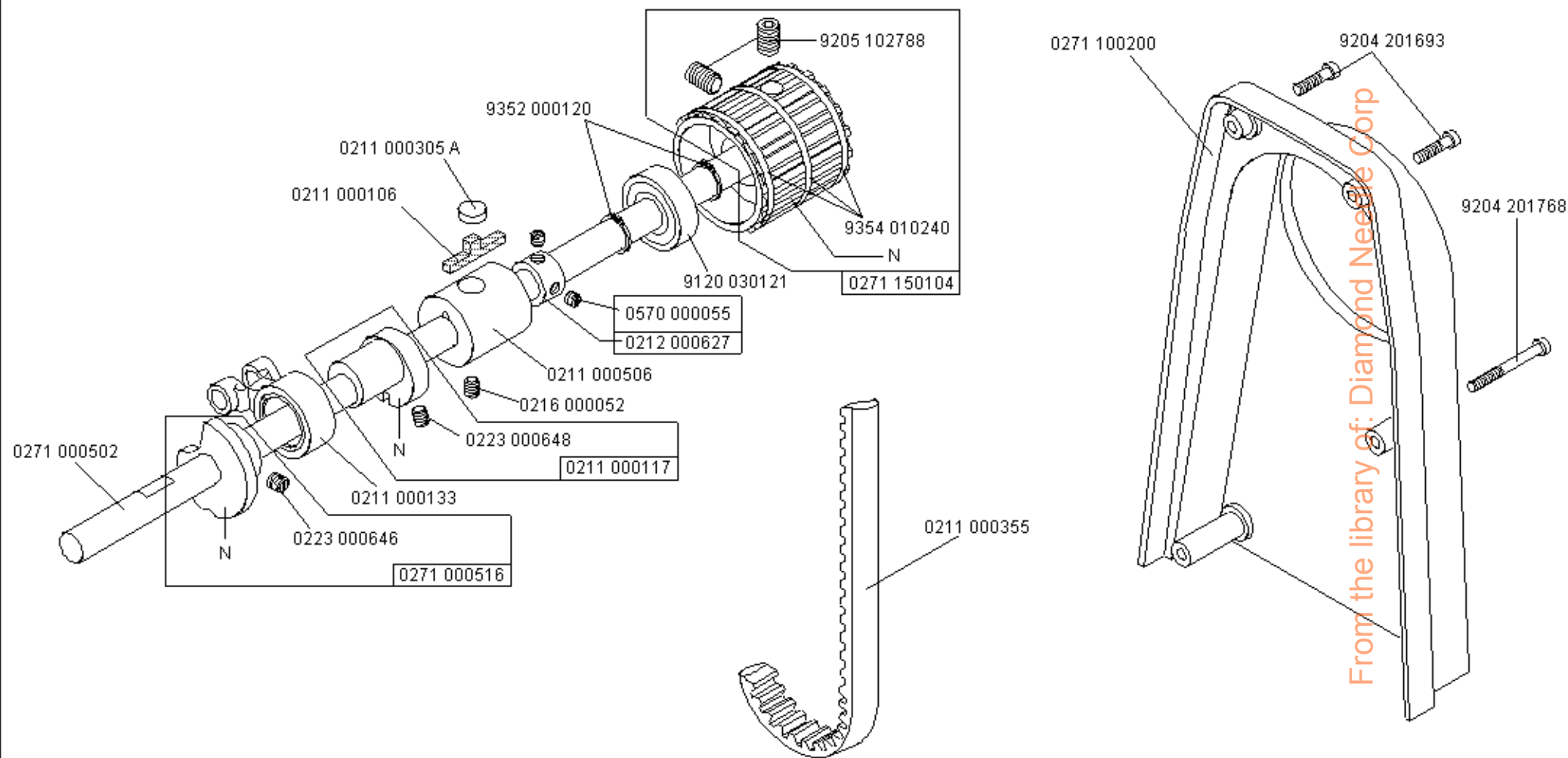
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# CL. 271, 272, 273, 274

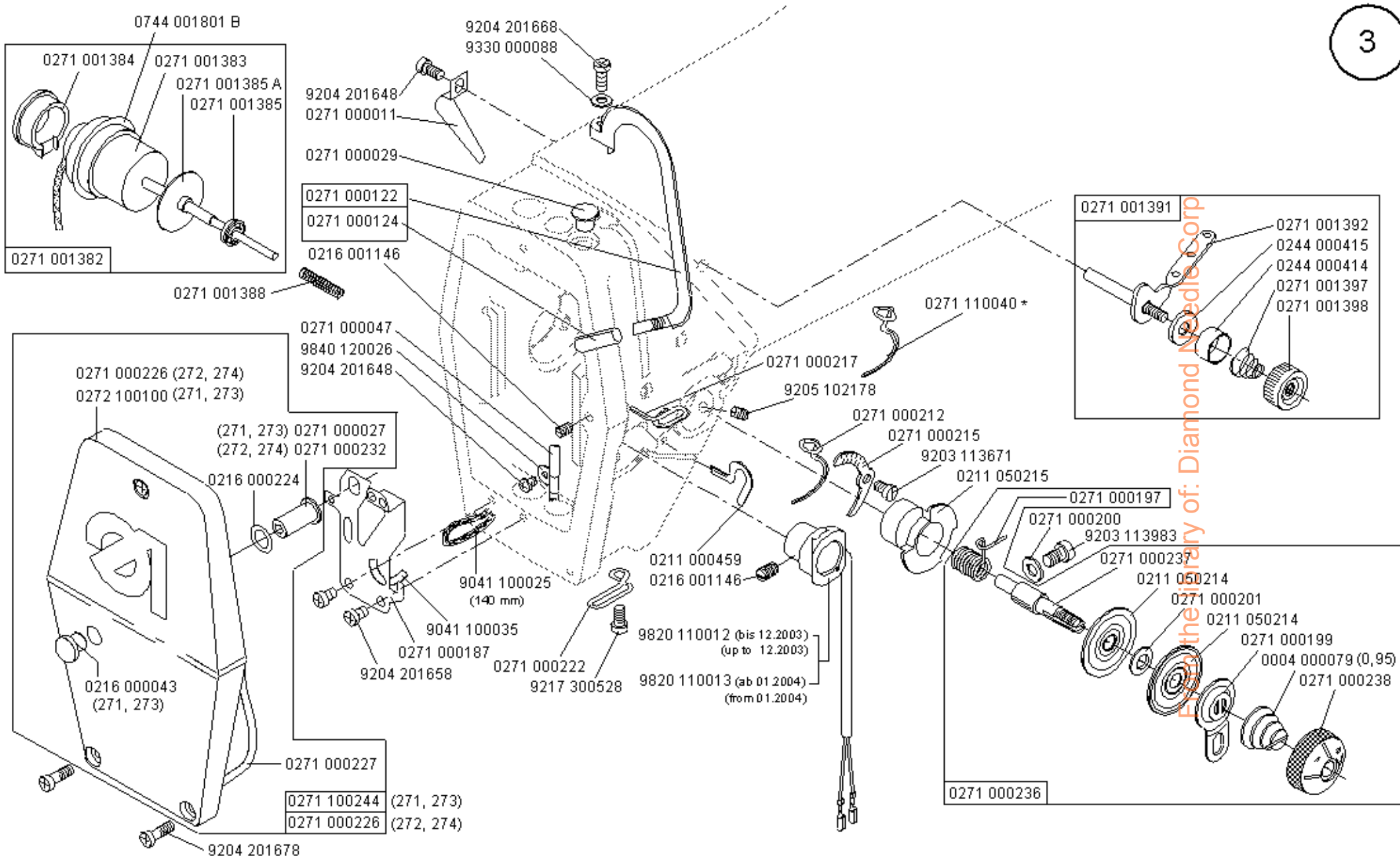




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not available as separate part



N- nicht als Einzelteil lieferbar  
not available as separate part



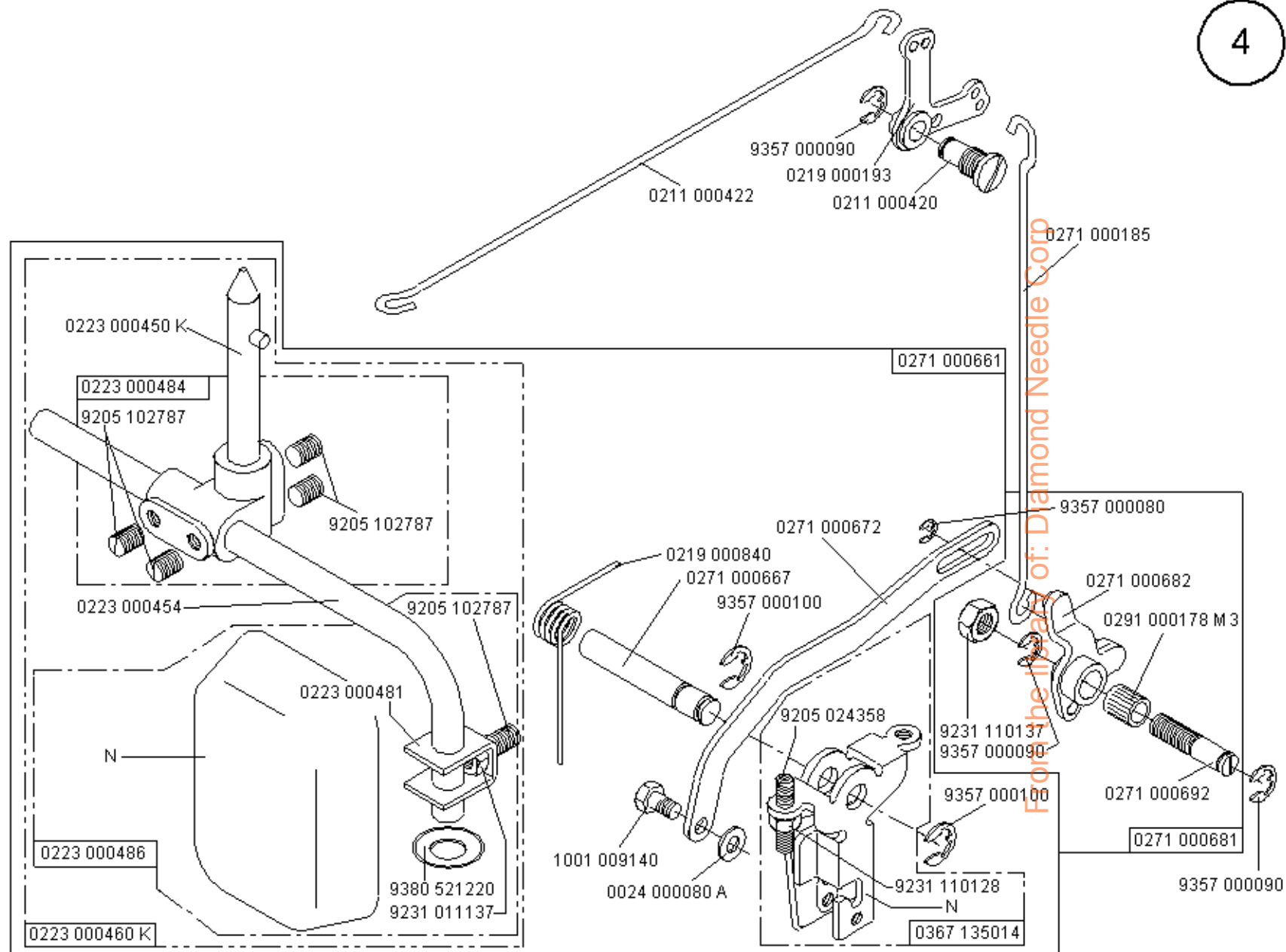
\* nur für KI. 271-140432 und 273-140432; only for CI. 271-140432 and 273-140432

Scale 50 %

CI. 271, 272, 273, 274

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Siehe Tafel 5  
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N- nicht als Einzelteil lieferbar  
not available as separate part

\* nur für Kl. 271 und 273; only for cl. 271 and 273

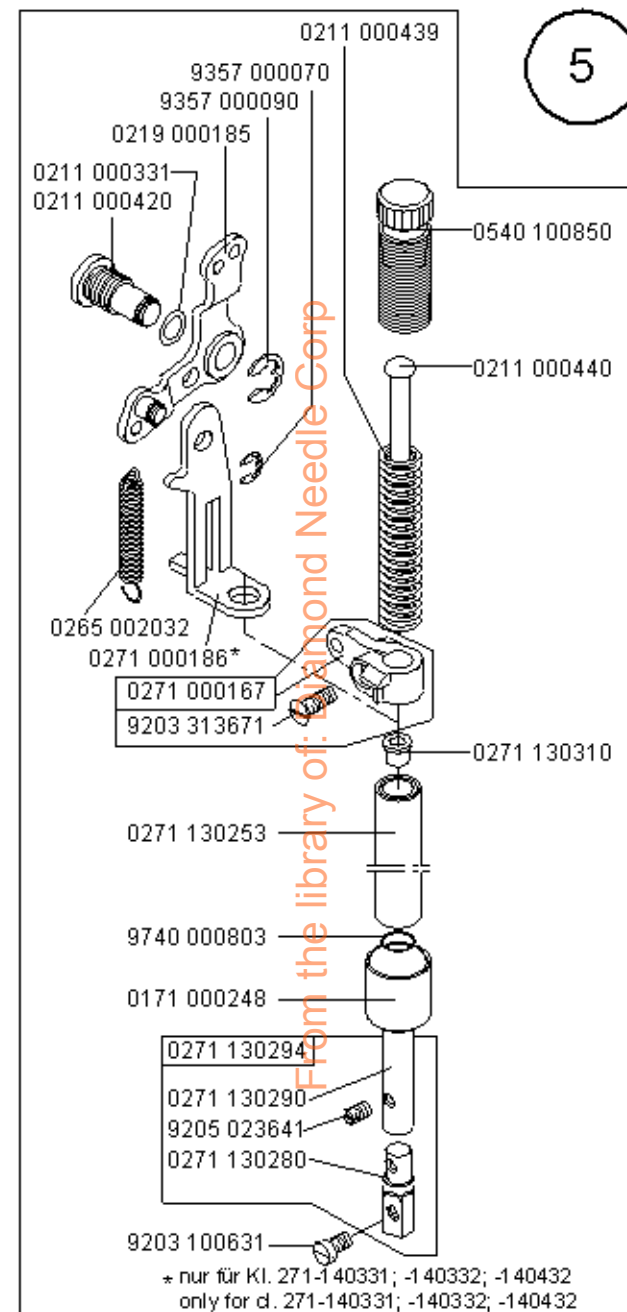
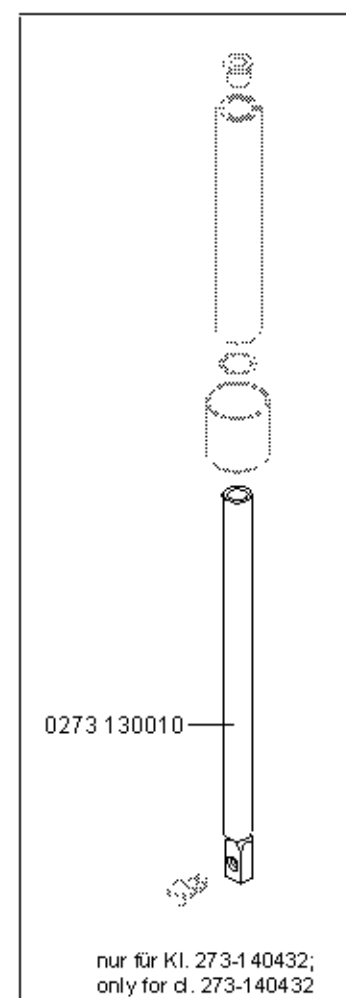
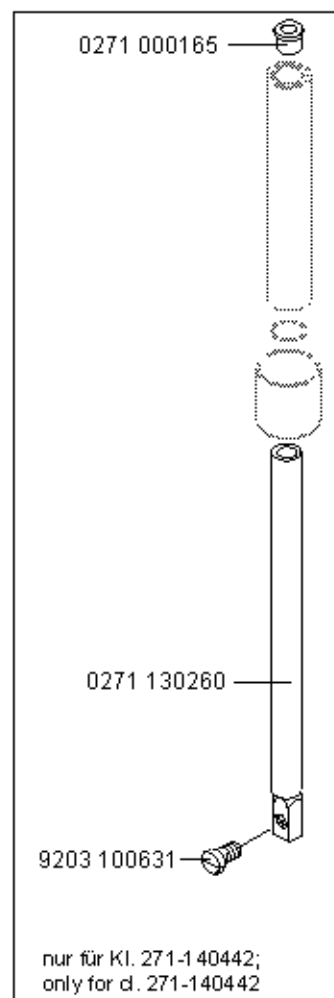
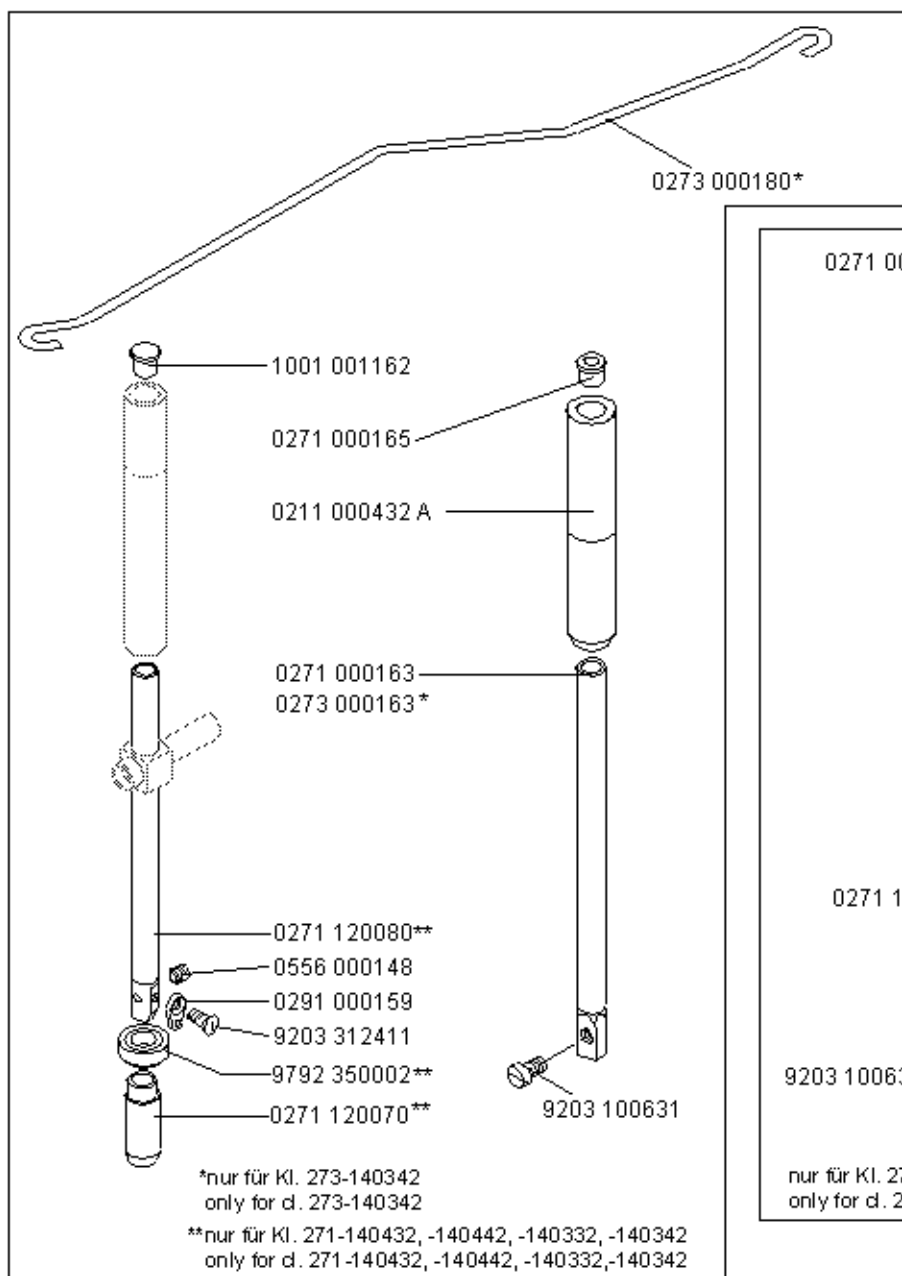
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Cl. 271, 272, 273, 274

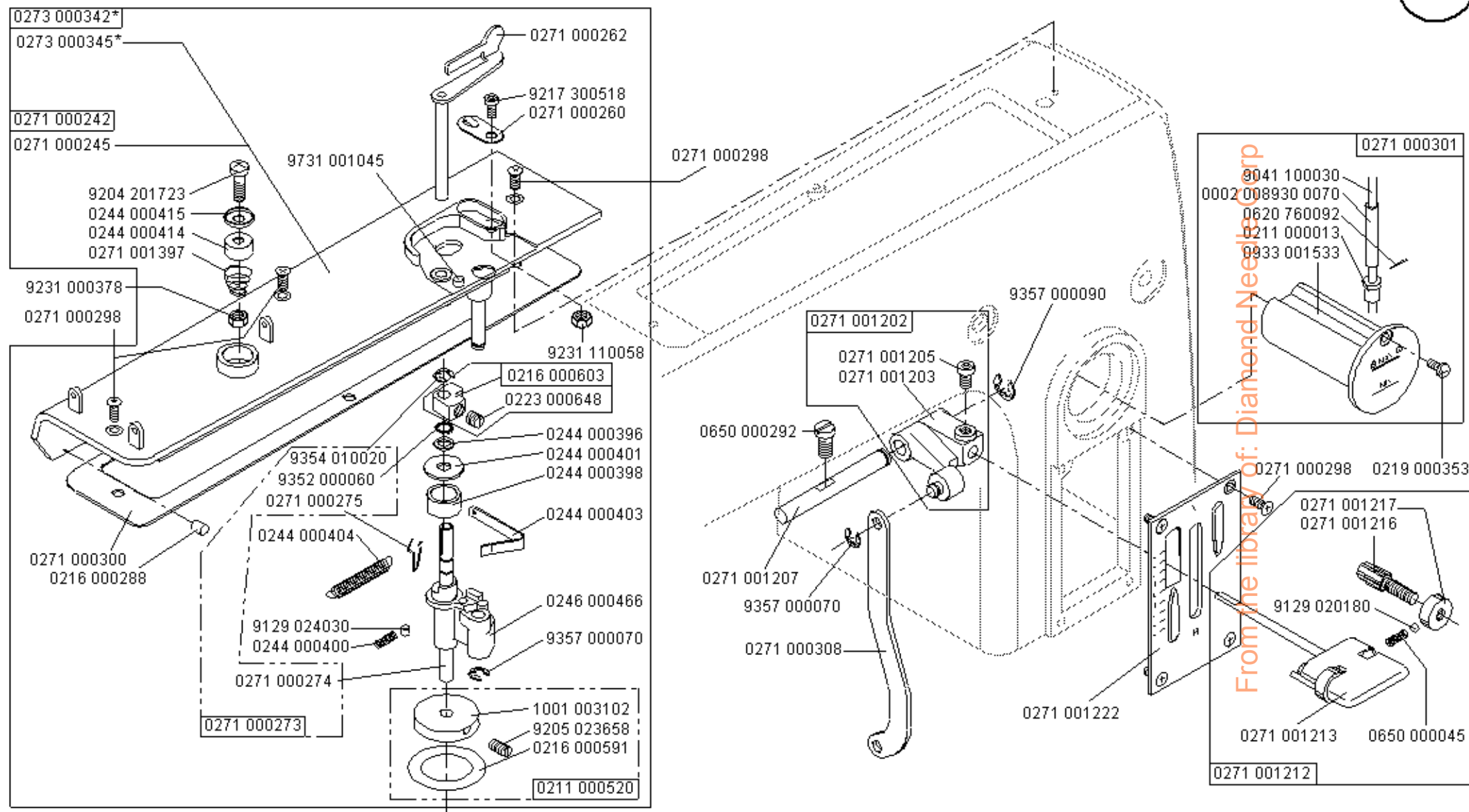
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# Cl. 271, 273

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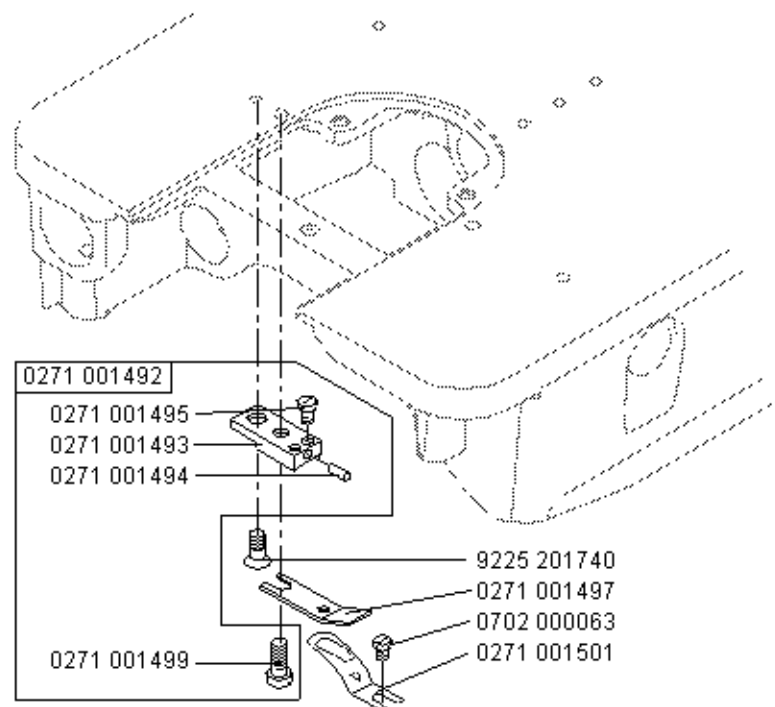
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\* nur für Kl. 272-740642, 273-140342, -140432 und 274-140342; only for cl. 272-740642, 273-140342, -140432 and 274-140342

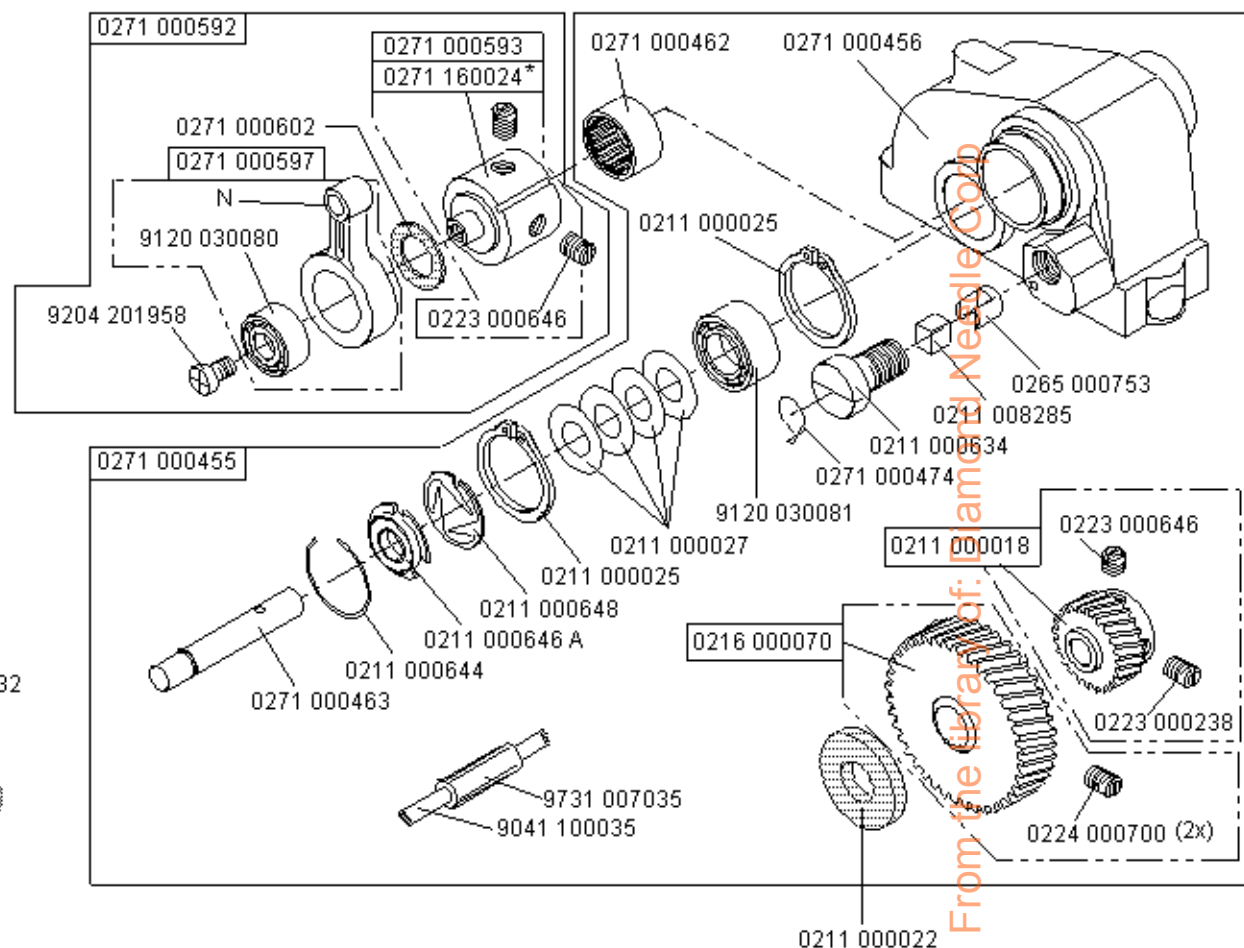
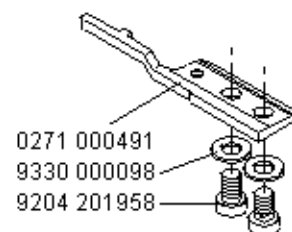
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Cl. 271, 272, 273, 274

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Greifer siehe Tafel 19, 31, 32  
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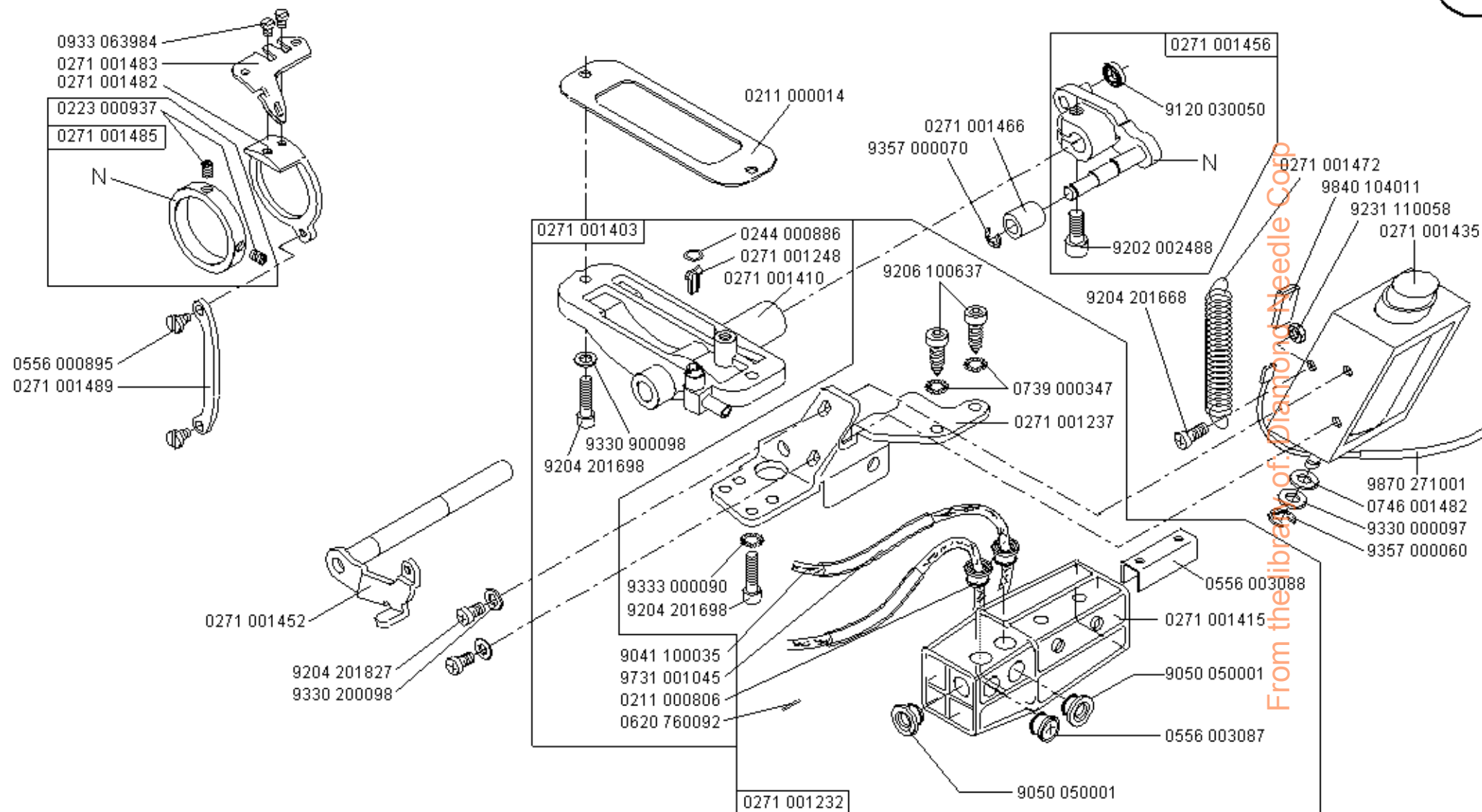
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not available as separate part

\* nur für Kl. 273-140432; only for Cl. 273-140432

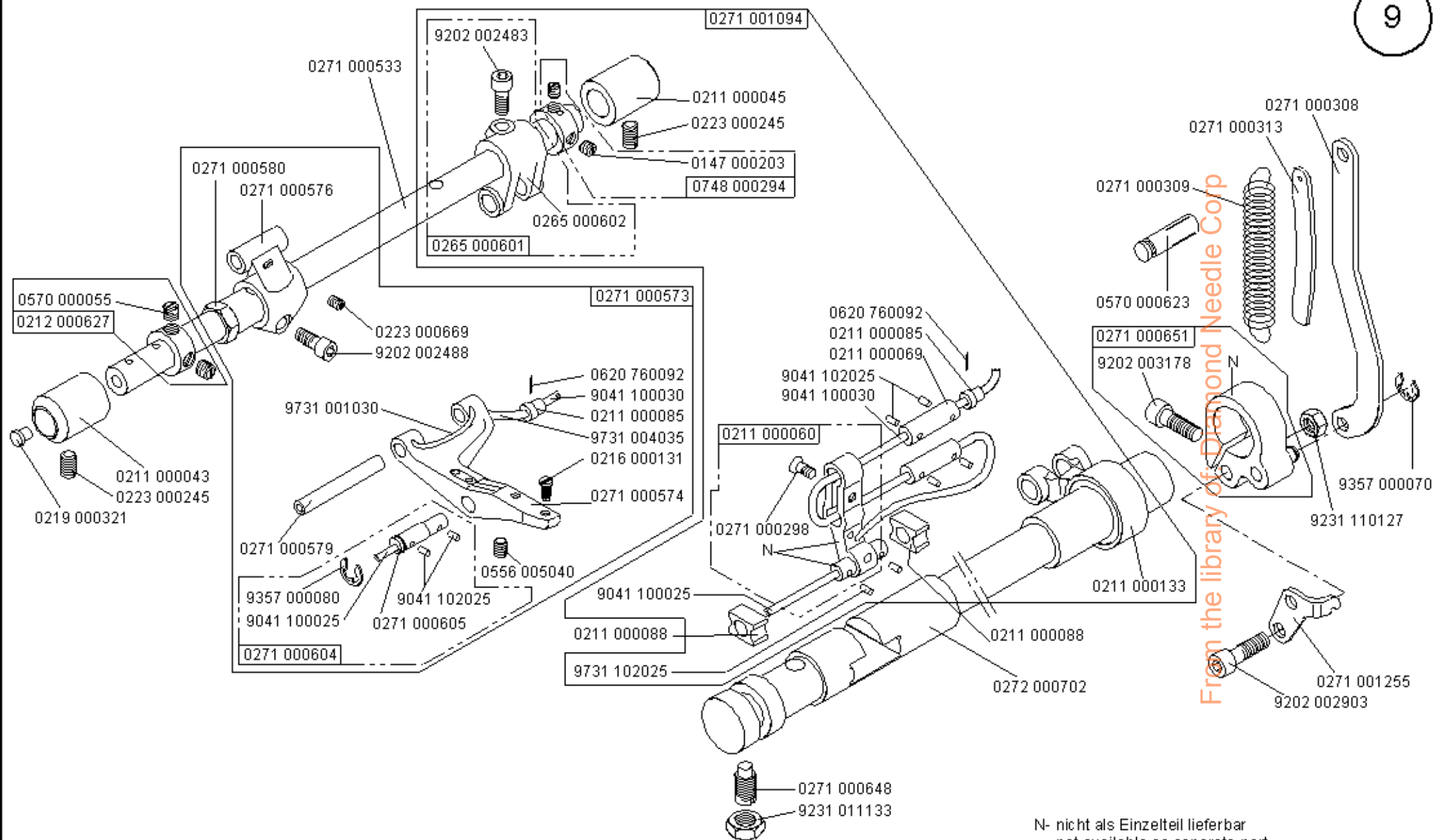
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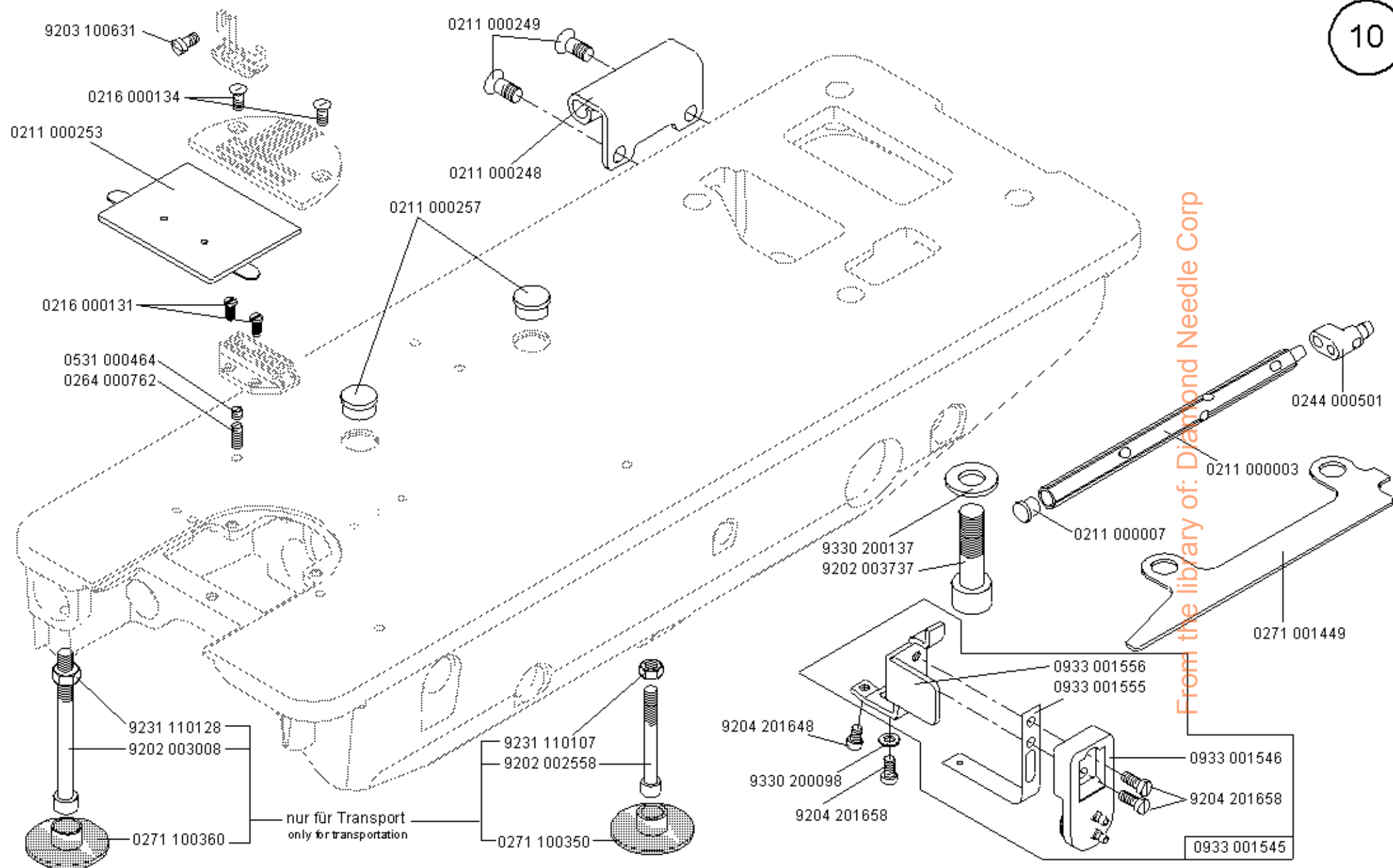
Cl. 271, 272, 273, 274

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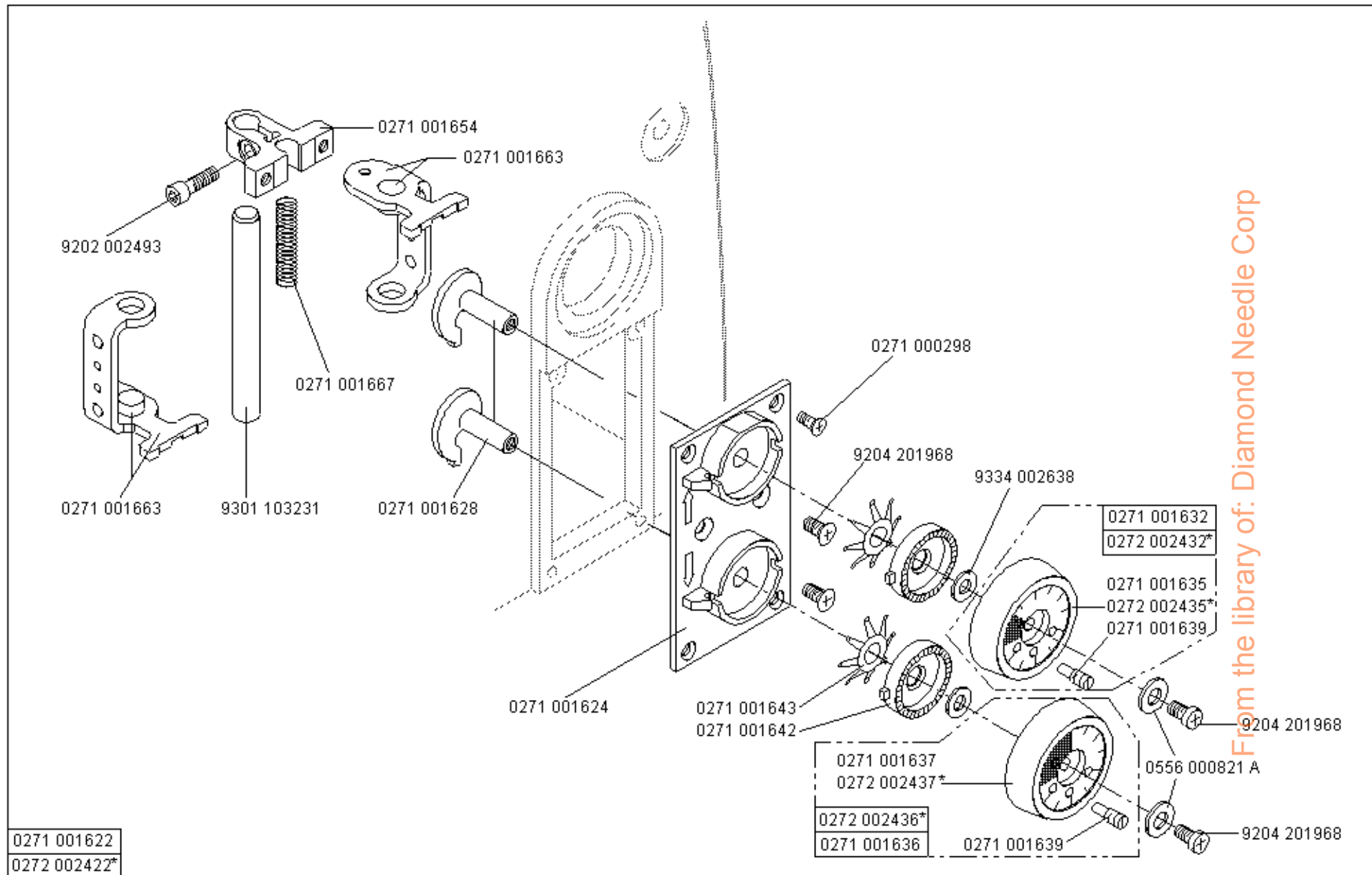
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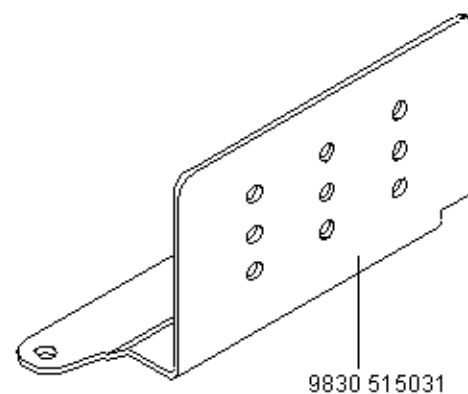
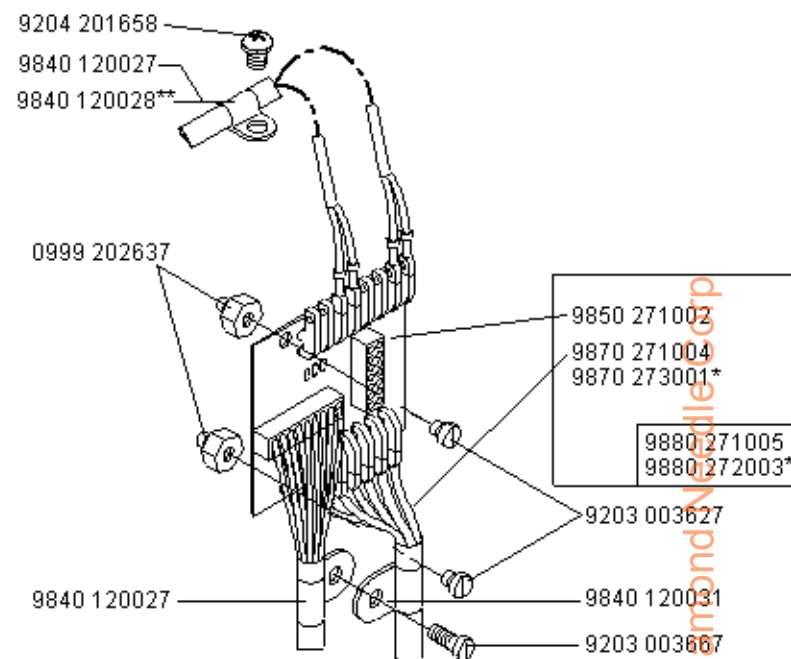
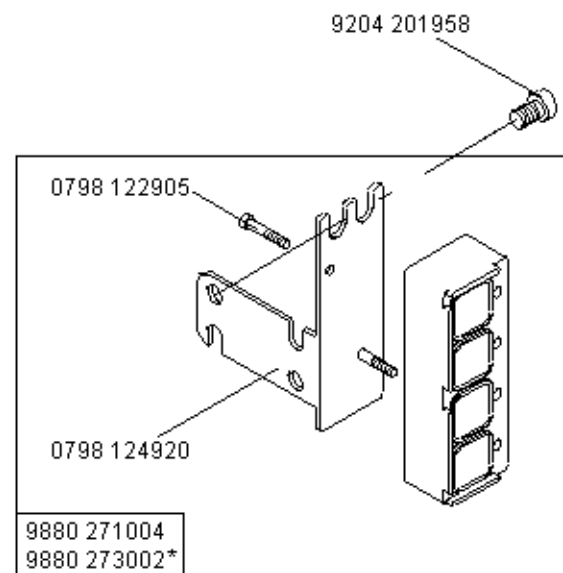
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0272 002422\*

\* nur für KI. 272-1 60362; only for CI. 272-160362

Scale 50 %

CI. 271, 272, 273, 274

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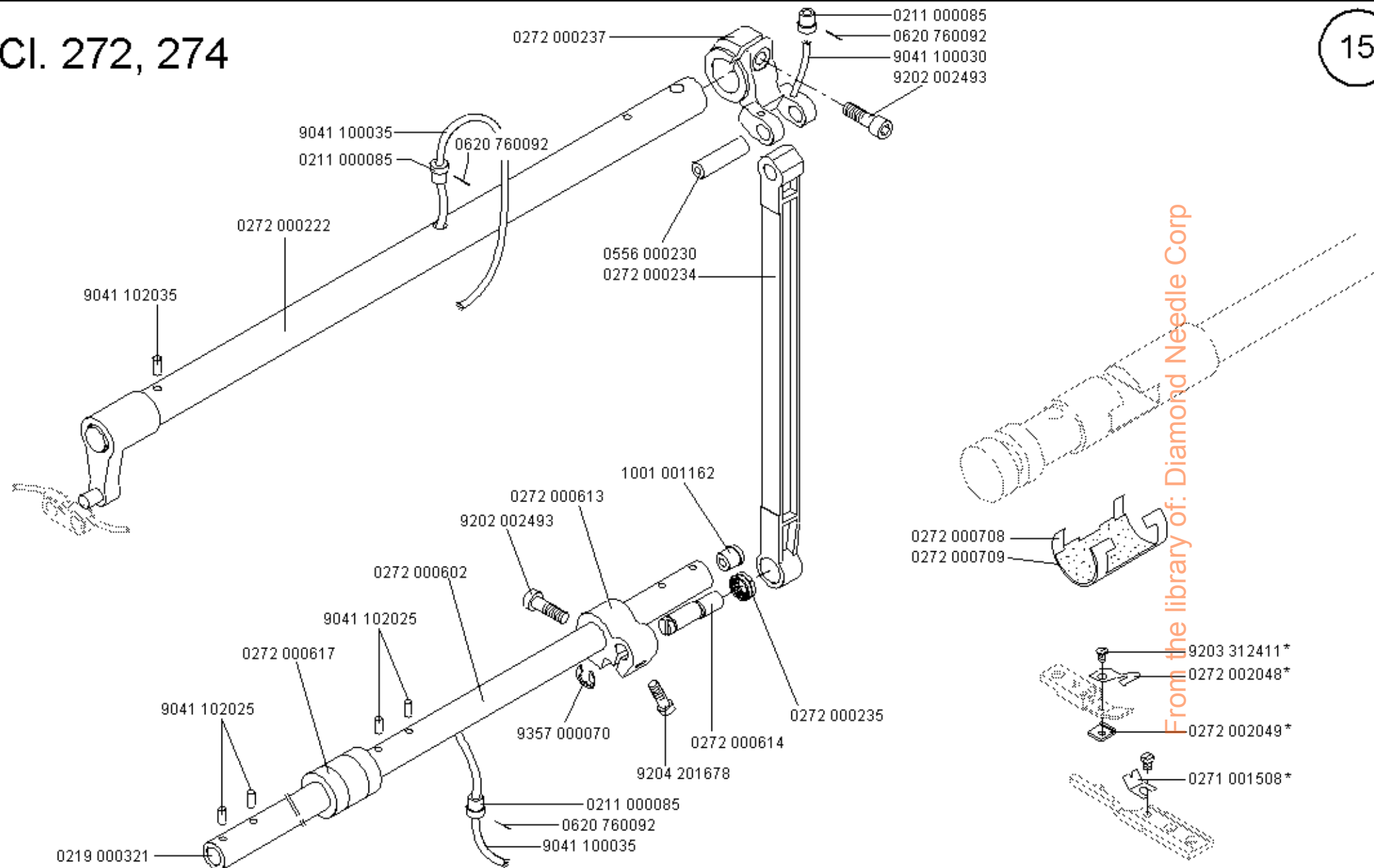
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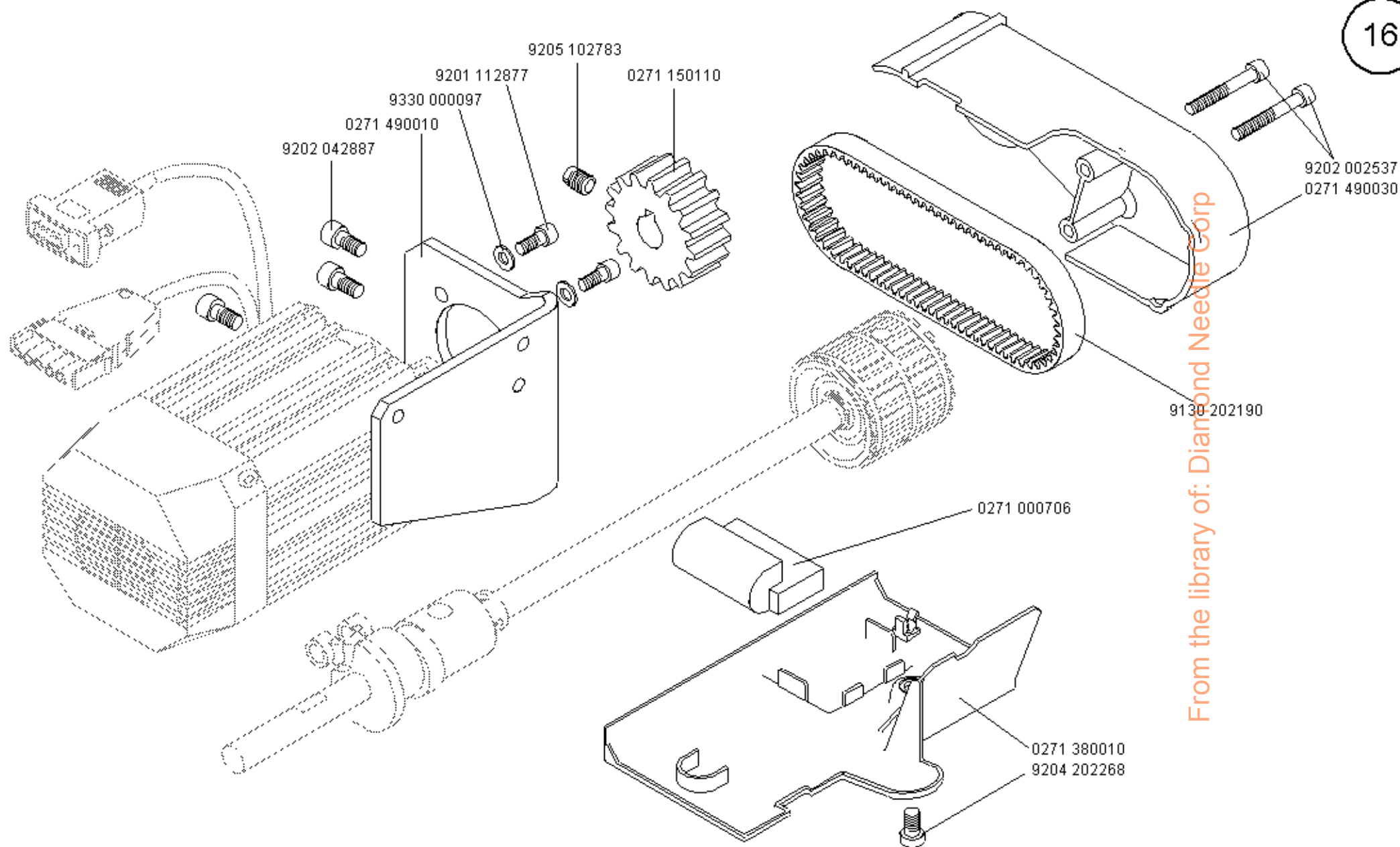


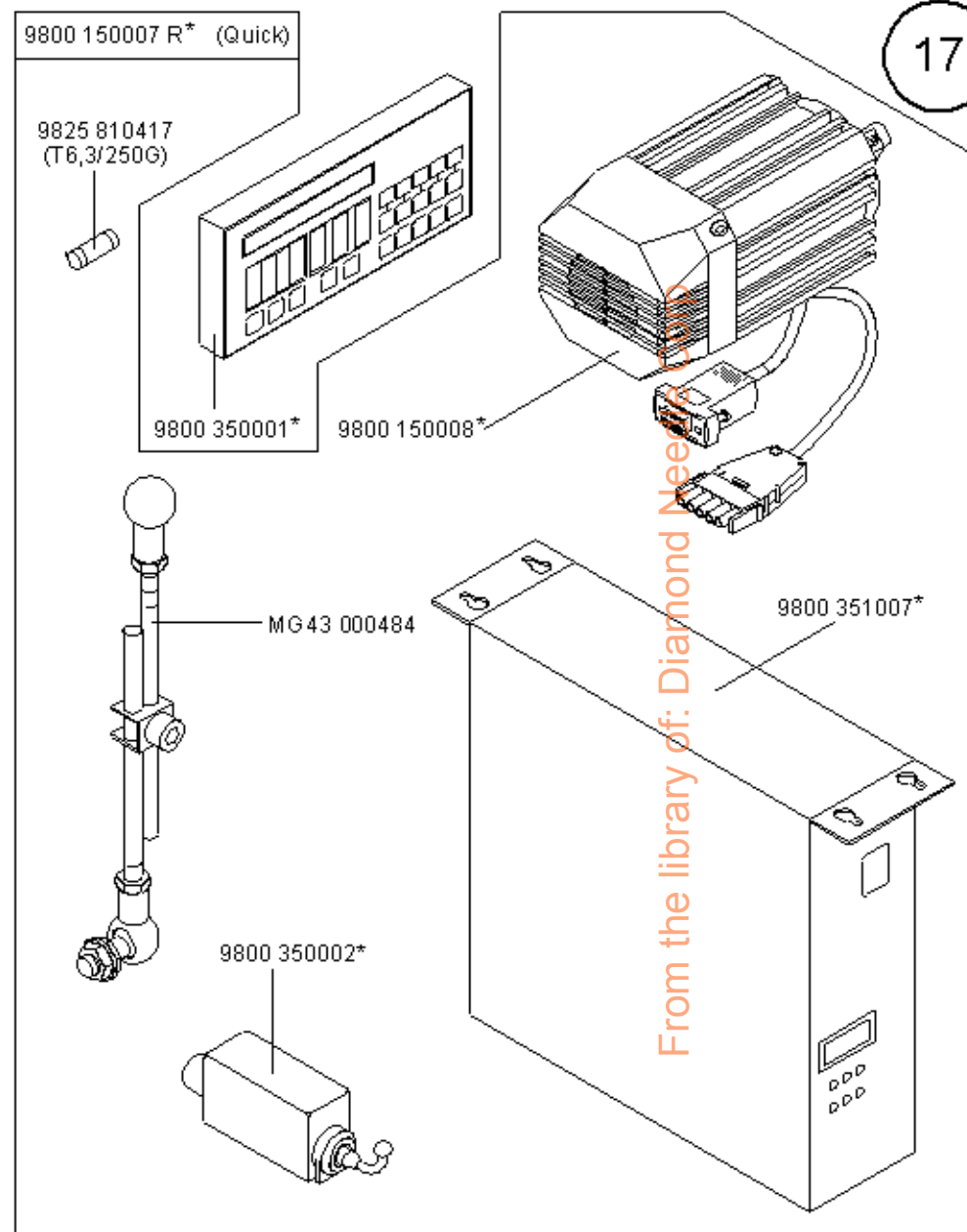
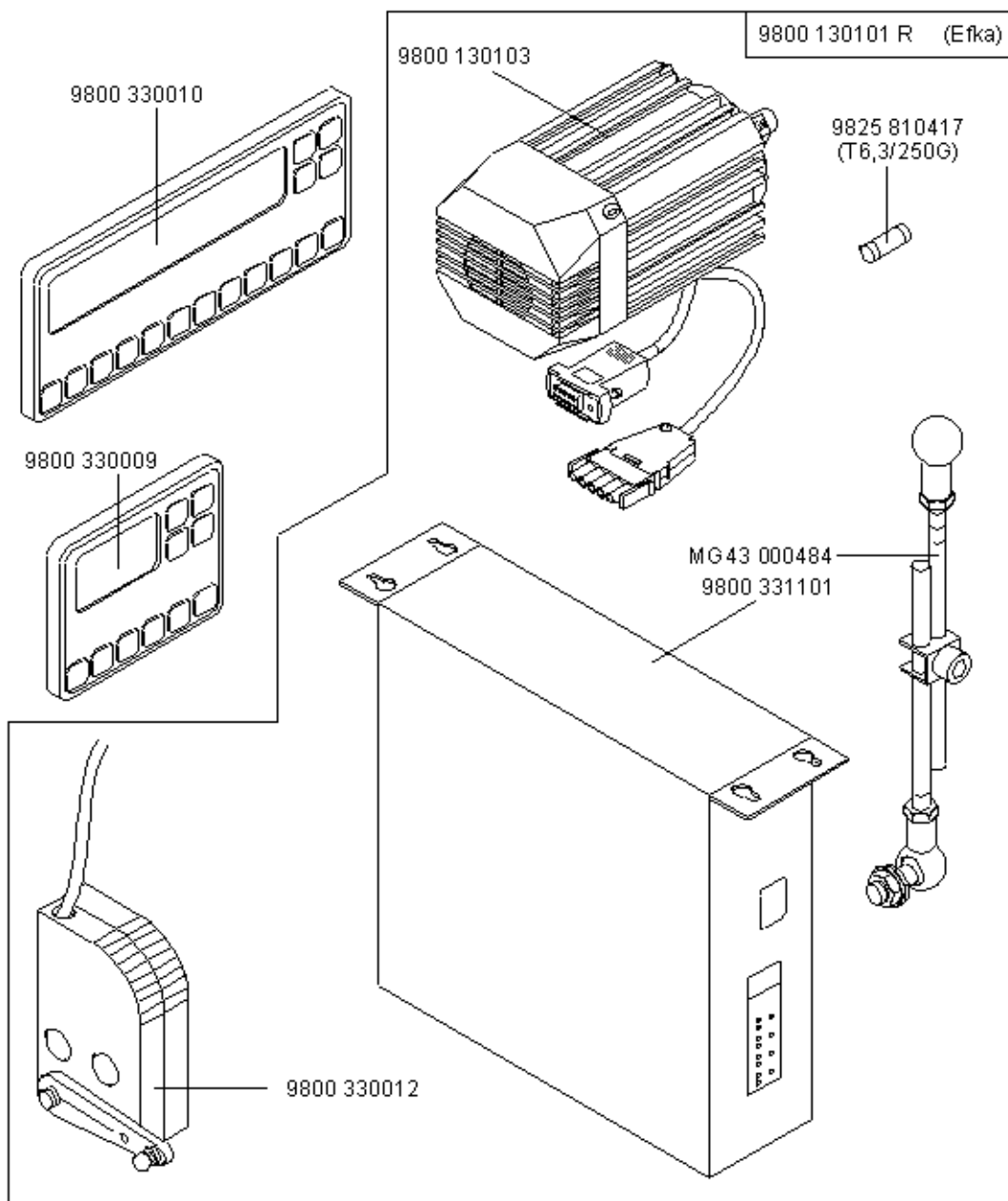
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\* nur für Kl. 272-160362; only for cl. 272-160362





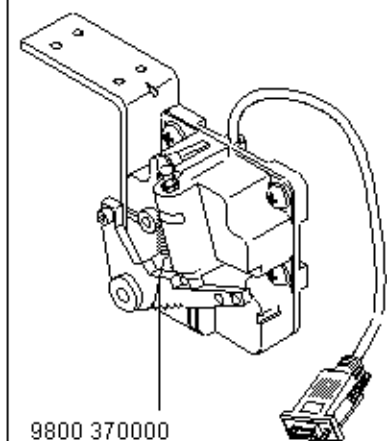
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\* nur für Kl. 271-140331, -140341, -140432, -140442, 272-140331 und -140341; only for Cl. 271-140331, -140341, -140432, -140442, 272-140331 and -140341

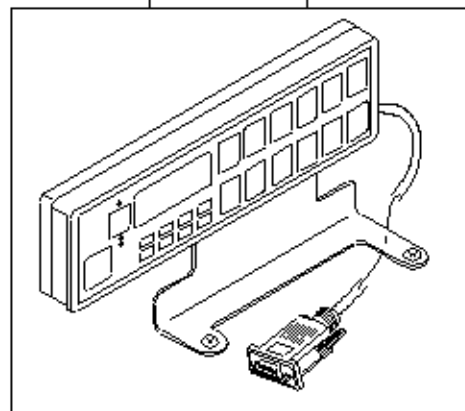
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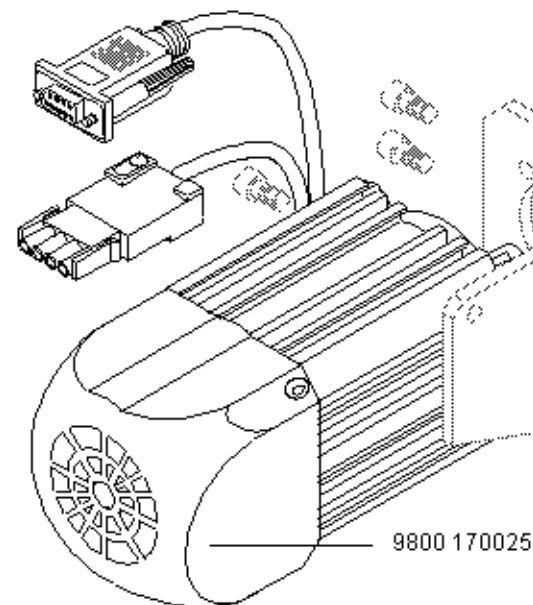
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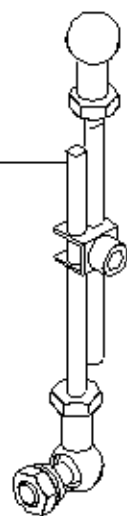
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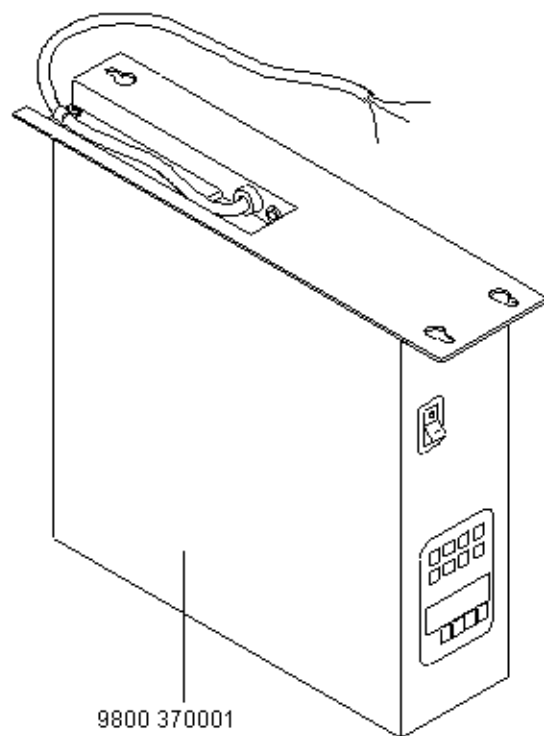
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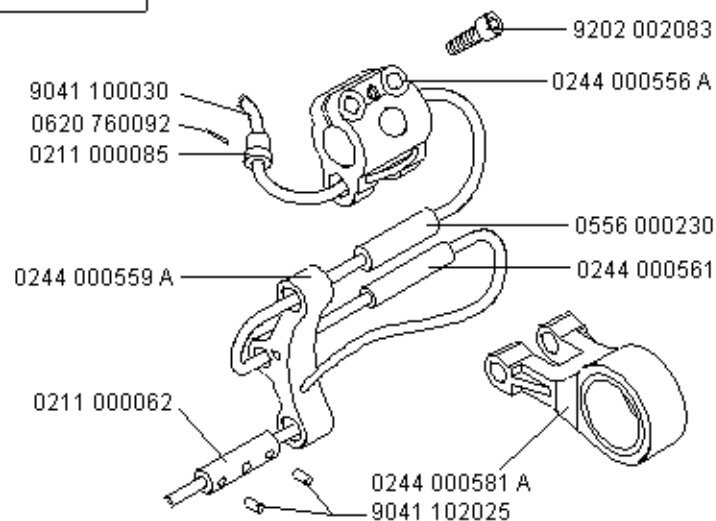


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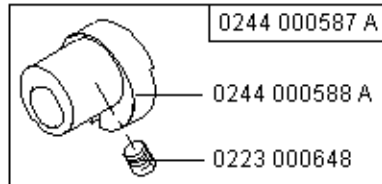
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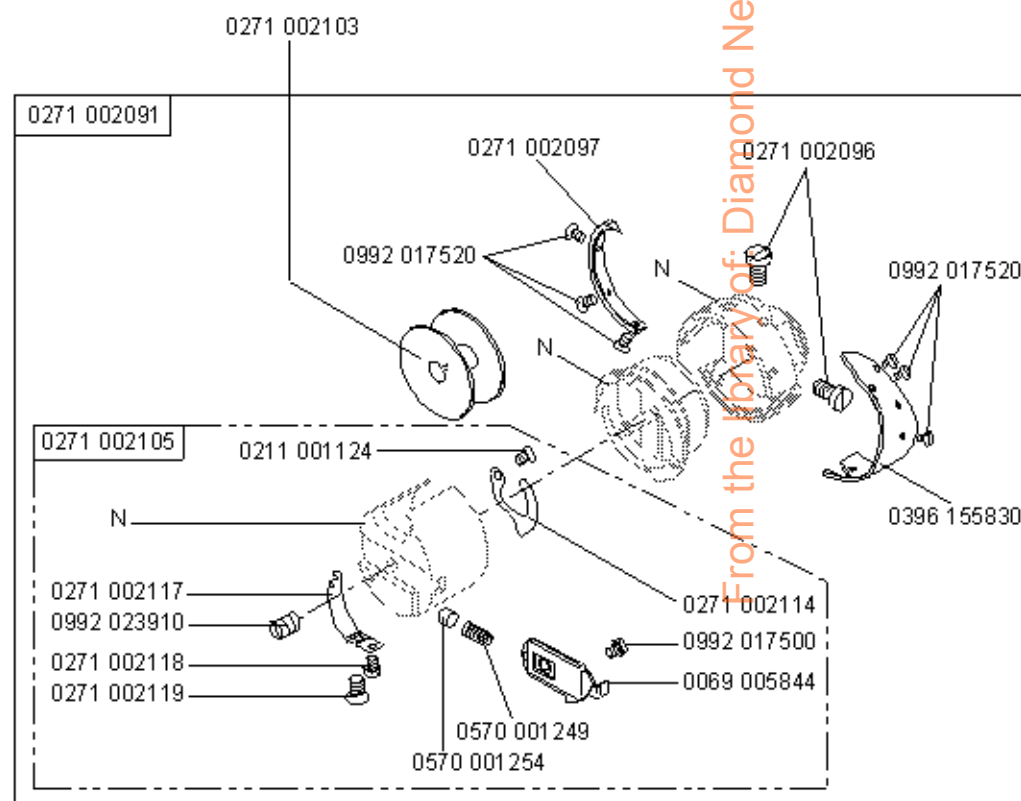


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Cl. 272 - 160362

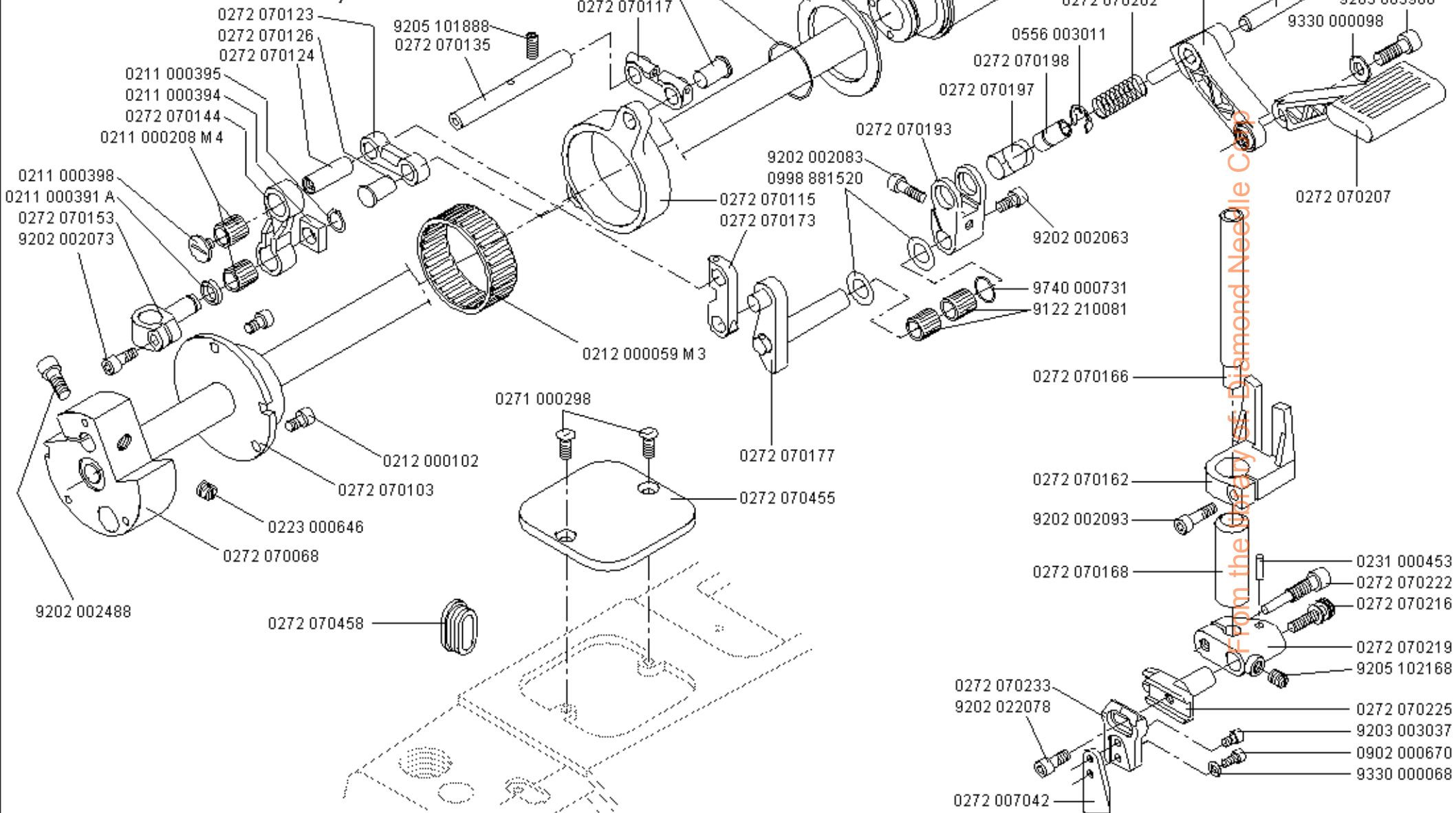
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CI. 272 - 640142; -640642  
CI. 272 - 740142; -740642

20



Scale 50 %

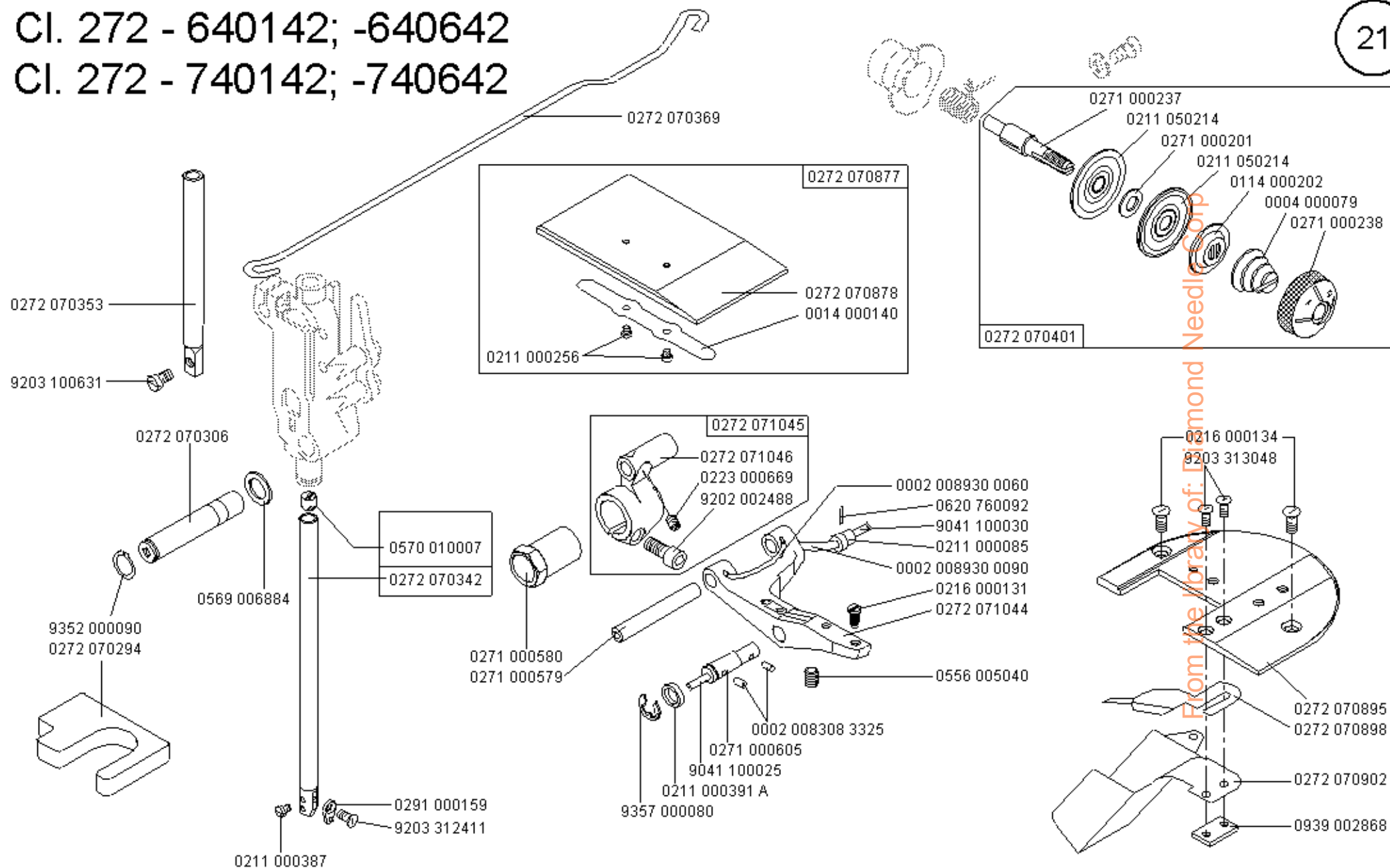
CI. 271, 272, 273, 274

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Cl. 272 - 640142; -640642  
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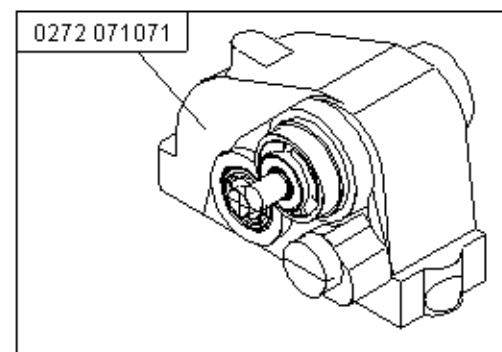
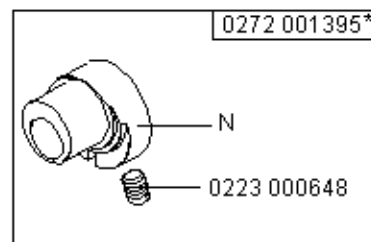
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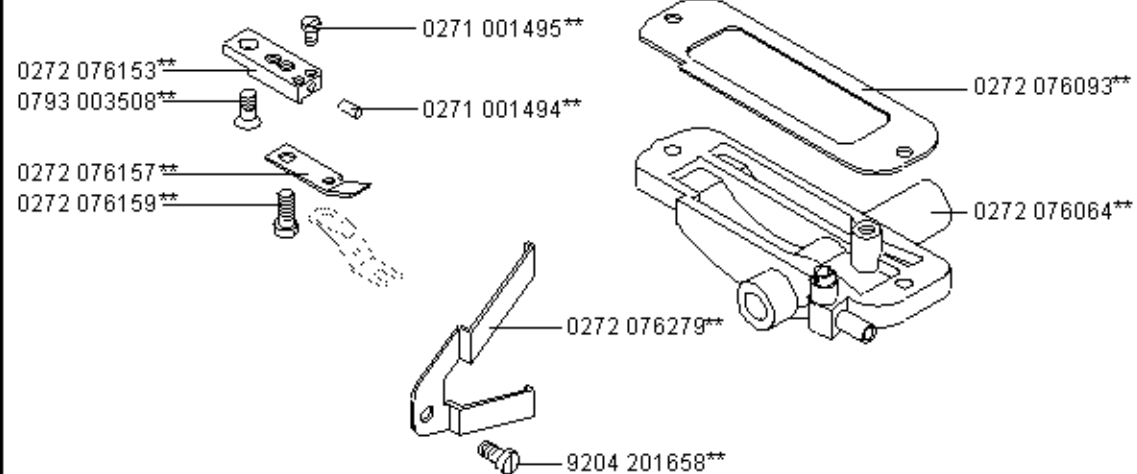


Cl. 272 - 640142; -640642  
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22

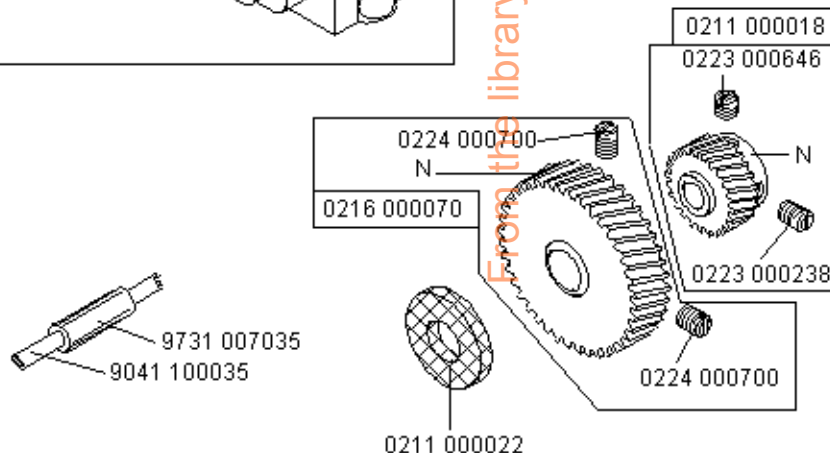


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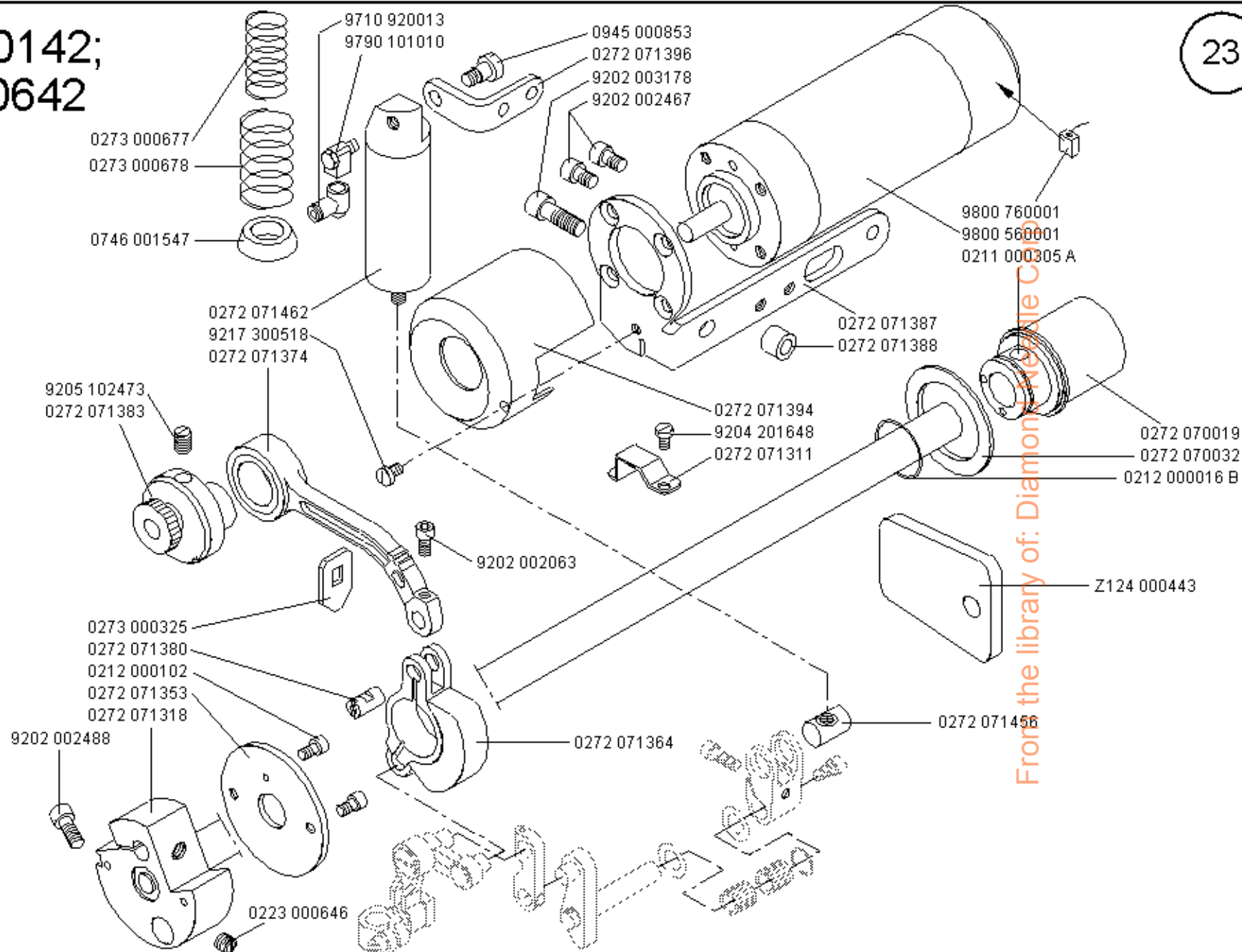
N- nicht als Einzelteil lieferbar  
not available as separate part

\* nur für Kl. 272-140331, -140332, -140341, -140342, -640642, -740642 und 274-140342; only for Cl. 272-140331, -140332, -140341, -140342, -640642, -740642 und 274-140342  
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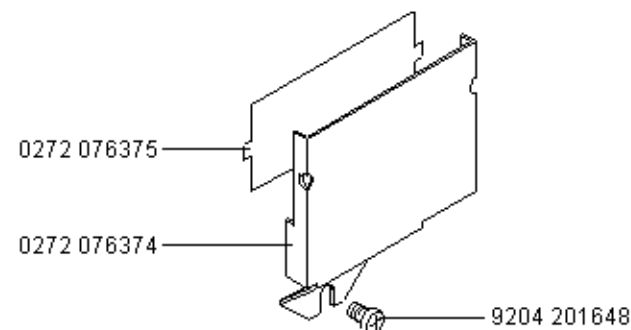
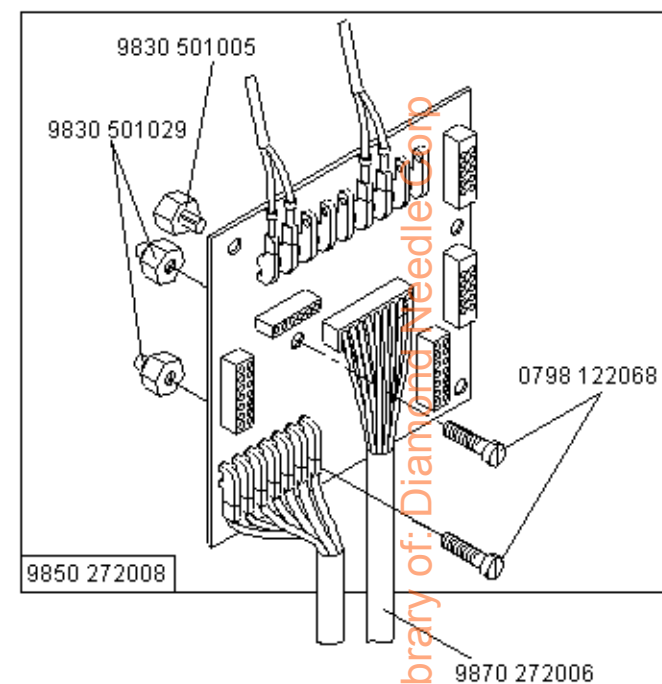
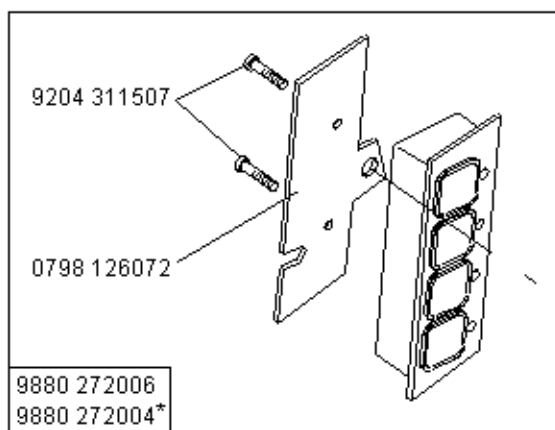
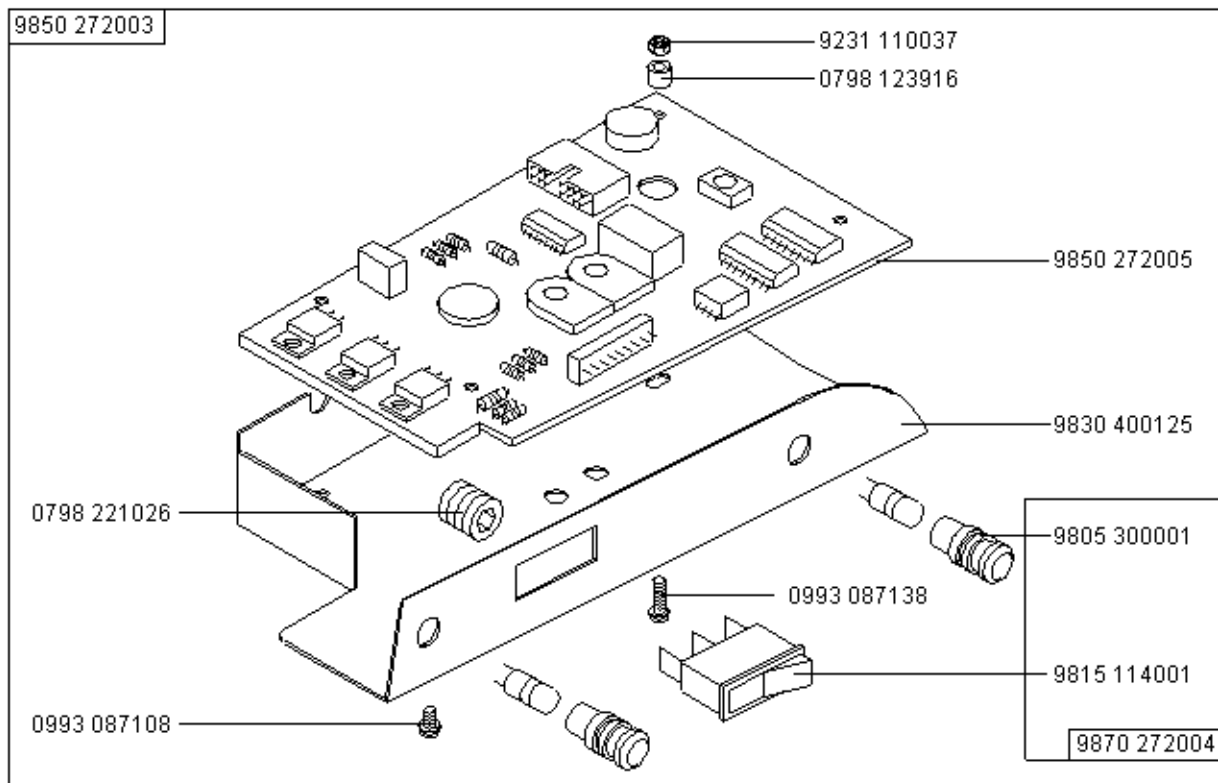
Cl. 272 - 740142;  
-740642

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CI. 272 - 740142; -740642



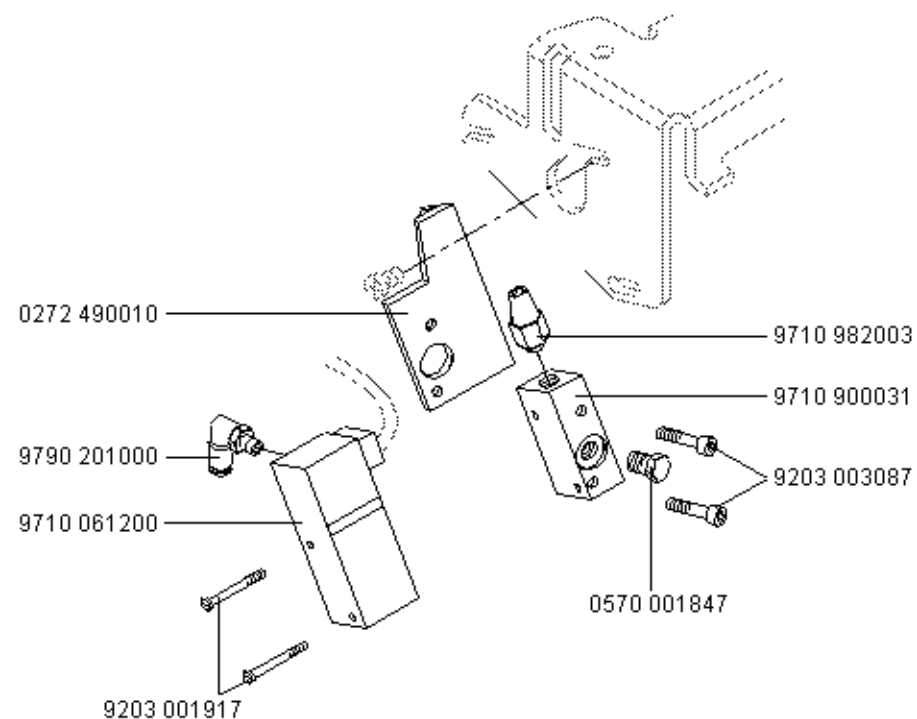
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nur für Kl. 272-740642; only for Cl. 272-740642  
 \* nur für Kl. 272-640642; only for Cl. 272-640642

Scale 50 %

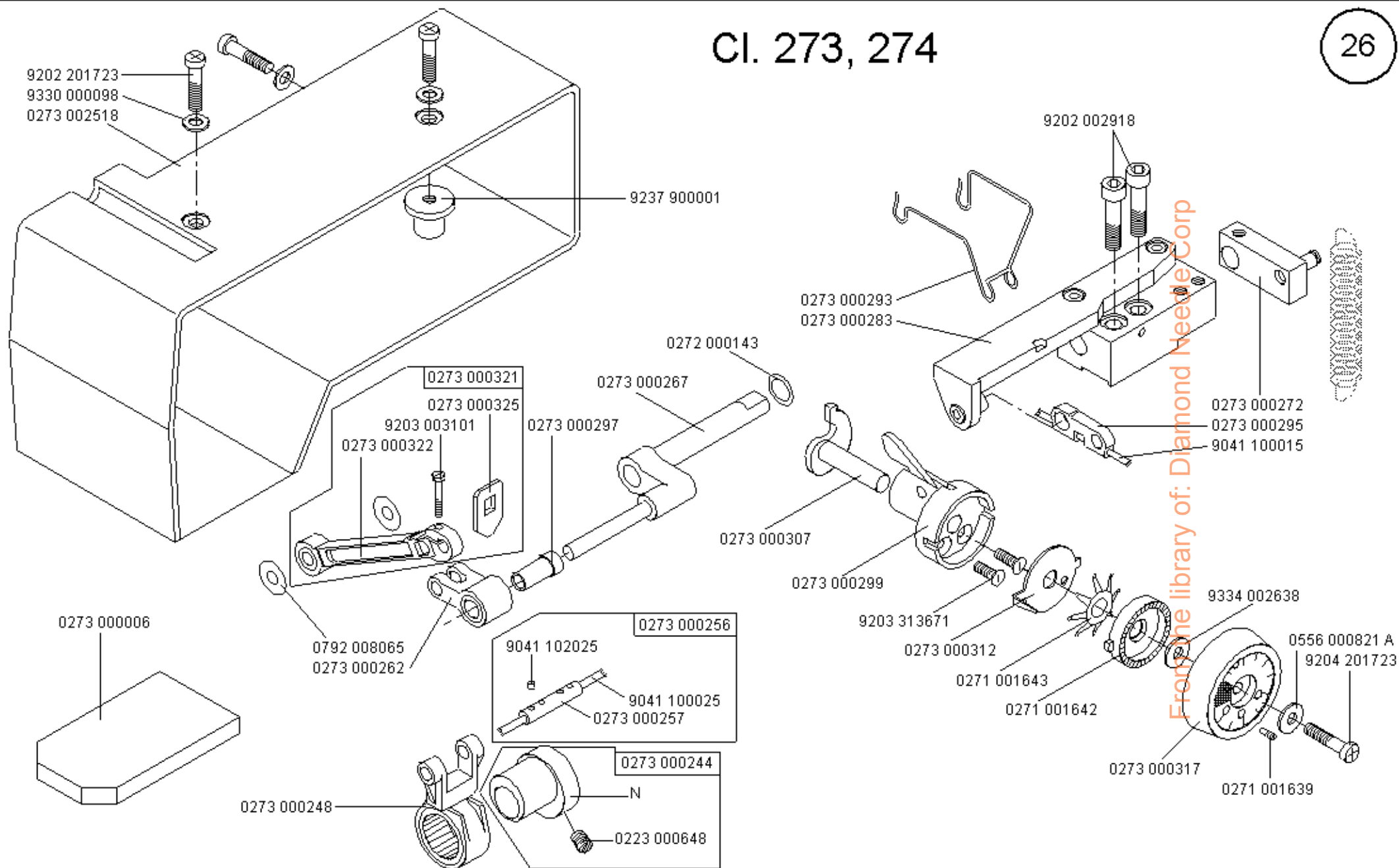
CI. 271, 272, 273, 274

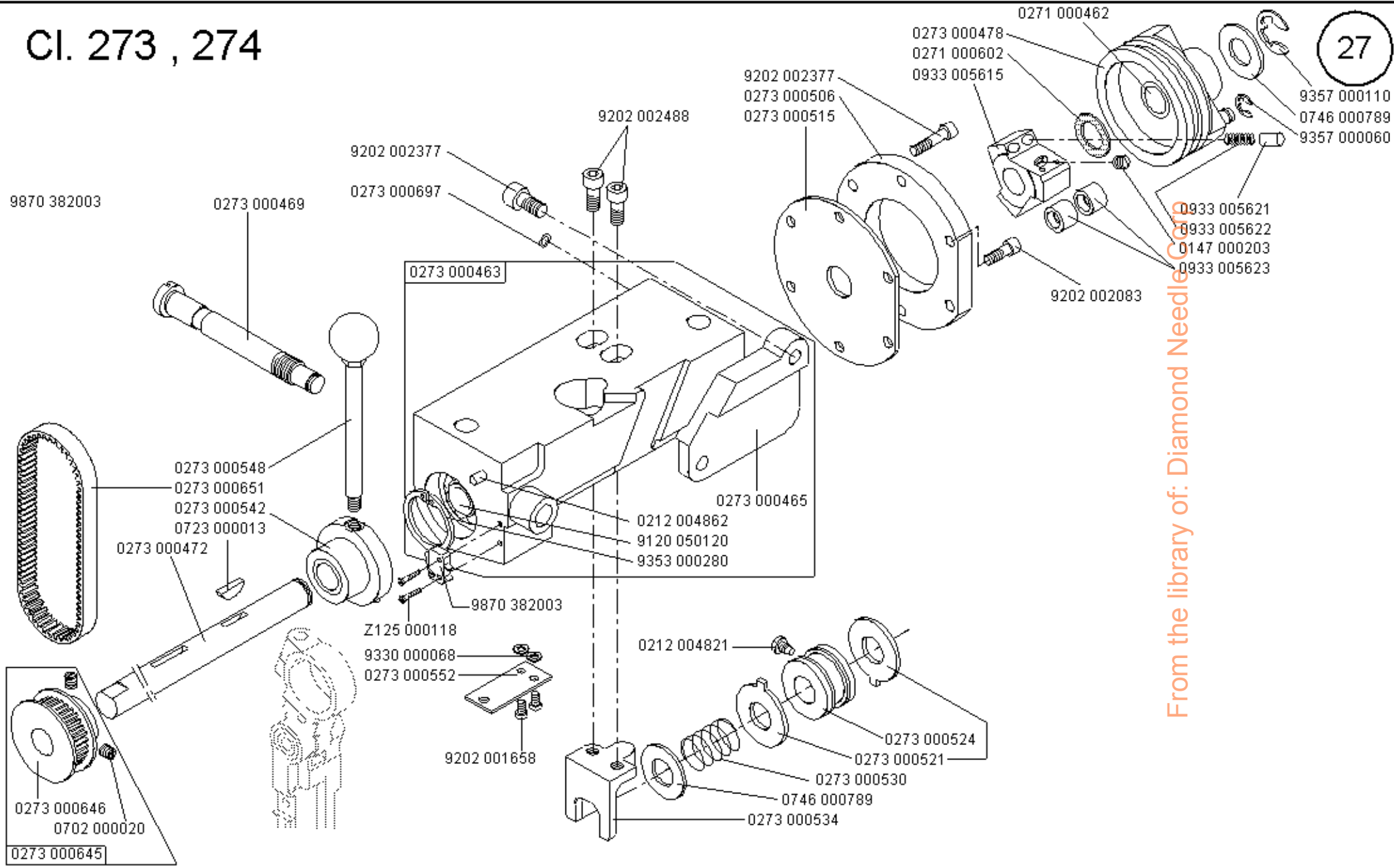
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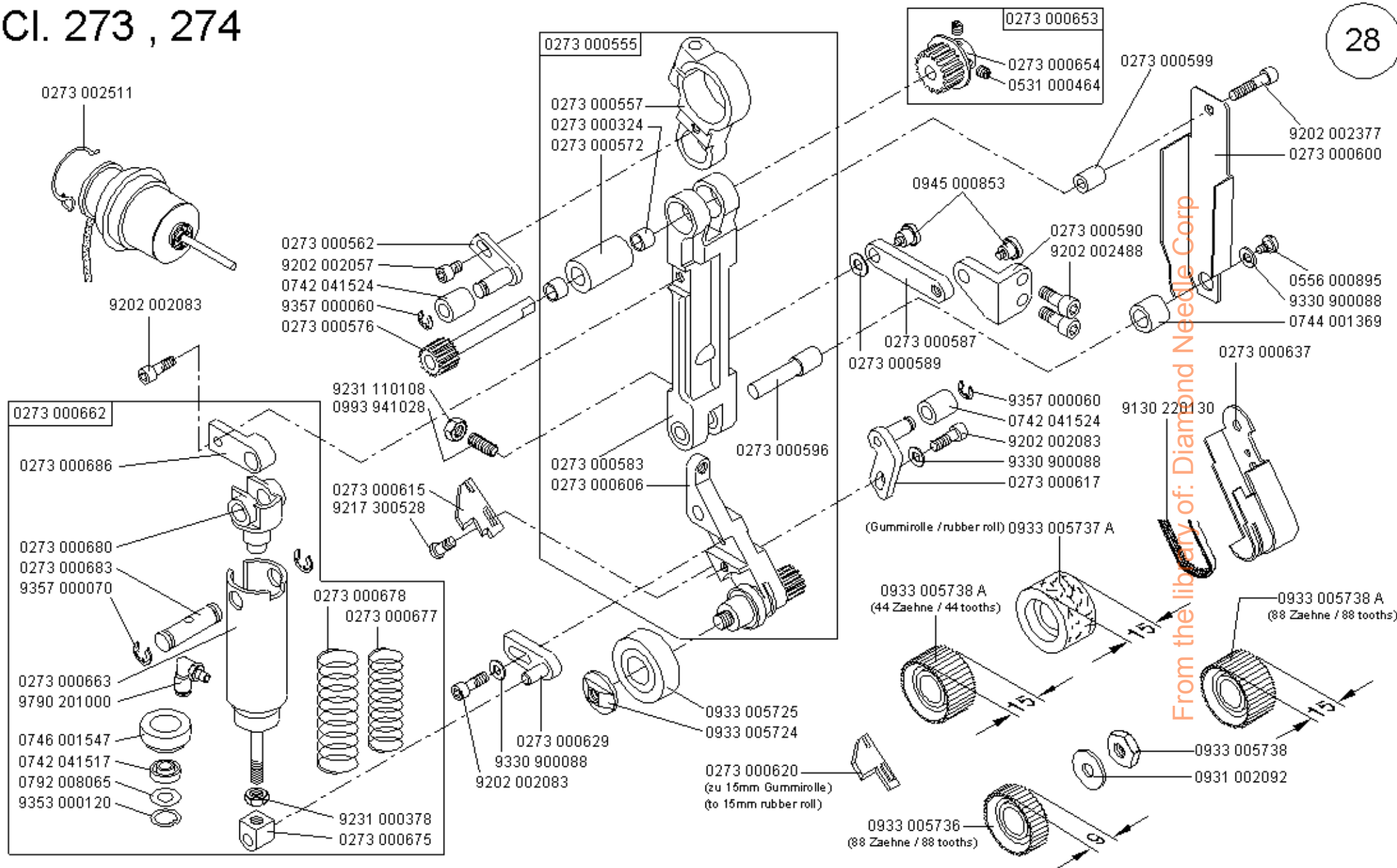


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## Cl. 273, 274







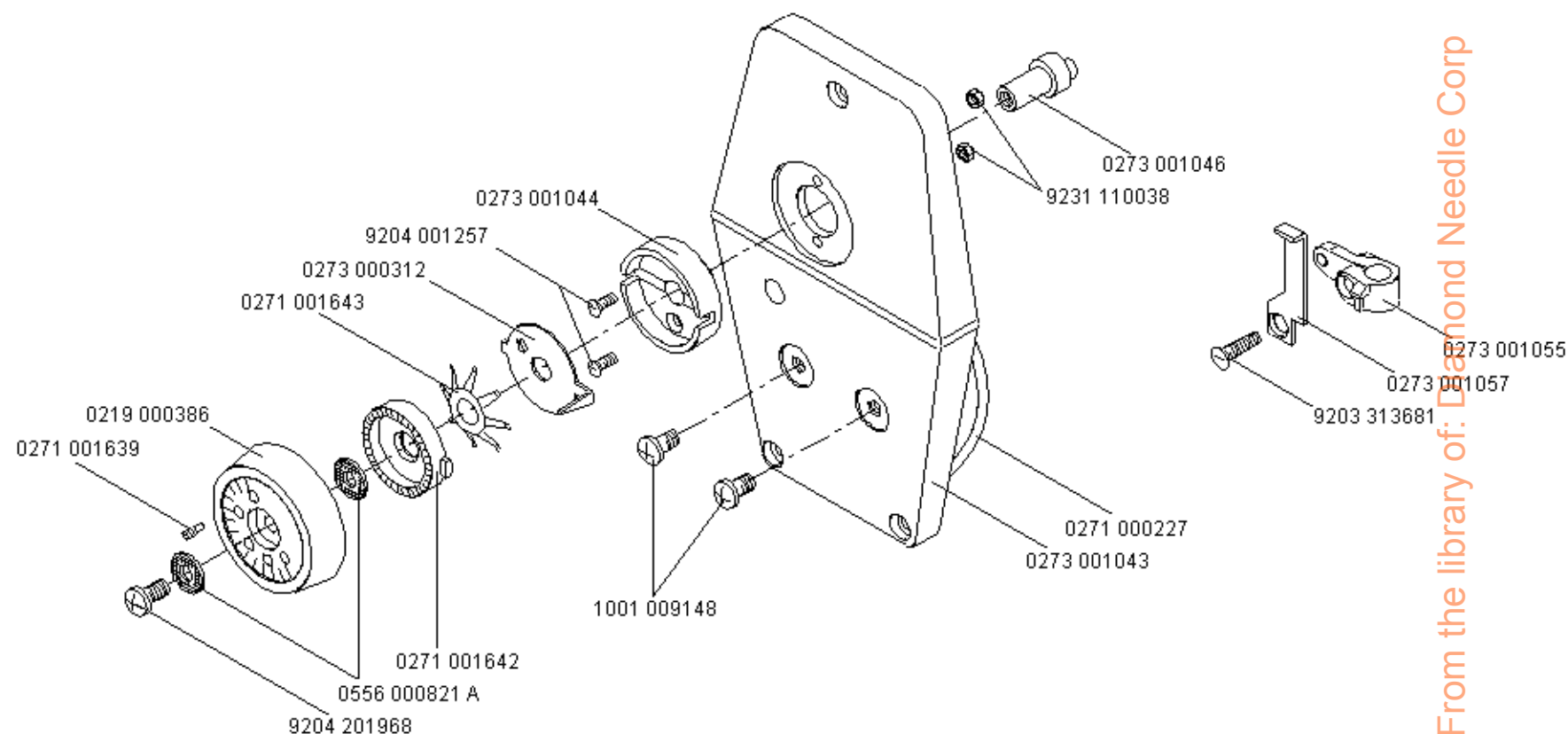
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0273 001041

auf Wunsch  
on request

## Cl. 273

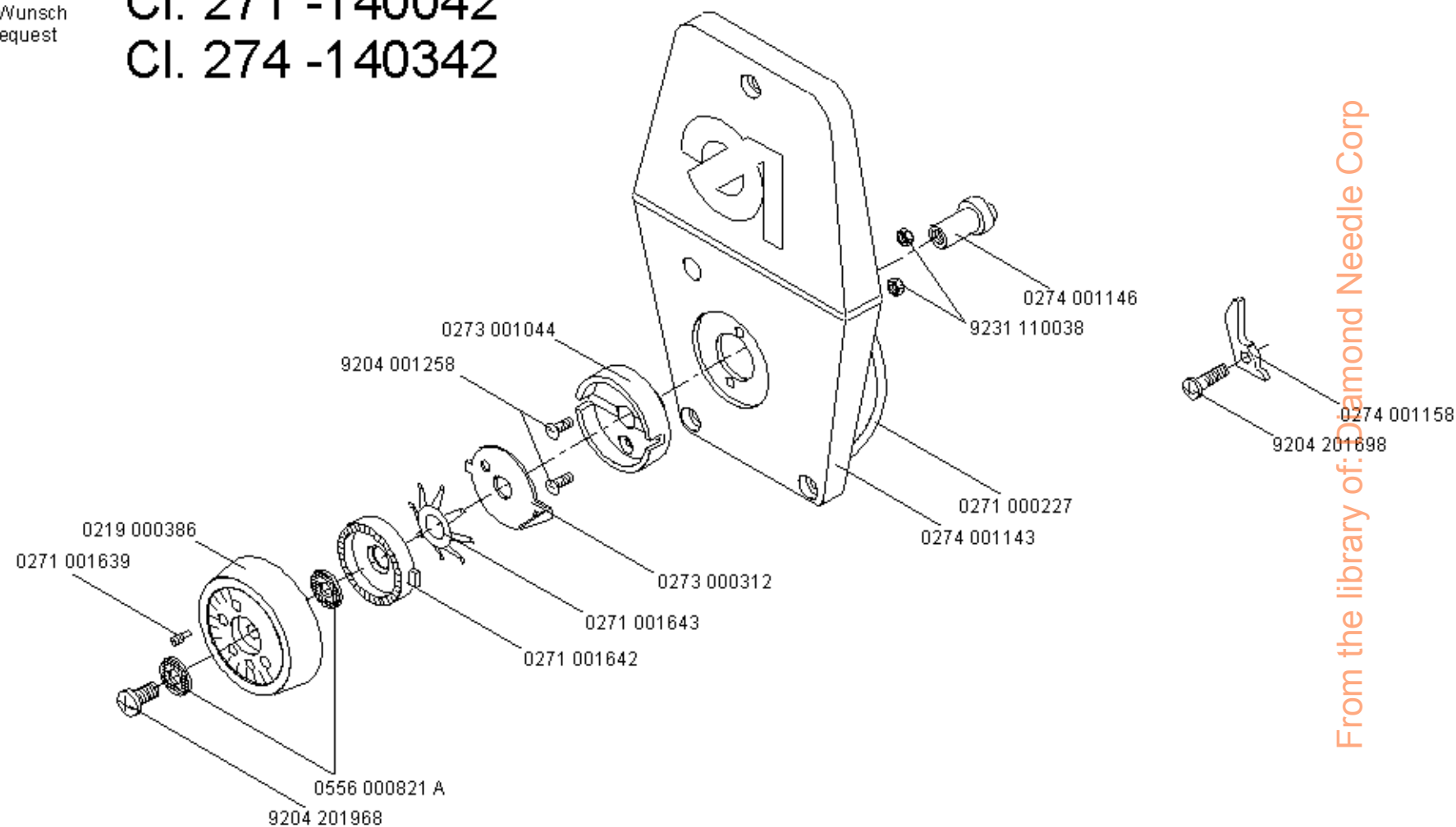


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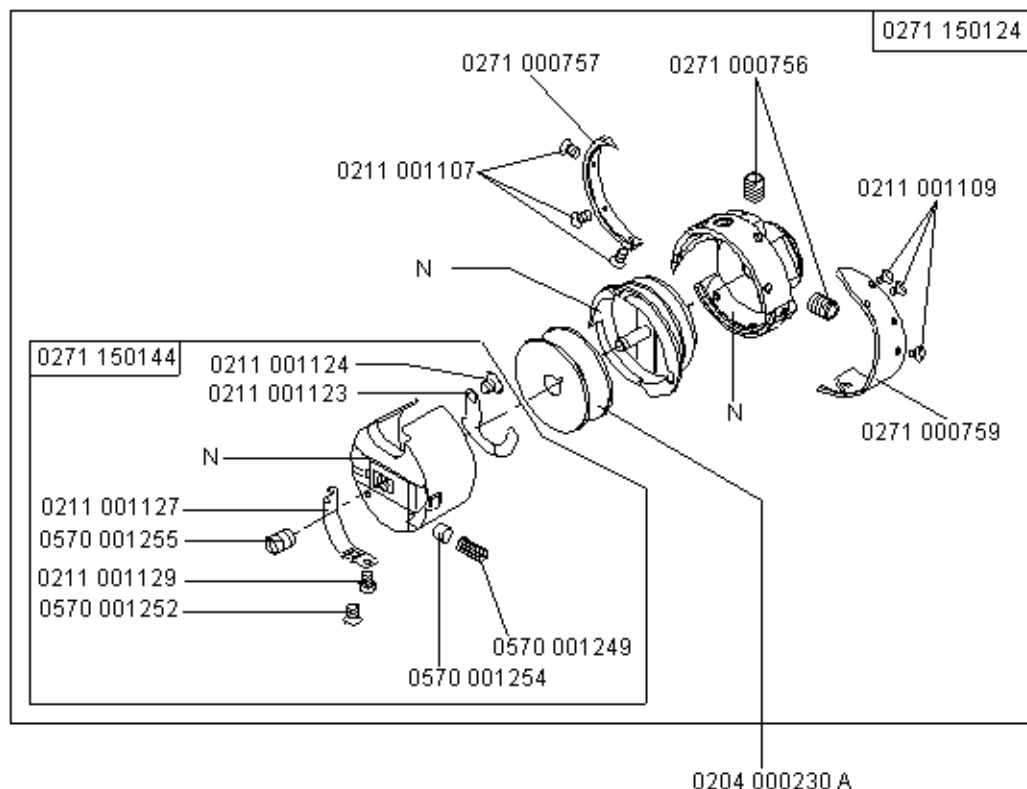
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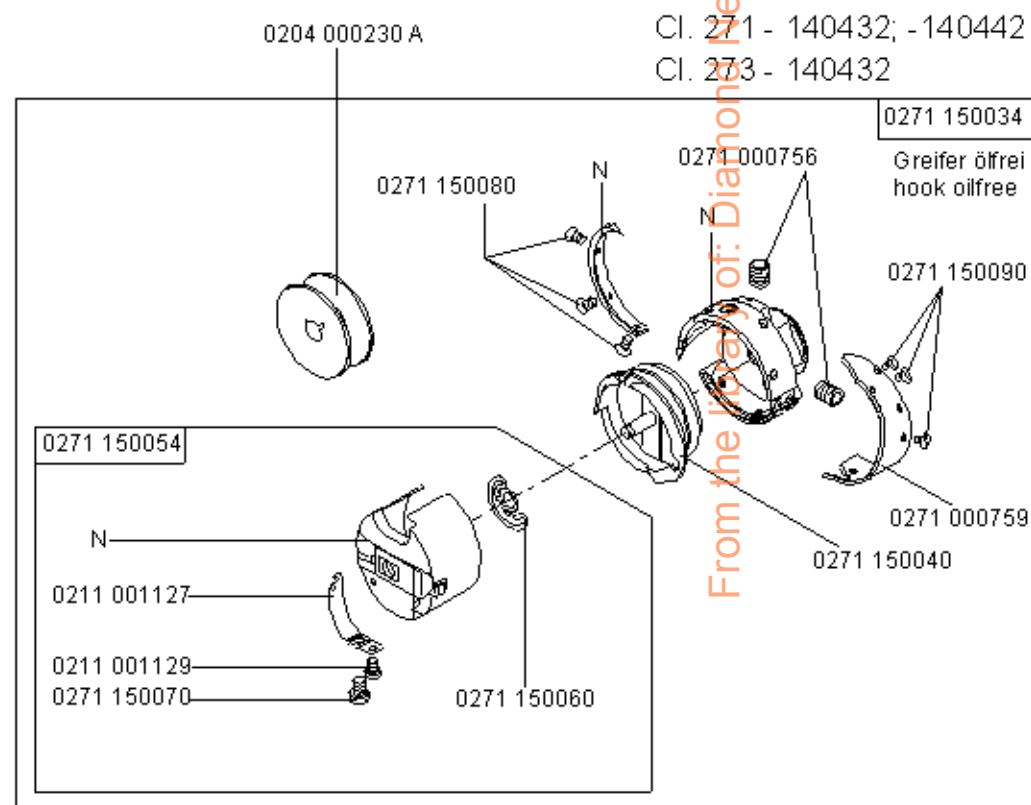
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Cl. 274 -140342



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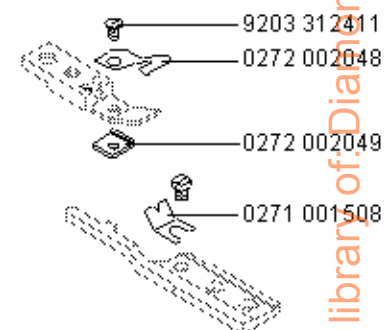
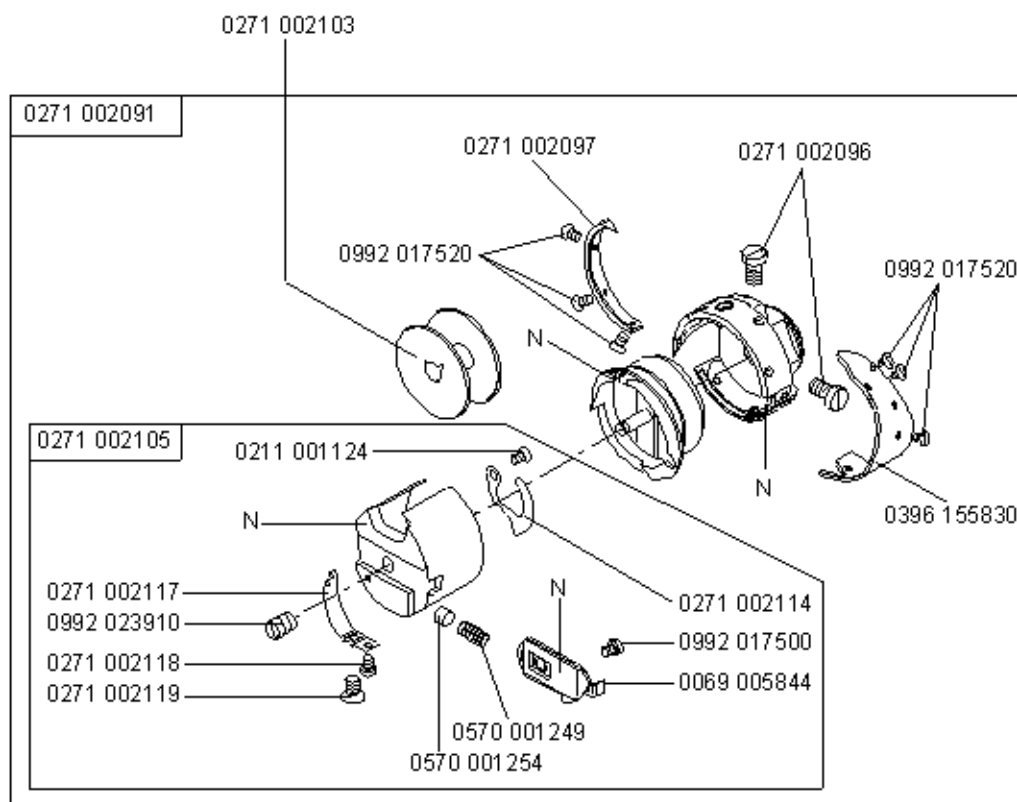


CI. 271 - 140331; -140332; -140341; -140342  
 CI. 272 - 140331; -140332; -140341; -140342; -640642; -74642  
 CI. 273 - 140342  
 CI. 274 - 140342



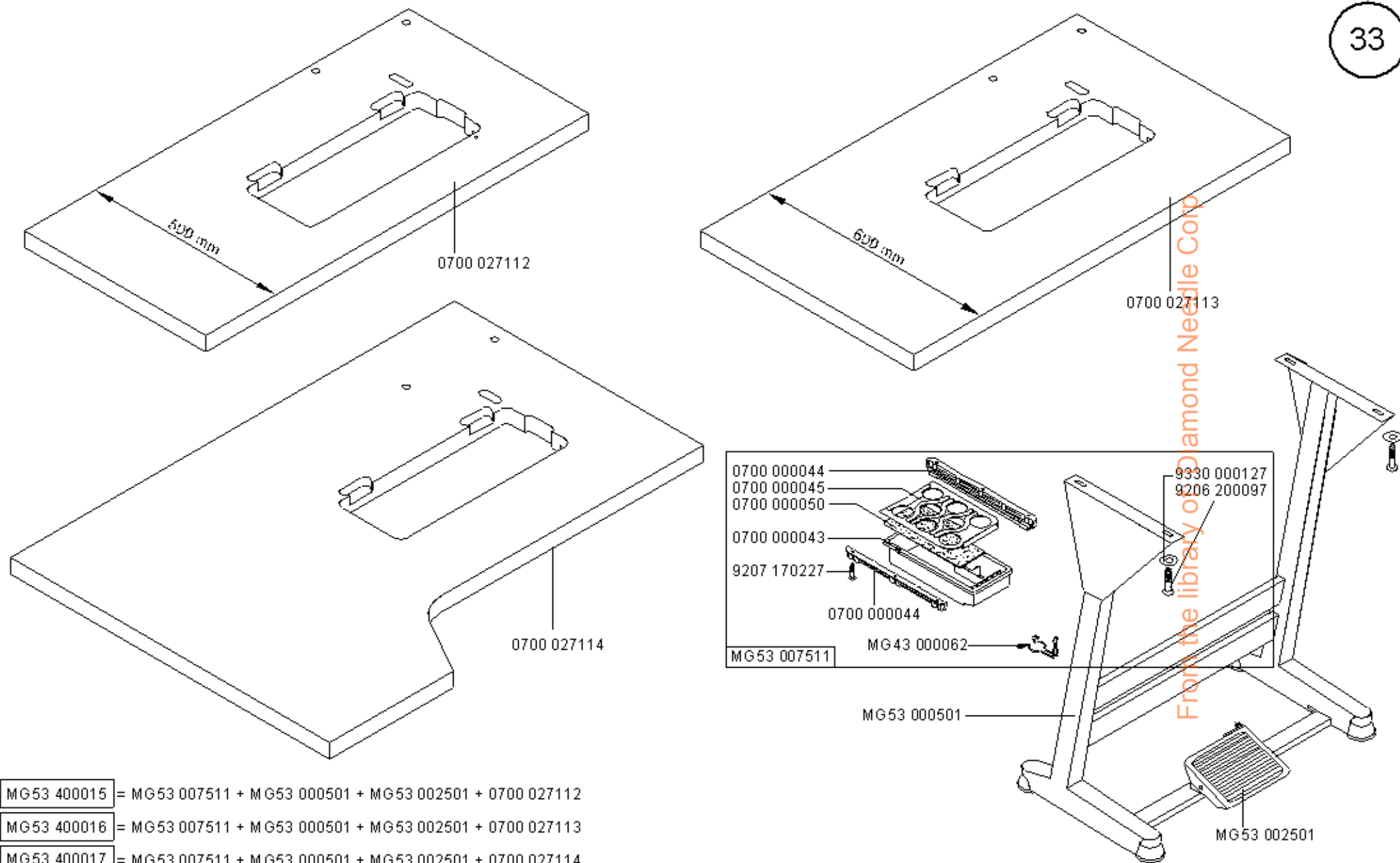
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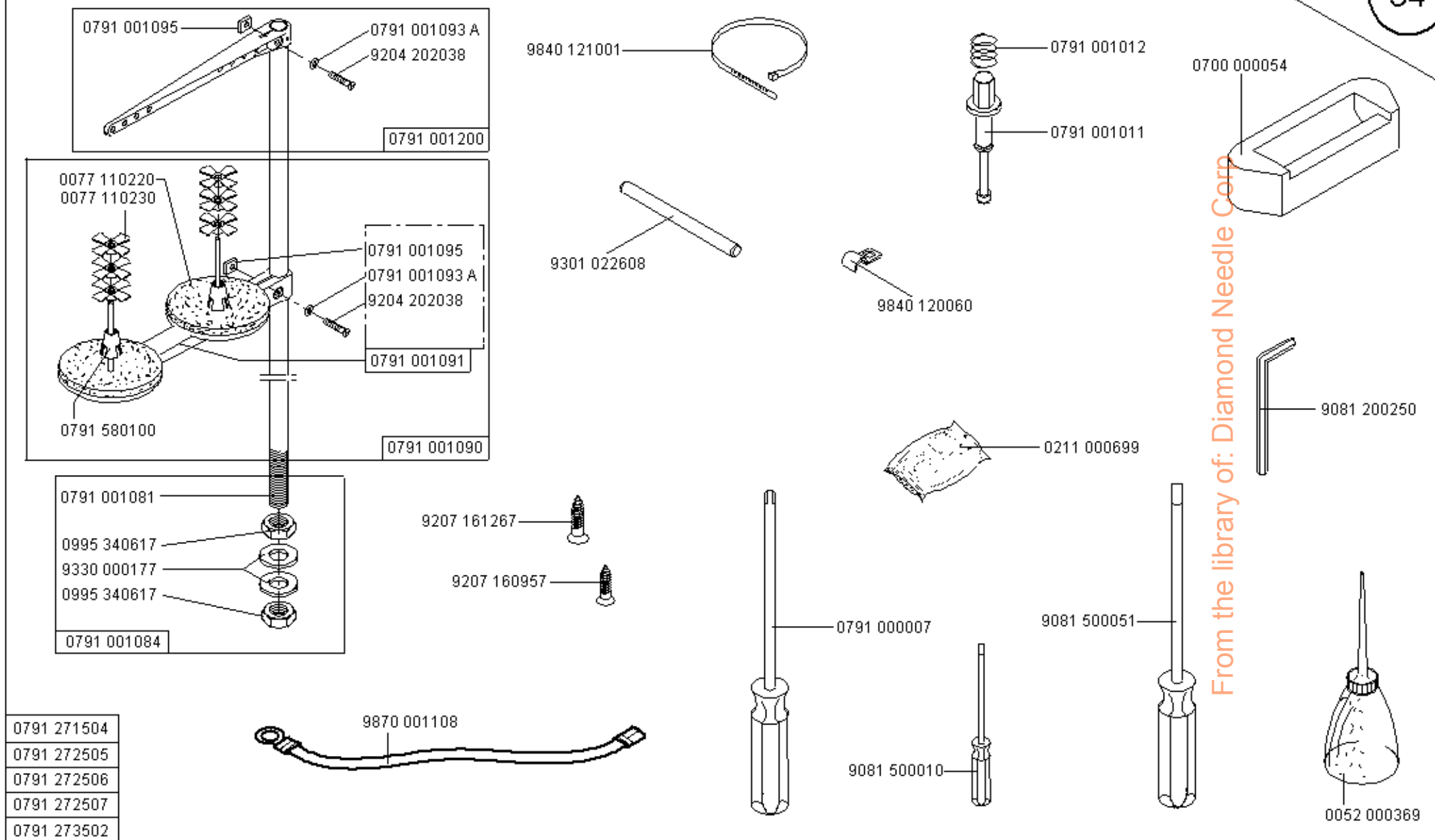
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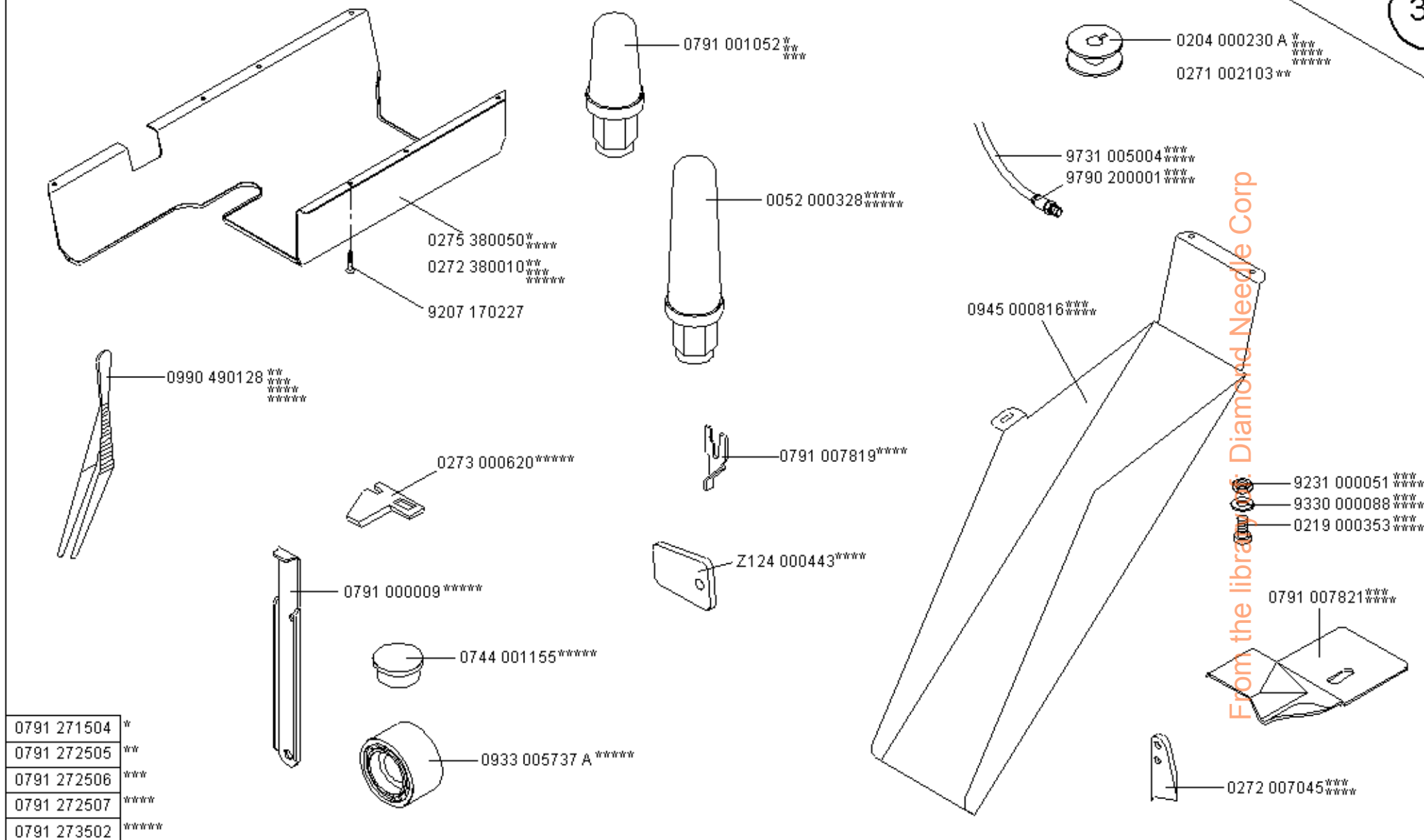
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N- nicht als Einzelteil lieferbar  
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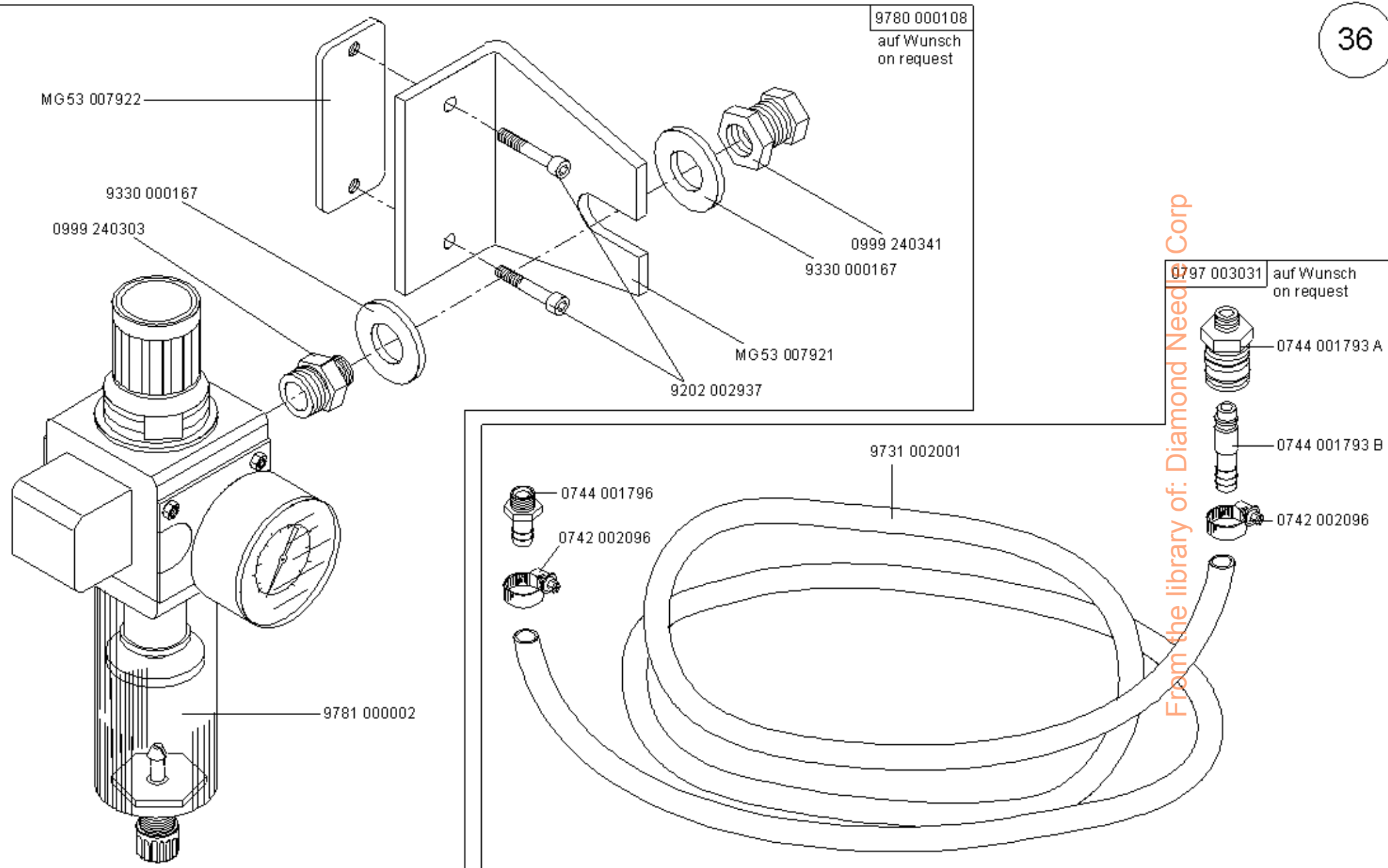


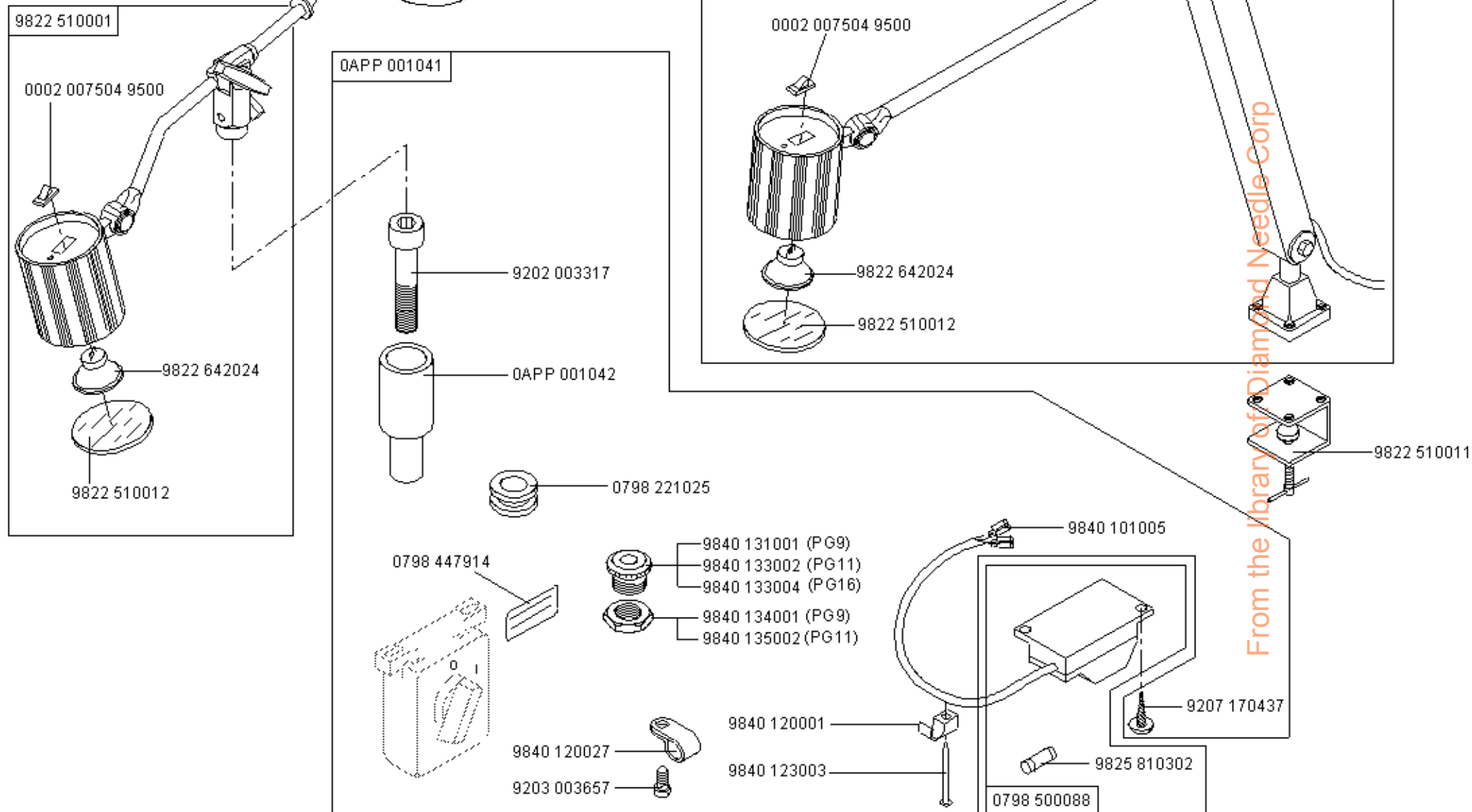


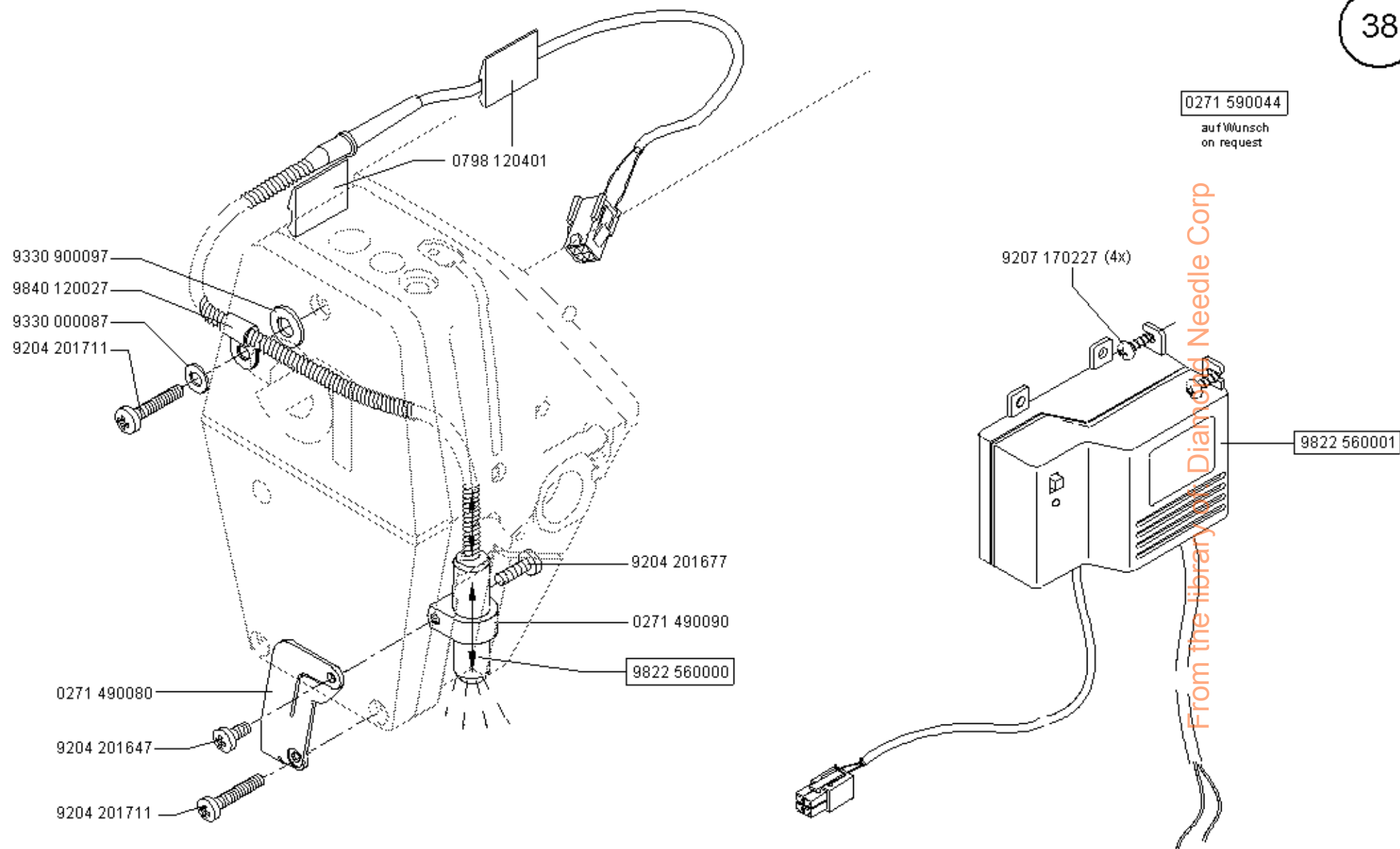
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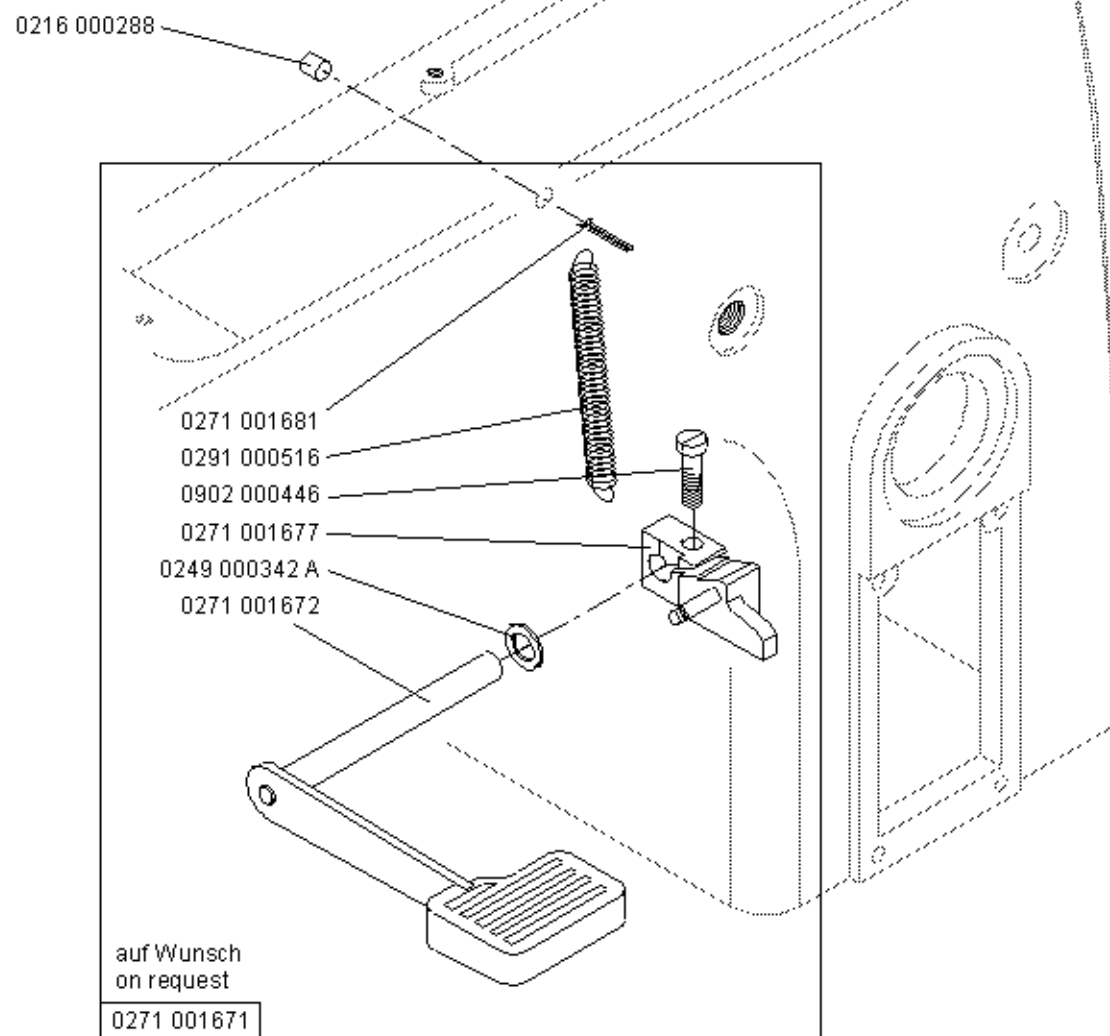




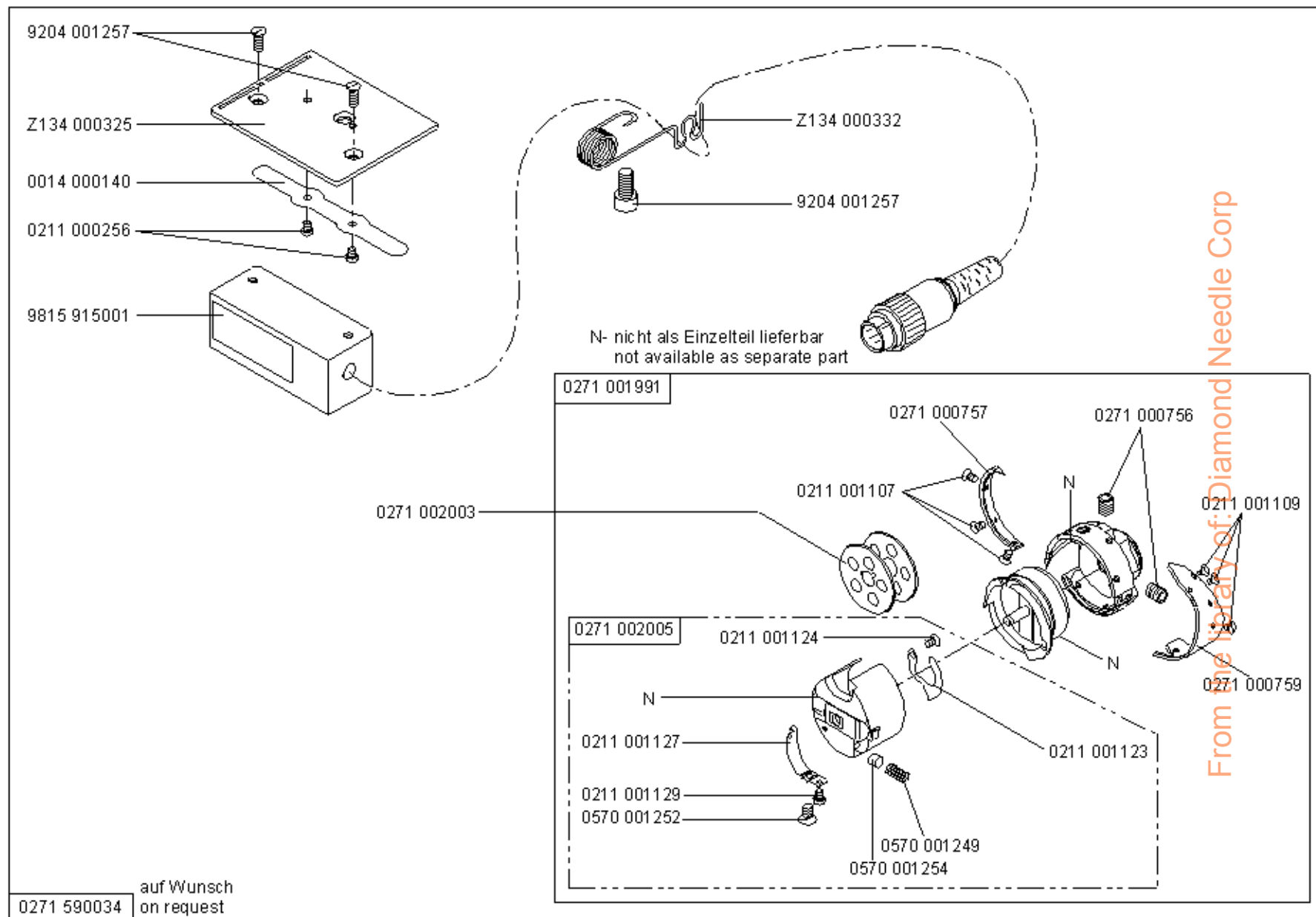


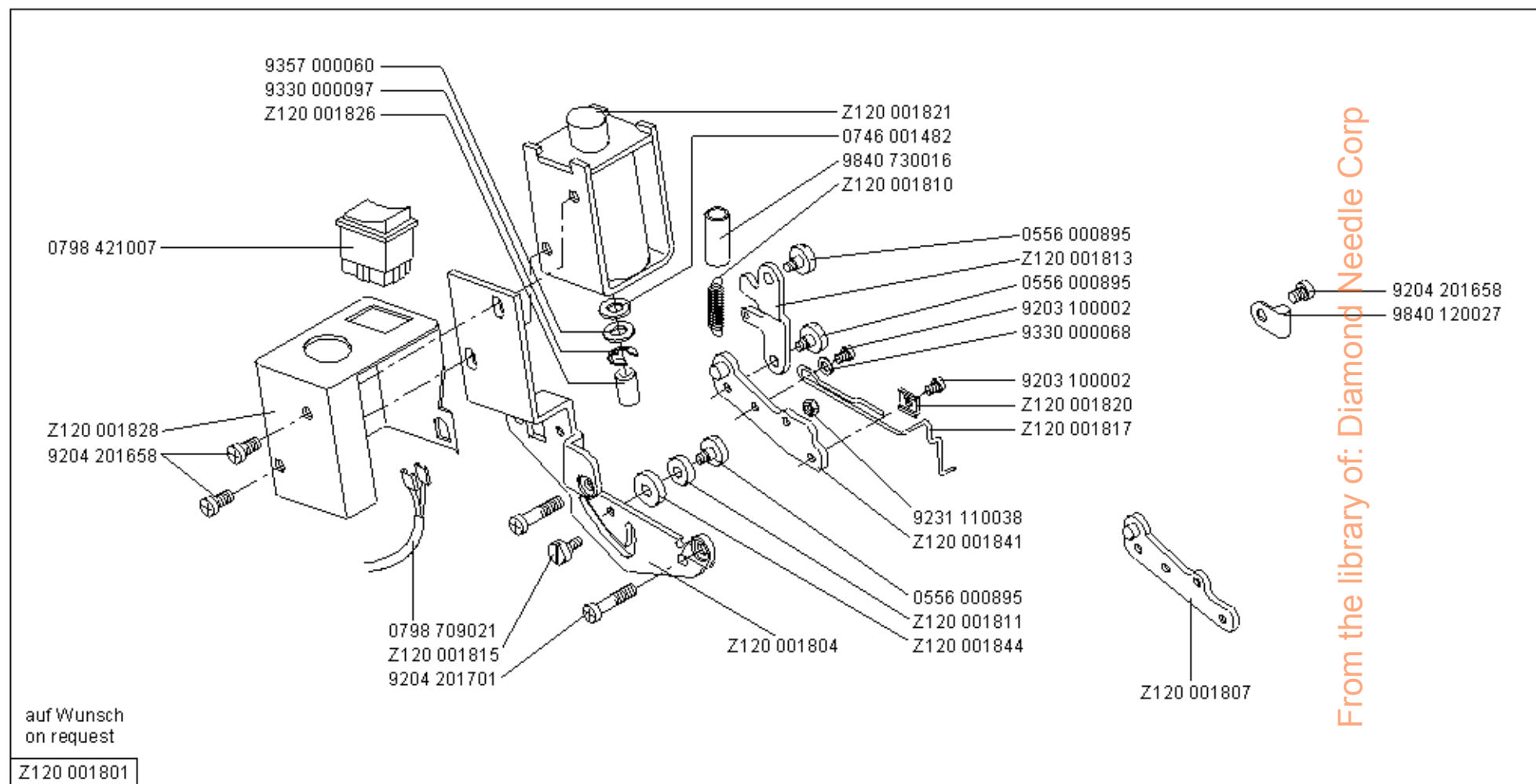






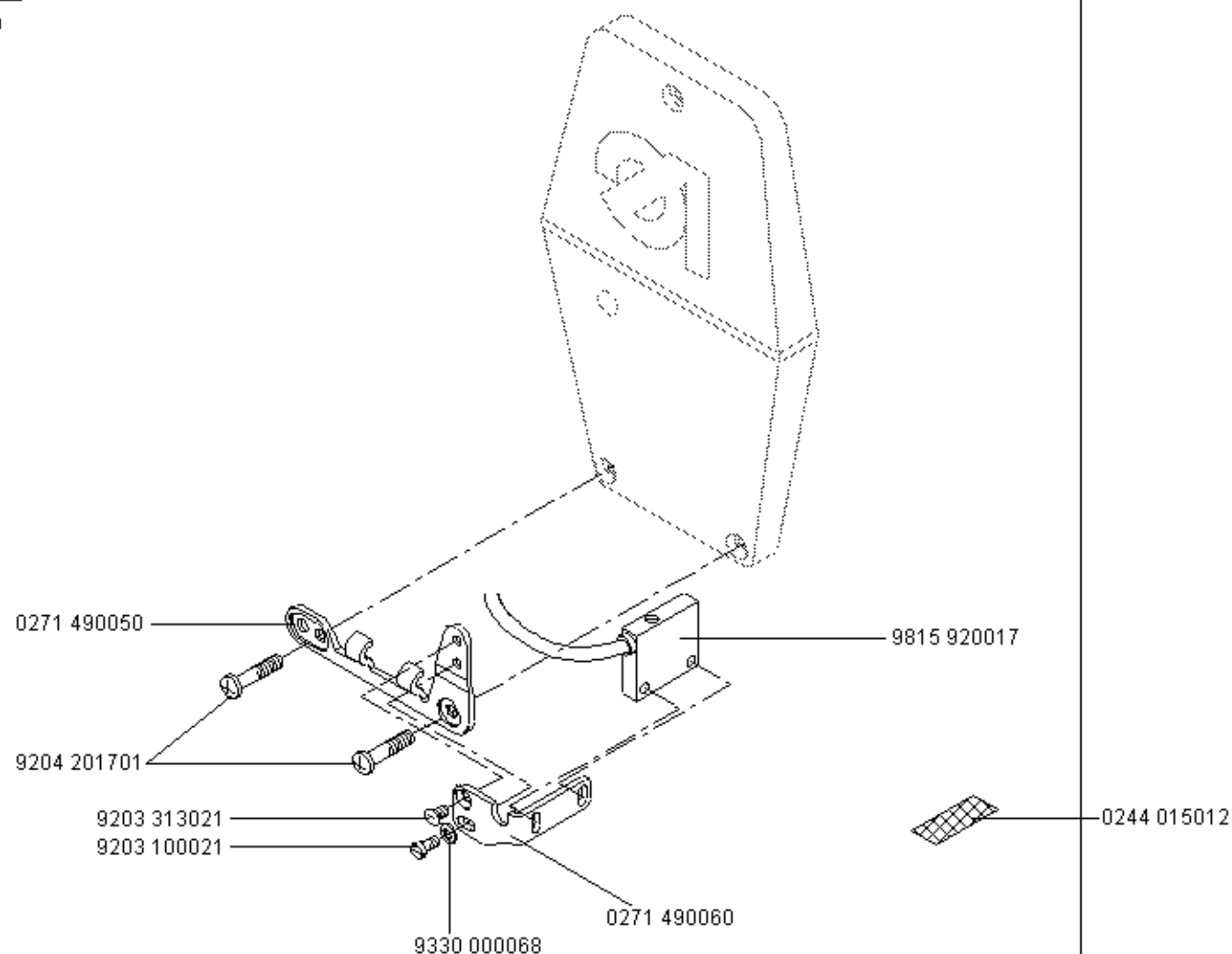
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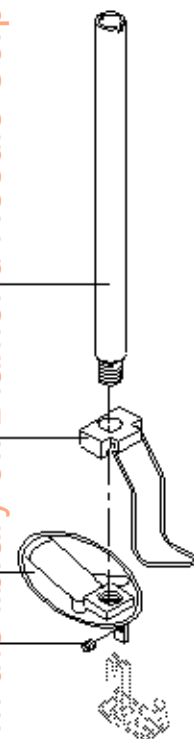
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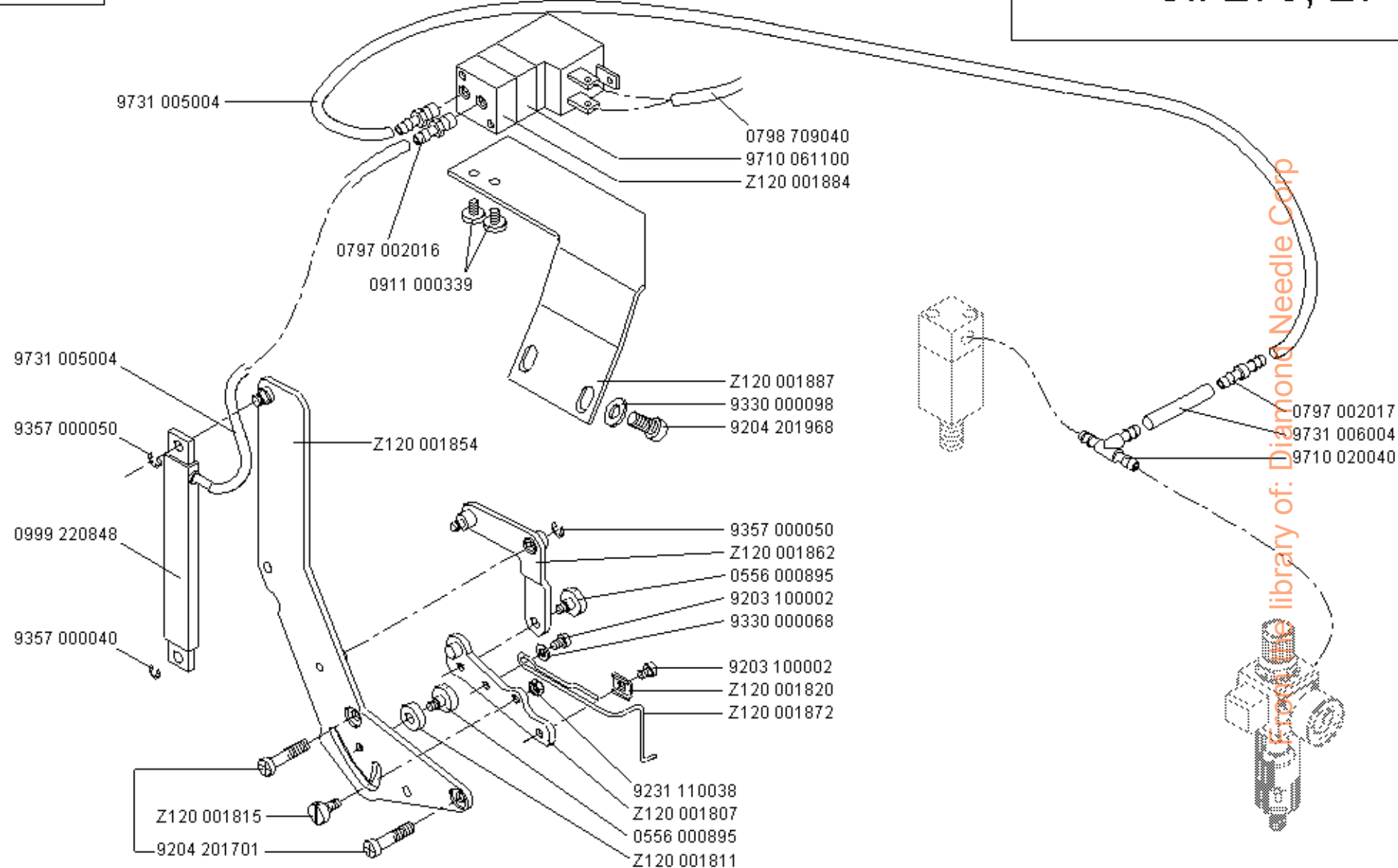
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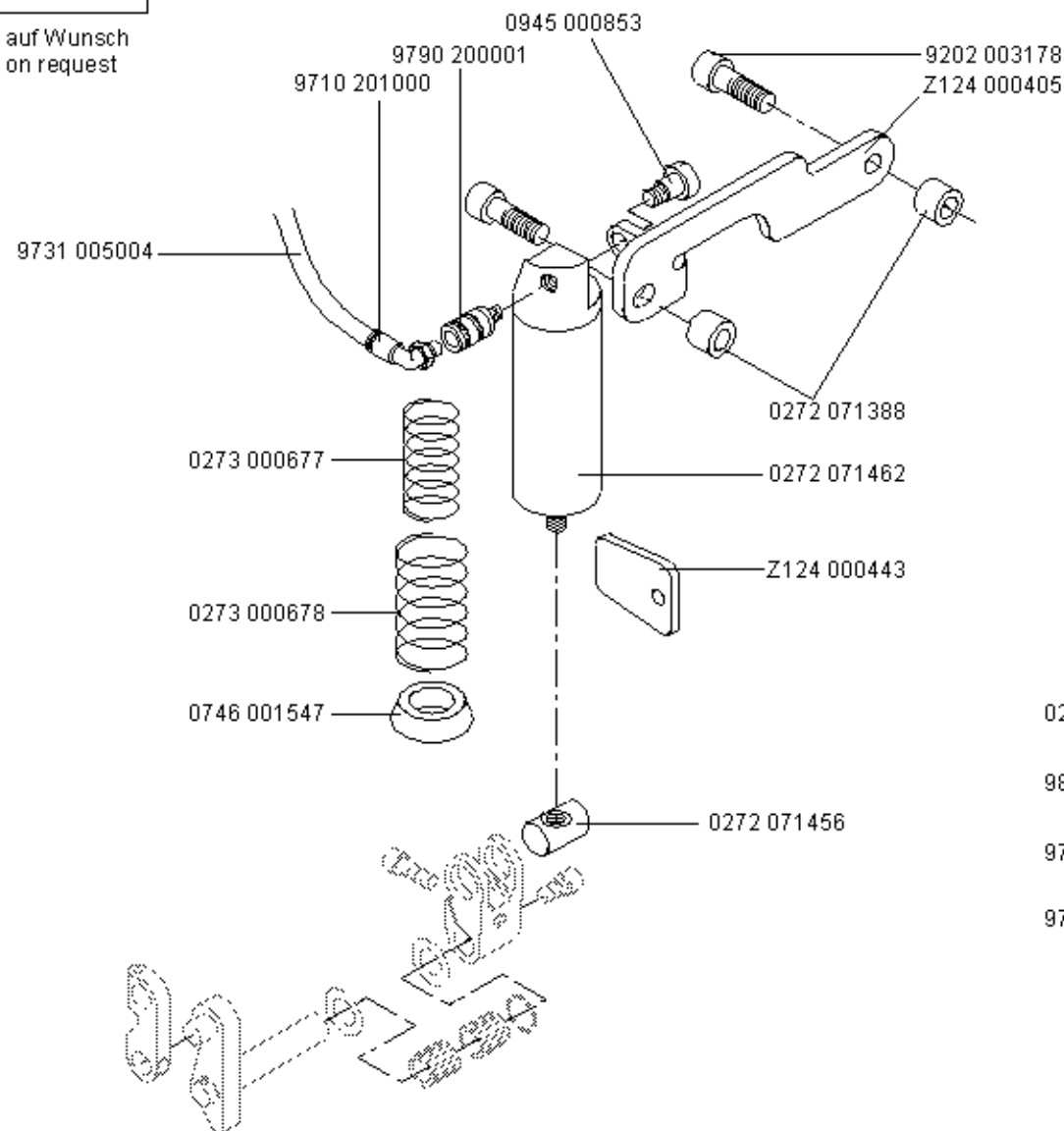






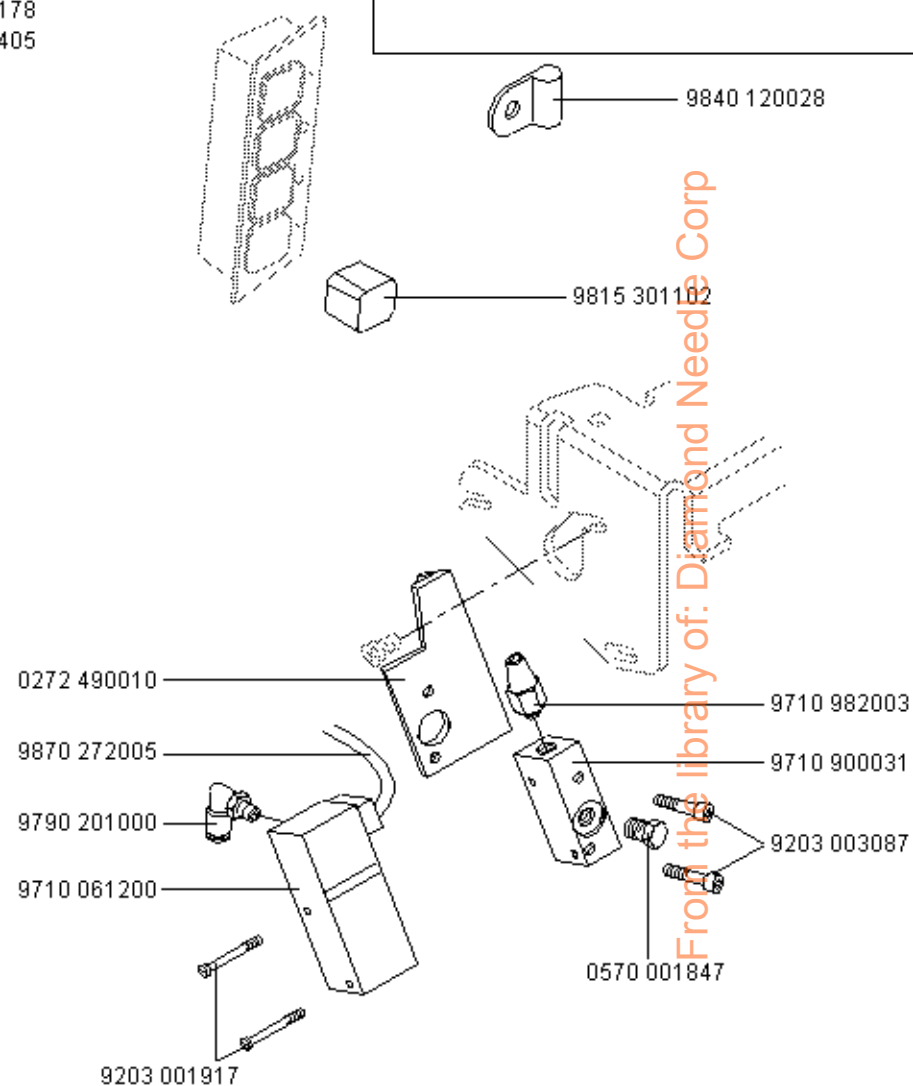
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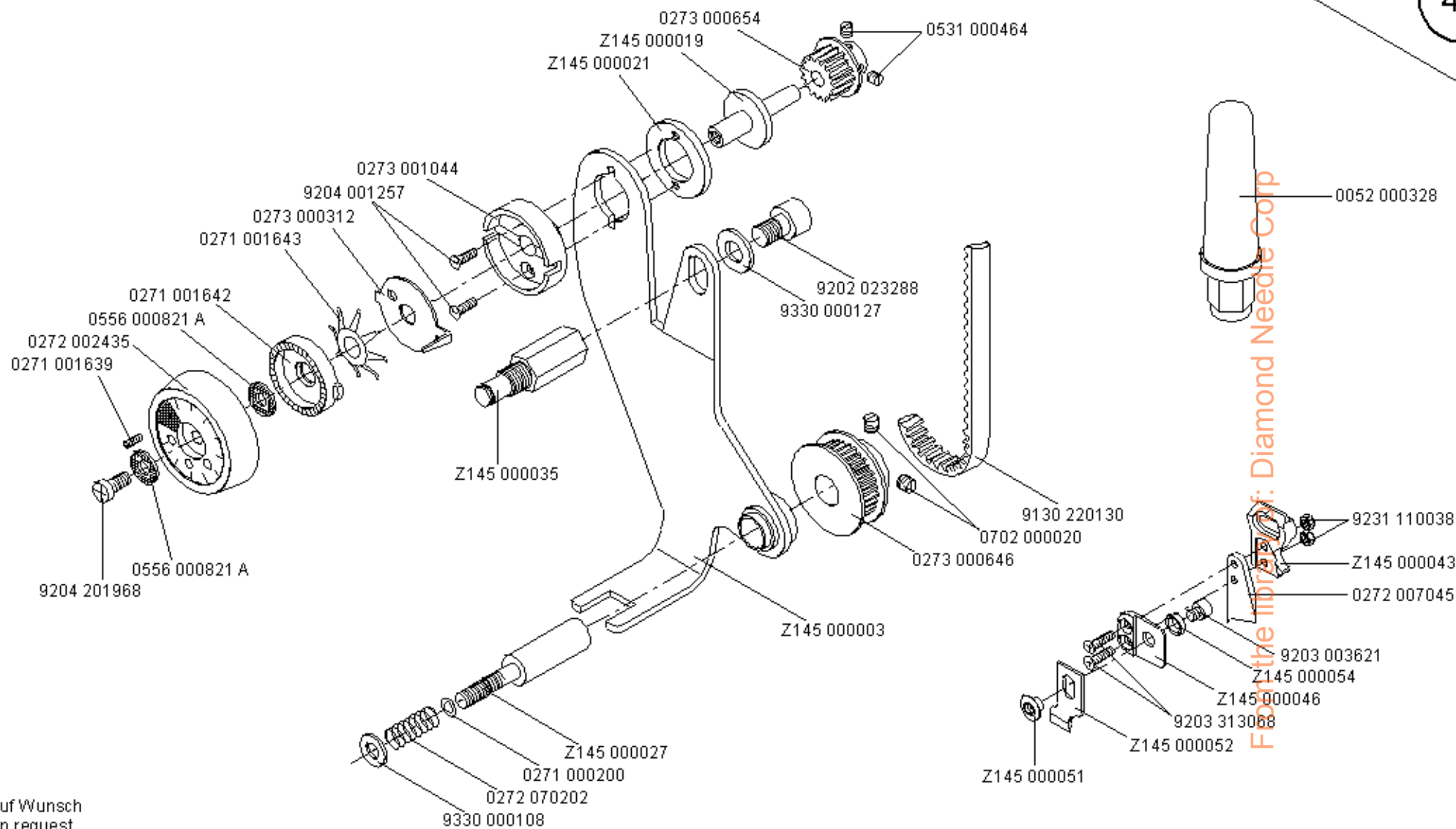


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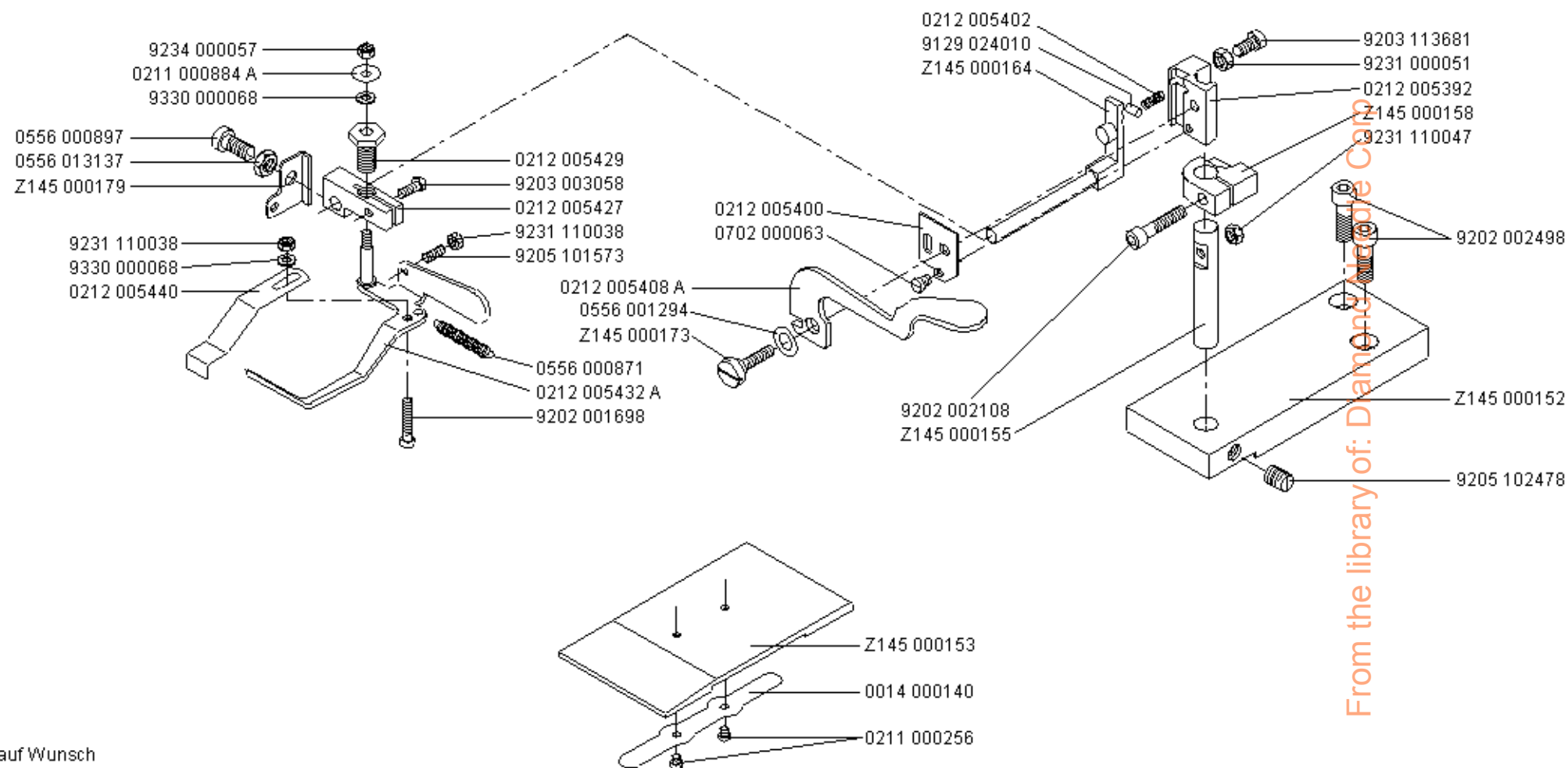


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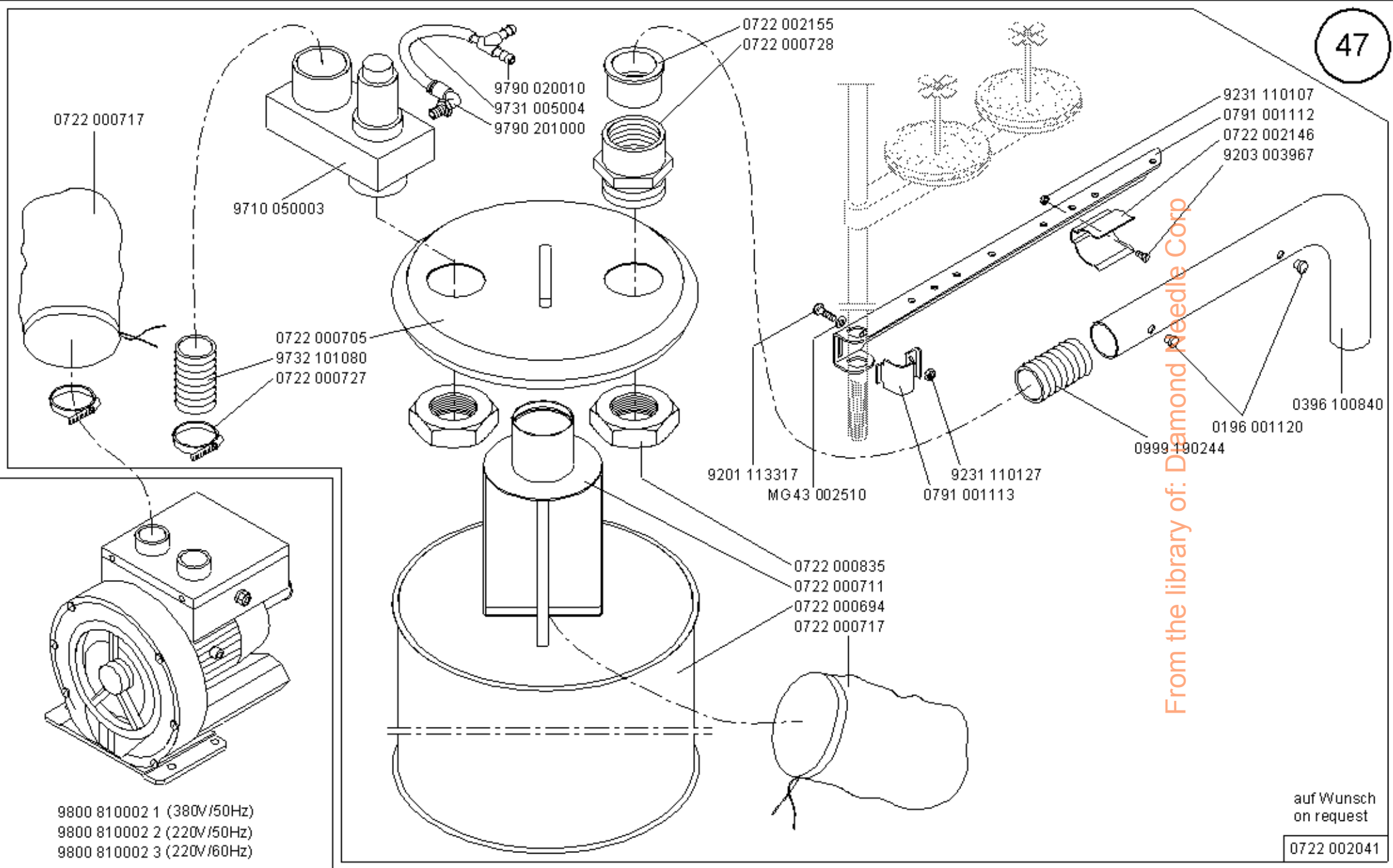
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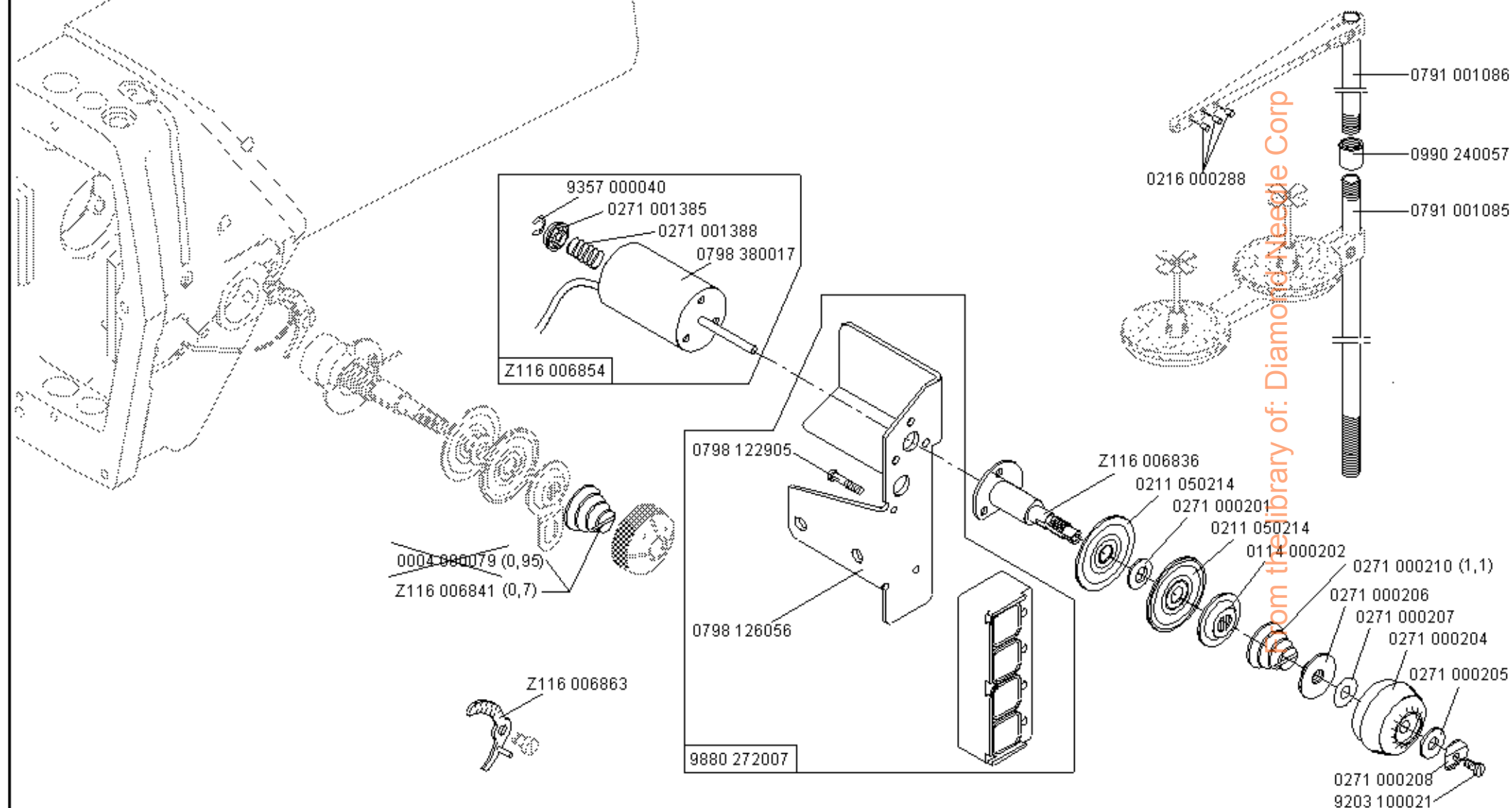
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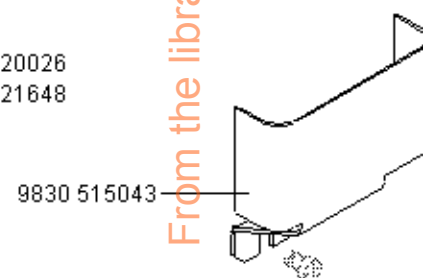
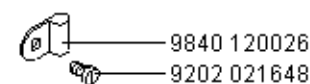
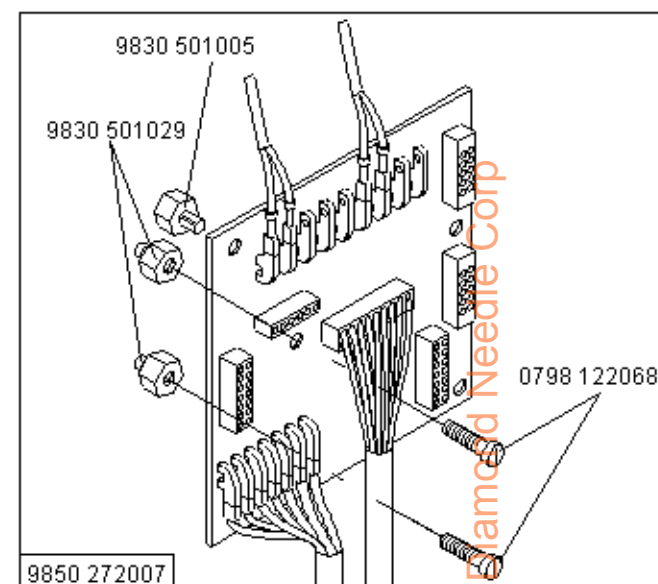
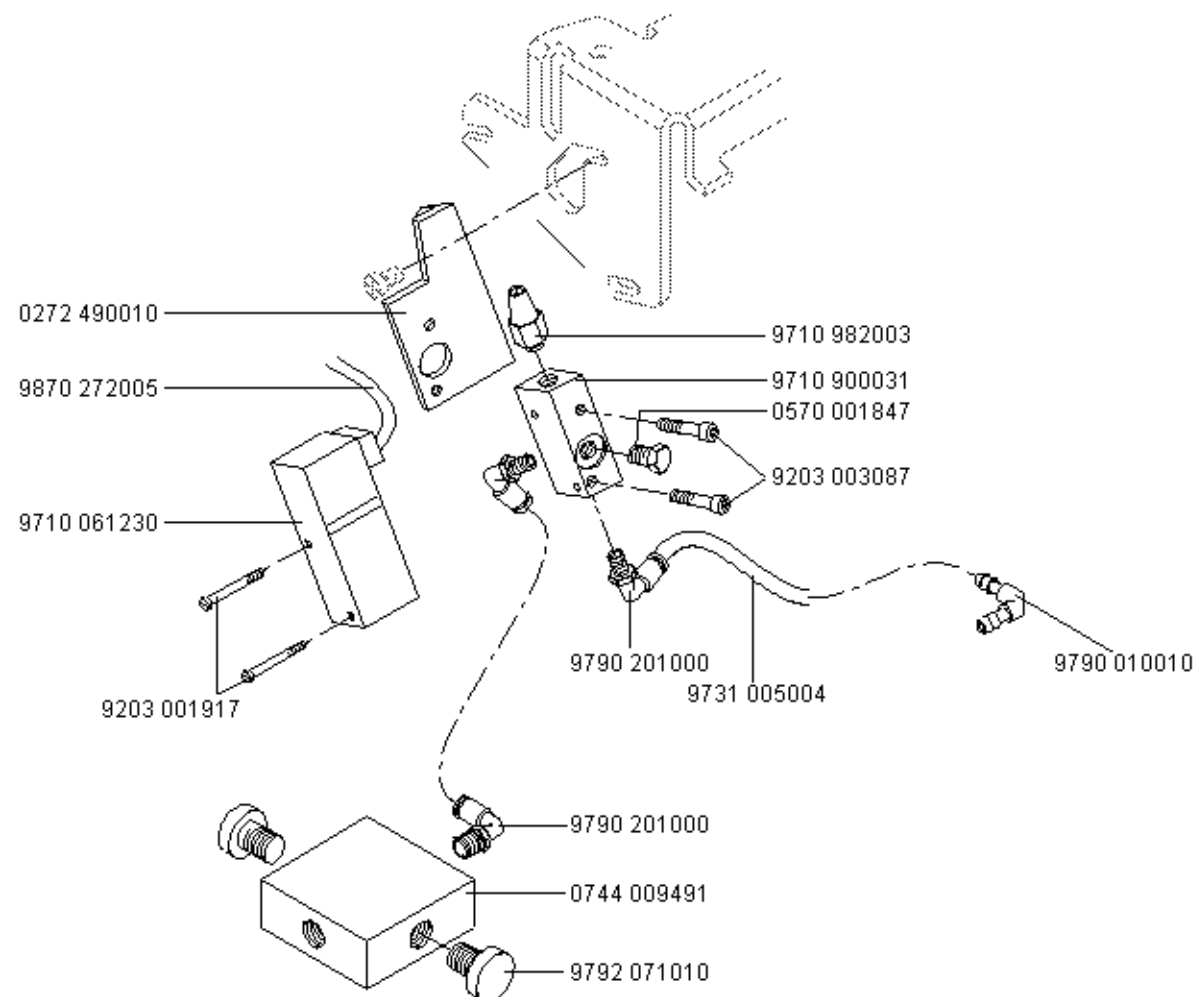
nur für Kl. 272-640642 und -740642; only for 272-640642 and -740642





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| 0272 002437   |
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| 0272 002436   |





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| 0002 007504 9500   | 37             | 0211 000249        | 10             | 0211 000648        | 07             | 0216 000603        | 06                 |
| 0002 008308 3325   | 21             | 0211 000253        | 10             | 0211 000699        | 34             | 0216 001146        | 03                 |
| 0002 008930 0060   | 21             | 0211 000256        | 21, 40, 46     | 0211 000806        | 08             | 0219 000185        | 05                 |
| 0002 008930 0070   | 06             | 0211 000257        | 10             | 0211 000884 A      | 46             | 0219 000193        | 04                 |
| 0002 008930 0090   | 21             | 0211 000299        | 01             | 0211 001107        | 31, 40         | 0219 000321        | 09, 15             |
| 0004 000079        | 03, 21, 49     | 0211 000302 A      | 01             | 0211 001109        | 31, 40         | 0219 000353        | 06, 35             |
| 0014 000140        | 21, 40, 46     | 0211 000305 A      | 01, 02, 20, 23 | 0211 001123        | 31, 40         | 0219 000386        | 29, 30             |
| 0024 000080 A      | 04             | 0211 000306 A      | 01             | 0211 001124        | 19, 31, 32, 40 | 0219 000840        | 04                 |
| 0052 000328        | 35, 45         | 0211 000306 B      | 01             | 0211 001127        | 31, 40         | 0223 000238        | 07, 22             |
| 0052 000369        | 34             | 0211 000316        | 01             | 0211 001129        | 31, 40         | 0223 000245        | 09                 |
| 0069 005844        | 19, 32         | 0211 000331        | 01, 05         | 0211 008285        | 07             | 0223 000450 K      | 04                 |
| 0077 110220        | 34             | 0211 000332        | 01             | 0211 050214        | 03, 21, 49     | 0223 000454        | 04                 |
| 0077 110230        | 34             | 0211 000339        | 01, 14         | 0211 050215        | 03             | 0223 000460 K      | 04                 |
| 0114 000202        | 21, 49         | 0211 000340        | 14             | 0211 054075        | 48             | 0223 000481        | 04                 |
| 0147 000203        | 09, 27         | 0211 000355        | 02             | 0212 000016 B      | 20, 23         | 0223 000484        | 04                 |
| 0171 000248        | 05             | 0211 000376        | 01             | 0212 000059 M3     | 20             | 0223 000486        | 04                 |
| 0196 001120        | 47             | 0211 000381        | 01             | 0212 000102        | 20, 23         | 0223 000646        | 01, 02, 07, 22, 23 |
| 0204 000230 A      | 31, 35         | 0211 000387        | 21             | 0212 000152        | 01             | 0223 000648        | 02, 06, 19, 22, 26 |
| 0211 000003        | 10             | 0211 000390 A      | 01             | 0212 000236        | 14             | 0223 000669        | 09, 21             |
| 0211 000007        | 10             | 0211 000391 A      | 01, 20, 21     | 0212 000627        | 02, 09         | 0223 000937        | 08                 |
| 0211 000013        | 06             | 0211 000394        | 01, 20         | 0212 004821        | 27             | 0224 000700        | 07, 22             |
| 0211 000014        | 08             | 0211 000395        | 01, 20         | 0212 004862        | 27             | 0231 000453        | 20                 |
| 0211 000018        | 07, 22         | 0211 000397 M0     | 01             | 0212 005392        | 46             | 0244 000396        | 06                 |
| 0211 000022        | 07, 22         | 0211 000398        | 01, 20         | 0212 005400        | 46             | 0244 000398        | 06                 |
| 0211 000025        | 07             | 0211 000407        | 01             | 0212 005402        | 46             | 0244 000400        | 06                 |
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| 0211 000043        | 09             | 0211 000420        | 04, 05         | 0212 005427        | 46             | 0244 000403        | 06                 |
| 0211 000045        | 09             | 0211 000422        | 04             | 0212 005429        | 46             | 0244 000404        | 06                 |
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| 0211 000085        | 09, 15, 19, 21 | 0211 000440        | 05             | 0216 000052        | 02             | 0244 000556 A      | 19                 |
| 0211 000088        | 09             | 0211 000459        | 03             | 0216 000070        | 07, 22         | 0244 000558        | 19                 |
| 0211 000106        | 02             | 0211 000506        | 02             | 0216 000131        | 09, 10, 21     | 0244 000559 A      | 19                 |
| 0211 000117        | 02             | 0211 000520        | 06             | 0216 000134        | 10, 21         | 0244 000561        | 19                 |
| 0211 000133        | 02, 09         | 0211 000634        | 07             | 0216 000224        | 03             | 0244 000581 A      | 19                 |
| 0211 000208 M4     | 01, 20         | 0211 000644        | 07             | 0216 000288        | 06, 39, 49     | 0244 000587 A      | 19                 |



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| 0246 000244        | 48          | 0271 000205        | 49             | 0271 000502        | 02          | 0271 001216        | 06          |
| 0246 000466        | 06          | 0271 000206        | 49             | 0271 000516        | 02          | 0271 001217        | 06          |
| 0246 000762        | 14          | 0271 000207        | 49             | 0271 000533        | 09          | 0271 001222        | 06          |
| 0249 000342 A      | 39          | 0271 000208        | 49             | 0271 000573        | 09          | 0271 001232        | 08          |
| 0264 000762        | 10          | 0271 000210        | 49             | 0271 000574        | 09          | 0271 001237        | 08          |
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| 0265 000601        | 09          | 0271 000215        | 03             | 0271 000579        | 09, 21      | 0271 001255        | 09, 11      |
| 0265 000602        | 09          | 0271 000217        | 03             | 0271 000580        | 09, 21      | 0271 001382        | 03          |
| 0265 000753        | 07          | 0271 000222        | 03             | 0271 000592        | 07          | 0271 001383        | 03          |
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| 0271 000011        | 03          | 0271 000227        | 03, 29, 30     | 0271 000597        | 07          | 0271 001385        | 03, 49      |
| 0271 000026        | 01          | 0271 000232        | 03             | 0271 000602        | 07, 27      | 0271 001385 A      | 03          |
| 0271 000027        | 03          | 0271 000236        | 03             | 0271 000604        | 09          | 0271 001388        | 03, 49      |
| 0271 000029        | 01, 03      | 0271 000237        | 03, 21         | 0271 000605        | 09, 21      | 0271 001391        | 03          |
| 0271 000047        | 03          | 0271 000238        | 03, 21         | 0271 000648        | 09          | 0271 001392        | 03          |
| 0271 000054        | 01          | 0271 000242        | 06             | 0271 000651        | 09          | 0271 001397        | 03, 06      |
| 0271 000086        | 48          | 0271 000245        | 06             | 0271 000661        | 04          | 0271 001398        | 03          |
| 0271 000090        | 01          | 0271 000260        | 06             | 0271 000667        | 04          | 0271 001403        | 08          |
| 0271 000095        | 01          | 0271 000262        | 06             | 0271 000672        | 04          | 0271 001410        | 08          |
| 0271 000096        | 01          | 0271 000273        | 06             | 0271 000681        | 04          | 0271 001415        | 08          |
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| 0271 000120        | 01          | 0271 000300        | 06             | 0271 000756        | 31, 40      | 0271 001456        | 08          |
| 0271 000122        | 03          | 0271 000301        | 06             | 0271 000757        | 31, 40      | 0271 001466        | 08, 11      |
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| 0271 000197        | 03          | 0271 000456        | 07             | 0271 001203        | 06          | 0271 001495        | 07, 22      |
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| 0271 001501        | 07                     | 0271 002105        | 19, 32      | 0271 490030        | 16          | 0272 000702        | 09          |
| 0271 001508        | 15, 32                 | 0271 002114        | 19, 32      | 0271 490050        | 42          | 0272 000708        | 15          |
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| 0271 001624        | 12                     | 0271 002119        | 19, 32      | 0271 490090        | 38          | 0272 002048        | 15, 32      |
| 0271 001628        | 12, 48                 | 0271 002121        | 32          | 0271 590024        | 42          | 0272 002049        | 15, 32      |
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| 0271 001635        | 12, 48                 | 0271 100164        | 01          | 0271 590044        | 38          | 0272 002432        | 12, 48      |
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| 0271 001637        | 12, 48                 | 0271 100244        | 03          | 0272 000128        | 14          | 0272 002436        | 12, 48      |
| 0271 001639        | 12, 26, 29, 30, 45, 48 | 0271 100350        | 10          | 0272 000129        | 14          | 0272 002437        | 12, 48      |
| 0271 001642        | 12, 26, 29, 30, 45, 48 | 0271 100360        | 10          | 0272 000135        | 14          | 0272 007042        | 20          |
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| 0271 001654        | 12                     | 0271 120070        | 05          | 0272 000138        | 14          | 0272 070019        | 20, 23      |
| 0271 001663        | 12                     | 0271 120080        | 05          | 0272 000138 A      | 14          | 0272 070032        | 20, 23      |
| 0271 001667        | 12, 48                 | 0271 120133        | 01          | 0272 000138 B      | 14          | 0272 070068        | 20          |
| 0271 001671        | 39                     | 0271 130253        | 05          | 0272 000138 C      | 14          | 0272 070103        | 20          |
| 0271 001672        | 39                     | 0271 130260        | 05          | 0272 000141        | 14          | 0272 070115        | 20          |
| 0271 001677        | 39                     | 0271 130280        | 05          | 0272 000143        | 14, 26      | 0272 070117        | 20          |
| 0271 001681        | 39                     | 0271 130290        | 05          | 0272 000146        | 14          | 0272 070123        | 20          |
| 0271 001742        | 11                     | 0271 130294        | 05          | 0272 000151        | 14          | 0272 070124        | 20          |
| 0271 001746        | 11                     | 0271 130310        | 05          | 0272 000156        | 14          | 0272 070126        | 20          |
| 0271 001747        | 11                     | 0271 150034        | 31          | 0272 000157        | 14          | 0272 070135        | 20          |
| 0271 001754        | 11                     | 0271 150040        | 31          | 0272 000191        | 14          | 0272 070144        | 20          |
| 0271 001755        | 11                     | 0271 150054        | 31          | 0272 000193        | 14          | 0272 070153        | 20          |
| 0271 001763        | 11                     | 0271 150060        | 31          | 0272 000196        | 14          | 0272 070162        | 20          |
| 0271 001764        | 11                     | 0271 150070        | 31          | 0272 000202        | 14          | 0272 070166        | 20          |
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| 0271 002003        | 40                     | 0271 150144        | 31          | 0272 000235        | 15          | 0272 070198        | 20          |
| 0271 002005        | 40                     | 0271 150173        | 18          | 0272 000237        | 15          | 0272 070202        | 20, 45      |
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| 0271 002096        | 19, 32                 | 0271 380010        | 16          | 0272 000613        | 15          | 0272 070207        | 20          |
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| 0272 070219        | 20          | 0272 076159        | 22                 | 0273 000506        | 27          | 0273 000683        | 28                     |                    |             |
| 0272 070222        | 20          | 0272 076279        | 22                 | 0273 000515        | 27          | 0273 000686        | 28                     |                    |             |
| 0272 070225        | 20          | 0272 076374        | 24                 | 0273 000521        | 27          | 0273 000697        | 27                     |                    |             |
| 0272 070233        | 20          | 0272 076375        | 24                 | 0273 000524        | 27          | 0273 001041        | 29                     |                    |             |
| 0272 070294        | 21          | 0272 100010        | 48                 | 0273 000530        | 27          | 0273 001043        | 29                     |                    |             |
| 0272 070306        | 21          | 0272 100100        | 03                 | 0273 000534        | 27          | 0273 001044        | 29, 30, 45             |                    |             |
| 0272 070342        | 21          | 0272 380010        | 35                 | 0273 000542        | 27          | 0273 001046        | 29                     |                    |             |
| 0272 070353        | 21          | 0272 490010        | 25, 44, 50         | 0273 000548        | 27          | 0273 001055        | 29                     |                    |             |
| 0272 070369        | 21          | 0273 000006        | 26                 | 0273 000552        | 27          | 0273 001057        | 29                     |                    |             |
| 0272 070401        | 21          | 0273 000163        | 05                 | 0273 000555        | 28          | 0273 002511        | 28                     |                    |             |
| 0272 070455        | 20          | 0273 000180        | 05                 | 0273 000557        | 28          | 0273 002518        | 26                     |                    |             |
| 0272 070458        | 20          | 0273 000244        | 26                 | 0273 000562        | 28          | 0273 130010        | 05                     |                    |             |
| 0272 070877        | 21          | 0273 000248        | 26                 | 0273 000572        | 28          | 0274 000193        | 14                     |                    |             |
| 0272 070878        | 21          | 0273 000256        | 26                 | 0273 000576        | 28          | 0274 001141        | 30                     |                    |             |
| 0272 070895        | 21          | 0273 000257        | 26                 | 0273 000583        | 28          | 0274 001143        | 30                     |                    |             |
| 0272 070898        | 21          | 0273 000262        | 26                 | 0273 000587        | 28          | 0274 001146        | 30                     |                    |             |
| 0272 070902        | 21          | 0273 000267        | 26                 | 0273 000589        | 28          | 0274 001158        | 30                     |                    |             |
| 0272 071044        | 21          | 0273 000269        | 48                 | 0273 000590        | 28          | 0275 380050        | 35                     |                    |             |
| 0272 071045        | 21          | 0273 000272        | 26                 | 0273 000596        | 28          | 0291 000159        | 01, 05, 14, 21         |                    |             |
| 0272 071046        | 21          | 0273 000283        | 26                 | 0273 000599        | 28          | 0291 000178 M3     | 04                     |                    |             |
| 0272 071071        | 22          | 0273 000293        | 26                 | 0273 000600        | 28          | 0291 000347        | 11                     |                    |             |
| 0272 071311        | 23          | 0273 000295        | 26                 | 0273 000606        | 28          | 0291 000516        | 39                     |                    |             |
| 0272 071318        | 23          | 0273 000297        | 26                 | 0273 000615        | 28          | 0367 135014        | 04                     |                    |             |
| 0272 071353        | 23          | 0273 000299        | 26                 | 0273 000617        | 28          | 0396 100840        | 47                     |                    |             |
| 0272 071364        | 23          | 0273 000307        | 26                 | 0273 000620        | 28, 35      | 0396 155830        | 19, 32                 |                    |             |
| 0272 071374        | 23          | 0273 000312        | 26, 29, 30, 45, 48 | 0273 000629        | 28          | 0531 000464        | 10, 28, 45             |                    |             |
| 0272 071380        | 23          | 0273 000317        | 26                 | 0273 000637        | 28          | 0540 100850        | 05                     |                    |             |
| 0272 071383        | 23          | 0273 000321        | 26                 | 0273 000645        | 27          | 0556 000148        | 01, 05, 14, 42         |                    |             |
| 0272 071387        | 23          | 0273 000322        | 26                 | 0273 000646        | 27, 45      | 0556 000230        | 15, 19                 |                    |             |
| 0272 071388        | 23, 44      | 0273 000324        | 28                 | 0273 000651        | 27          | 0556 000821 A      | 12, 26, 29, 30, 45, 48 |                    |             |
| 0272 071394        | 23          | 0273 000325        | 23, 26             | 0273 000653        | 28          | 0556 000871        | 46                     |                    |             |
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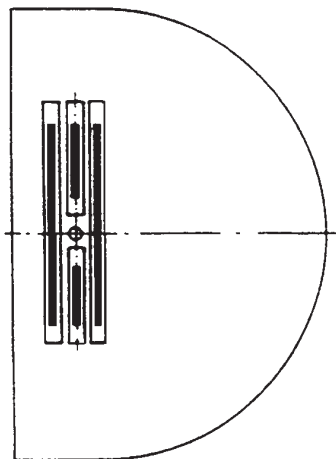
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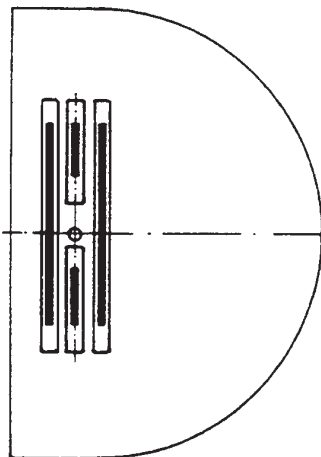


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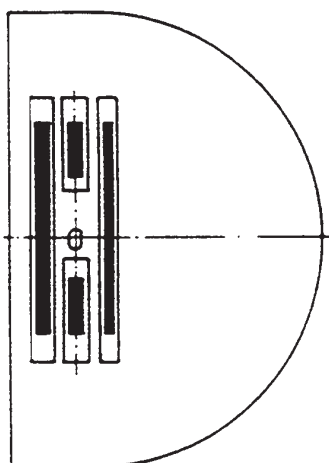
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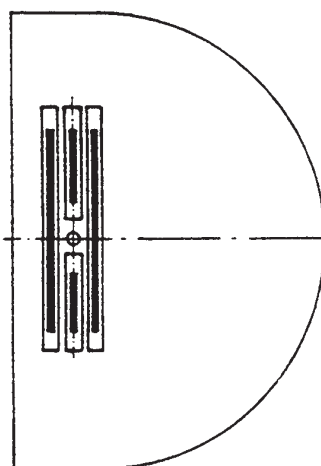
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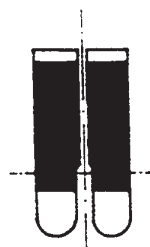
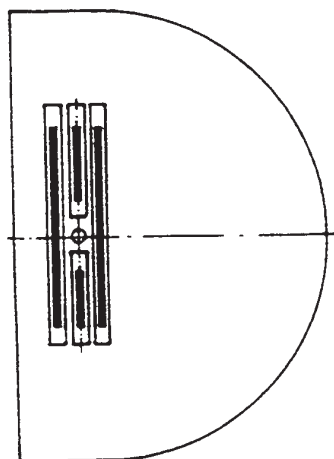
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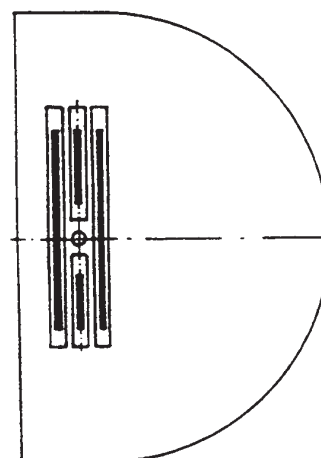
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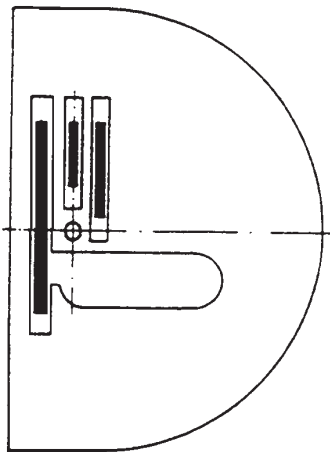


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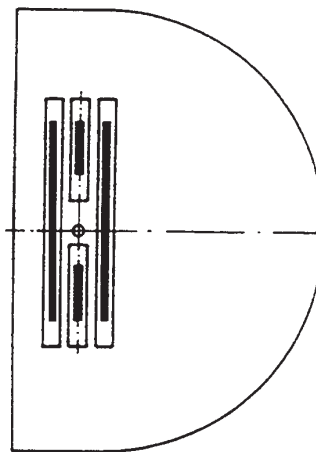


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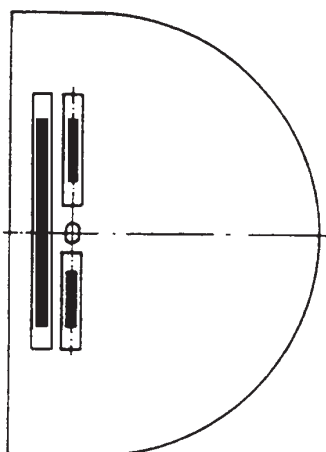
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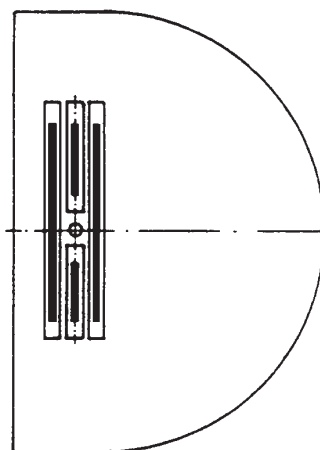
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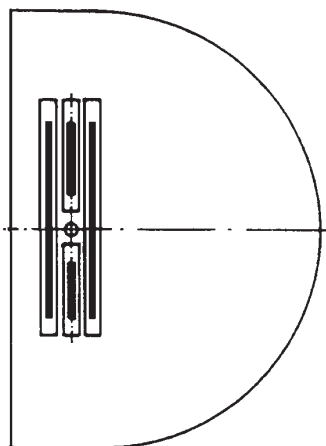
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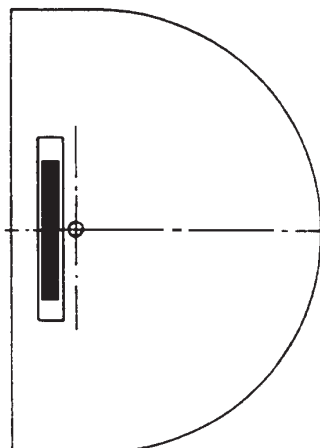
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11.



E14

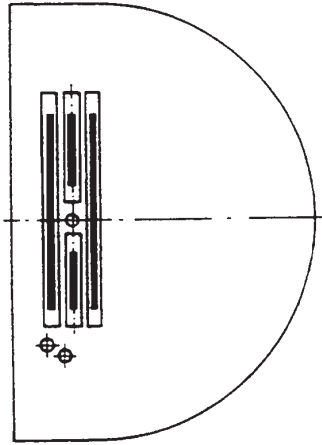
12.



E15

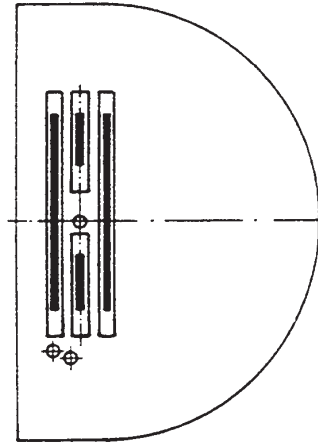


13.



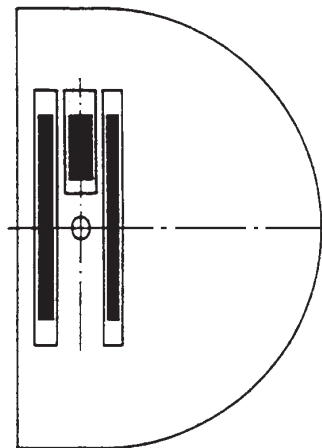
E16

14.



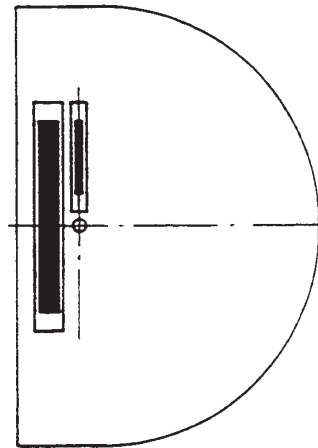
E17

15.



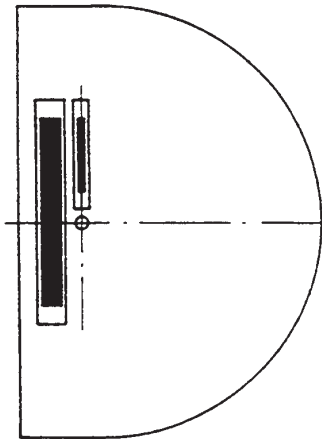
E18

16.



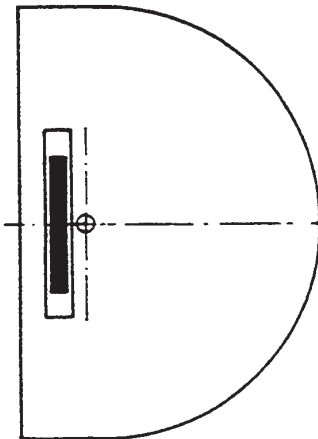
E19

17.



E20

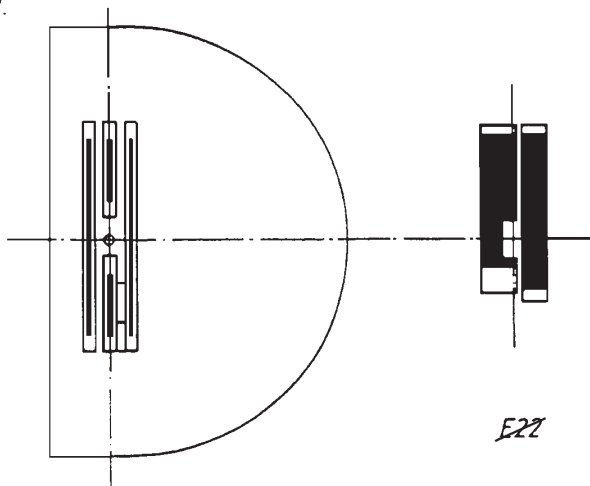
18.



E21

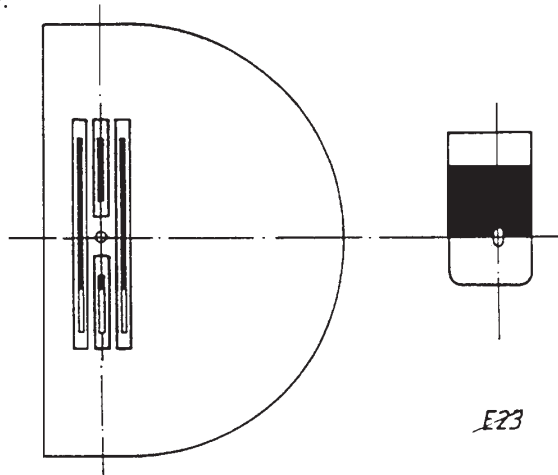


19.



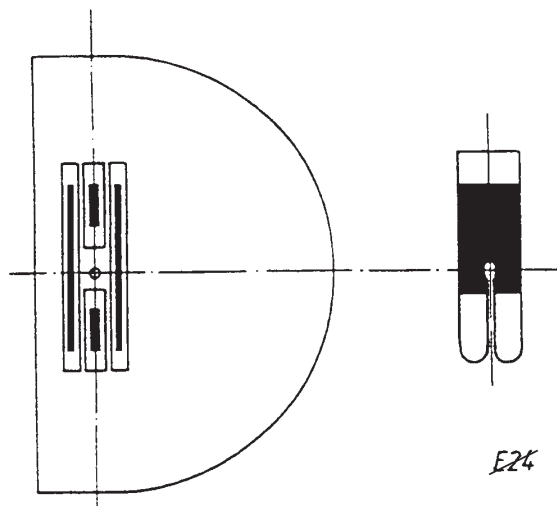
E22

20.



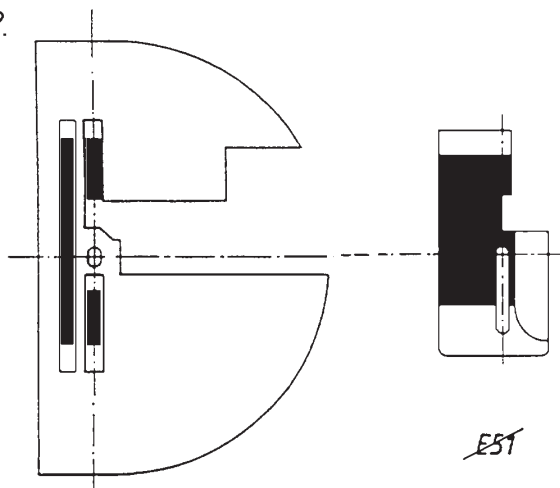
E23

21.



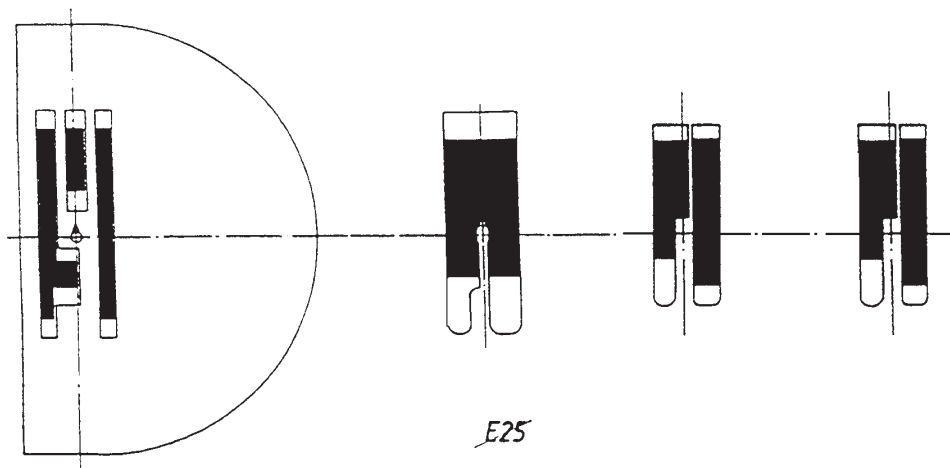
E24

22.

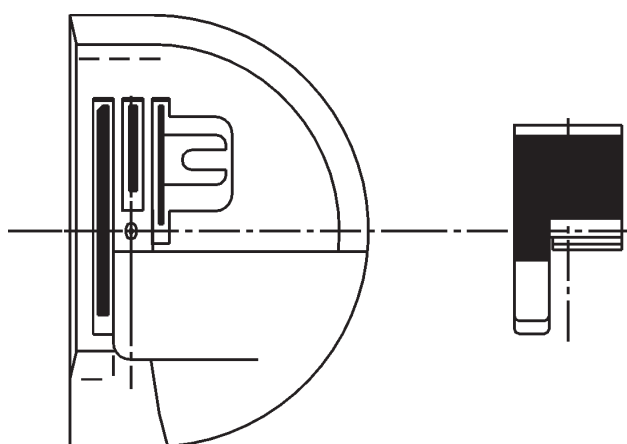


E25

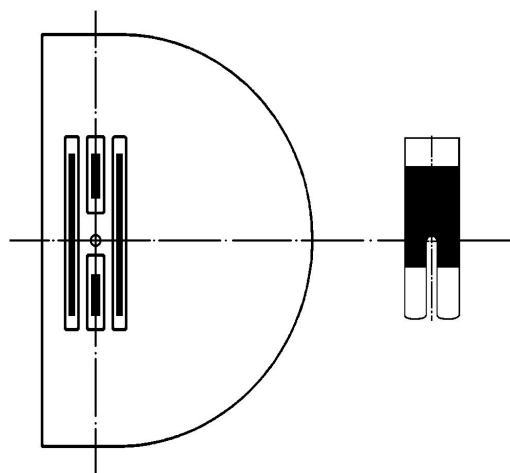
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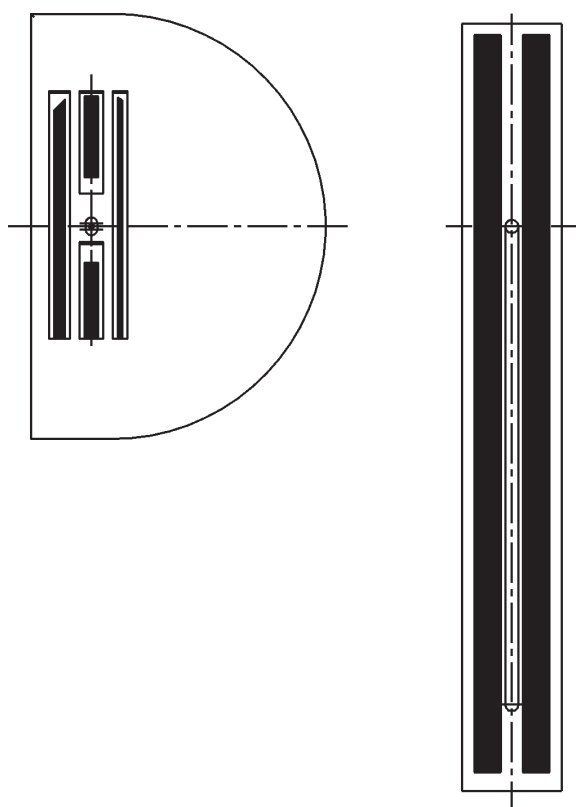
E25



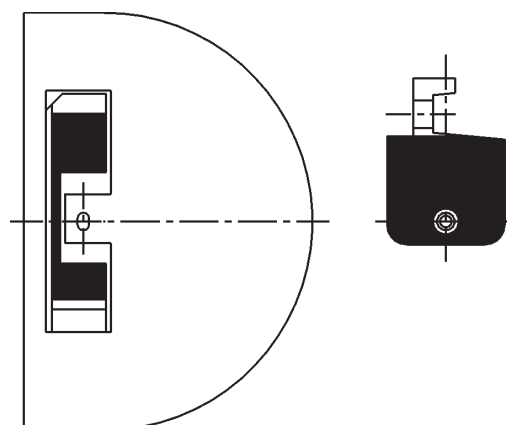
E26



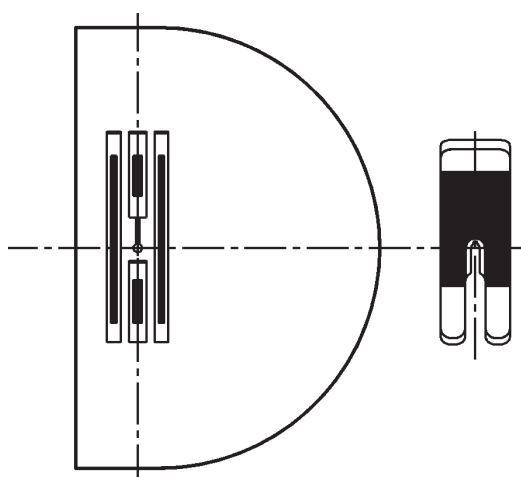
E27



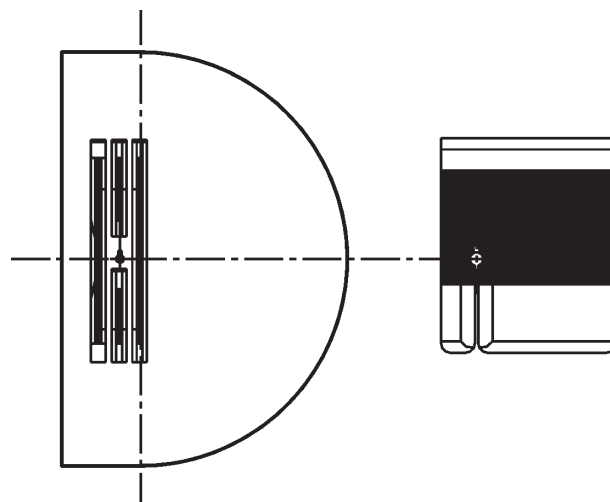
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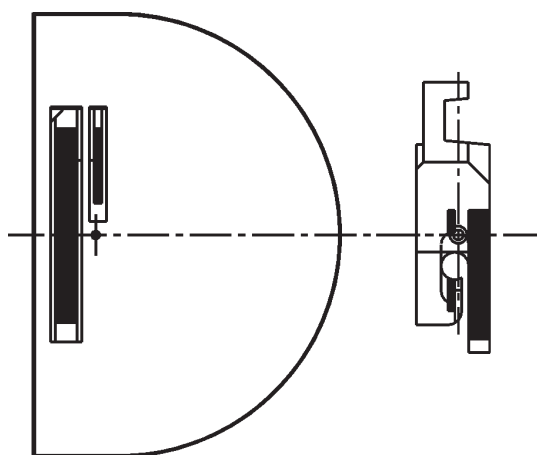
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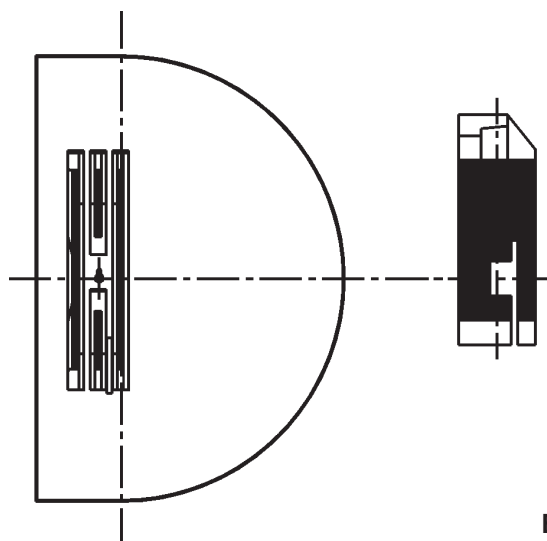
E60



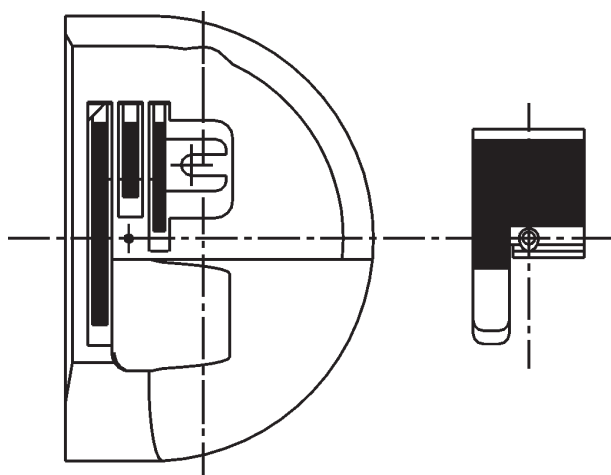
E62



E64



E66



E68



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                      | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                                |                                                 | Greifer<br>Hook  |             |                             |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------|-------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Tandemgelenkfuss | Nadelschutz | Nadelsystem / Needle system |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                      |                             |                                         |                                           |                                         |                            |                               |                                 |                                         |                                 |                                                 |                                       |                                    |                           |                                |                                                 |                  |             |                             |
| E2                                        | -140041; -140042; -140341; -140342; -140442<br><br>Allgemeine Näharbeiten für leichtes Nähgut mit Gelenkfuß.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in leight weight material with articulated foot.<br>Stitch length max. 4 mm                                                                                                                                                                                                                                              |                                      |                             |                                         |                                           | ø 1,5<br>0211 004521                    |                            |                               |                                 | 0271 006602; 1,6                        |                                 |                                                 |                                       |                                    | 0204 000052               |                                |                                                 |                  |             | 134 / 80                    |
| E3                                        | -140041; -140042; -140341; -140342; -140442<br><br>Allgemeine Näharbeiten für mittelschweres Nähgut mit Gelenkfuß.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in medium weight material with articulated foot.<br>Stitch length max. 4 mm                                                                                                                                                                                                                                        |                                      |                             |                                         |                                           | ø 1,8<br>0211 001491                    |                            |                               |                                 | 0271 006603; 2,0                        |                                 |                                                 |                                       |                                    | 0204 000078               |                                |                                                 |                  |             | 134 / 100                   |
| E4                                        | -140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Kantensteppen, Anschlag 0,8 mm rechts der Nadel in sehr leichtem und leichtem Nähgut mit gefedertem Ausgleichs gelenkfuß.<br>Max. Stichlänge 3 mm<br><br>Sewing equipment for stitching on edges, guide 0,8 mm on the right of the needle in very leight and leight weight material with springy articul. compens. foot.<br>Stitch length max. 3 mm                                                                         |                                      |                             |                                         |                                           | ø 1,5<br>0271 006504                    |                            |                               |                                 | 0271 006601; 1,2                        |                                 |                                                 |                                       |                                    | 0204 001322               |                                |                                                 |                  |             | 134 / 80                    |
| E5                                        | -140041; -140042<br><br>Kantensteppen, Anschlag 1,6 mm rechts der Nadel. Für sehr leichtes und leichtes Nähgut. Ausgleichsgelenkfuß, gefedert.<br>Max. Stichlänge 3 mm<br><br><del>Stitching on edges, guide 1,6 mm on the right of the needle. For very leight and leight weight material. With springy articul. compens. foot.<br/>Stitch length max. 3 mm</del>                                                                                                                                |                                      |                             |                                         |                                           | ø 1,5<br>0271 016504                    |                            |                               |                                 | 0271 016601; 1,2                        |                                 |                                                 |                                       |                                    | 0204 001322 A             |                                |                                                 |                  |             | 797 / 80                    |
| E7                                        | -140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Kantensteppen, Anschlag 0,8 mm rechts und links der Nadel in sehr leichtem und leichtem Nähgut mit gefedertem Ausgleichsgelenkfuß. Ersatz für E8.<br>Max. Stichlänge 3 mm<br><br><del>Sewing equipment for stitching on edges, guide 0,8 mm on the right and on the left of the needle in very leight and leight weight material with springy articul. compens. foot. Replacement for E8.<br/>Stitch length max. 3 mm</del> |                                      |                             |                                         |                                           | ø 1,5<br>0271 006504                    |                            |                               |                                 | 0271 006601; 1,2                        |                                 |                                                 |                                       |                                    | 0204 001323               |                                |                                                 |                  |             | 134 / 80                    |



# Näheinrichtungen Sewing equipment

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                            | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                               |                        | Greifer<br>Hook |             |                |                             |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|-------------------------------|------------------------|-----------------|-------------|----------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                         | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahn / Serrated<br>mm | Säge-schrägverzahn / Serrated, oblique<br>mm | Kreuzverzahn / Cross toothed<br>mm | Dachverzahn / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Rollfuß / Foot, roller | Tandemgelenkfuß | Nadelschutz | Lineal / Guide | Nadelsystem / Needle system |
| E10                                       | - 140040; -140041; -140042; 150046; -150047<br><br>Für Einfaßarbeiten nach NB 14, 15 und 17 bei leichtem und mittelschwerem Nähgut.<br><br>For binding according to NB 14, 15 and 17. For light and medium-heavy material.                                                                                                                                                                                              |                                      |                             |                                         |                                           | 1,8 x 2,7                               | 0220 001521                |                               |                                 |                                         | 0271 016604; 1,6             |                                              |                                    |                                 |                           | 0204 000886                   |                        |                 |             |                | 797/ 100                    |
| E11                                       | - 140040; -140041; -140042; 150046; -150047<br><br>Für Säume nach NB 1 und NB 5 mit Vorsatzsäumer. Für sehr leichtes Nähgut. Sohlenbreite ist auf Saumbreite abzustimmen.<br><br>For hemming according to NB 1 and NB 5. Hemmer in front of the presser foot. For very light and light weight material. Sole width must be adapted to the hem width.                                                                    |                                      |                             |                                         |                                           | ø 1,5                                   | 0211 004521                |                               |                                 |                                         | 0271 006602; 1,6             |                                              |                                    |                                 |                           | 0204 000850                   |                        |                 |             |                | 797/ 80                     |
| E13                                       | - 140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Einnähen von Reißverschlüssen, Reißverschlußkette links oder rechts in sehr leichtem und leichtem Nähgut. Ersatz E12 und E14. Max. Stichlänge 3 mm<br><br>Sewing equipment for inserting zipper chain on the left or on the right of the food sole in very light and light weight material. Replacement for E13 and E14. Stitch length max. 3 mm |                                      |                             |                                         |                                           | ø 1,5                                   | 0271 006504                |                               |                                 |                                         | 0271 006601; 1,2             |                                              |                                    |                                 |                           | 0211 001331                   |                        |                 |             |                | 134 / 80                    |
| E15                                       | - 140041; -140042; -140341; -140342; -140442<br><br>Allgemeine Näharbeiten mit Rollfuß in leichtem Leder. Rolle 4 mm breit, Ø 21 mm Perlrändelung. Max. Stichlänge 4 mm<br><br>General stitching operations, with roller foot, for light weight leather, 4 mm wide roller, Ø 21 mm, knurled. Stitch length max. 4 mm                                                                                                    |                                      |                             |                                         |                                           | ø 1,5                                   | 0271 006507                |                               |                                 |                                         | 0271 006606; 1,2             |                                              |                                    |                                 |                           |                               | 0271 006815            |                 |             |                | 797 LR / 90                 |
| E16                                       | - 140040; -140041; -140042; 150046; -150047<br><br>Allgemeine Näharbeiten in sehr leichtem Nähgut. Max. Stichlänge 3 mm. Kann auch für Maschinen mit Durchlichtschranke verwendet werden.<br><br>General stitching operations in very light weight material. Stitch length max. 3 mm. Can also be used for machines with transmitted light barrier.                                                                     |                                      |                             |                                         |                                           | ø 1,5                                   | 0271 006508                |                               |                                 |                                         | 0271 006607; 1,2             |                                              |                                    |                                 |                           | 0211 000748                   |                        |                 |             |                | 797/ 80                     |

= Änderung / Modification



| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                                                                                                                             | Nadelhalter<br>Needle holder   |                             |                                         |                                           | Stichplatte<br>Throat plate       |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog |                        |                                        |                              | Presserfuß<br>Presser foot |                           |                               |                        | Greifer<br>Hook |             |                |                             |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------|----------------------------|-------------------------------|---------------------------------|-------------------------------------|------------------------|----------------------------------------|------------------------------|----------------------------|---------------------------|-------------------------------|------------------------|-----------------|-------------|----------------|-----------------------------|
|                |                                                                                                                                                                                                                                                                                                                                                                                                                                            | Nadelabstand / Needle distance | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size   | Sägeverzahn / Serrated | Säge-schrägverzahn / Serrated, oblique | Kreuzverzahn / Cross toothed | Dachverzahn / Roof-shaped  | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Rollfuß / Foot, roller | Tandemgelenkfuß | Nadelschutz | Lineal / Guide | Nadelsystem / Needle system |
| E17            | -140040; -140041; -140042; 150046; -150047<br><br>Allgemeine Näharbeiten in leichtem Nähgut. Max Stichlänge 4 mm. Wird die Näheinrichtung für Maschinen mit Durchlichtschranke verwendet, dann beträgt die max. Stichlänge 3 mm.<br><br>General stitching operations in light weight material. Stitch length max. 4 mm. When using sewing equipment for machines with transmitted light barrier the maximum stitch length amounts to 3 mm. |                                |                             |                                         |                                           | ø 1,5                             | 0271 006509                |                               |                                 |                                     | 0271 006608, 1,6       |                                        |                              |                            |                           | 0204 000062                   |                        |                 |             |                |                             |
| E18            | - 140040; -140041; -140042; 150046; -150047<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut, z. B. Jeans. Max. Stichlänge 4 mm.<br><br>General stitching operations in medium weight material, e.g. denims. Max stitch length 4 mm.                                                                                                                                                                                                 |                                |                             |                                         |                                           | 2,1 x 3,0                         | 0271 006510                |                               |                                 |                                     | 0271 006609; 2,0       |                                        |                              |                            |                           | 0204 000078                   |                        |                 |             |                |                             |
| E20            | - 140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Säumen von sehr leichtem bis leichtem Nähgut nach N005. Saumbreite 2,0 mm. Ersatz für E19.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for hemming very light and light weight material according to N005 with hemmer foot. Hem width 2,0 mm. Replacement for E19.<br>Stitch length max. 4 mm                                                                   |                                |                             |                                         |                                           | ø 1,8                             | 0204 000907                |                               |                                 |                                     | 0204 000957 a; 1,6     |                                        |                              |                            | 0204 002520 A1A           |                               |                        |                 |             |                |                             |
| E21            | - 140040; -140041; -140042; 150046; -150047<br><br>Allgemeine Näharbeit mit Rollfuß in mittelschwerem Leder. Rolle 4 mm breit, ø33 mm, Perlrändelung.<br>Max. Stichlänge 4 mm.<br><br>General stitching operations with roller foot for medium weight leather, 4 mm wide roller, ø33 mm, knurled.<br>Stitch length max. 4 mm.                                                                                                              |                                |                             |                                         |                                           | 18 x 2,7                          | 0271 006513                |                               |                                 |                                     | 0271 006606; 1,2       |                                        |                              |                            |                           |                               | 0271 006819            |                 |             |                | 797 LR/ 120                 |
| E22            | - 140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Annähen der Schulterpasse an das Hemdenvorderteil nach N514.<br>Max. Stichlänge 3 mm<br><br>Sewing equipment for attaching the yoke to the shirt front according to N514.<br>Stitch length max. 3 mm                                                                                                                                                                |                                |                             |                                         |                                           | ø 1,5                             | 0271 006512                |                               |                                 |                                     | 0271 006601; 1,2       |                                        |                              |                            |                           | 0271 006818                   |                        |                 |             |                | 134 / 80                    |





| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Nadelhalter<br>Needle holder      |                             |                                         |                                           | Stichplatte<br>Throat plate          |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog  |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                               |                                              | Greifer<br>Hook                              |             |                |                             |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|--------------------------------------|----------------------------|-------------------------------|---------------------------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|-------------------------------|----------------------------------------------|----------------------------------------------|-------------|----------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Nadelabstand / Needle distance mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm | Dachverzahnung / Roof-shaped mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Ausgleichsgelenkfuß / Foot articul. compens. | Nadelschutz | Lineal / Guide | Nadelsystem / Needle system |
| E23                                       | -140040; -140041; -140042; 150046; -150047<br><br>Kragen an Einlage heften nach NB 1 auf gestaltetem Nähplatz 550-1-4.<br>Max. Stichlänge 3 mm<br><br>Basting the collar to the interlining according to NB 1 on the engineering working station 550-1-4.<br>Stitch length max. 3 mm                                                                                                                                                                                                                                                                         |                                   |                             |                                         |                                           | ø 1,5                                | 0271 006504                |                               |                                 |                                      | 0271 006611; 1,2             |                                              |                                    |                                 |                           | 0271 006821                   |                                              |                                              |             |                | 7971/80                     |
| E24                                       | -140042; -140341; -140342; -140442<br><br>Näheinrichtung für leichtes Nähgut.<br>Max. Stichlänge 3 mm<br><br>Sewing equipment for light weight material.<br>Stitch length max. 3 mm                                                                                                                                                                                                                                                                                                                                                                          |                                   |                             |                                         |                                           | ø 1,8                                | 0273 006504                |                               |                                 |                                      | 0273 006604; 1,2             |                                              |                                    |                                 |                           | 0211 000748                   |                                              |                                              |             |                | 134 / 80                    |
| E25                                       | -840043<br><br>Allgemeine Näharbeit in leichtem bis mittelschwerem Nähgut, für Durchlichtschranke mit Positionierung 12 oder 20 mm vor der Nadel, 1 Gelenkfuß und 2 Ausgleichsgelenkfüße gefedert, 0,8 mm bzw. 1,6 mm rechts der Nadel.<br>Stichlänge max. 3,2 mm<br><br>General stitching in light to medium weight material, for transmitted light barrier with positioning 12 and 22 mm in front of the needle, 1 hinged foot and 2 springy hinged-compensating feet, 0,8 mm respectively 1,6 mm to the right of the needle.<br>Stitch length max. 3,2 mm |                                   |                             |                                         |                                           | ø 1,5                                | 0271 006518                |                               |                                 |                                      | 0271 006613; 1,2             |                                              |                                    |                                 |                           | 0271 006841                   | 0271 006851; 0,8                             | 0271 006856; 1,6                             |             |                | 134 / 80                    |
| E26                                       | - 140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Einfassen mit mitgehendem Einfasser in leichtem Nähgut nur in Verbindung mit Bausatz N900 003441 und Einfasser nach N015.<br>Max. Stichlänge 4 mm.<br><br>Sewing equipment for binding operations with go along binder light weight material only in combination with the kit N900 003441 and the according to N015.<br>Stitch length max. 4 mm                                                                                                                                       |                                   |                             |                                         |                                           | 2,4 x 1,5                            | 0271 006520                |                               |                                 |                                      | 0271 006614; 1,6             |                                              |                                    |                                 |                           | 0204 000886                   |                                              |                                              |             |                | 134 / 100                   |
| E27                                       | - 140041; -140042; -140341; -140342; -140442<br><br>Näheinrichtung für leichtes bis mittelschweres Nähgut mit Gelenkfuß.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for light to medium weight material with articulated foot.<br>Stitch length max. 4 mm                                                                                                                                                                                                                                                                                               |                                   |                             |                                         |                                           | ø 1,5                                | 0273 006504                |                               |                                 |                                      | 273 006604; 1,2              |                                              |                                    |                                 |                           | 271 006829                    |                                              |                                              |             |                | 134 / 80                    |



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Fortsetzung Blatt 12  
Continued page

| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                    | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                               |                                              | Greifer<br>Hook                              |                         |                |                             |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|----------------------------------------------|----------------------------------------------|-------------------------|----------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                 | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Ausgleichsgelenkfuß / Foot articul. compens. | Abdeckplatte / ...plate | Lineal / Guide | Nadelsystem / Needle system |
| E30                                       | -140042; -140341; -140342; -140442<br><br>Näheinrichtung zum Abnähen von Ärmelschlitzcken am Blazer und Sakko in leichtem bis mittelschwerem Nähgut.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for pre-stitching sleeve vent corners on blazer and jackets in light to medium weight material.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 2,7 x 1,8<br>0211 001491                |                            |                               |                                 |                                         | 0271 006603; 2,0                |                                                 |                                       |                                    |                           | N900 003541                   |                                              |                                              |                         |                | 134 / 100                   |
| E31                                       | -140341; -140342<br><br>Näheinrichtung für den Arbeitsgang "Spitzfassen vornähen mit Klappschablonen" in leichtem Nähgut.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for the operation "sewing and trimming of peak lapels and small parts with template" in light weight material.<br>Stitch length max. 4 mm             |                                      |                             |                                         |                                           | 2,7 x 1,8<br>0271 006521                |                            |                               |                                 |                                         | 0271 006615                     |                                                 |                                       |                                    |                           | 0211 0001452 K                |                                              |                                              | 0271 007048             |                | 134 / 80                    |
| E51                                       | -240042<br><br>Näheinrichtung mit Kantenanschlaglineal zum Kanteneinschneiden von leichtem bis mittelschwerem Nähgut.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment with graduated edge guide for notching the edges in light to medium weight material.<br>Stitch length max. 4 mm                                           |                                      |                             |                                         |                                           | 2,7 x 1,8<br>0271 006517                |                            |                               |                                 |                                         | 0271 006605; 1,6                |                                                 |                                       |                                    |                           | 0211 012096                   |                                              |                                              |                         | 0271 007041    | 134 / 100                   |
| E60                                       | -140331; -140332; -140432<br><br>Näheinrichtung für sehr leichtes bis leichtes Nähgut.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for very light to light weight material.<br>Stitch length max. 4 mm                                                                                                                      |                                      |                             |                                         |                                           | ø 1,2<br>0271 006522                    |                            |                               |                                 |                                         | 0273 006604; 1,2                |                                                 |                                       |                                    |                           | 0271 006858                   |                                              |                                              |                         |                | 134 SAN 10 - 70             |
| E62                                       | -140331; -140332; -140432<br><br>Näheinrichtung mit Vorsatzsäumer für sehr leichtes bis leichtes Nähgut nach N001 und N005.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment with hemmer for very light to light weight material according to N001 and N005.<br>Stitch length max. 4 mm                                          |                                      |                             |                                         |                                           | ø 1,2<br>0275 200130                    |                            |                               |                                 |                                         | 0275 210090; 1,2                |                                                 |                                       |                                    |                           | 0204 000850                   |                                              |                                              |                         |                | 134 SAN 10 - 70             |

■ = Änderung / Modification

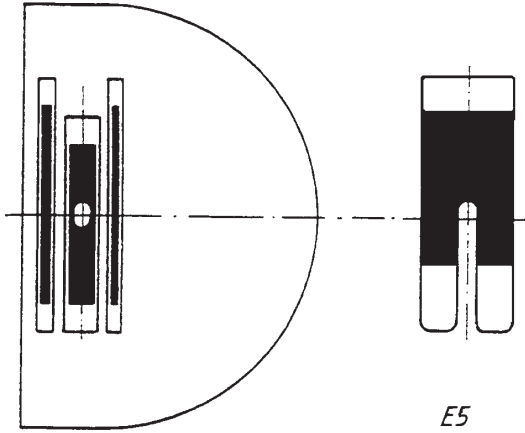
From the library of: Diamond Needle Corp



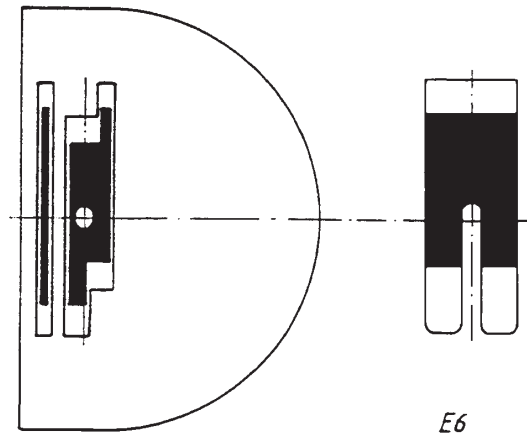
| E-Nr.<br>E-No.<br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                   | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                               |                                              | Greifer<br>Hook                              |                        |                |                             |
|---------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|-------------------------------|----------------------------------------------|----------------------------------------------|------------------------|----------------|-----------------------------|
|                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                            | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahn / Serrated<br>mm | Säge-schrägverzahn / Serrated, oblique<br>mm | Kreuzverzahn / Cross toothed<br>mm | Dachverzahn / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Ausgleichsgelenkfuß / Foot articul. compens. | Abdeckplatte / ..plate | Lineal / Guide | Nadelsystem / Needle system |
| E64                                   | -140331; -140332; -140432<br><br>Näheinrichtung für Säumarbeiten.Saumbreite 2 mm.<br>Nach N005, für sehr leichtes Nähgut, mit Säumerfuß.<br>Max. Stichlänge 4 mm.<br><br>Sewing equipment for hemming. Hem width 2 mm.<br>For very light weight material, according to N005, with hemming foot.<br>Stitch length max. 4 mm                                                                                                                 |                                      |                             |                                         |                                           | ø 1,2<br>0271 006523                    |                            |                               |                                 | 0271 006619; 1,2                        |                              |                                              |                                    | 0204 002520 A1A                 |                           |                               |                                              |                                              |                        |                | 134 SAN 10 - 70             |
| E66                                   | -140331; -140332; -140432<br><br>Näheinrichtung zum Annähen der Schulterpassen an das Hemdenvorderteil. Nach N514, für sehr leichtes Nähgut.<br>Max. Stichlänge 3 mm<br><br>Sewing equipment for attaching the yoke to the shirt front according to N514. For very light weight material.<br>Stitch length max. 3 mm                                                                                                                       |                                      |                             |                                         |                                           | ø 1,2<br>0271 006525                    |                            |                               |                                 | 0275 210090; 1,2                        |                              |                                              |                                    |                                 |                           | 0271 006818                   |                                              |                                              |                        |                | 134 SAN 10 - 70             |
| E68                                   | -140331; -140332; -140432<br><br>Näheinrichtung zum Einfassen mit mitgehendem Einfasser.<br>Nach N015, für sehr leichtes Nähgut. Nur in Verbindung mit Bausatz N900 003441 und Einfasser.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for for binding operations with go along binder.<br>For very light weight material, according to N015. Use only in combination with the kit N900 003441 and a binder.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | ø 1,2<br>0271 006524                    |                            |                               |                                 | 0271 006620; 1,2                        |                              |                                              |                                    |                                 | 0204 000886               |                               |                                              |                                              |                        |                | 134 SAN 10 - 70             |



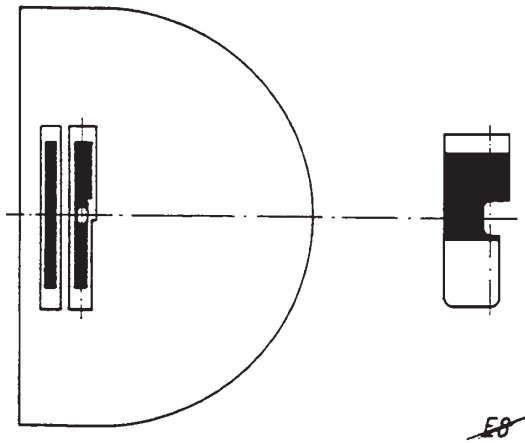
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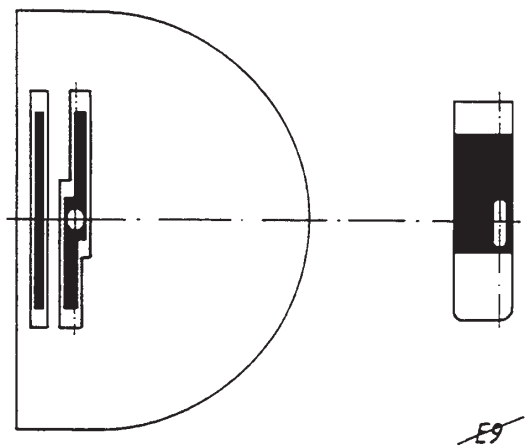
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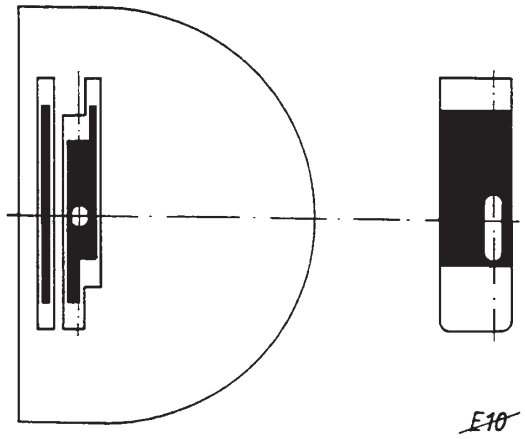
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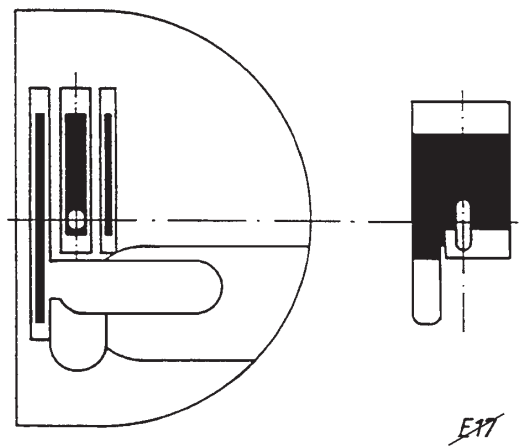
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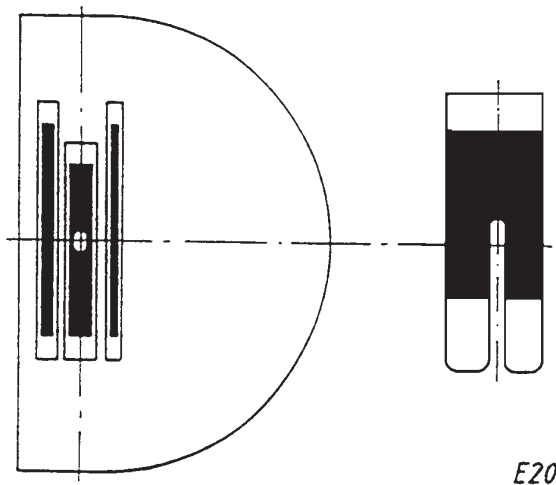


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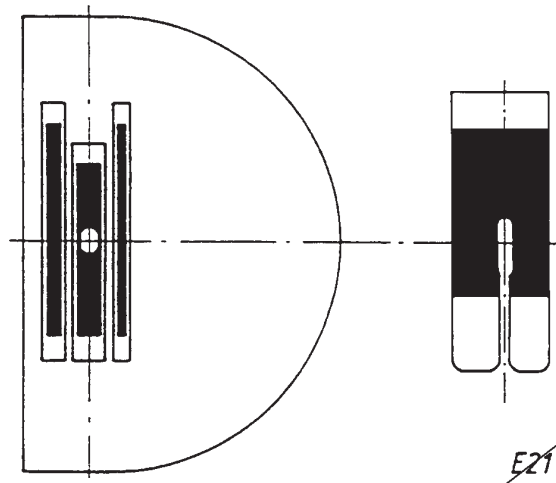


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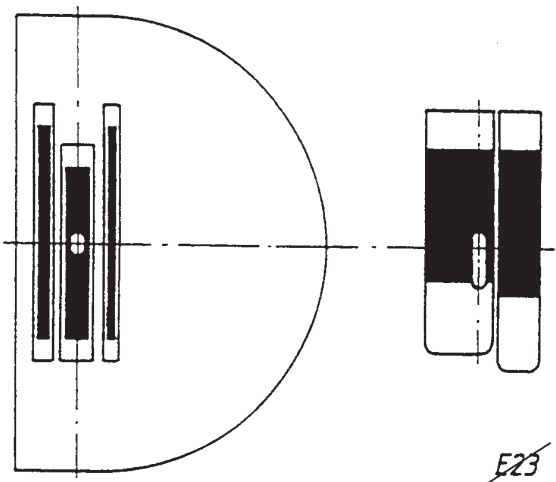
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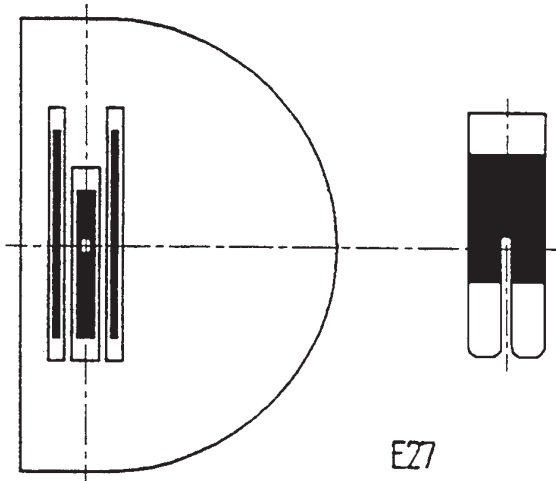
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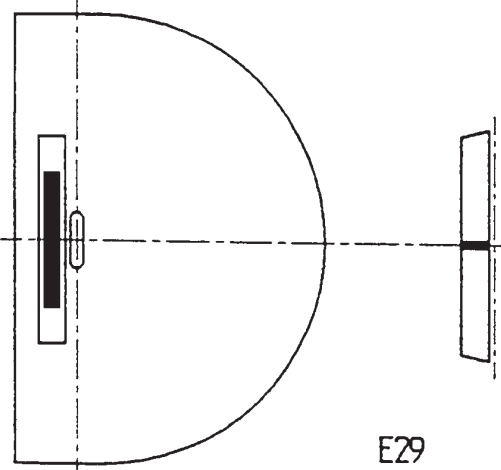
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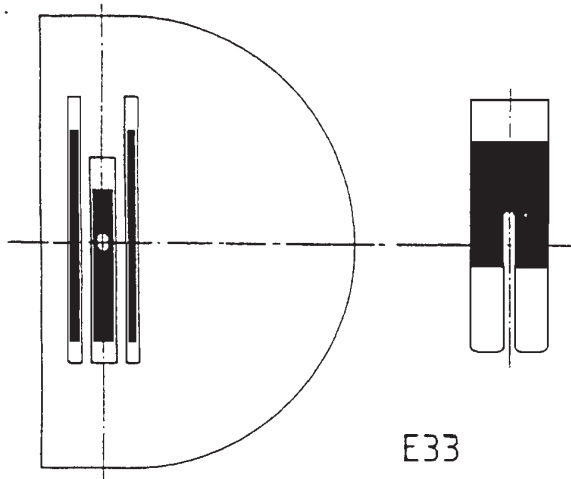
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E29

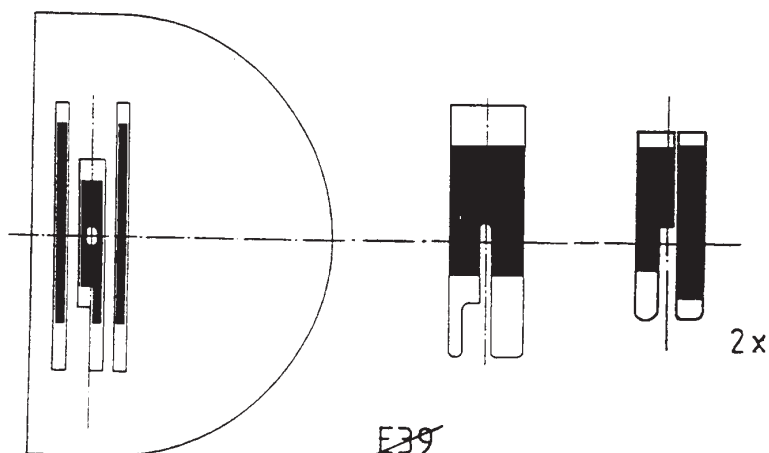
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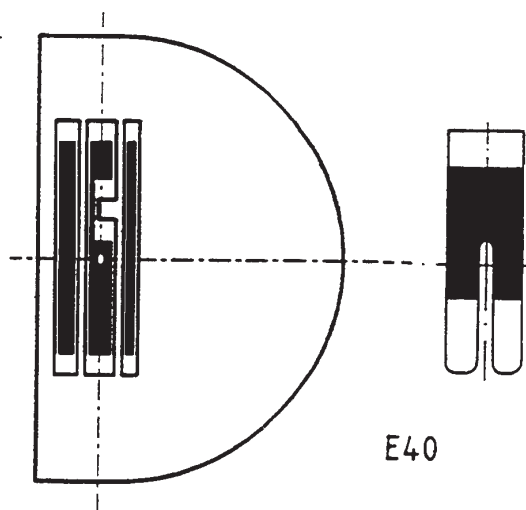
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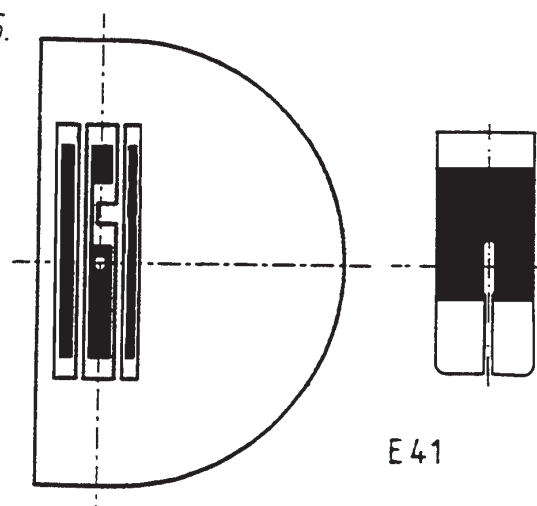
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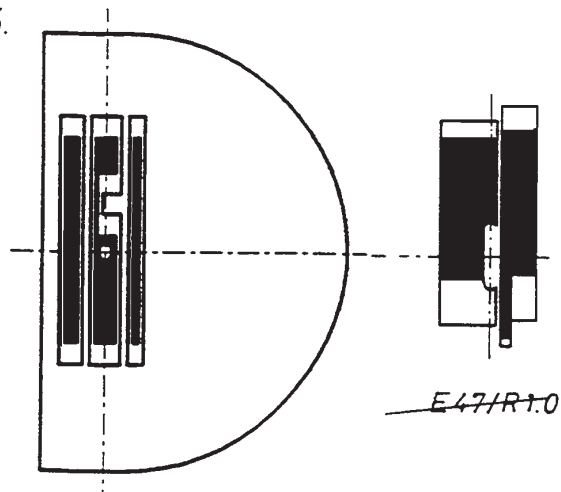
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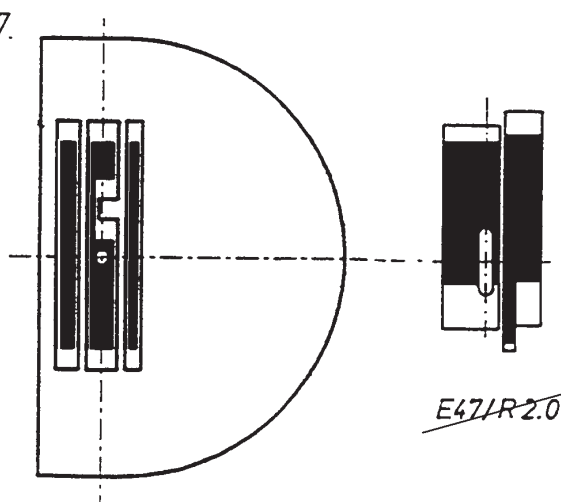
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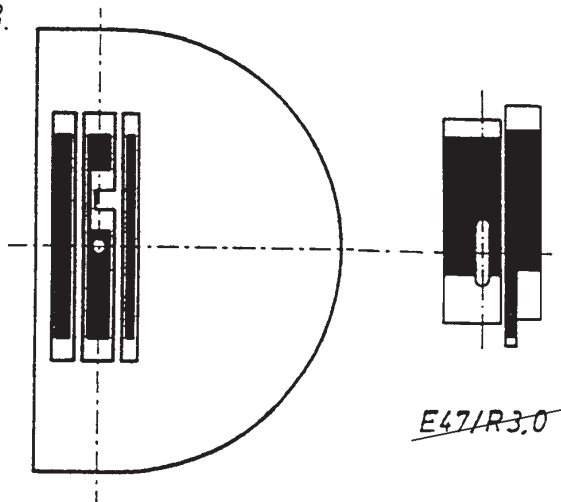


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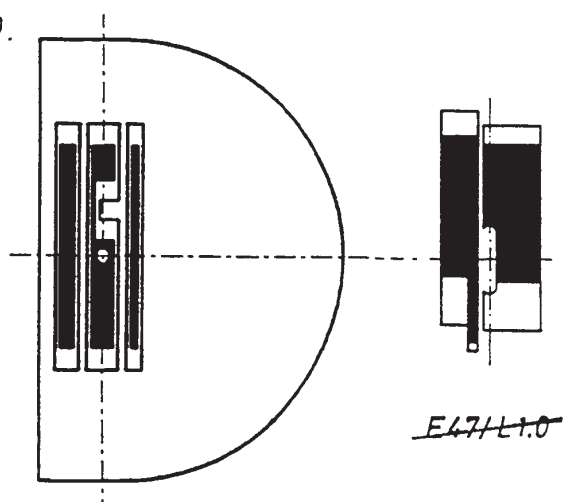




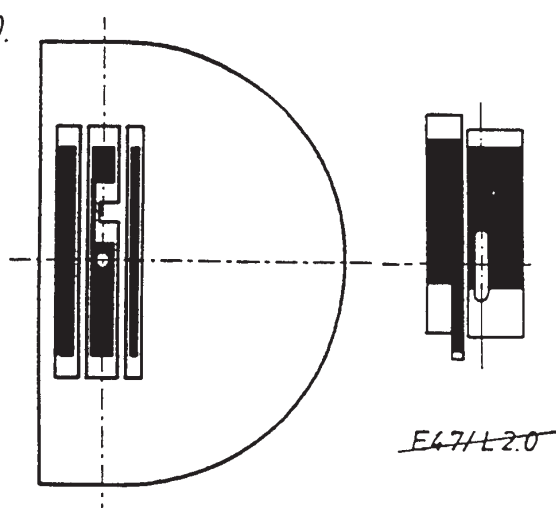
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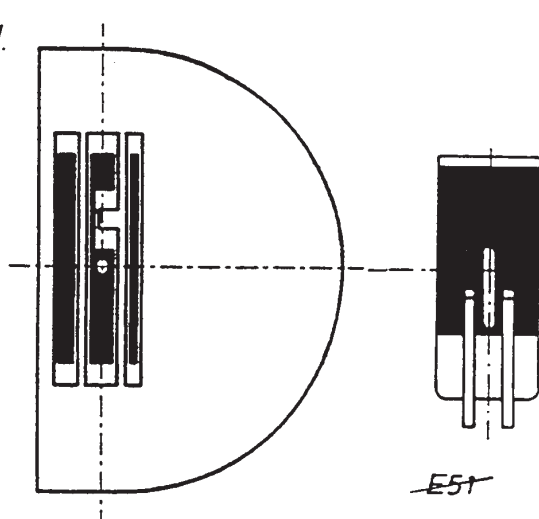
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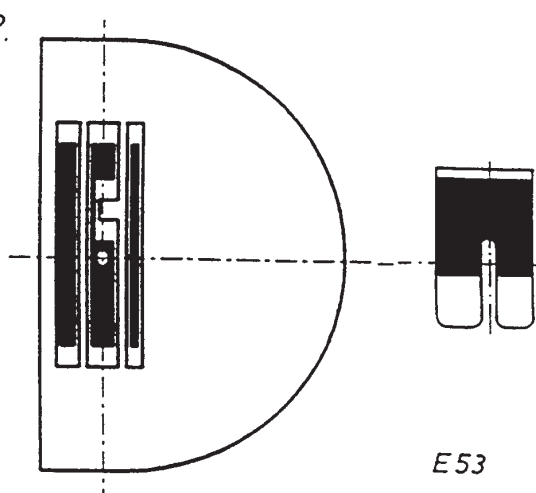
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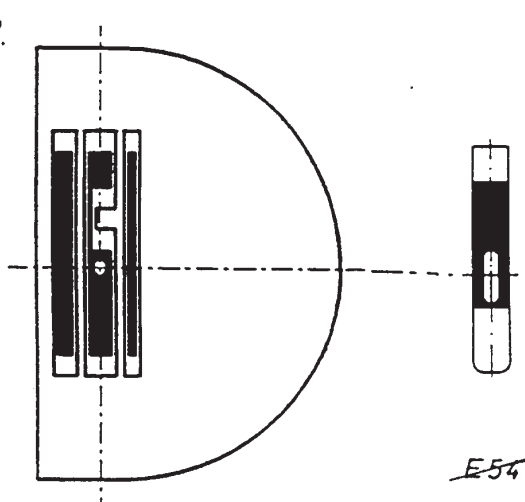
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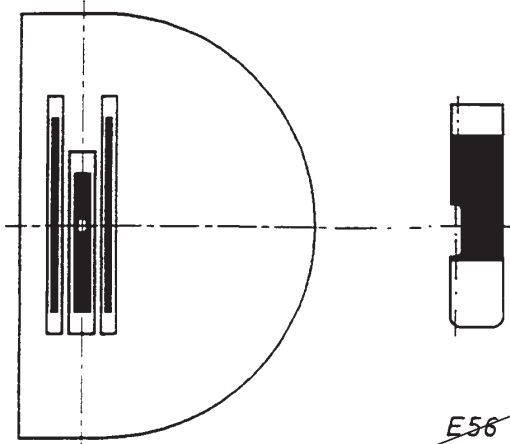


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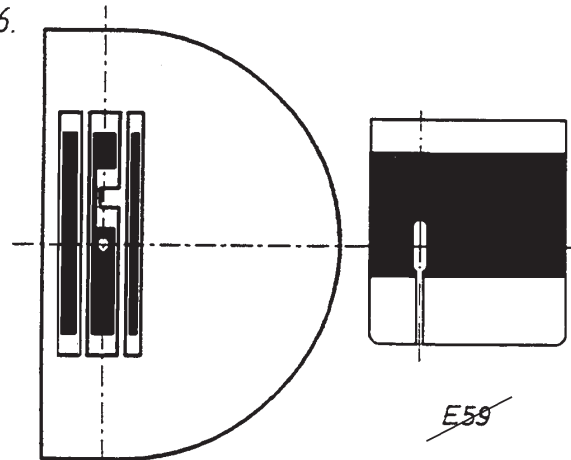




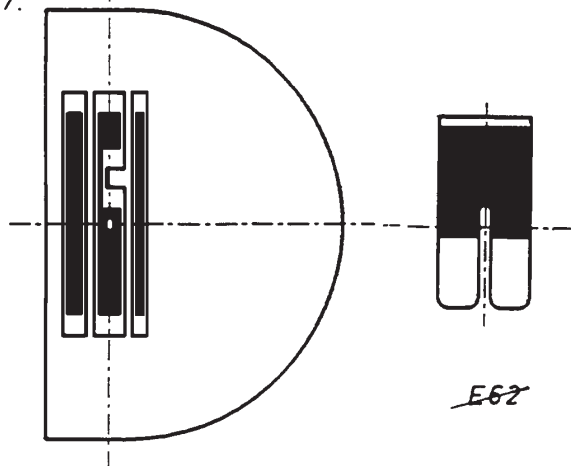
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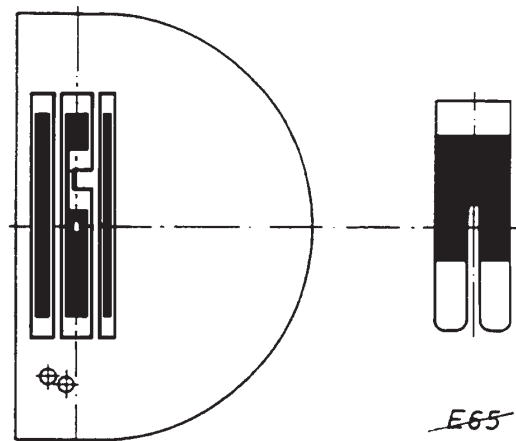
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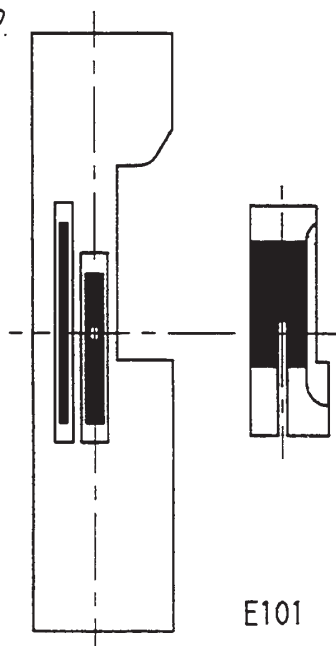
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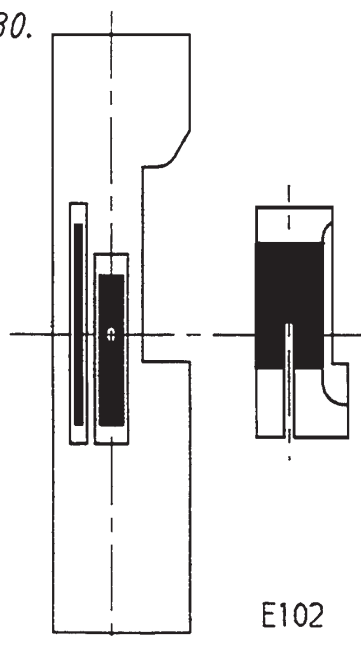
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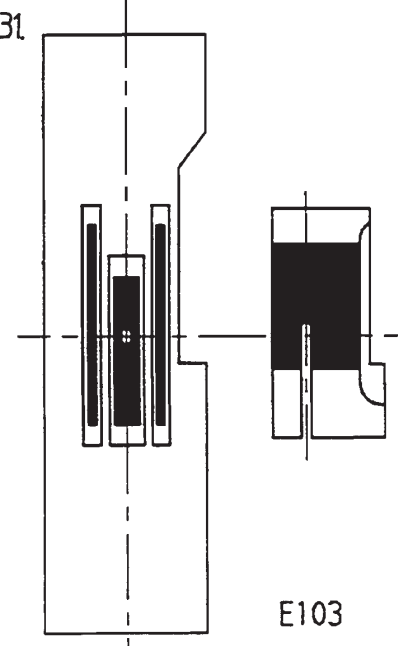
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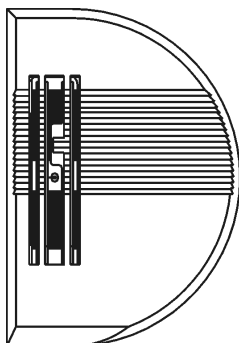
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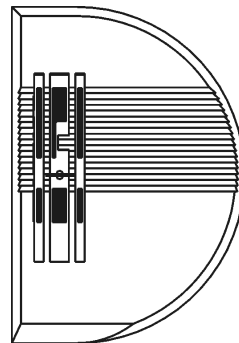
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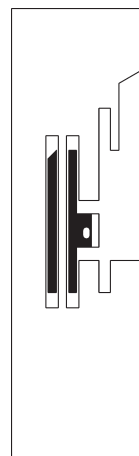
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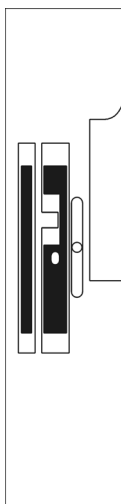
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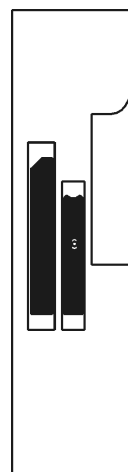
E107



E111



~~E112~~



E113



E114



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                              | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                                |                                                 | Greifer<br>Hook  |             |                             |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------|-------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Tandemgelenkfuss | Nadelschutz | Nadelsystem / Needle system |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                      |                             |                                         |                                           |                                         |                            |                               |                                 |                                         |                                 |                                                 |                                       |                                    |                           |                                |                                                 |                  |             |                             |
| E5                                        | -140342; -160062; -160362<br><br>Allgemeine Näharbeiten im mittelschwerem bis schwerem Nähgut.<br>Max. Stichlänge 6 mm<br><br>General stitching operations in medium to heavy weight material.<br>Stitch length max. 6 mm                                                                                                                                                                                                                                 |                                      |                             |                                         |                                           | 3 x 3,9<br>0272 006513                  |                            |                               |                                 | 0272 006610; 2,0                        |                                 |                                                 |                                       |                                    | 0272 006868               |                                |                                                 |                  |             | 134 / 120                   |
| E6                                        | -140342; -160062; -160362<br><br>Allgemeine Näharbeiten im mittelschwerem bis schwerem Nähgut.<br>Max. Stichlänge 6 mm<br><br>General stitching operations in medium to heavy weight material.<br>Stitch length max. 6 mm                                                                                                                                                                                                                                 |                                      |                             |                                         |                                           | ø 1,8<br>0272 006514                    |                            |                               |                                 | 0271 006611; 2,0                        |                                 |                                                 |                                       |                                    | 0272 006868               |                                |                                                 |                  |             | 134 / 100                   |
| E8                                        | -140040 <sup>1)</sup> ; -140041 <sup>1)</sup> ; -140042 <sup>1)</sup> ; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen ab 1,2 mm rechts der Nadel mit Kantenanschlag 204 000073.<br>Für leichtes Nähgut.<br>Max. Stichlänge 3 mm<br><br>Edge topstitching from 1,2 mm on the right of the needle with edge guide 204 000073.<br>For light weight material.<br>Stitch length max. 3 mm |                                      |                             |                                         |                                           | ø 1,5<br>0271 006504                    |                            |                               |                                 | 0271 016601; 1,2                        |                                 |                                                 |                                       |                                    | 0204 001322               |                                |                                                 |                  |             | 134 / 80                    |
| E9                                        | -140040; -140041; -140042; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen ab 2,0 mm rechts der Nadel mit Kantenanschlag 204 000073.<br>Für mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Edge topstitching from 2,0 mm on the right of the needle with edge guide 204 000073.<br>For medium weight material.<br>Stitch length max. 4 mm                                       |                                      |                             |                                         |                                           | ø 1,5<br>0271 016504                    |                            |                               |                                 | 0271 016601; 1,2                        |                                 |                                                 |                                       |                                    | 0204 001322 A             |                                |                                                 |                  |             | 797 / 80                    |

1) Werden die Unterklassen -160061 u. -160062 mit Näheinrichtung für max. 4 mm oder 3 mm Stichlänge und die Unterklassen -140040, -140041 und -140042 mit Näheinrichtung für max. 3 mm Stichlänge ausgestattet, dann muß die Stichlänge entsprechend begrenzt werden.

1) If the sub-classes -160061 and -160062 are fitted with sewing equipments for stitch length max. of 4 mm or 3 mm and the sub-classes -140040, -140041 and -140042 for max. 3 mm it is necessary to limit the stitch length accordingly.



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                            | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                                |                                                 | Greifer<br>Hook                                |             |                             |  |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------------------------------------|-------------|-----------------------------|--|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                         | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Ausgleichsgelenkfuss / Foot articulation comp. | Nadelschutz | Nadelsystem / Needle system |  |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                             |                                         |                                           |                                         |                            |                               |                                 |                                         |                                 |                                                 |                                       |                                    |                           |                                |                                                 |                                                |             |                             |  |
| E10                                       | -140040; -140041; -140042; -160061;<br>-160062; -170066; -170067<br><br>Kantensteppen ab 3,0 mm rechts der Nadel.<br>Für mittelschweres bis schweres Nähgut.<br>Max. Stichlänge 6 mm<br><br>Edge topstitching from 3,0 mm on the right of the<br>needle.<br>For medium and heavy weight material.<br>Stitch length max. 6 mm                                                                            |                                      |                             |                                         |                                           | 2,4 x 3,3<br>0272 006515                |                            |                               |                                 |                                         | 0272 006612; 1,8                |                                                 |                                       |                                    |                           | 0272 006871                    |                                                 |                                                |             |                             |  |
| E17                                       | -140041; -140042; -140341; -140342<br><br>Einfäßarbeiten nach N014, N015 und N017 für<br>mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Binding operations according to N014, N015 and<br>N017 for medium weight material.<br>Stitch length max. 4 mm                                                                                                                                            |                                      |                             |                                         |                                           | 2,1 x 3,0<br>0272 006508                |                            |                               |                                 |                                         | 0272 006608; 1,6                |                                                 |                                       |                                    |                           | 0272 006864                    |                                                 |                                                |             |                             |  |
| E20                                       | -140041; -140042; -140341; -140342<br><br>Allgemeine Näharbeiten in leichtem bis mittlerem<br>Nähgut.<br>Max. Stichlänge 4 mm<br><br>General stitching operations light and medium<br>weight material.<br>Stitch length max. 4 mm                                                                                                                                                                       |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006516                |                            |                               |                                 |                                         | 0272 006613; 1,6                |                                                 |                                       |                                    |                           | 0272 006873                    |                                                 |                                                |             |                             |  |
| E21                                       | -140041; -140042; -140341; -140342<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut.<br>Mit durchgehender, kurzer Mittelrippe.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in medium weight<br>material.<br>With short continuous middle rib.<br>Stitch length max. 4 mm                                                                                                          |                                      |                             |                                         |                                           | 2,1 x 3,0<br>0272 006516                |                            |                               |                                 |                                         | 0272 006614; 2,0                |                                                 |                                       |                                    |                           | 0272 006875                    |                                                 |                                                |             |                             |  |
| E23                                       | -140041; -140042; -140341; -140342<br><br>Kantensteppen, Anschlag 2 mm rechts der Nadel.<br>Ausgleichsgelenkfuß mit zwangsläufig gesteuerten<br>Sohlen für leichtes bis mittleres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Edge topstitching, guide 2 mm on the right of the<br>needle. With positive foot articulation compensation.<br>For light and medium weight material.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006516                |                            |                               |                                 |                                         | 0272 006613; 1,6                |                                                 |                                       |                                    |                           |                                | 0272 006878                                     |                                                |             |                             |  |



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                                                     |                                                 | Greifer<br>Hook                                |             |                             |              |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-----------------------------------------------------|-------------------------------------------------|------------------------------------------------|-------------|-----------------------------|--------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated                      | Hebelgelenkfuss / Foot, articulated, with lever | Ausgleichsgelenkfuss / Foot articulation comp. | Nadelschutz | Nadelsystem / Needle system |              |
| E27                                       | -140041; -140042; -140341; -140342;<br><br>Allgemeine Näharbeiten in leichtem Nähgut.<br>Robuster und universeller als E2.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in light weight material.<br>More sturdy and universal than E2.<br>Stitch length max. 4 mm                                                                                                                                                                                                                                                                                                          |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006519                |                            |                               |                                 |                                         | 0272 006617; 1,2                |                                                 |                                       |                                    |                           | 0272 006801                                         |                                                 |                                                |             |                             | 134 / 80     |
| E29                                       | -140041; -140042; -140341; -140342;<br><br>Allgemeine Näharbeiten in mittlerem Leder mit Rollfuß Ø 33 mm.<br>Max. Stichlänge 6 mm<br><br>General stitching operations in medium weight leather with roller foot Ø 33 mm.<br>Stitch length max. 6 mm                                                                                                                                                                                                                                                                                                                                        |                                      |                             |                                         |                                           | 1,8 x 8<br>0272 006521                  |                            |                               |                                 |                                         | 0272 006618; 1,2                |                                                 |                                       |                                    |                           | 0272 006896                                         |                                                 |                                                |             |                             | 134 LR / 120 |
| E33                                       | -160362<br><br>Allgemeine Näharbeiten und Ziernähte, in Verbindung mit Z116 006741.<br>(Tri-flex-Vorrichtung).<br>Max. Stichlänge 6 mm<br><br>General stitching operations and decorative seams, in connection with Z116 006741.<br>(Tri-flex device).<br>Stitch length max. 6 mm                                                                                                                                                                                                                                                                                                          |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006522                |                            |                               |                                 |                                         | 0272 006617; 1,2                |                                                 |                                       |                                    |                           | 0272 068011                                         |                                                 |                                                |             |                             | 134 / 80     |
| E39                                       | - 840043<br><br>Allgemeine Näharbeiten in leichtem bis mittelschwerem Nähgut, für Durchlichtschranke mit Positionierung 12 oder 20 mm vor der Nadel, 1 Gelenkfuß und 2 Ausgleichsgelenkfüße gefedert, 0,8 mm bzw. 1,6 mm rechts der Nadel.<br>Max. Stichlänge 3,2 mm<br><br>General stitching operations in light to medium medium weight material, for transmitted light barrier with positioning 12 or 20 mm in front of the needle, 1 articulated foot and 2 springy articulated compensating feet, 0,8 mm respectively 1,6 mm to the right of the needle.<br>Stitch length max. 3,2 mm |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006523                |                            |                               |                                 |                                         | 0272 006619; 1,2                |                                                 |                                       |                                    |                           | 0272 068013<br>0271 006856; 1,6<br>0271 006851; 0,8 |                                                 |                                                |             |                             | 134 / 80     |



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                            | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                                |                                  | Greifer<br>Hook                    |             |                             |           |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|--------------------------------|----------------------------------|------------------------------------|-------------|-----------------------------|-----------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                         | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahn / Serrated<br>mm | Säge-schrägverzahn / Serrated, oblique<br>mm | Kreuzverzahn / Cross toothed<br>mm | Dachverzahn / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Fußsohle, links, foot sole, left | Fußsohle, rechts, foot sole, right | Nadelschutz | Nadelsystem / Needle system |           |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                             |                                         |                                           |                                         |                            |                               |                                 |                                         |                              |                                              |                                    |                                 |                           |                                |                                  |                                    |             |                             |           |
| E40                                       | -140041; -140042; -140341; -140342<br><br>Allgemeine Näharbeiten in leichtem Nähgut.<br>Max. Stichlänge 3 mm<br><br>General stitching operations in light weight material.<br>Stitch length max. 3 mm                                                                                                                                                                                                   |                                      |                             |                                         |                                           | 1,2 x 2,0                               | 0272 006525                |                               |                                 |                                         | 0272 006631; 1,2             |                                              |                                    |                                 |                           | 0272 006801                    |                                  |                                    |             |                             | 134-80    |
| E41                                       | -140041; -140042; -140341; -140342;<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut; Stichplatte mit Kettelquersteg.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in medium weight material; throat plate with whipped cross path.<br>Stitch length max. 4 mm                                                                                                                     |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 272 006525                 |                               |                                 |                                         | 0272 006632; 1,6             |                                              |                                    |                                 |                           | 0272 006807                    |                                  |                                    |             |                             | 134/ 100  |
| E47/<br>R1,0                              | -140040; -140041; -140042; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen 1,0 mm rechts der Nadel mit Ausgleichshebelfuß.<br>Für mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Stitching on edges 1,0 mm on the right of the needle with compensating lever foot.<br>For medium weight material.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6             |                                              |                                    |                                 |                           | 0272 006821                    | 0272 006822*                     | 0272 006823**                      |             |                             | 134 / 100 |
| E47/<br>R2,0                              | -140041; -140042; -140341; -140342<br><br>Kantensteppen 2,0 mm rechts der Nadel mit Ausgleichshebelfuß.<br>Für mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Stitching on edges 2,0 mm on the right of the needle with compensating lever foot.<br>For medium weight material.<br>Stitch length max. 4 mm                                                                                       |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 272 006632; 1,6              |                                              |                                    |                                 |                           | 272 006824                     | 0272 006825*                     | 0272 006823**                      |             |                             | 134 / 110 |
| E47/<br>R3,0                              | -140041; -140042; -140341; -140342<br><br>Wie E47/R2,0, jedoch Kantensteppen 3,0 mm.<br><br>Same as E47/R2,0, but stitching on edges 3,0 mm.                                                                                                                                                                                                                                                            |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 272 006614; 2,0              |                                              |                                    |                                 |                           | 272 006875                     |                                  |                                    |             |                             | 134 / 100 |

1) Werden die Unterklassen -160061 u. -160062 mit Näheinrichtung für max. 4 mm oder 3 mm Stichlänge und die Unterklassen -140040, -140041 und -140042 mit Näheinrichtung für max. 3 mm Stichlänge ausgestattet, dann muß die Stichlänge entsprechend begrenzt werden

1) If the sub-classes -160061 and -160062 are fitted with sewing equipments for Stitch length max. of 4 mm or 3 mm and the sub-classes -140040, -140041 and -140042 for max. 3 mm it is necessary to limit the stitch length accordingly.



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                            | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                               |                                               |                                   | Greifer<br>Hook                     |                            |                             |           |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|-------------------------------|-----------------------------------------------|-----------------------------------|-------------------------------------|----------------------------|-----------------------------|-----------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articulation comp. | Fußsohle, links / Foot sole, left | Fußsohle, rechts / Foot sole, right | Nadelschutz / Needle guard | Nadelsystem / Needle system |           |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                             |                                         |                                           |                                         |                            |                               |                                 |                                         |                                 |                                                 |                                       |                                    |                               |                                               |                                   |                                     |                            |                             |           |
| E47/<br>L1,0                              | -140040; -140041; -140042; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen 1,0 mm links der Nadel mit Ausgleichshebelfuß. Für mittelschweres Nähgut. Max. Stichlänge 4 mm<br><br>Stitching on edges 1,0 mm on the left of the needle with compensating lever foot. For medium and heavy weight material. Stitch length max. 4 mm                                                     |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                               | 0272 006831                                   | 0272 006832**                     | 0272 006833**                       |                            |                             | 134 / 100 |
| E47/<br>L2,0                              | -140040; -140041; -140042; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen 2,0 mm links der Nadel mit Ausgleichshebelfuß. Für mittelschweres Nähgut. Max. Stichlänge 4 mm<br><br>Stitching on edges 2,0 mm on the left of the needle with compensating lever foot. For medium and heavy weight material. Stitch length max. 4 mm                                                     |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                               | 0272 006834                                   | 0272 006832**                     | 0272 006836**                       |                            |                             | 134 / 100 |
| E51                                       | -140040; -140041; -140042; -160061 <sup>1)</sup> ; -160062 <sup>1)</sup> ; -170066 <sup>1)</sup> ; -170067 <sup>1)</sup><br><br>Kantensteppen 1,6 mm links und rechts der Nadel mit federnden Anschlägen im Gelenkfuß. Für mittelschweres Nähgut. Max. Stichlänge 4 mm<br><br>Stitching on edges 1,6 mm on the left and on the right of the needle with spring-loaded stops in the articulated foot. For medium weight material. Stich length max. 4 mm |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                               | 0272 006848                                   |                                   |                                     |                            |                             | 134 / 100 |
| E53                                       | -140041; -140042; -140341; -140342<br><br>Verdecktes Aufnähen von Blazertaschen. Kurzer Gelenkfuß. Für mittelschweres Nähgut. Max. Stichlänge 4 mm<br><br>Concealed attaching of blazer pockets. Short articulated foot. For medium weight material. Stich length max. 4 mm                                                                                                                                                                             |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                               |                                               |                                   | 0272 006817                         |                            |                             | 134 / 100 |

1) Werden die Unterklassen -160061 u. -160062 mit Näheinrichtung für max. 4 mm oder 3 mm Stichlänge und die Unterklassen -140040, -140041 und -140042 mit Näheinrichtung für max. 3 mm Stichlänge ausgestattet, dann muß die Stichlänge entsprechend begrenzt werden

1) If the sub-classes -160061 and -160062 are fitted with sewing equipments for Stitch length max. of 4 mm or 3 mm and the sub-classes -140040, -140041 and -140042 for max. 3 mm it is necessary to limit the stitch length accordingly.



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                           | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                                |                                                 | Greifer<br>Hook                                |             |                             |                 |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------------------------------------|-------------|-----------------------------|-----------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                        | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Ausgleichsgelenkfuss / Foot articulation comp. | Nadelschutz | Nadelsystem / Needle system |                 |
| E56                                       | -140041; -140042; -140341; -140342;<br><br>Einnähen von Reißverschlüssen;<br>Reißverschlußkette links des Gelenkfußes;<br>Fußsohle rechts der Nadel.<br>Für mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Inserting zippers. Zipper chain on the left or on the right of the foot sole; foot sole on the on the right of the needle.<br>For medium weight material.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006519                |                            |                               |                                 | 0272 006617; 1,2                        |                                 |                                                 |                                       |                                    |                           | 0272 006858                    |                                                 |                                                |             |                             | 134 / 90        |
| E59                                       | -140041; -140042; -140341; -140342;<br><br>Säumen mit Vorsatzsäumer nach N005 in mittelschwerem Nähgut.<br>Fußbreite der Saumbreite anpassen.<br>Max. Stichlänge 4 mm<br><br>Hemming according N005 with hemmer in front of the foot in medium weight material.<br>Adjust the foot for the hem width.<br>Stitch length max. 4 mm                                                                       |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006525                |                            |                               |                                 | 0272 006632; 1,6                        |                                 |                                                 |                                       |                                    |                           | 0272 006819                    |                                                 |                                                |             |                             | 134 / 90        |
| E70                                       | -140342<br><br>Allgemeine Näharbeiten in leichtem Nähgut.<br>Max. Stichlänge 3 mm<br><br>General stitching operations in light weight material.<br>Stitch length max. 3 mm                                                                                                                                                                                                                             |                                      |                             |                                         |                                           | 1,2 x 1,6<br>0272 006527                |                            |                               |                                 | 0272 006629; 1,2                        |                                 |                                                 |                                       |                                    |                           | 0272 006801                    |                                                 |                                                |             |                             | 134 SAN 10 - 70 |
| E75                                       | - 140342<br><br>Zum einnähen von Ärmeln nach N471.<br>Max. Stichlänge 3 mm<br><br>For setting sleeves according to N471.<br>Stitch length max. 3 mm                                                                                                                                                                                                                                                    |                                      |                             |                                         |                                           | 1,2 x 1,6<br>0272 006527                |                            |                               |                                 | 0272 006630; 1,2                        |                                 |                                                 |                                       |                                    |                           | 0272 068058                    |                                                 |                                                |             |                             | 134 SAN 10 - 70 |
| E101                                      | -640142; -640642; -740142; -740642;<br><br>Für mittelschweres Nähgut, Messer vor und neben der Nadel schneidend.<br>Schneidabstand 3,5 mm.<br>Max. Stichlänge 4 mm<br><br>For sewing in medium weight material, knife beside and in front of the needle.<br>Cutting margin 3,5 mm.<br>Stitch length max. 4 mm                                                                                          |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006531                |                            |                               |                                 | 0272 006621; 1,6                        |                                 |                                                 |                                       |                                    |                           | 0272 068031                    |                                                 |                                                | 0272 007043 |                             | 134 / 80        |





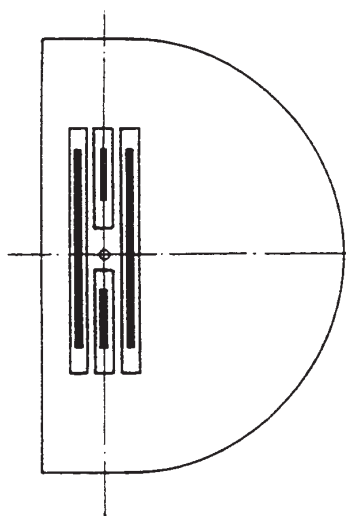
| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                | Nadelhalter<br>Needle holder      |                             |                                         |                                           | Stichplatte<br>Throat plate          |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog  |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                                |                                                 | Greifer<br>Hook                                |                 |                                              |                             |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|--------------------------------------|----------------------------|-------------------------------|---------------------------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------------------------------------|-----------------|----------------------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                             | Nadelabstand / Needle distance mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm | Dachverzahnung / Roof-shaped mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Ausgleichsgelenkfuss / Foot articulation comp. | Einlage / Layer | Messer Schneidabstand / Knife cutting margin | Nadelsystem / Needle system |
| E102                                      | -640142; -640642; -740142; -740642;<br><br>Wie E101, jedoch Schneidabstand 5 mm.<br><br>Same as E101, but cutting margin 5mm.                                                                                                                                                                                                                                               |                                   |                             |                                         |                                           | 1,5 x 2,4                            | 0272 006535                |                               |                                 |                                      | 0272 006622; 1,6             |                                              |                                    |                                 |                           | 0272 068034                    |                                                 |                                                | 0272 007043     | 5,0                                          | 134-KK / 80                 |
| E103                                      | -640142; -640642; -740142; -740642;<br><br>Wie E101, jedoch Schneidabstand 8 mm.<br><br>Same as E101, but cutting margin 8 mm.                                                                                                                                                                                                                                              |                                   |                             |                                         |                                           | 1,5 x 2,4                            | 0272 006537                |                               |                                 |                                      | 0272 006623; 1,2             |                                              |                                    |                                 |                           | 0272 068036                    |                                                 |                                                | 0272 007044     | 8,0                                          | 134-KK / 80                 |
| E107                                      | - 740642<br><br>Näheinrichtung für Montagenähte mit Führungsnase im Fuß, 2 mm links der Nadel. Für Kragen/Manschetten. Schneidabstand 5 mm. Max. Stichlänge 4 mm.<br><br>Sewing equipment for sewing assemblage with guide lug at the foot, 2 mm on the left of the needle. For collars/cuffs. Cutting margin 5 mm. Stitch length max. 4 mm.                                |                                   |                             |                                         |                                           | 1,2 x 2,0                            | 0272 006535                |                               |                                 |                                      | 0272 006633; 1,2             |                                              |                                    |                                 |                           | 0272 068024                    |                                                 |                                                | 0272 007043     | 5,0                                          | 134 SAN 10-70               |
| E111                                      | -140041; -140042; -140341; -140342;<br><br>Näheinrichtung für gestuftes Beschneiden in leichtem Nähgut; in Verbindung mit Z145 000101 einzusetzen. Schneidabstand 4,5 und 7 mm. Max. Stichlänge 4 mm.<br><br>Sewing equipment for stepped trimming light weight material; to be used in conjunction with Z145 000101. Cutting margin 4,5 and 7 mm. Stitch length max. 4 mm. |                                   |                             |                                         |                                           | 1,5 x 2,4                            | 0272 006541                |                               |                                 |                                      | 0272 006624; 1,6             |                                              |                                    |                                 |                           | 0272 068043                    |                                                 |                                                | 0272 007043     |                                              | 134-KK / 80                 |



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Nadelhalter<br>Needle holder         |                             |                                         |                               | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                               |                                               |                                     | Presserfuß<br>Presser foot       |                           |                                |                                                 | Greifer<br>Hook                                |                 |                             |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|-------------------------------|-----------------------------------------------|-------------------------------------|----------------------------------|---------------------------|--------------------------------|-------------------------------------------------|------------------------------------------------|-----------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Abdeckplatte / Covering plate | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnt / Serrated<br>mm | Säge-schrägverzahnt / Serrated, oblique<br>mm | Kreuzverzahnt / Cross toothed<br>mm | Dachverzahnt / Roof-shaped<br>mm | Fester Fuss / Foot, rigid | Gelenkfuss / Foot, articulated | Hebelgelenkfuss / Foot, articulated, with lever | Ausgleichsgelenkfuss / Foot articulation comp. | Einlage / Layer | Nadelsystem / Needle system |
| E112                                      | -140041; -140042; -140341; -140342;<br><br>Säumen mit Vorsatzsäumer nach N005 in mittelschwerem Nähgut.<br>Fußbreite der Saumbreite anpassen.<br>Max. Stichlänge 4 mm.<br><br>Hemming according N005 with hemmer in front of the foot in medium weight material.<br>Adjust the foot for the hem width.<br>Stitch length max. 4 mm.                                                                                                                                                                                                                                                                                                                                       |                                      |                             |                                         |                               | 1,5 x 2,4<br>0272 006546                |                            |                               |                                 | 0272 006625; 1,2                        |                               |                                               |                                     |                                  | 0272 068047               |                                |                                                 |                                                | 0272 007043     | 134 KK / 80                 |
| E113                                      | - 740142; -70642<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut. Näheinrichtung für Kleinteilfertigung mit Klappschablonen. Zum Nähen und Beschneiden von Kleinteilen wie Patten, Ärmelspangen, Schulterklappen, Bundverlängerungen usw. Nähen von Spitzfasson auf Anfrage. Schneidabstand 3,5 mm. Max. Stichlänge 4 mm.<br><br>General stitching operations in medium weight material. Sewing equipment for the manufacture of small parts with templates. For sewing and trimming of small parts like flaps, sleeve clasps, shoulder tabs, waistband extensions and the like. Sewing of peak lapel on request. Cutting margin 3,5 mm. Stitch length max. 4 mm. |                                      |                             |                                         | 0272 007046                   | 1,5 x 2,4<br>0272 006549                |                            |                               |                                 | 0272 006627; 1,6                        |                               |                                               |                                     | 0272 068053                      |                           |                                |                                                 |                                                | 0272 007043     | 134 KK / 80                 |
| E114                                      | - 740142; -70642<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut. Näheinrichtung zum Nähen von Spitzfasson mit Klappschablonen. Schneidabstand 3,5 mm. Max. Stichlänge 4 mm. General stitching operations in medium weight material. Sewing equipment for peak lapel with templates. Cutting margin 3,5 mm. Stitch length max. 3,2 mm                                                                                                                                                                                                                                                                                                                             |                                      |                             |                                         | 0272 007046                   | 1,5 x 2,4<br>0272 006549                |                            |                               |                                 | 0272 006627; 1,6                        |                               |                                               |                                     | 0272 068056                      |                           |                                |                                                 |                                                | 0272 007043     | 134 KK / 80                 |

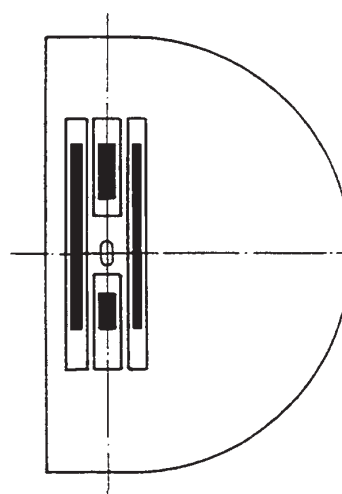


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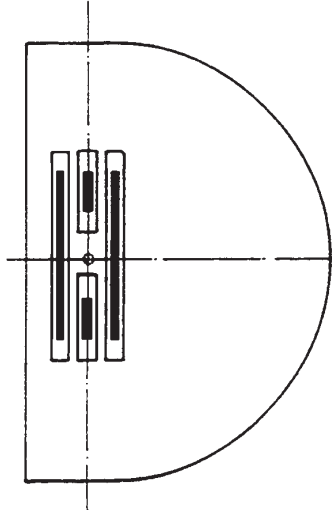
E2

2.



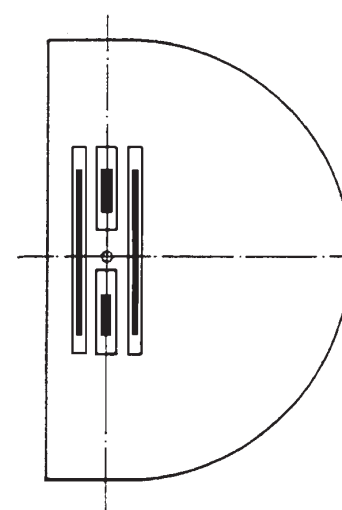
E3

3.



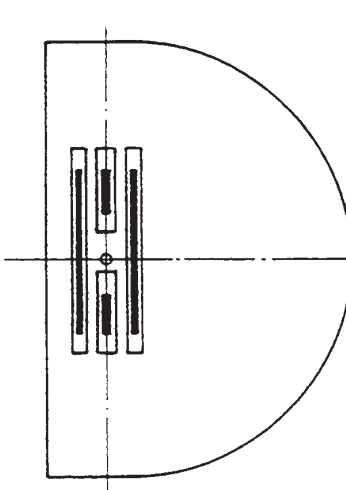
E4

4.



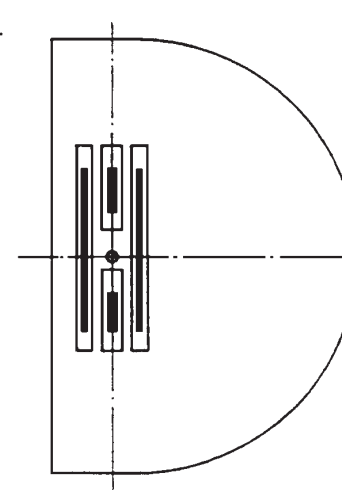
E5

5.



E6

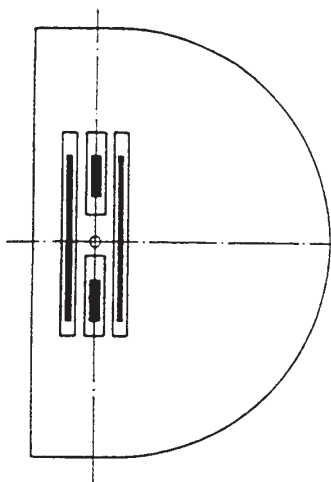
6.



E7

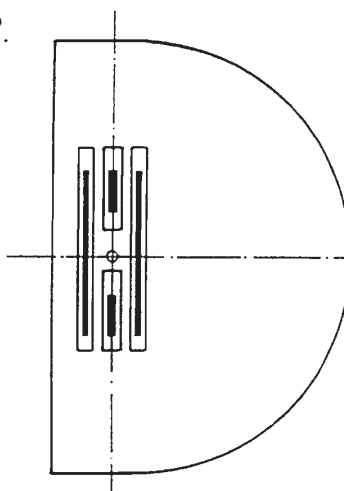


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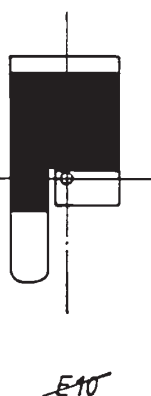
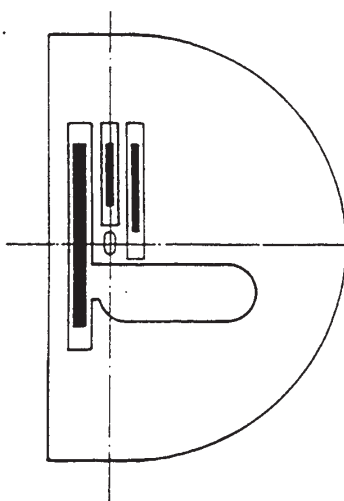
E8

8.



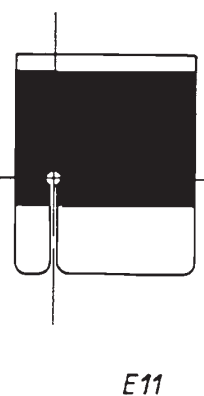
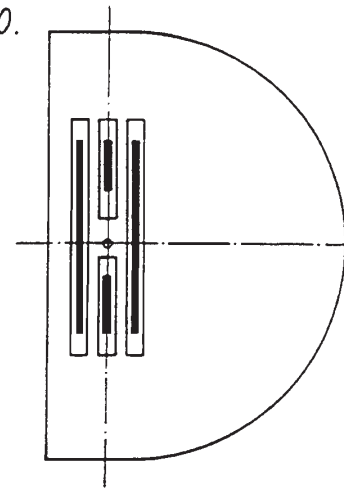
E9

9.



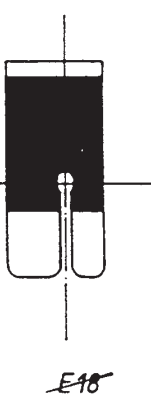
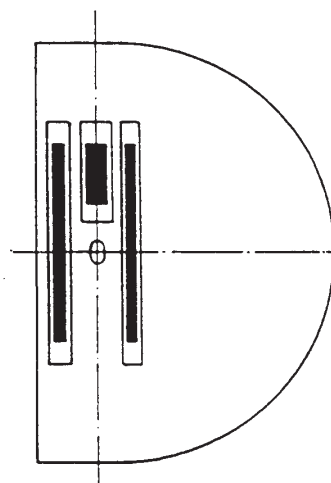
E10

10.



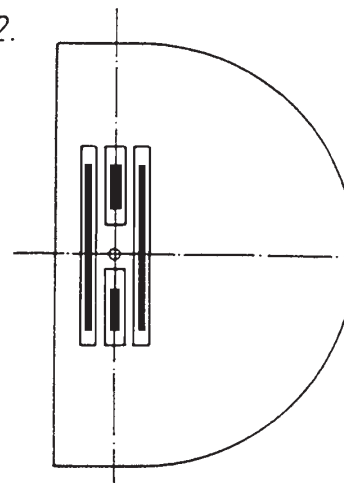
E11

11.

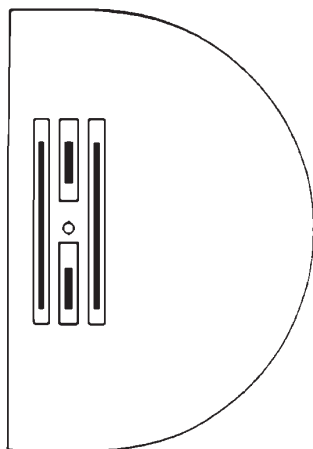


E18

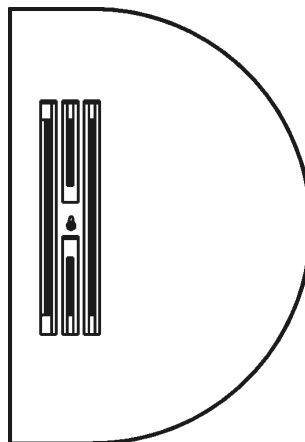
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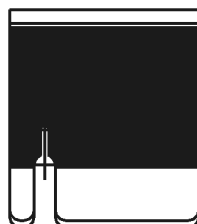
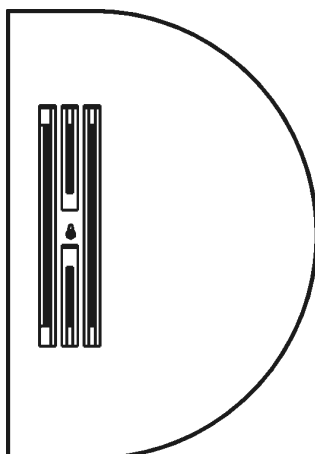
E24



~~E13~~



E30



E32



# Näheinrichtungen Sewing equipment

## 273

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Edition  
01.99

Blatt  
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4

Ersetzt Ausgabe  
Replaced edition  
06.98

Fortsetzung Blatt  
Continued page  
5

| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                     | Nadelhalter<br>Needle holder      |                             |                                         |                                           | Stichplatte<br>Throat plate          |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog  |                              |                                              |                                    | Presserfuß<br>Presser foot      |                           |                               |                              | Greifer<br>Hook                       |                             |                                |                             |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|--------------------------------------|----------------------------|-------------------------------|---------------------------------|--------------------------------------|------------------------------|----------------------------------------------|------------------------------------|---------------------------------|---------------------------|-------------------------------|------------------------------|---------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                  | Nadelabstand / Needle distance mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size mm | Sägeverzahnung / Serrated mm | Säge-schrägverzahnung / Serrated, oblique mm | Kreuzverzahnung / Cross toothed mm | Dachverzahnung / Roof-shaped mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Transportfuß / Foot, Feeding | Tandemgelenkfuß / Foot, hinged tandem | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E2                                        | - 140042; -140342<br><br>Allgemeine Näharbeiten in leichtem Nähgut.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in light weight material.<br>Stitch length max. 4 mm                                                                                                                                                                                                                             |                                   |                             |                                         |                                           | ø 1,5                                | 0211 004521                |                               |                                 |                                      | 0271 006602; 1,6             |                                              |                                    |                                 |                           | 0273 006801                   |                              |                                       |                             |                                | 134 / 80                    |
| E3                                        | - 140042; -140342<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in medium weight material.<br>Stitch length max. 4 mm                                                                                                                                                                                                                      |                                   |                             |                                         |                                           | ø 1,5                                | 0211 001491                |                               |                                 |                                      | 0271 006603; 2,0             |                                              |                                    |                                 |                           | 0273 006808                   |                              |                                       |                             |                                | 134 / 100                   |
| E4                                        | - 140042; -140342<br><br>Näheinrichtung zum Kantensteppen mit Anschlag 0,8 mm rechts der Nadel in sehr leichtem und leichtem Nähgut, mit gefedertem Ausgleichsgelenkfuß.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for stitching on edges with stop 0,8 mm on the right of the needle in very light and light weight material with spring-loaded articulated compensating foot.<br>Stitch length max. 4 mm |                                   |                             |                                         |                                           | ø 1,8                                | 0273 006504                |                               |                                 |                                      | 0273 006604; 1,2             |                                              |                                    |                                 |                           | 0274 006811                   |                              |                                       |                             |                                | 134 / 80                    |
| E5                                        | -140042<br><br>Kantensteppen, Anschlag 1,6 mm rechts der Nadel. Für sehr leichtes und leichtes Nähgut. Ausgleichsgelenkfuß, gefedert.<br>Max. Stichlänge 4 mm<br><br>Stitching on edges, guide 1,6 mm on the right of the needle. For very light and light weight material. With spring-loaded articulated compensating foot.<br>Stitch length max. 4 mm                                                         |                                   |                             |                                         |                                           | ø 1,8                                | 0273 006504                |                               |                                 |                                      | 0273 006604; 1,2             |                                              |                                    |                                 |                           | 0274 006818                   |                              |                                       |                             |                                | 134 / 80                    |



| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                                 | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                               |                              | Greifer<br>Hook                       |                             |                                |                             |
|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|------------------------------|---------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Transportfuß / Foot, Feeding | Tandemgelenkfuß / Foot, hinged tandem | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E6                                        | -140042<br><br>Kantensteppen, Anschlag 3,2 mm rechts der Nadel.<br>Für sehr leichtes und leichtes Nähgut.<br>Ausgleichsgelenkfuß, gefedert.<br>Max. Stichlänge 4 mm<br><br>Stitching on edges, guide 3,2 mm on the right of the<br>needle. For very light and light weight material.<br>With spring-loaded articulated compensating foot.<br>Stitch length max. 4 mm                                                                                                                         |                                      |                             |                                         |                                           | ø1,8<br>0273 006504                     |                            |                               |                                 | 273 006604; 1,2                         |                                 |                                                 |                                       |                                    | 0274 006821               |                               |                              |                                       |                             |                                | 134 / 80                    |
| E7                                        | -140042; -140342<br><br>Näheinrichtung zum Kantensteppen mit Anschläge<br>0,8 mm rechts und links der Nadel in sehr leichtem<br>und leichtem Nähgut.<br>Ausgleichsgelenkfuß, gefedert. Ersatz für E8.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for stitching on edges, stop<br>0,8 mm on the right and on the left of the needle.<br>For very light and light weight material.<br>With spring-loaded articulated compensating foot.<br>Replacement for E8.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | ø1,8<br>0273 006504                     |                            |                               |                                 | 0273 006604; 1,2                        |                                 |                                                 |                                       |                                    | 0274 006824               |                               |                              |                                       |                             |                                | 134 / 80                    |
| E9                                        | -140042; -140342<br><br>Näheinrichtung zum Kantensteppen mit Anschlag<br>1,6 mm links der Nadel in sehr leichtem und<br>leichtem Nähgut.<br>Ausgleichsgelenkfuß, gefedert.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for stitching on edges,<br>stop 1,6 mm on the left of the needle. For very light<br>and light weight material.<br>With spring-loaded articulated compensating foot.<br>Stitch length max. 4 mm                                                                    |                                      |                             |                                         |                                           | ø1,8<br>0273 006504                     |                            |                               |                                 | 0273 006604; 1,2                        |                                 |                                                 |                                       |                                    | 0274 006834               |                               |                              |                                       |                             |                                | 134 / 80                    |
| E11                                       | -140042<br><br>Für Säume nach NB1 und NB5 mit<br>Vorsatzsäumen in sehr leichtem bis leichtem<br>Nähgut. Sohlenbreite ist auf Saumbreite<br>abzustimmen.<br>Max. Stichlänge 4 mm<br><br>For hemming according to NB1 and NB5. Hemmer in<br>front of the presser foot . For very light and light weight<br>material. Sole width must be adapted to the hem width.<br>Stitch length max. 4 mm                                                                                                   |                                      |                             |                                         |                                           | ø1,5<br>0211 004521                     |                            |                               |                                 | 0271 006602; 1,6                        |                                 |                                                 |                                       |                                    | 0273 006845               |                               |                              |                                       |                             |                                | 134 / 80                    |

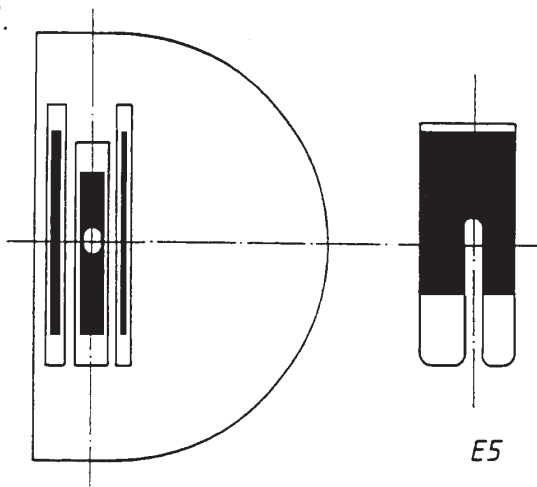


| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                  | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                               | Greifer<br>Hook              |                             |                                |                             |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                               | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Transportfuß / Foot, Feeding | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E13                                       | - 140042<br><br>Reißverschlüsse einnähen, Reißverschlussschleife links oder rechts der Fußsohle möglich.<br>Sohlenbreite 5 mm. Für mittelschweres Nähgut.<br>Max. Stichlänge 4 mm<br><br>Inserting zippers. Zipper chain on the left or on the right of the foot sole. Sole width 5 mm. For medium-weight material.<br>Stitch length max. 4 mm                                |                                      |                             |                                         |                                           | Ø 1,8                                   | 0273 006504                |                               |                                 |                                         | 0273 006604; 1,2                |                                                 |                                       |                                    |                           | 0273 006813                   |                              |                             |                                | 134 / 80                    |
| E18                                       | -140042<br><br>Allgemeine Näharbeiten in mittelschwerem Nähgut, z.B. Jeans.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in medium weight material, e.g. jeans.<br>Stitch length max. 4 mm                                                                                                                                                                     |                                      |                             |                                         |                                           | 2,1 x 3,0                               | 0271 006510                |                               |                                 |                                         | 0271 006609; 2,0                |                                                 |                                       |                                    |                           | 0273 006808                   |                              |                             |                                | 134 / 100                   |
| E24                                       | -140042; -140342<br><br>Allgemeine Näharbeiten in sehr leichtem Nähgut.<br>Max. Stichlänge 3 mm<br><br>General stitching operations in very light weight material.<br>Stitch length max. 3 mm                                                                                                                                                                                 |                                      |                             |                                         |                                           | Ø 1,8                                   | 0273 006504                |                               |                                 |                                         | 0273 006604; 1,2                |                                                 |                                       |                                    |                           | 0273 006847                   |                              |                             |                                | 134 / 80                    |
| E30                                       | - 140432<br><br>Allgemeine Näharbeiten in leichtem Nähgut.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in light weight material.<br>Stitch length max. 4 mm                                                                                                                                                                                                   |                                      |                             |                                         |                                           | Ø 1,5                                   | 0275 200130                |                               |                                 |                                         | 0275 210090                     |                                                 |                                       |                                    |                           | 0273 006825                   |                              |                             |                                | 134 SAN 10-70               |
| E 32                                      | -140042<br><br>Für Säume nach NB1 und NB5 mit Vorsatzsäumer. Für sehr leichtes bis leichtes Nähgut. Sohlenbreite ist auf Saumbreite abzustimmen.<br>Max. Stichlänge 4 mm<br><br>For hemming according to NB1 and NB5. Hemmer in front of the presser foot . For very light and light weight material. Sole width must be adapted to the hem width.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | Ø 1,5                                   | 0275 200130                |                               |                                 |                                         | 0275 210090                     |                                                 |                                       |                                    |                           | 0273 006827                   |                              |                             |                                | 134 SAN 10-70               |



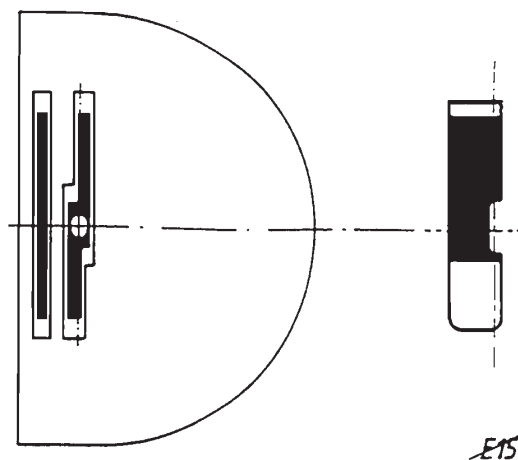


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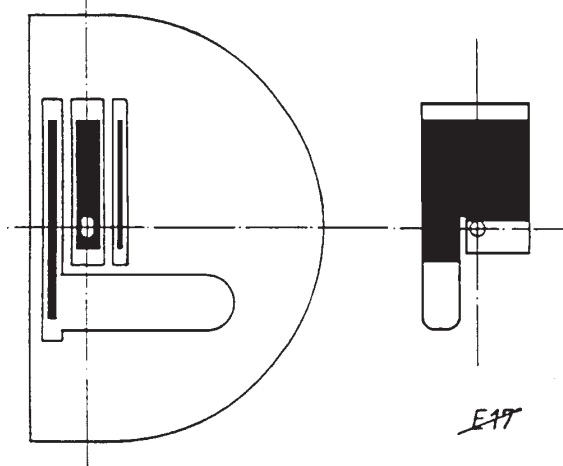
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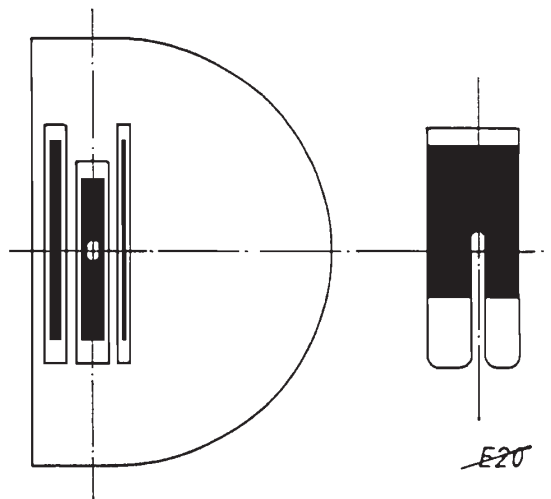
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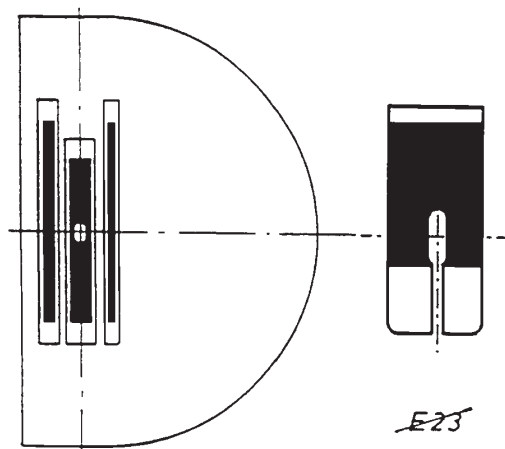
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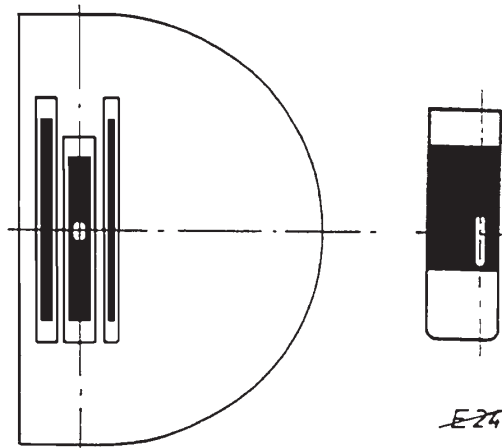
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E23

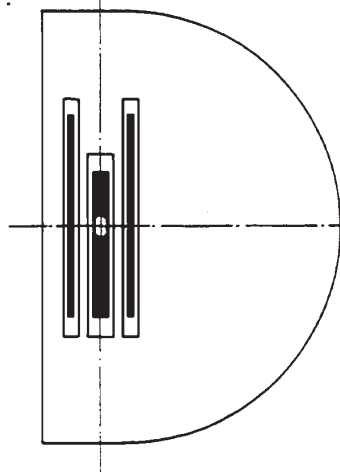
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E24

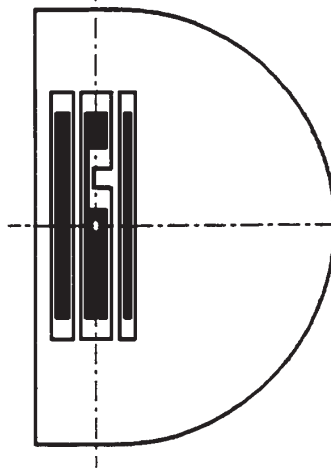


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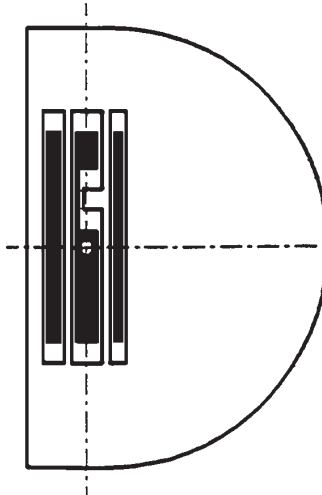
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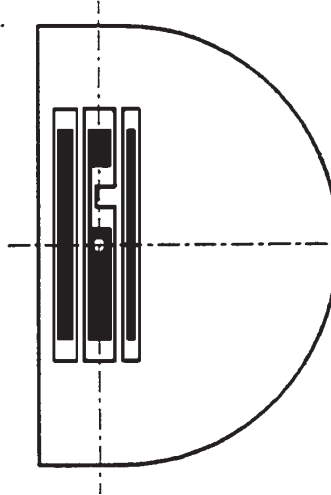
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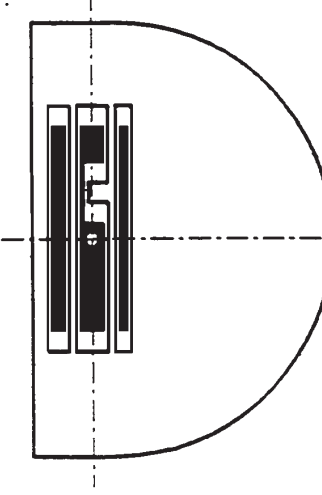
E41

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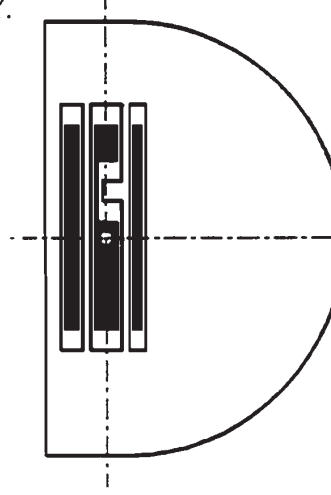
E54

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E56

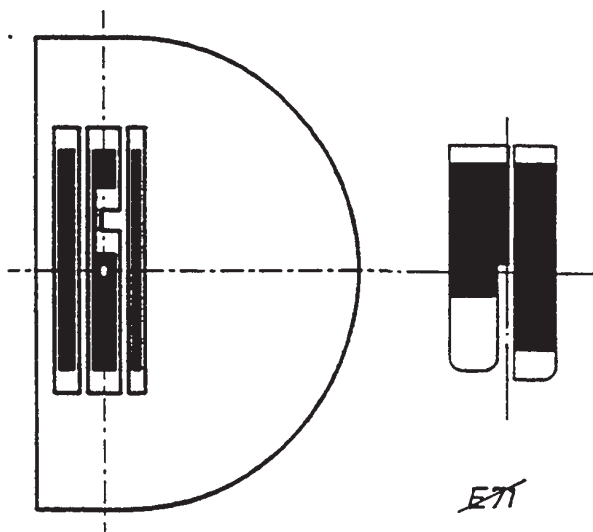
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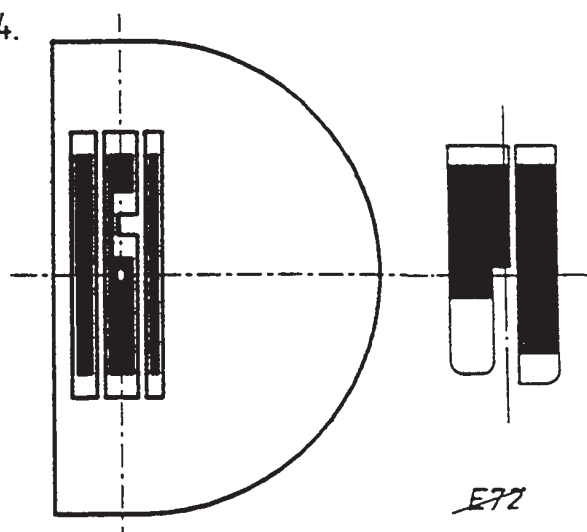
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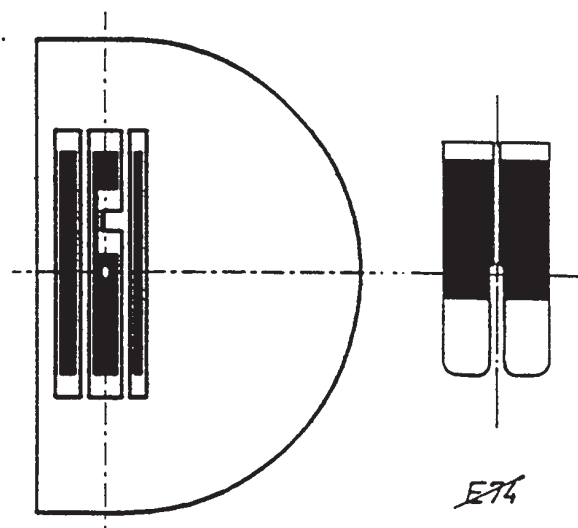
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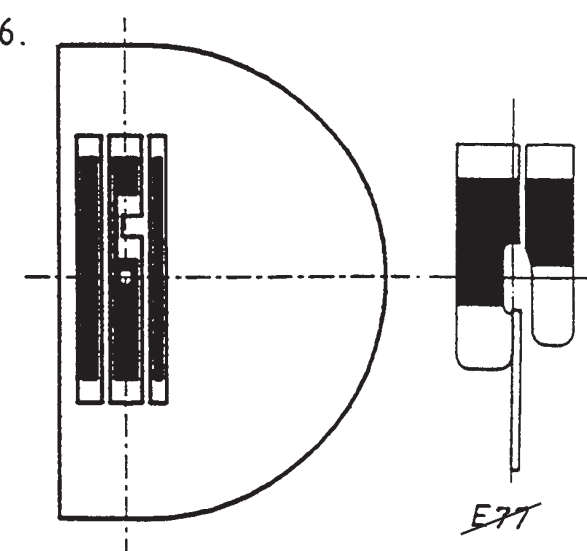
14.



15.



16.





| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                    | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           |                               |                              | Greifer<br>Hook                       |                             |                                |                             |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|------------------------------|---------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                 | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Transportfuß / Foot, Feeding | Tandemgelenkfuß / Foot, hinged tandem | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E5                                        | -140042; -140342<br><br>Allgemeine Näharbeiten in mittelschwerem bis schwerem Nähgut.<br>Max. Stichlänge 6 mm<br><br>General stitching operations in medium and heavy weight material.<br>Stitch length max. 6 mm                                                                                                                               |                                      |                             |                                         |                                           | 3,0 x 3,9<br>0272 006513                |                            |                               |                                 |                                         | 0272 006610; 2,0                |                                                 |                                       |                                    |                           | 0274 006808                   |                              |                                       |                             |                                | 134 / 120                   |
| E15                                       | -140042<br><br>Näheinrichtung zum Einnähen von Reißverschlüssen für mittelschwerem Nähgut. Reißverschlussschleife rechts, Fußsohle links der Nadel.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for inserting zippers in medium weight material. Zipper chain on the right, foot sole on the left of the needle.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,8 x 2,7<br>0272 006506                |                            |                               |                                 |                                         | 0272 006606; 1,6                |                                                 |                                       |                                    |                           | 0273 006808                   |                              |                                       |                             |                                | 134 / 80                    |
| E17                                       | -140042<br><br>Einfäßarbeiten nach N014, 15 u. 17 in mittelschwerem Nähgut.<br>Max. Stichlänge 4 mm<br><br>Binding operations according to N014, 15 u. 17 in medium weight material.<br>Stitch length max. 4 mm                                                                                                                                 |                                      |                             |                                         |                                           | 2,1 x 3,0<br>0272 006508                |                            |                               |                                 |                                         | 0273 006604; 1,2                |                                                 |                                       |                                    |                           | 0274 006811                   |                              |                                       |                             |                                | 134 / 80                    |
| E20                                       | -140042<br><br>Allgemeine Näharbeiten in leichtem bis mittlerem Nähgut.<br>Max. Stichlänge 4 mm<br><br>General stitching operations in light and medium weight material.<br>Stitch length max. 4 mm                                                                                                                                             |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006516                |                            |                               |                                 |                                         | 0272 006613; 1,6                |                                                 |                                       |                                    |                           | 0274 006844                   |                              |                                       |                             |                                | 134 / 80                    |
| E23                                       | -140042<br><br>Allgemeine Näharbeiten in leichtem bis mittlerem Nähgut mit Ausgleichsgelenkfuß 2 mm rechts der Nadel.<br>Max. Stichlänge 4 mm<br><br>General sewing operations in light and medium weight material with hinged compensating foot, 2 mm to the right of the needle.<br>Stitch length max. 4 mm                                   |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006516                |                            |                               |                                 |                                         | 0272 006613; 1,6                |                                                 |                                       |                                    |                           | 0275 220164<br>0274 468001    |                              |                                       |                             |                                | 134 / 80                    |



| E-Nr.<br>E-No.<br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                               | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                  |                                       | Presserfuß<br>Presser foot         |                           |                               |                                              | Greifer<br>Hook                       |                             |                                |                             |
|---------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|--------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|----------------------------------------------|---------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                       |                                                                                                                                                                                                                                                                                                                                                                        | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schräggverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Tandemgelenkfuß / Foot, hinged tandem | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E24                                   | -140042<br>Wie E23, jedoch 3 mm rechts der Nadel.<br>Same as E23, but 3 mm to the right of the needle.                                                                                                                                                                                                                                                                 |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006516                |                            |                               |                                 |                                         | 0272 006613; 1,6                |                                                  |                                       |                                    |                           |                               | 0274 068011                                  |                                       |                             |                                | 134 / 80                    |
| E27                                   | -140042; -140342<br>Allgemeine Nährbeiten in leichtem Nähgut.<br>Max. Stichlänge 4 mm<br>General stitching operations in light weight material.<br>Stitch length max. 4 mm                                                                                                                                                                                             |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006519                |                            |                               |                                 |                                         | 0272 006617; 1,2                |                                                  |                                       |                                    |                           | 0274 006847                   |                                              |                                       |                             |                                | 134 / 80                    |
| E40                                   | -140042; -140342<br>Allgemeine Nährbeiten in leichtem Nähgut.<br>Ersetzt Näheinrichtung E38.<br>Max. Stichlänge 3 mm<br>General stitching operations in light weight material.<br>Replaced the equipment of E38.<br>Stitch length max. 3 mm                                                                                                                            |                                      |                             |                                         |                                           | 1,2 x 2,0<br>0272 006525                |                            |                               |                                 |                                         | 0272 006631; 1,2                |                                                  |                                       |                                    |                           | 0274 006851                   |                                              |                                       |                             |                                | 134 / 80                    |
| E41                                   | -140042; -140342<br>Allgemeine Nährarbeiten in leichtem bis mittelschwerem Nähgut. Ersetzt Näheinrichtung E3 und E4.<br>Max. Stichlänge 3 mm<br>General stitching operations in light and medium weight material. Replaced the equipment of E3 and E4.<br>Stitch length max. 3 mm                                                                                      |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006525                |                            |                               |                                 |                                         | 0272 006632; 1,6                |                                                  |                                       |                                    |                           | 0274 006801                   |                                              |                                       |                             |                                | 134 / 100                   |
| E54                                   | -140042<br>Näheinrichtung zum Einnähen von Reißverschlüssen in mittelschwerem Nähgut. Reißverschlußkette links oder rechts der Fußsohle möglich; Sohlenbreite 5mm.<br>Max. Stichlänge 4 mm<br>Sewing equipment for inserting zippers in medium weight material. Zipper chain on the left or on the right of the foot sole; Sole width 5 mm.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006525                |                            |                               |                                 |                                         | 0272 006632; 1,6                |                                                  |                                       |                                    |                           | 0274 006871                   |                                              |                                       |                             |                                | 134 / 90                    |



# Näheinrichtungen Sewing equipment

# 274

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Ersetzt Ausgabe  
Replaced edition  
06.98

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                        | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           | Greifer<br>Hook               |                                              |                             |                                |                             |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|----------------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                     | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E56                                       | -140042<br><br>Näheinrichtung zum Einnähen von Reißverschlüssen in mittelschwerem Nähgut. Reißverschlusskette links, Fußsohle rechts der Nadel.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for inserting zippers in medium weight material. Zipper chain on the left, foot sole on the right of the needle.<br>Stitch length max. 4 mm                                         |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006525                |                            |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                           | 0274 006881                   |                                              |                             |                                | 134 / 90                    |
| E59                                       | -140042<br><br>Säumen von mittelschwerem Nähgut nach NB5 mit Vorsatzsäumer.<br>Max. Stichlänge 4 mm<br><br>Hemming medium weight material according to NB5 with hemming attachment.<br>Stitch length max. 4 mm                                                                                                                                                                      |                                      |                             |                                         |                                           | 1,5 x 2,4<br>0272 006525                |                            |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                           | 0274 006884                   |                                              |                             |                                | 134 / 100                   |
| E71                                       | -140042<br><br>Näheinrichtung für sehr leichtes und leichtes Nähgut. Kantensteppen, Anschlag 0,8 mm rechts der Nadel. Ausgleichsgelenkfuß gefedert.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for very light and light weight material. Stitching on edges, guide 0,8 mm on the right of the needle.<br>With spring-loaded articul. compens. foot.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,2 x 2,0<br>0272 006525                |                            |                               |                                 |                                         | 0272 006631; 1,2                |                                                 |                                       |                                    |                           |                               | 0274 006811                                  |                             |                                | 134 / 80                    |
| E72                                       | -140042<br><br>Näheinrichtung für sehr leichtes und leichtes Nähgut. Kantensteppen, Anschlag 1,6 mm rechts der Nadel. Ausgleichsgelenkfuß gefedert.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for very light and light weight material. Stitching on edges, guide 1,6 mm on the right of the needle.<br>With spring-loaded articul. compens. foot.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,2 x 2,0<br>0272 006525                |                            |                               |                                 |                                         | 0272 006631; 1,2                |                                                 |                                       |                                    |                           |                               | 0274 006818                                  |                             |                                | 134 / 80                    |



# Näheinrichtungen Sewing equipment

# 274

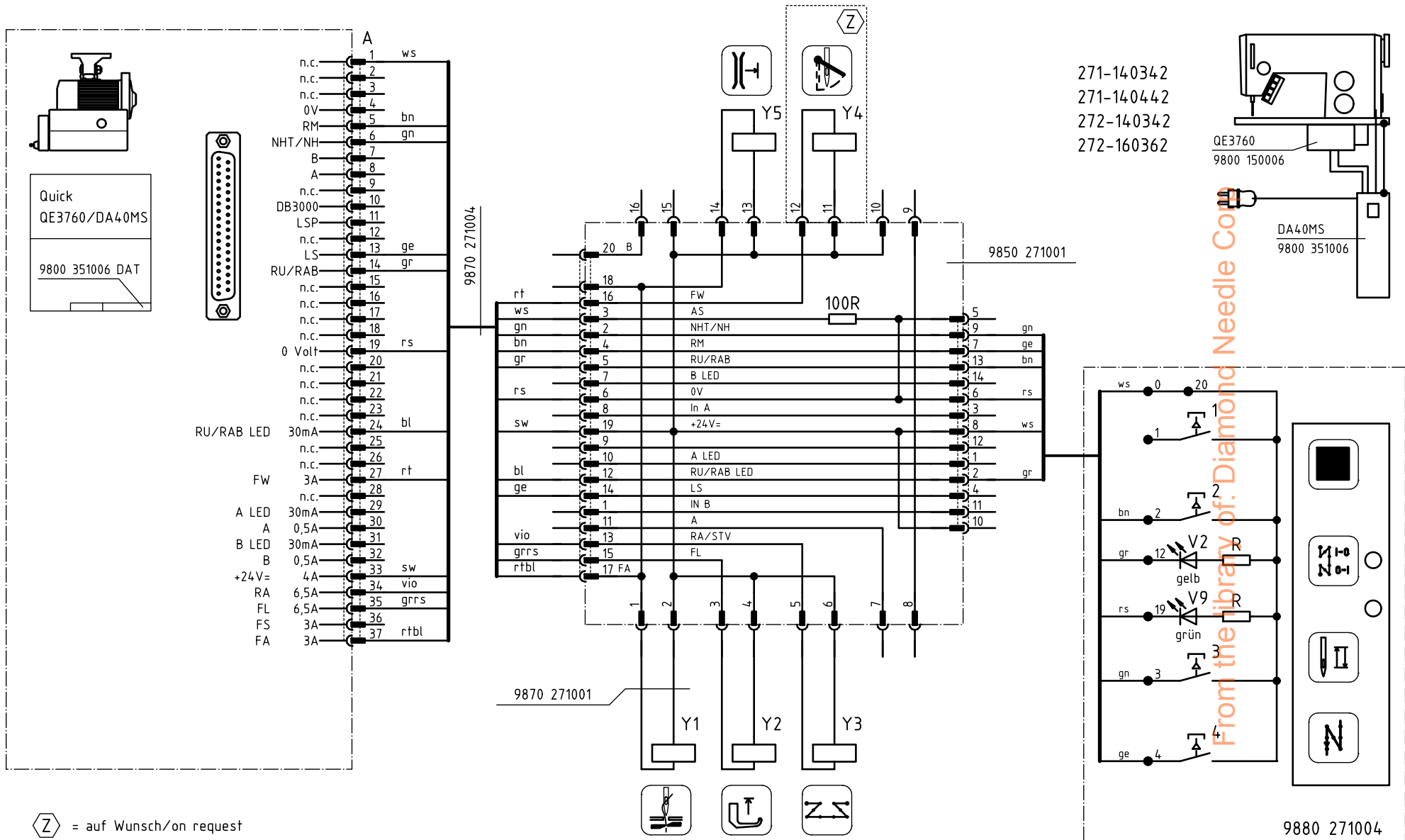
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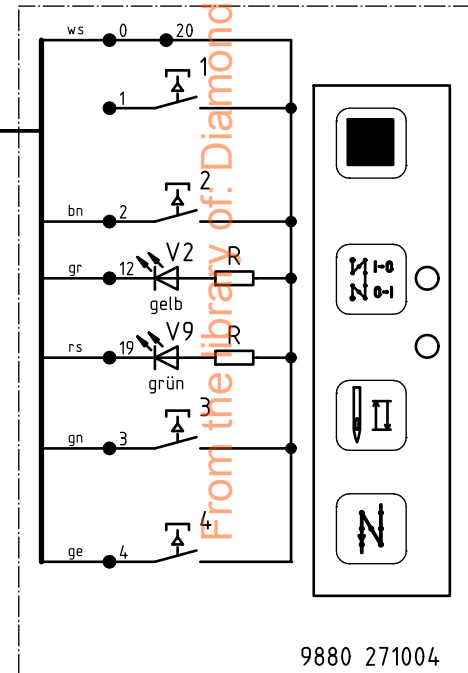
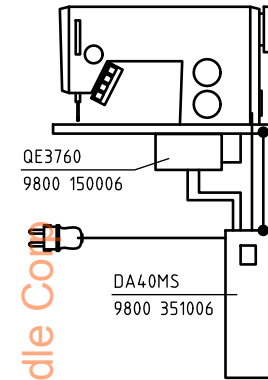
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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                  | Nadelhalter<br>Needle holder         |                             |                                         |                                           | Stichplatte<br>Throat plate             |                            |                               |                                 | Haupt-Transporteur<br>Main feed dog     |                                 |                                                 |                                       | Presserfuß<br>Presser foot         |                           | Greifer<br>Hook               |                                              |                             |                                |                             |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------|-----------------------------------------|-------------------------------------------|-----------------------------------------|----------------------------|-------------------------------|---------------------------------|-----------------------------------------|---------------------------------|-------------------------------------------------|---------------------------------------|------------------------------------|---------------------------|-------------------------------|----------------------------------------------|-----------------------------|--------------------------------|-----------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                               | Nadelabstand / Needle distance<br>mm | Nadelhalter / Needle holder | Nadelhalter links / Needle holder, left | Nadelhalter rechts / Needle holder, right | Stichlochgröße / Stitch hole size<br>mm | Stichplatte / Throat plate | Schieber, links / Slide, left | Schieber, rechts / Slide, right | Stichlochgröße / Stitch hole size<br>mm | Sägeverzahnung / Serrated<br>mm | Säge-schrägverzahnung / Serrated, oblique<br>mm | Kreuzverzahnung / Cross toothed<br>mm | Dachverzahnung / Roof-shaped<br>mm | Säumerfuß / Foot, hemming | Gelenkfuß / Foot, articulated | Ausgleichsgelenkfuß / Foot articul. compens. | Kantenanschlag / edge guide | Kloben, kpl. / block, complete | Nadelsystem / Needle system |
| E74                                       | -140042<br><br>Näheinrichtung zum Kantensteppen in sehr leichtem und leichtem Nähgut mit Anschläge 0,8 mm rechts und links der Nadel und gefedertem Ausgleichsgelenkfuß.<br>Max. Stichlänge 4 mm<br><br>Sewing equipment for stitching on edges in very light and light weight material with stop 0,8 mm on the right and on the left of the needle and with spring-loaded articul. compens. foot.<br>Stitch length max. 4 mm |                                      |                             |                                         |                                           | 1,2 x 2,0                               | 0272 006525                |                               |                                 |                                         | 0272 006631; 1,2                |                                                 |                                       |                                    |                           |                               | 0274 006824                                  |                             |                                | 134 / 80                    |
| E77                                       | -140042; -140342<br><br>Näheinrichtung zum Durchsteppen von Rock- und Hosenbunden. Naht liegt im Bundschatten. Zum Einsatz auf DAP 5-5-1. Ersetzt E37.<br>Max. Stichlänge 4 mm<br><br>Through-stitching skirt and trouser waistbands. The seam lies in the waistband shadow. For use with the working station DAP 5-5-1. Replaced the equipment of the E37.<br>Stitch length max. 4 mm                                        |                                      |                             |                                         |                                           | 1,5 x 2,4                               | 0272 006525                |                               |                                 |                                         | 0272 006632; 1,6                |                                                 |                                       |                                    |                           | 0274 006854                   |                                              |                             |                                | 134 / 80                    |



**Z** = auf Wunsch/on request

271-140342  
271-140442  
272-140342  
272-160362



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|   | Änderung | Datum    | Name   | Norm     |



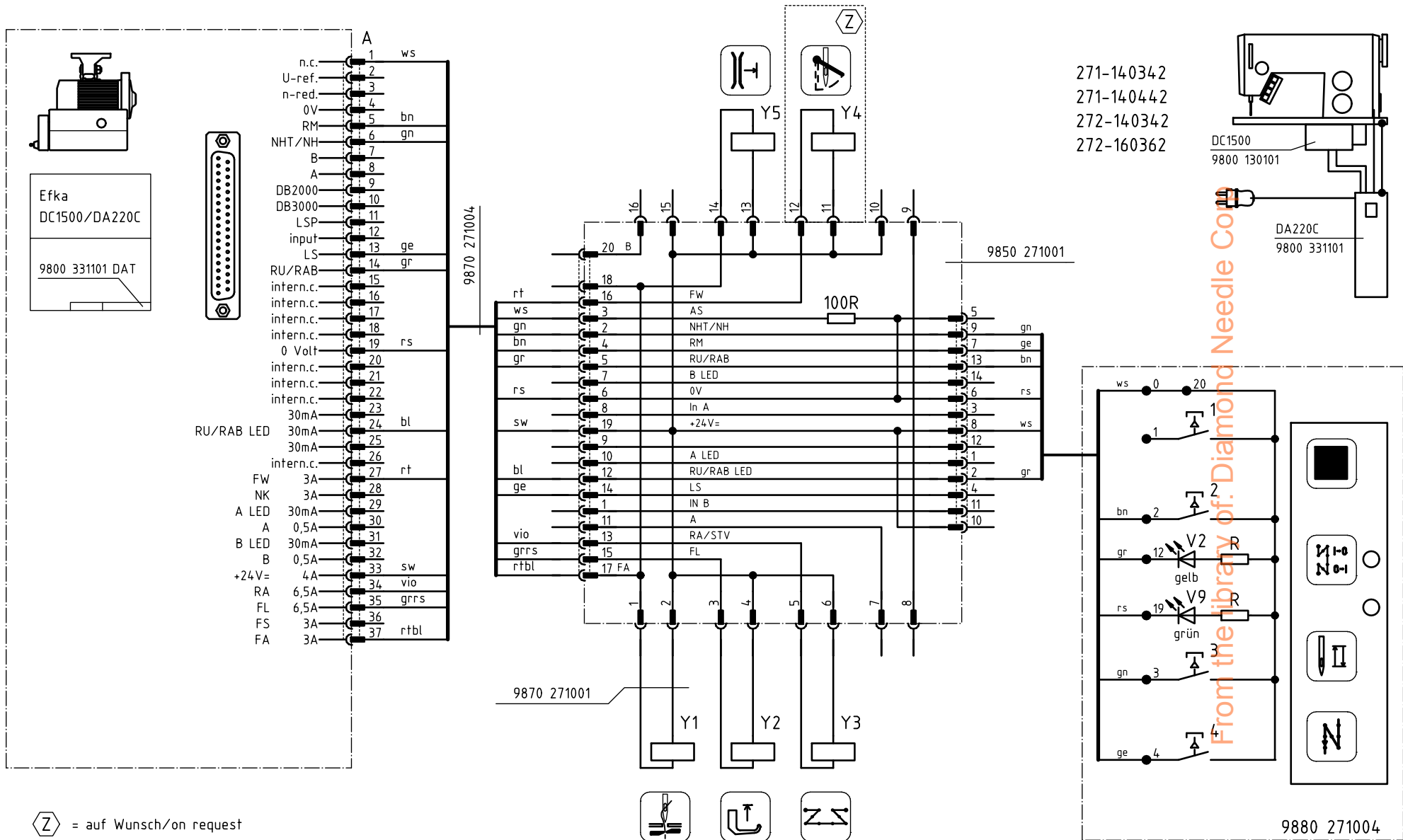
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| Teilefamilie |
| Freigabe     |
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271-140342, 272-140342  
mit Näh Antrieb 9800 150006 R  
with sewing motor 9800 150006 R

Bauschaltplan  
9890 271001 B

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| c |          |          | Datum  | 05.03.98 |
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|   | Änderung | Datum    | Name   | Norm     |



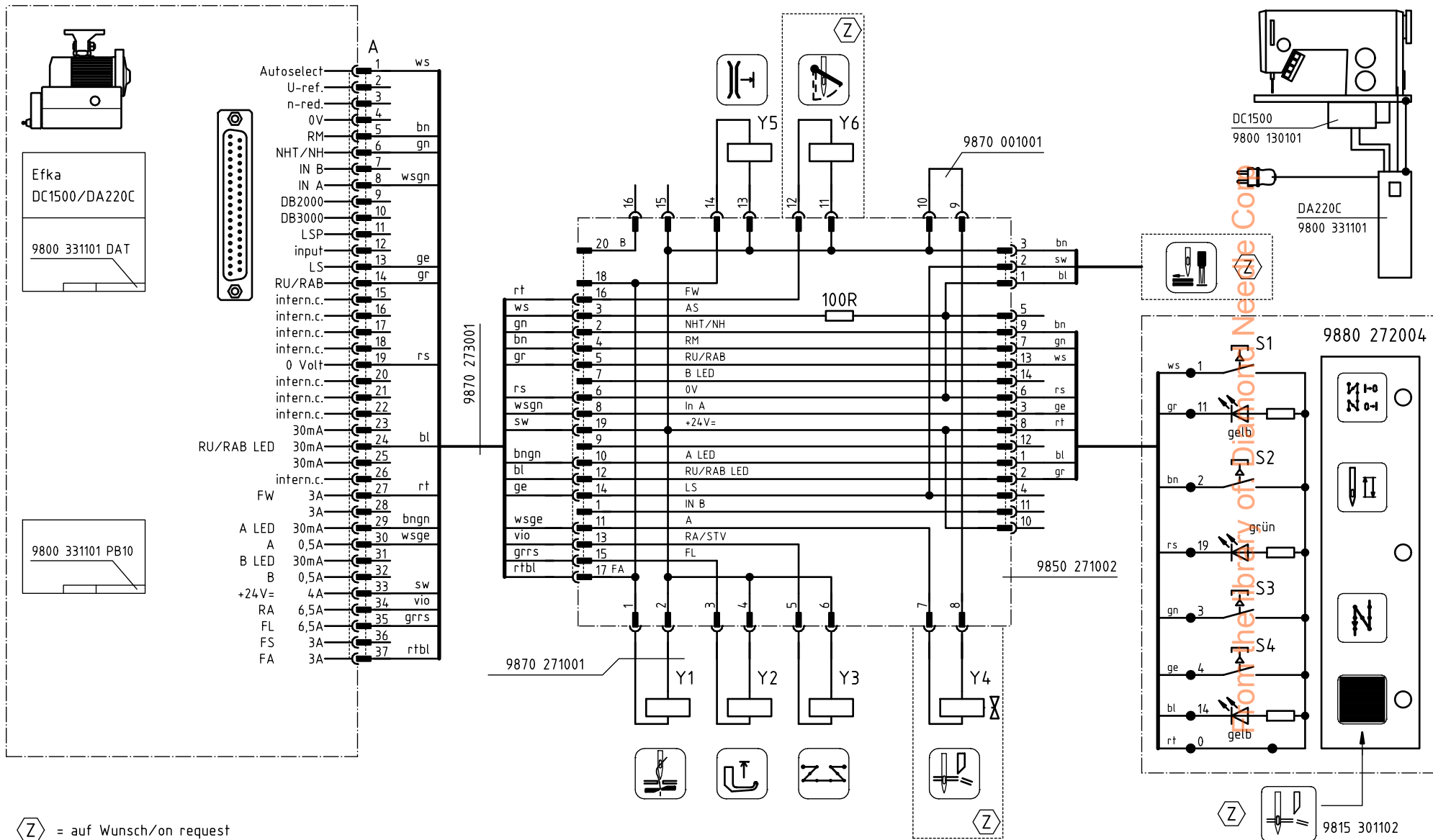
DÜRKOPP  
ADLER AG  
Bielefeld

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| Teilefamilie          |
| Freigabe<br>1059 / 98 |

271-140342, 272-140342  
mit Näh'antrieb 9800 130101 R  
with sewing motor 9800 130101 R

Bauschaltplan  
9890 271001 B

Blatt  
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(Z) = auf Wunsch/on request

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| c        |       |      | Datum  | 20.04.99 |
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| a        |       |      | Gepr.  |          |
| Änderung | Datum | Name | Norm   |          |



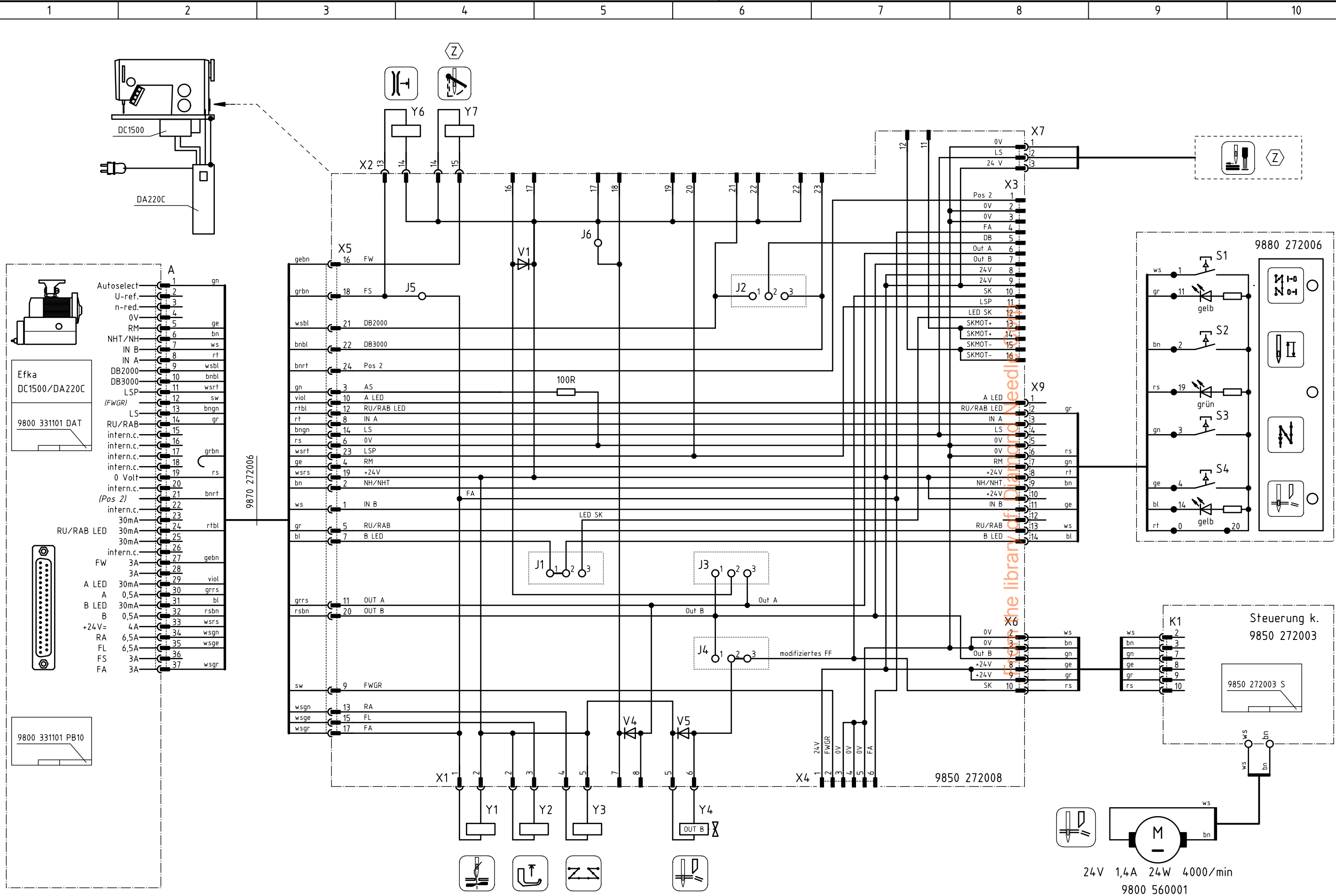
DÜRKOPP  
ADLER AG  
Bielefeld

|              |
|--------------|
| Teilefamilie |
| Freigabe     |
| 1306 / 98    |

272-640642

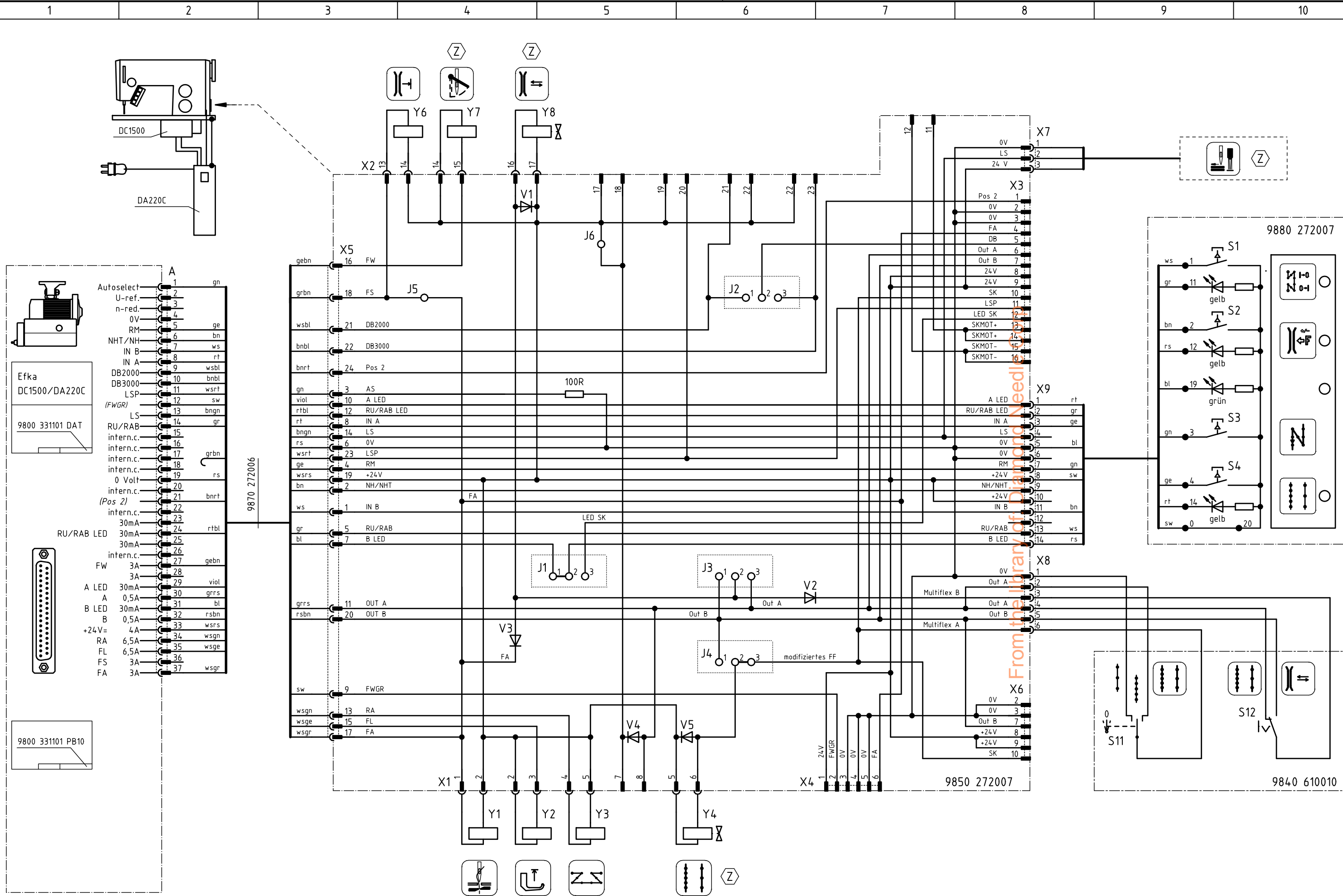
Bauschaltplan  
9890 272003 B

Blatt  
1/1



(Z) = auf Wunsch/on request

|   |          |       |        |          |                                  |             |            |                                |              |
|---|----------|-------|--------|----------|----------------------------------|-------------|------------|--------------------------------|--------------|
| c |          |       | Datum  | 16.04.99 | DÜRKOPP<br>ADLER AG<br>Bielefeld | Teilfamilie | 272-740642 | Bauschaltplan<br>9890 272004 B | Blatt<br>1/1 |
| b |          |       | Bearb. | Hd       |                                  | Freigabe    |            |                                |              |
| a |          |       | Gepr.  |          |                                  | 1306 / 98   |            |                                |              |
|   | Änderung | Datum | Name   | Norm     |                                  |             |            |                                |              |



(Z) = auf Wunsch/on request

|   |          |       |        |          |
|---|----------|-------|--------|----------|
| c |          |       | Datum  | 15.04.99 |
| b |          |       | Bearb. | Hd       |
| a |          |       | Gepr.  |          |
|   | Änderung | Datum | Name   | Norm     |



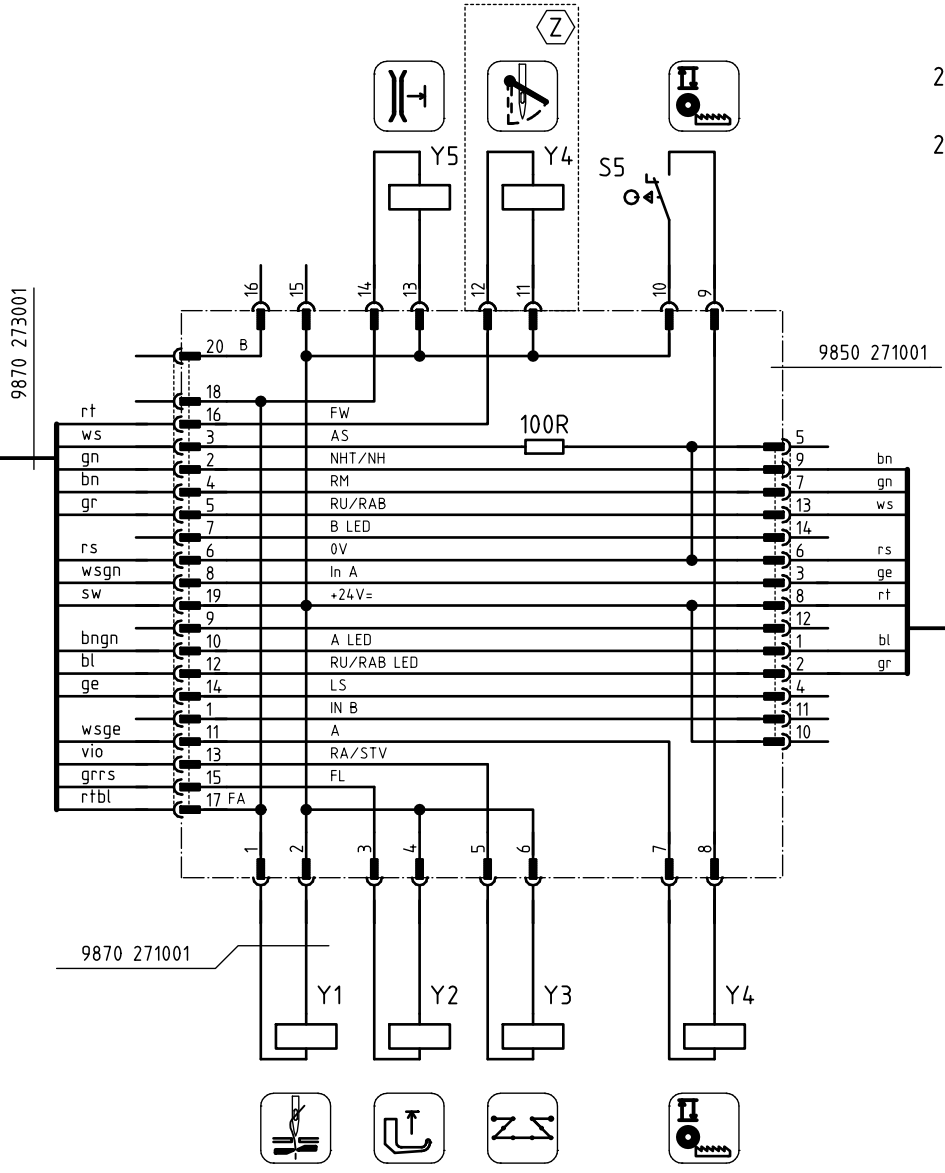
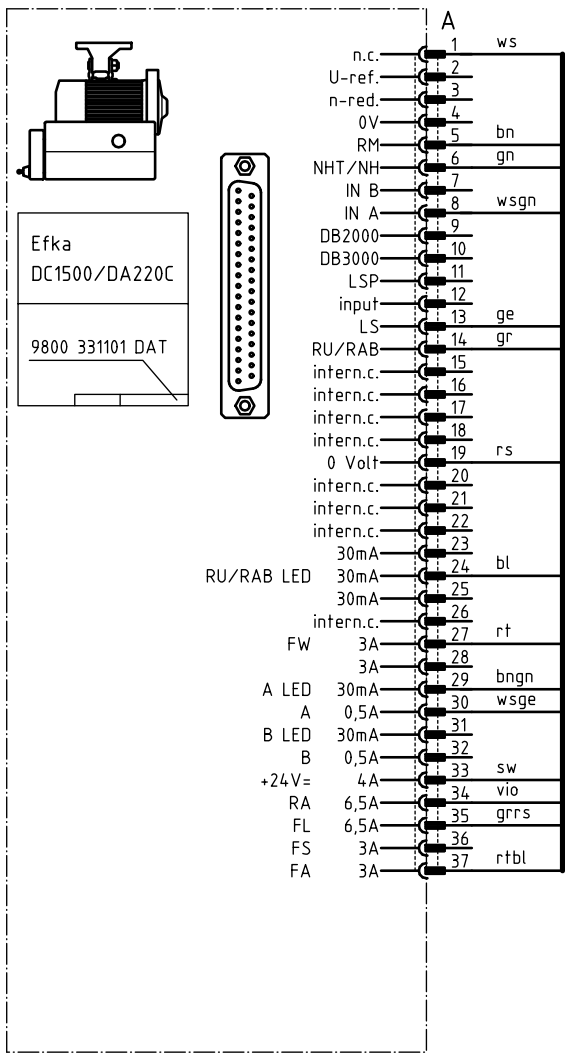
DÜRKOPP  
ADLER AG  
Bielefeld

|              |           |
|--------------|-----------|
| Teilefamilie |           |
| Freigabe     | 1306 / 98 |

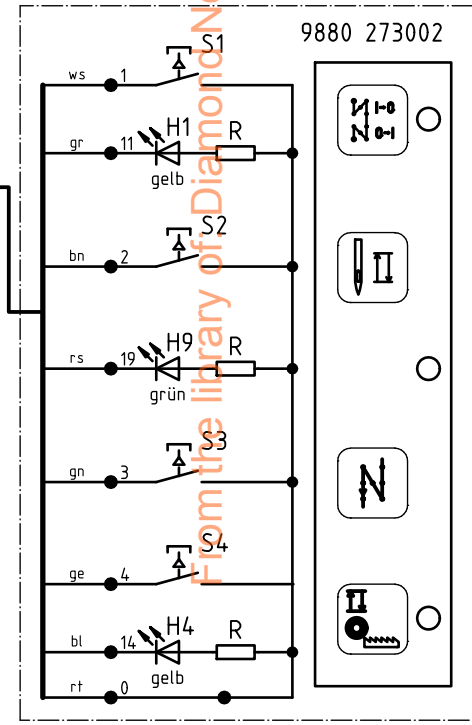
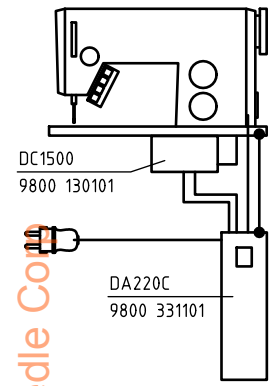
272-160362 mit Multiflex  
Bausatz 0272 590014  
Kit 0272 590014

Bauschaltplan  
9890 272005 B

Blatt  
1/1



273-140342  
274-140342



(Z) = auf Wunsch/on request

|          |       |      |        |          |
|----------|-------|------|--------|----------|
| c        |       |      | Datum  | 13.10.98 |
| b        |       |      | Bearb. | RE       |
| a        |       |      | Gepr.  |          |
| Änderung | Datum | Name | Norm   |          |

**DÜRKOPP**  
**ADLER AG**  
**Bielefeld**

|              |
|--------------|
| Teilefamilie |
| Freigabe     |
| 1037 / 98    |

273-140342, 274-140342  
mit Näh Antrieb 9800 130101 R  
with sewing motor 9800 130101 R

**Bauschaltplan**  
**9890 273002 B**

Blatt  
1/1