MODEL
SKZ-6, SKZ-6R

INSTRUCTION MANUAL
LUBRICATION
With all new machines and those that have been idle for a great length of time, you must make sure that all the necessary points indicated by the arrows in the illustrations below are fully lubricated. Use white spindle oil before any kind of operation or test run. Lubricate the machine at least twice daily or more if machine is subjected to heavy use.
INSTALLING THE NEEDLE
Move needle bar to its highest point. Loosen needle set screw. Insert needle up as far as possible and tighten screw. Needle groove should be facing the operator.
THREADING THE NEEDLE

The thread should go from left to right as in the illustration below.

SKZ type

Thread needle from this side other side

Needle clamp

Needle set screw

Long groove towards operator

SKM type (double needle)
thread the needle from right to left as in the illustration below.

REMOVING THE BOBBIN

WINDING THE BOBBIN

1. THREAD GUIDE
2. THREAD TENSION
3. PLACE BOBBIN ON SPINDLE AS FAR AS IT WILL GO
4. PRESS LEVER ALL THE WAY THEN START THE MACHINE
REPLACING THE BOBBIN

TO THE TOP
PUSH IN AND UPWARDS INTO SHUTTLE

THREADING THE BOBBIN CASE

LATCH UP

SLOT POSITION
Replacing Bobbin in Case

THREAD UP

THREADING THROUGH SLOT
PRESS LATCH DOWN

THREAD PULLED DOWN THROUGH SLOT
ADJUSTING THE THREAD TENSIONS

The tension should be as light as possible yet strong enough to set the stitch correctly.
ADJUSTING THE PRESSURE ON THE PRESSER FOOT

CHANGING THE STITCH LENGTH

Turn the hand wheel towards you to set the desired length while pushing the button (or lever) while turning the wheel.
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